

E6790246

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OR 46

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 E6790246

ORDER 25716
MODEL 700™ M24

UPC



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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



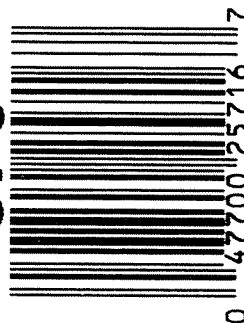
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790246

UPC



CONTRACT #

GUN SERIAL # EL6790246

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 OPERATOR	RL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/18/02	DA

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.25</u> <u>6.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.50</u> <u>4.00</u> <u>3.75</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK			<u>1-23-02</u>	<u>PTK</u>
	K) ASSEMBLE SWIVEL STUDS			<u>1-30-02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640	GALLERY TEST AND TARGET		PASS FAIL	<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS		PASS FAIL	<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS		PASS FAIL	<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO			<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE			<u>1-30-02</u>	<u>PW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.46</u> <u>2.64</u> <u>2.33</u> <u>2.65</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION			<u>1-30-02</u>	<u>PW</u>
660	PACK			<u>2/13/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790246DATE 12/31/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.40	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.30	2.37	
PULL #3	2.53	2.30	2.55	
PULL #4	2.54	2.28	2.56	
PULL #5	2.42	2.31	2.55	
TOTAL	12.50	11.59	12.54	
AVG.	2.50	2.32	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.35	3.38	
PULL #2	3.26	3.42	
PULL #3	3.33	2.99	
PULL #4	3.19	3.33	
PULL #5	3.28	3.38	
TOTAL	16.41	16.50	
AVG.	3.28	3.30	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.22		4.34
PULL #2	4.23	4.15		4.38
PULL #3	4.27	4.42		4.33
PULL #4	4.12	4.19		4.43
PULL #5	4.27	4.34		4.34
TOTAL	21.16	21.32		21.82
AVG.	4.23	4.26		4.36

SERIAL NUMBER: E6790246. 0

TARGET NUMBER: 1

FILE DATE: 01/28/2002

FILE TIME: 02:34

POINT#	X	Y
1:	0.256	0.165
2:	0.105	-0.159
3:	-0.156	-0.272
4:	0.431	-1.179
5:	-0.895	1.511

X CENTROID: -0.052

Y CENTROID: 0.013

POA TO CENTROID: 0.053

HORZ SPREAD: 1.326

VERT SPREAD: 2.690

GROUP SPREAD: 2.999

MIN RADIUS: 0.233

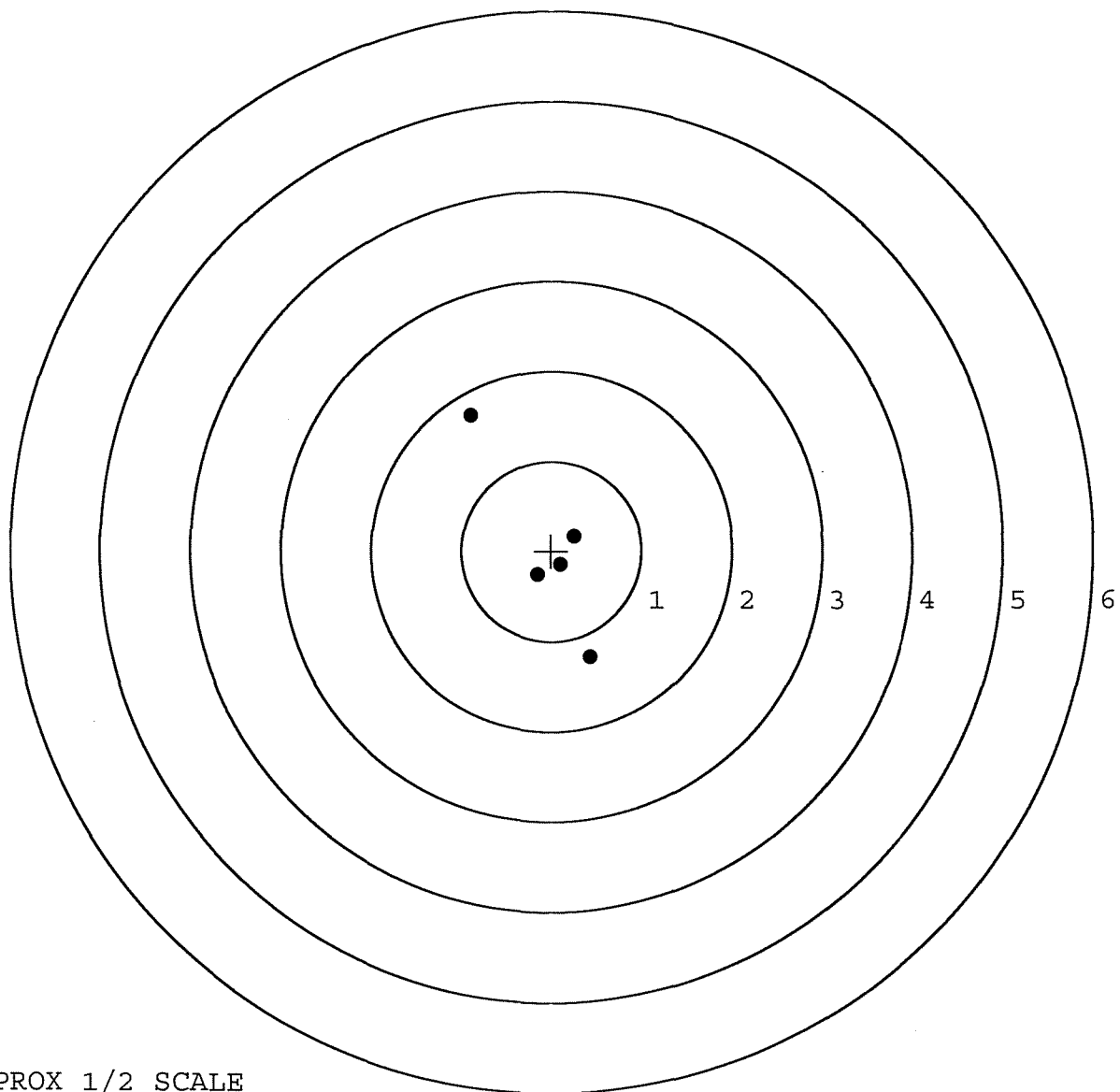
MAX RADIUS: 1.719

MEAN RADIUS: 0.777

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

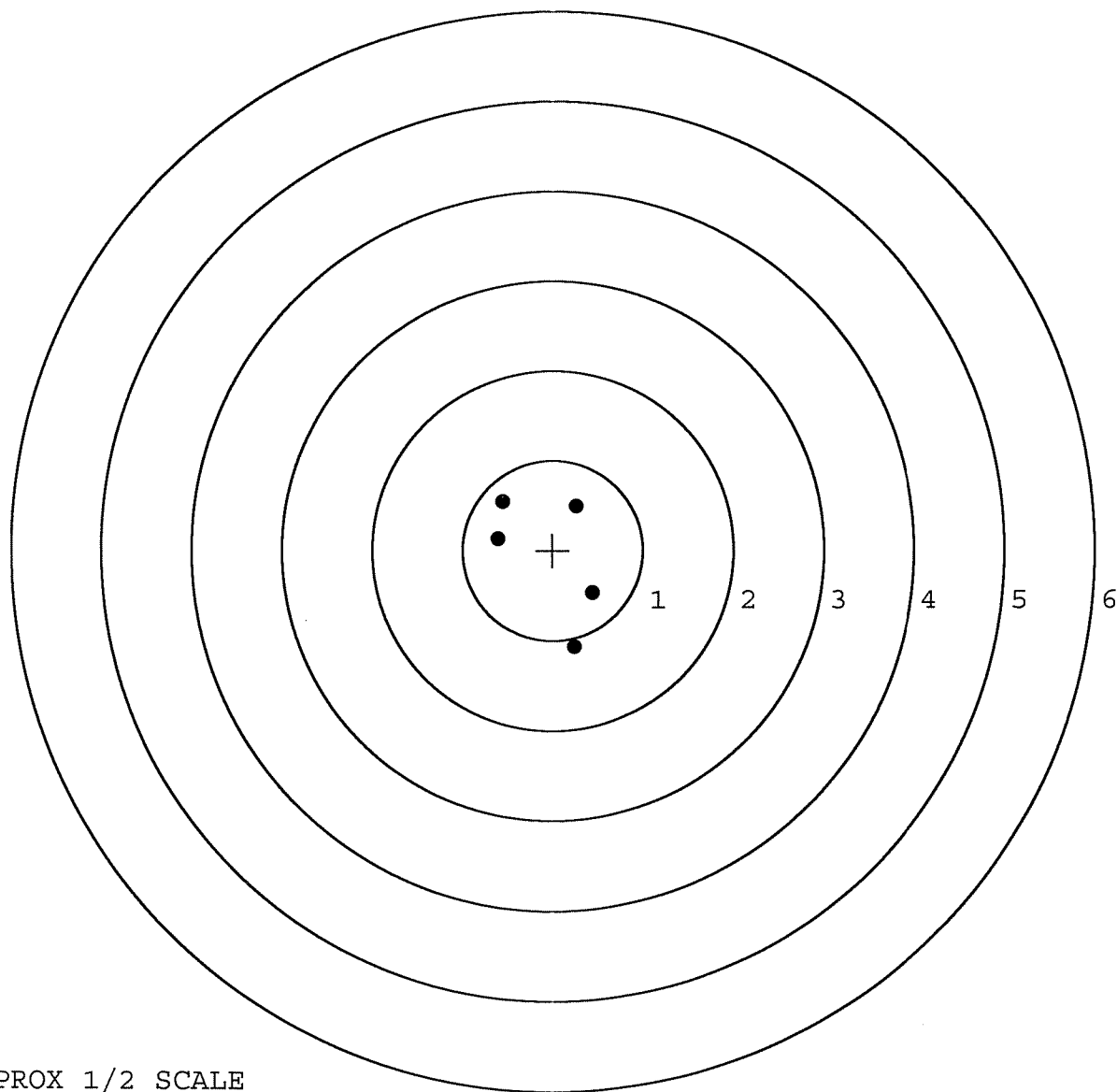


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790246. __0
 TARGET NUMBER: 2
 FILE DATE: 01/28/2002
 FILE TIME: 02:34

POINT#	X	Y
1:	0.264	0.490
2:	0.444	-0.478
3:	0.246	-1.079
4:	-0.560	0.545
5:	-0.612	0.128

X CENTROID: -0.044
 Y CENTROID: -0.079
 POA TO CENTROID: 0.090
 HORZ SPREAD: 1.056
 VERT SPREAD: 1.624
 GROUP SPREAD: 1.813
 MIN RADIUS: 0.605
 MAX RADIUS: 1.041
 MEAN RADIUS: 0.747
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE