

E 6790248

VERY IMPORTANT: Book instruction enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790248**

Order No. **25716**

46

Made in Illinois, U.S. Pat. & Lic. Off. Marca Registrada Marque Deposee.

22BW

5716 E6790248

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

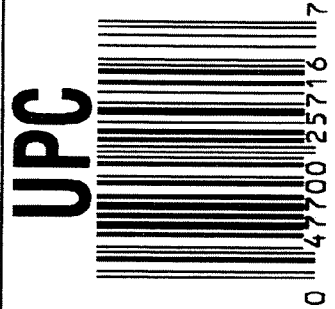


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790248



CONTRACT #

GUN SERIAL #

E629 0248

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	ATL
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.50</u> <u>5.50</u>	1/18/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.50</u> <u>3.50</u>	1/18/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.025</u>	1/18/02	D.M.
	J) ASSEMBLE STOCK		1-8-02	OK
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/19/02	RW
	M) IRON SIGHT ALIGNMENT		1/19/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/19/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-16-02	A
	A) MALFUNCTIONS	PASS FAIL	1-16-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-16-02	A
645	INSPECT FOR LIVE AMMO		1-16-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.32</u> <u>2.18</u> <u>2.37</u> <u>2.29</u>	1/18/02	D.M.
	C) FUNCTION		1/19/02	RW
660	PACK		2-21-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6770248DATE 1/7/02TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.35	2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.27	2.34	
PULL #3	2.38	2.32	2.42	
PULL #4	2.50	2.28	2.44	
PULL #5	2.46	2.24	2.39	
TOTAL	12.54	11.46		
AVG.	2.51	2.29		

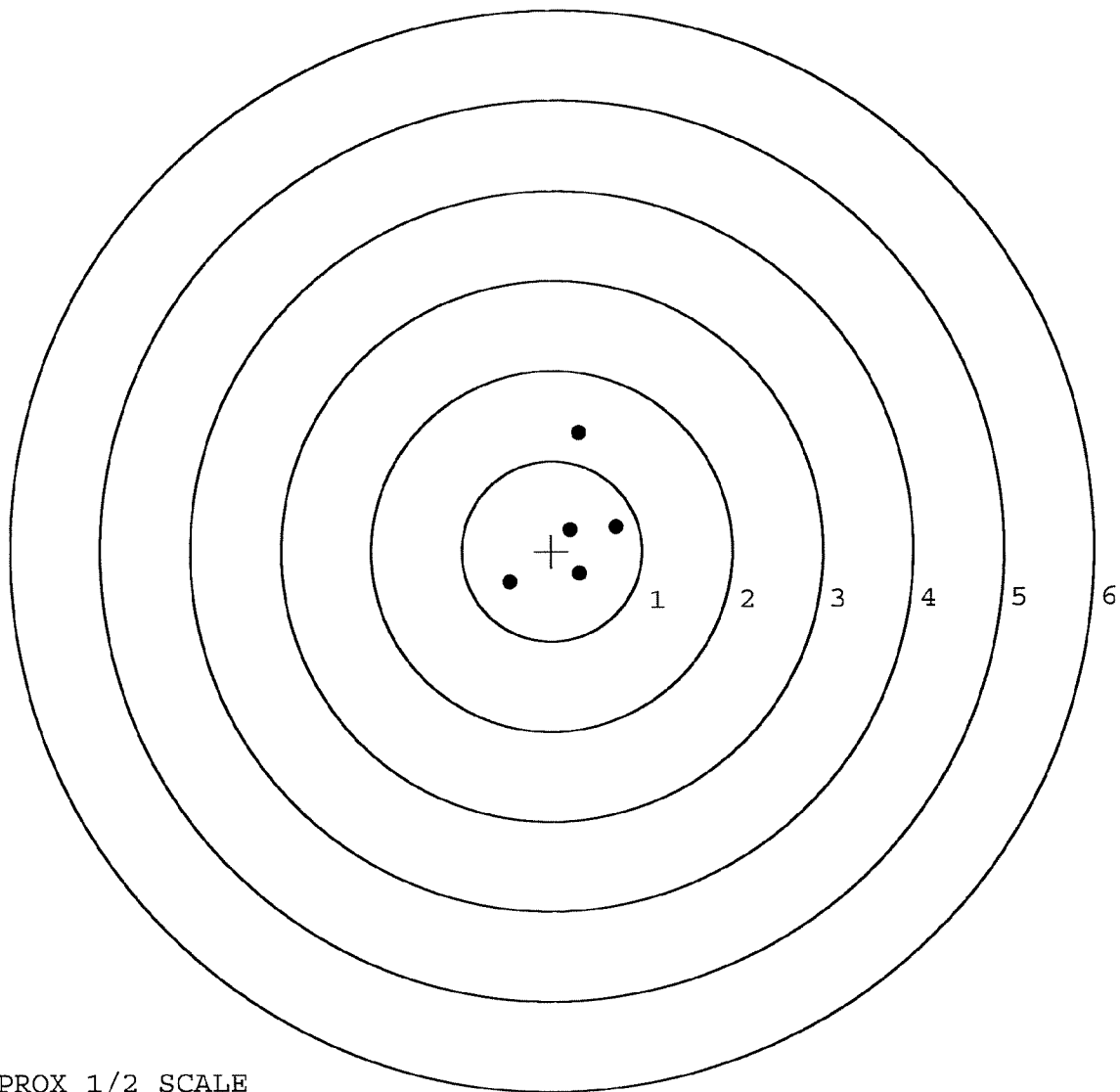
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.15	
PULL #2	3.19	3.09	
PULL #3	3.16	3.09	
PULL #4	3.17	2.94	
PULL #5	3.07	3.03	
TOTAL	15.69	15.30	
AVG.	3.14	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.29		4.30
PULL #2	4.18	4.08		4.32
PULL #3	4.17	4.05		4.26
PULL #4	4.13	4.11		4.35
PULL #5	4.00	3.97		4.39
TOTAL	20.68	20.50		21.62
AVG.	4.14	4.10		4.32

SERIAL NUMBER: E6790248. __0
 TARGET NUMBER: 1
 FILE DATE: 01/16/2002
 FILE TIME: 02:16

POINT#	X	Y
1:	0.308	1.309
2:	-0.467	-0.344
3:	0.208	0.240
4:	0.310	-0.259
5:	0.716	0.266

X CENTROID: 0.215
 Y CENTROID: 0.242
 POA TO CENTROID: 0.324
 HORZ SPREAD: 1.183
 VERT SPREAD: 1.653
 GROUP SPREAD: 1.826
 MIN RADIUS: 0.007
 MAX RADIUS: 1.071
 MEAN RADIUS: 0.598
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



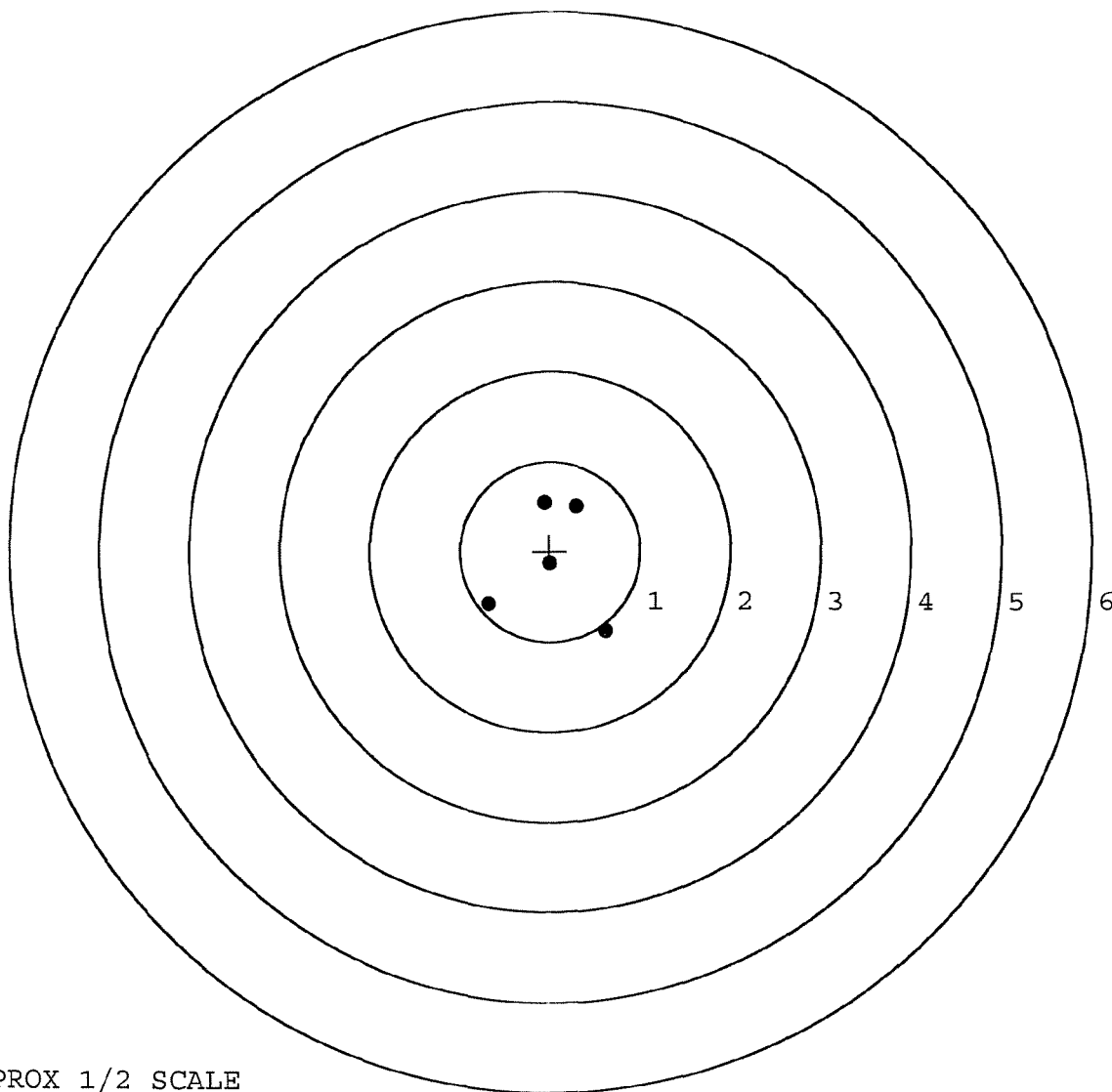
TARGET APPROX 1/2 SCALE

BARBER - M24 0117287

SERIAL NUMBER: E6790248. __0
 TARGET NUMBER: 2
 FILE DATE: 01/16/2002
 FILE TIME: 02:16

POINT#	X	Y
1:	-0.060	0.546
2:	0.289	0.507
3:	-0.001	-0.136
4:	-0.686	-0.582
5:	0.624	-0.884

X CENTROID: 0.033
 Y CENTROID: -0.110
 POA TO CENTROID: 0.115
 HORZ SPREAD: 1.310
 VERT SPREAD: 1.430
 GROUP SPREAD: 1.585
 MIN RADIUS: 0.043
 MAX RADIUS: 0.974
 MEAN RADIUS: 0.641
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE