

E6790243

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790243

ORDER NO. **25716**

46

31XV


5716 E6790243

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

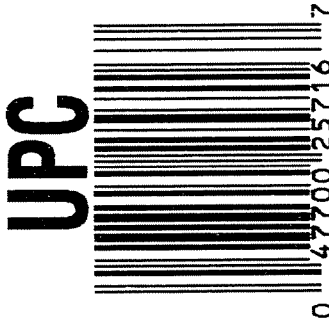
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790243



GUN SERIAL # E6790243

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/14-01	WM
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.25</u> <u>6.25</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.0235</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	Rep
	M) IRON SIGHT ALIGNMENT		12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	9
	A) MALFUNCTIONS	PASS FAIL	12/20/01	13
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	14
645	INSPECT FOR LIVE AMMO		12/20/01	15
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.88</u> <u>2.78</u> <u>2.85</u> <u>2.86</u>	12/18/01	D. H.
	C) FUNCTION		12/20/01	Rep
660	PACK		12/21/01	DA

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 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E6790243

 DATE 10/29/01

 TESTER 2.71

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.21	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.54	2.59	
PULL #3	2.37	2.53	2.18	
PULL #4	2.28	2.69	2.59	
PULL #5	2.33	2.15	2.52	
TOTAL	11.68	12.12	12.37	
AVG.	2.34	2.42	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	2.98		
PULL #2	3.51	3.02		
PULL #3	3.12	2.83		
PULL #4	3.35	3.08		
PULL #5	3.38	2.91		
TOTAL	16.76	14.82		
AVG.	3.35	2.96		

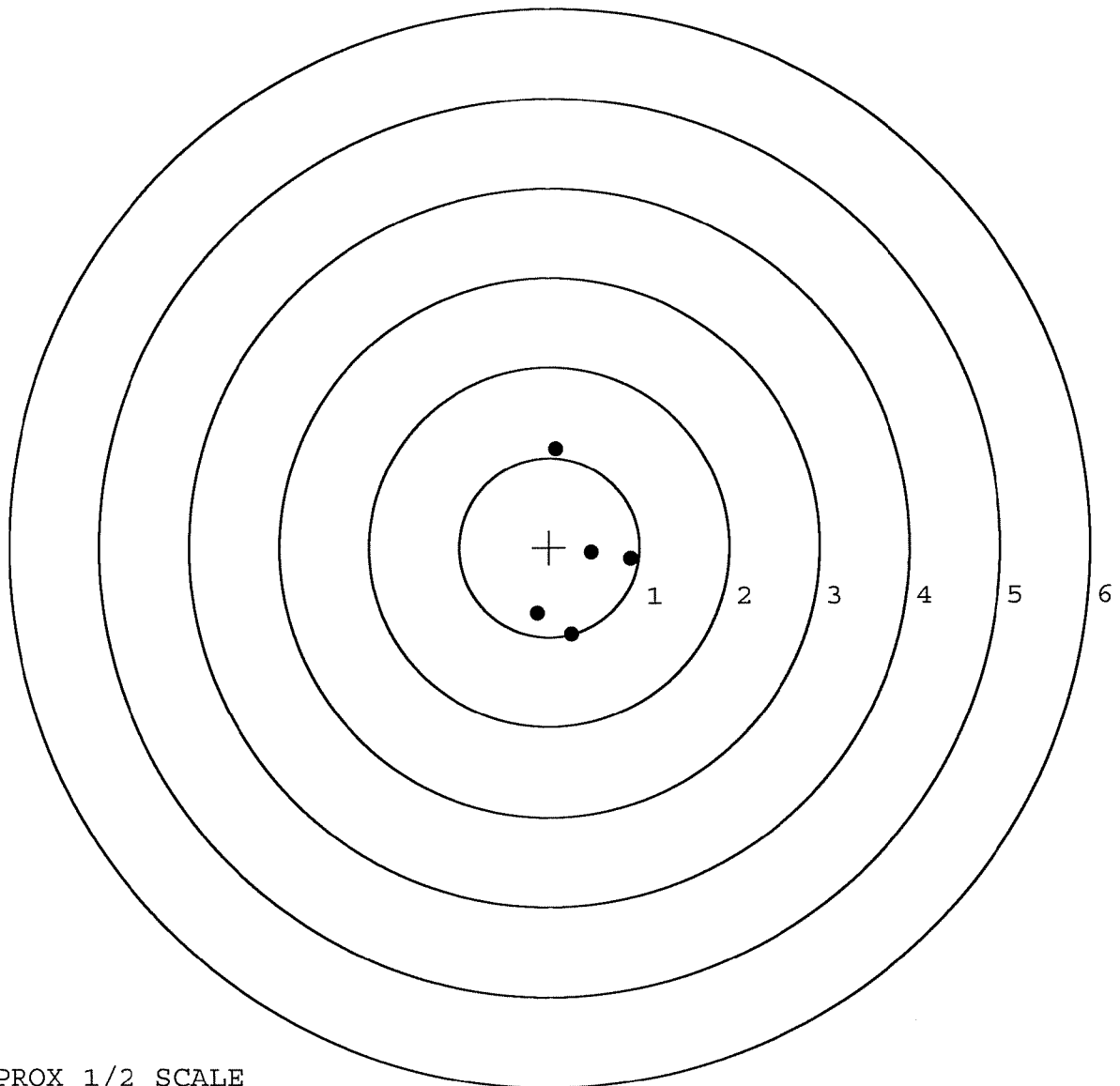
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.13		4.36
PULL #2	3.97	4.27		4.21
PULL #3	4.16	4.26		4.05
PULL #4	4.06	4.05		4.24
PULL #5	3.93	4.03		4.19
TOTAL	20.14	20.74		21.05
AVG.	4.03	4.15		4.21

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SERIAL NUMBER: E6790243. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 11:28

POINT#	X	Y
1:	0.077	1.099
2:	0.473	-0.064
3:	0.901	-0.139
4:	0.248	-0.976
5:	-0.134	-0.745

X CENTROID: 0.313
Y CENTROID: -0.165
POA TO CENTROID: 0.354
HORZ SPREAD: 1.035
VERT SPREAD: 2.075
GROUP SPREAD: 2.082
MIN RADIUS: 0.189
MAX RADIUS: 1.286
MEAN RADIUS: 0.722
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



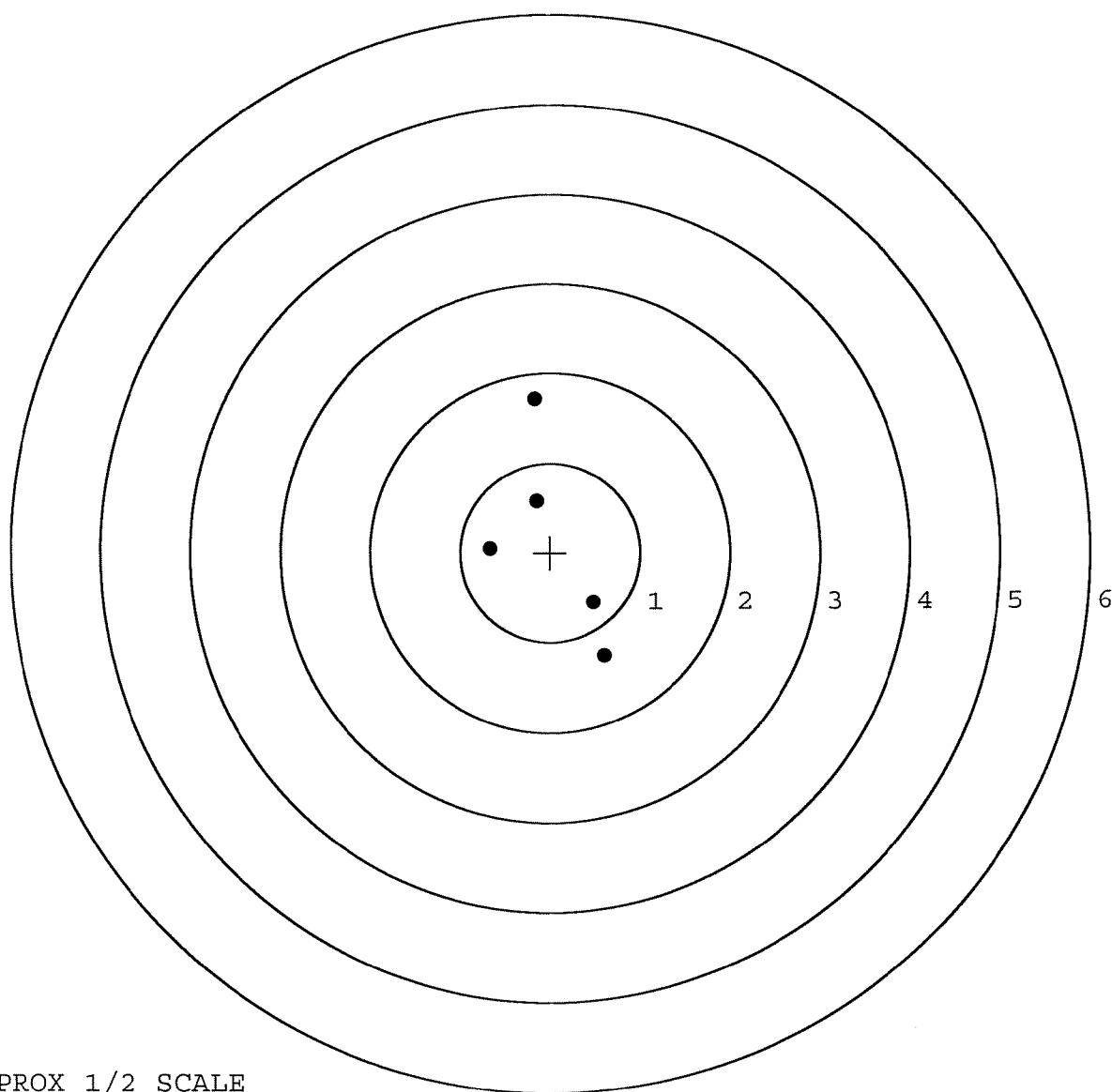
TARGET APPROX 1/2 SCALE

BARBER - M24 0117243

SERIAL NUMBER: E6790243. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 11:28

POINT#	X	Y
1:	-0.668	0.048
2:	0.480	-0.561
3:	0.605	-1.159
4:	-0.152	0.575
5:	-0.167	1.710

X CENTROID: 0.020
Y CENTROID: 0.123
POA TO CENTROID: 0.124
HORZ SPREAD: 1.273
VERT SPREAD: 2.869
GROUP SPREAD: 2.971
MIN RADIUS: 0.484
MAX RADIUS: 1.598
MEAN RADIUS: 1.001
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE