

E 679 0245

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
E6790245

ORDER NO. **25716**

46

17BW

 5716 E6790245

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MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

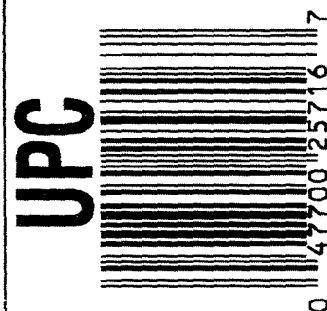


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790245



CONTRACT #

GUN SERIAL # E6790245

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/9	<u>ID</u>
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doog
	D) OIL FIRING PIN ASSEMBLY		12-17	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.50</u>	<u>6.75</u>	<u>6.25</u>	<u>1/8/02</u>	<u>D.M.</u>
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.00</u>	<u>2.75</u>	<u>2.75</u>	<u>1/8/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	<u>1/8/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK					<u>1-3-02</u>	<u>DL</u>
	K) ASSEMBLE SWIVEL STUDS					<u>1/10/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>1/10/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT					<u>1/10/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>1/10/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>1-4-02</u>	<u>DL</u>
	A) MALFUNCTIONS		PASS	FAIL		<u>1-4-02</u>	<u>DL</u>
	B) PIERCED PRIMERS		PASS	FAIL		<u>1-4-02</u>	<u>DL</u>
645	INSPECT FOR LIVE AMMO					<u>1-4-02</u>	<u>DL</u>
655	FINAL INSPECTION A) HEADSPACE					<u>1/10/02</u>	<u>RW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>234</u>	<u>245</u>	<u>229</u> <u>242</u> <u>255</u>	<u>1/8/02</u>	<u>D.M.</u>
	C) FUNCTION					<u>1/10/02</u>	<u>RW</u>
660	PACK					<u>1/17/02</u>	<u>DL</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 12/26/01TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.55 2.43		2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.38		2.54	
PULL #3	2.55	2.58		2.45	
PULL #4	2.48	2.54		2.18	
PULL #5	2.50	2.49		2.33	
TOTAL	12.89	12.42		12.11	
AVG.	2.58	2.48		2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.47		
PULL #2	3.26	3.26		
PULL #3	2.92	3.16		
PULL #4	3.45	3.20		
PULL #5	3.37	3.02		
TOTAL	16.41	16.11		
AVG.	3.28	3.22		

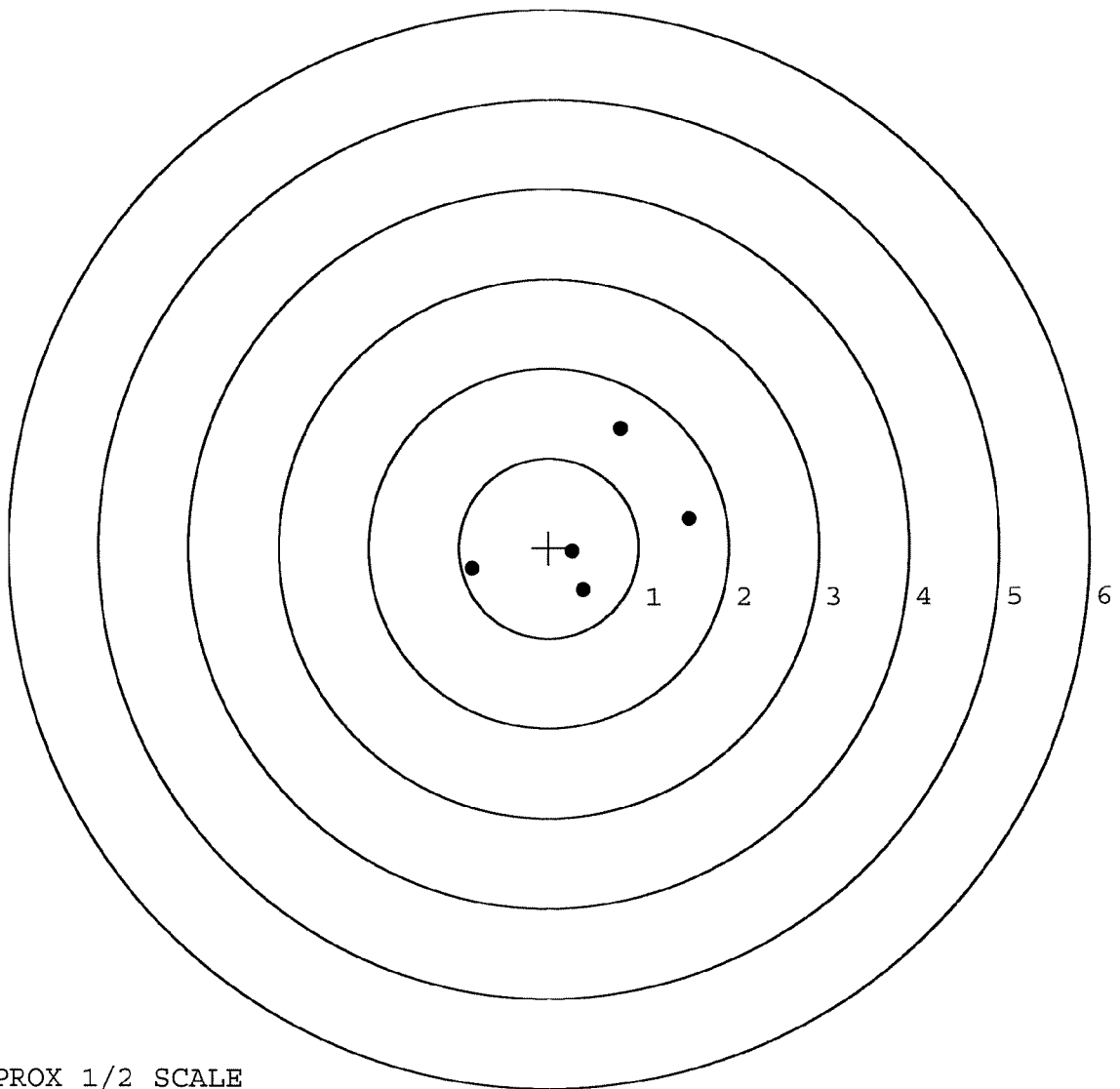
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.36		4.01
PULL #2	4.09	4.23		4.54
PULL #3	4.47	4.11		4.39
PULL #4	4.18	4.06		4.29
PULL #5	4.31	4.30		4.38
TOTAL	21.35	21.06		21.61
AVG.	4.27	4.21		4.32

BARBER - M24 0117258

SERIAL NUMBER: E6790245. __0
TARGET NUMBER: 1
FILE DATE: 01/03/2002
FILE TIME: 22:42

POINT#	X	Y
1:	0.805	1.323
2:	1.556	0.319
3:	0.266	-0.045
4:	0.386	-0.468
5:	-0.860	-0.230

X CENTROID: 0.431
Y CENTROID: 0.180
POA TO CENTROID: 0.467
HORZ SPREAD: 2.416
VERT SPREAD: 1.791
GROUP SPREAD: 2.478
MIN RADIUS: 0.279
MAX RADIUS: 1.354
MEAN RADIUS: 0.924
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0117259

SERIAL NUMBER: E6790245. __0

TARGET NUMBER: 2

FILE DATE: 01/03/2002

FILE TIME: 22:42

POINT#	X	Y
1:	0.376	0.184
2:	-0.077	0.322
3:	-0.407	-0.023
4:	-0.126	-0.325
5:	0.702	-0.511

X CENTROID: 0.094

Y CENTROID: -0.071

POA TO CENTROID: 0.117

HORZ SPREAD: 1.109

VERT SPREAD: 0.833

GROUP SPREAD: 1.212

MIN RADIUS: 0.336

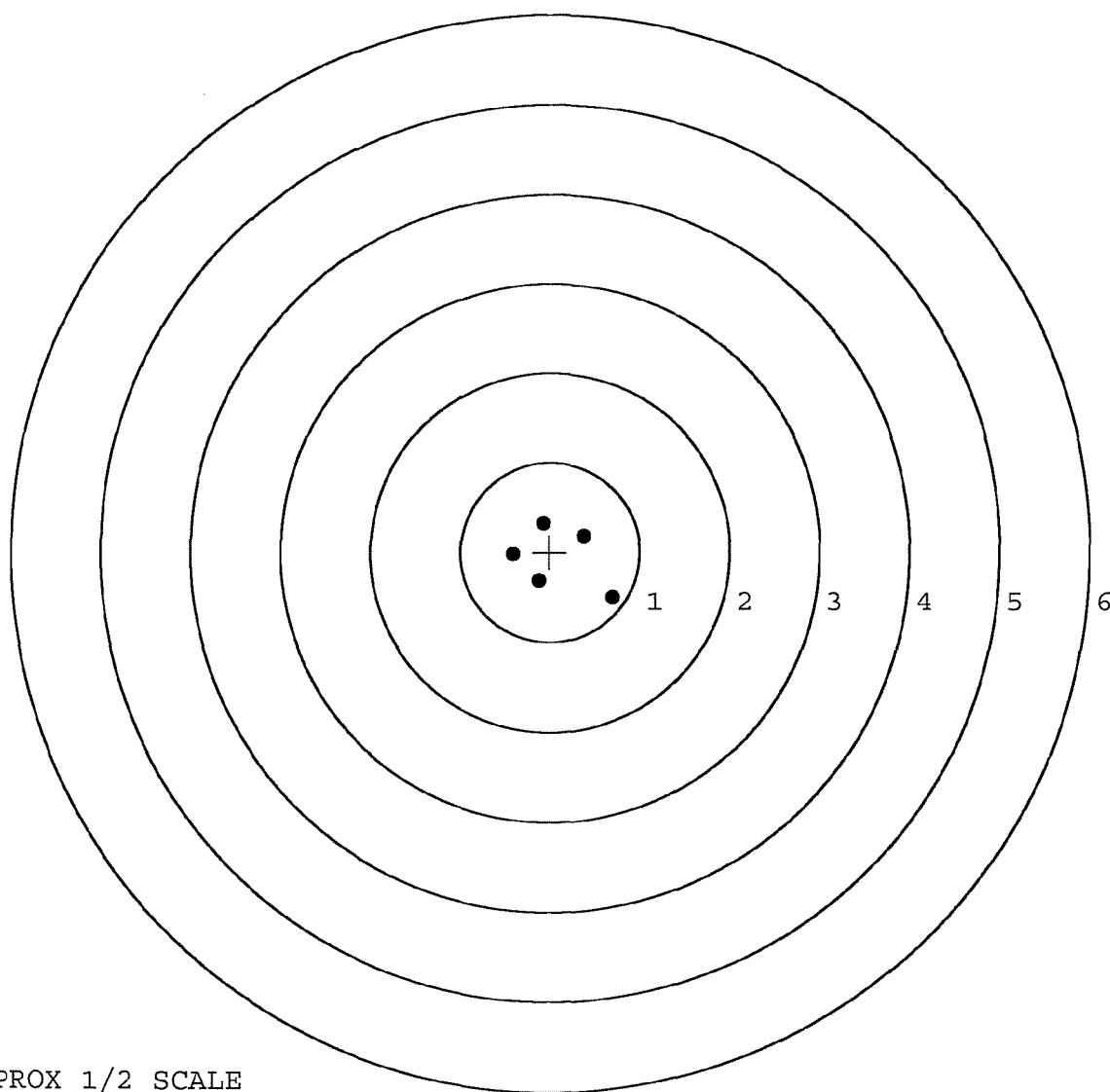
MAX RADIUS: 0.751

MEAN RADIUS: 0.480

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE