

6790443

Remington.

Sales Order Confirmation - repeat printout

Remington Arms Company, Inc.
 870 REMINGTON DRIVE
 P.O. BOX 700
 MADISON, NC 27025-0700
 UNITED STATES
 www.remington.com

STREN

IRS# 51-0350935
 IT03373070170
 IE6601509R
 GST 138911094RT

ACCT. NO.
X781120

BILL TO: JAKT & FRILUFT AS
 STOA INDUSTRIOMRADE

N-4801 ARENDAL
 NORWAY
 VAT#

SHIP TO: JAKT & FRILUFT AS
 STOA INDUSTRIOMRADE

N-4801 ARENDAL
 NORWAY
 VAT#

PURCHASE ORDER NO.	P.O. DATE	ORDER NO.	ORDER DATE	CANCEL DATE	REQ. DELV.	DELIVERY TERMS	NET WEIGHT
3/19/02	19.03.2002	457599	19.03.2002		19.03.2002	CIF PORT OF ENTRY OCEAN FREIGHT	6 LB

ITEM NO. / HST NO.	DESCRIPTION / COUNTRY OF ORIGIN	ORD QTY	UNIT	PROGRAM PRICE	EXT PRICE
25732 9303308020	M/24 7.62 NATO (RIFLE ONLY) United States Terms: NET 60 DAYS	1	EA	2.472,0700	2.472,07

Items total

2.522,52

Co-Op Cash Discount

2,000- %

2.522,52

50,45-

EG790444

AGENCY CODE: USD

TOTAL ORDER AMOUNT:

2.472,07 USD

SERV. REP: SHIRLEY F. CONNER

TERMS:

See above

3-736-4867 8720 FAX: 336-548-8573

Email: connersf@remington.com

Note:

Purchases are subject to Remington/Stren standard conditions of sale.
 Please review confirmation and advise us of any discrepancies with your purchase order within two business days.

GUN SERIAL # E679 0444

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RSL
600	PROOF		1-17-02	AL
607	CHECK HEADSPACE		1-17-02	AL
610	DIS-ASSEMBLE GUN		1-17-02	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-18-02	AL
615	ROLLMARK CALIBER		1/21/02	AB
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		1/28/02	DM
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/28/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/28/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/28/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

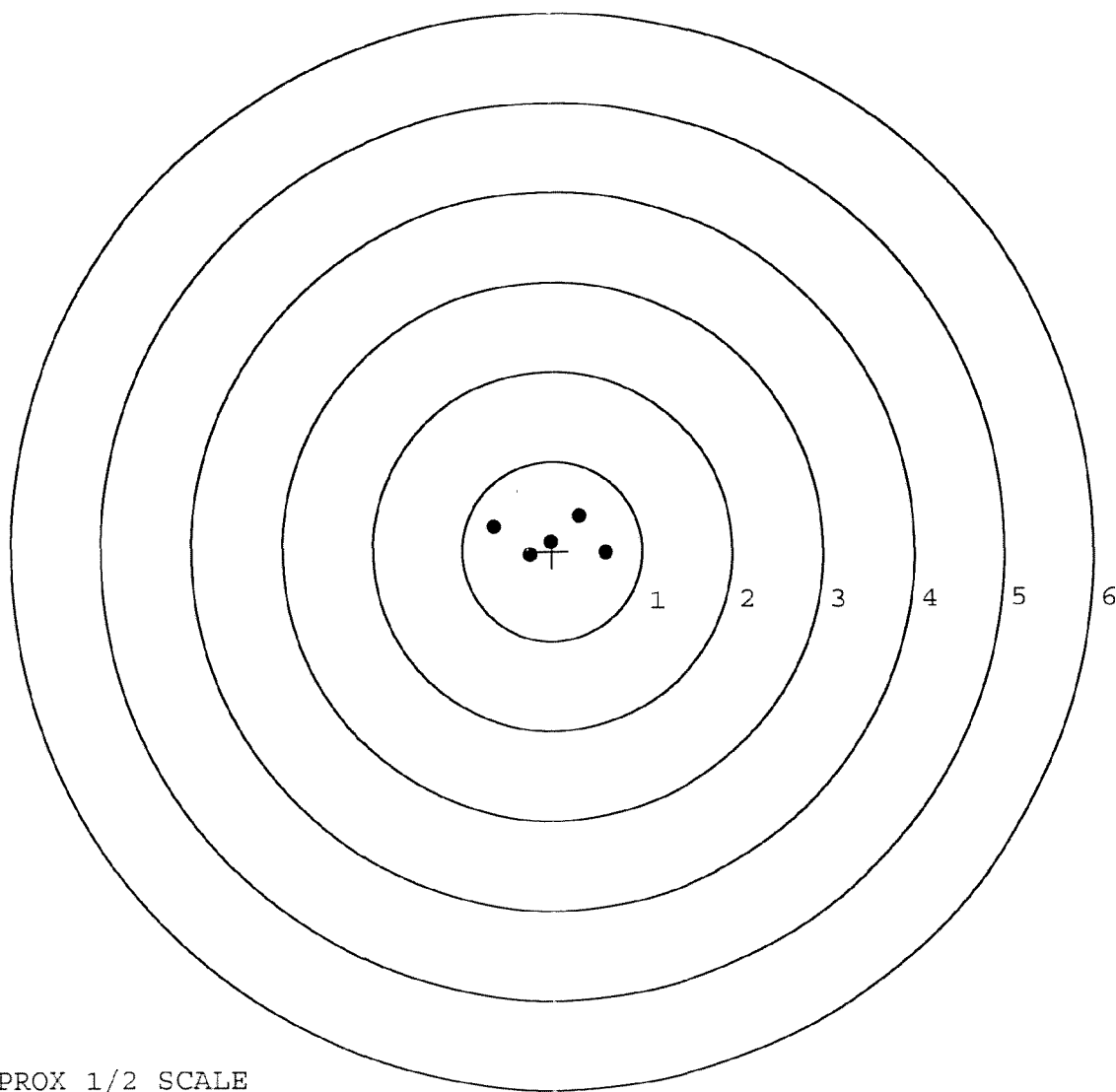
OP #	BARBER M24 AME 7482	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.00</u> <u>6.50</u> <u>5.75</u>	<u>2/7/02</u>	<u>D.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.25</u> <u>3.75</u>	<u>2/7/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.023</u>	<u>2/7/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-28-02</u>	<u>RHL</u>
	K) ASSEMBLE SWIVEL STUDS		<u>2/7/02</u>	<u>Rw</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>4-10-02</u>	<u>RA</u>
	M) IRON SIGHT ALIGNMENT		<u>4-10-02</u>	<u>RA</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>4-10-02</u>	<u>RA</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>2-4-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>2-4-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>2-4-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>2-4-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>2/7/02</u>	<u>Rw</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.34</u> <u>2.10</u> <u>2.31</u> <u>2.24</u>	<u>2/7/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>2/7/02</u>	<u>Rw</u>
660	PACK		<u>4-19-02</u>	<u>RA</u>

BARBER - M24 0117483

SERIAL NUMBER: E6790444. __0*
 TARGET NUMBER: 1
 FILE DATE: 02/04/2002
 FILE TIME: 02:31

POINT#	X	Y
1:	-0.641	0.272
2:	-0.248	-0.041
3:	0.313	0.388
4:	0.596	-0.022
5:	-0.014	0.106

X CENTROID: 0.001
 Y CENTROID: 0.141
 POA TO CENTROID: 0.141
 HORZ SPREAD: 1.237
 VERT SPREAD: 0.429
 GROUP SPREAD: 1.271
 MIN RADIUS: 0.038
 MAX RADIUS: 0.656
 MEAN RADIUS: 0.403
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790444. 0

TARGET NUMBER: 2

FILE DATE: 02/04/2002

FILE TIME: 02:31

POINT#	X	Y
1:	-0.345	0.576
2:	0.042	0.516
3:	0.229	0.123
4:	0.526	-0.285
5:	-0.261	-0.723

X CENTROID: 0.038

Y CENTROID: 0.041

POA TO CENTROID: 0.056

HORZ SPREAD: 0.871

VERT SPREAD: 1.299

GROUP SPREAD: 1.302

MIN RADIUS: 0.208

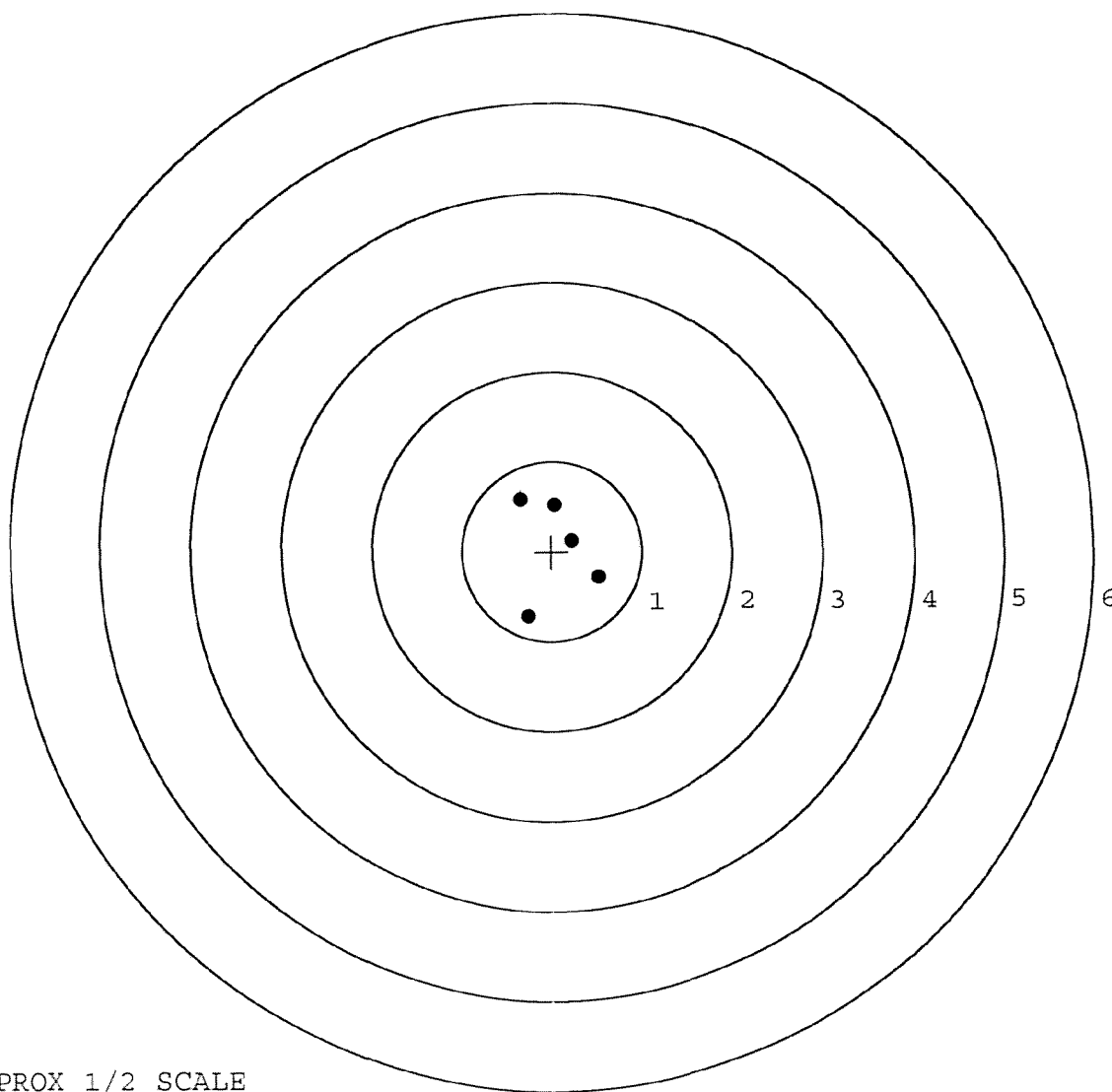
MAX RADIUS: 0.821

MEAN RADIUS: 0.550

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790444DATE 1/1/02TESTER 2

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63 2.62	2.44		2.25	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58 2.58	2.46		2.13	
PULL #3	2.59	2.42		2.09	
PULL #4	2.53	2.38		2.25	
PULL #5	2.53	2.35		2.22	
TOTAL	12.86	12.05		10.94	
AVG.	2.57	2.41		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.06		
PULL #2	3.33	3.11		
PULL #3	3.13	2.99		
PULL #4	3.16	3.00		
PULL #5	3.24	3.01		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.23		4.34
PULL #2	4.01	4.20		4.22
PULL #3	4.04	4.19		4.23
PULL #4	4.03	4.05		4.24
PULL #5	4.16	4.22		4.25
TOTAL	20.35	20.89		21.28
AVG.	4.07	4.18		4.26