

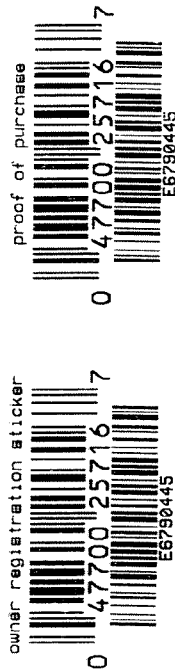
E 675 0445

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

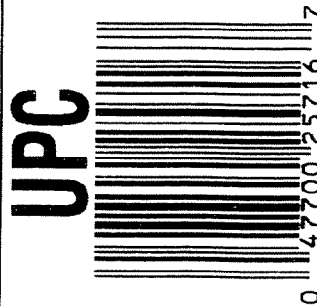


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790445



VERY IMPORTANT - Instruction Book enclosed to assure safe use of this firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790445**
Order No. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

19LW

5716 E6790445

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E679 0445

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RH
600	PROOF		1-17-02	AL
607	CHECK HEADSPACE		1-17-02	AL
610	DIS-ASSEMBLE GUN		1-17-02	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-18-02 AL	
615	ROLLMARK CALIBER		2/21/02	AL
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		1-25-02	X
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/25/02	AL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/25/02	AL
	D) OIL FIRING PIN ASSEMBLY		1/25/02	AL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DA

OP #	BARBER M24 AMF 7490		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.50</u>	<u>5.00</u>	<u>5.00</u>	1/28/02	D.M		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.00</u>	<u>3.50</u>	<u>3.50</u>	1/28/02	D.M		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	1/28/02	D.M		
	J) ASSEMBLE STOCK					1-25-02	RW		
	K) ASSEMBLE SWIVEL STUDS					1-31-02	RW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2/18/02	RW		
	M) IRON SIGHT ALIGNMENT					2/18/02	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2/18/02	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		1-28-02	A		
	A) MALFUNCTIONS		PASS	FAIL		1-28-02	A		
	B) PIERCED PRIMERS		PASS	FAIL		1-28-02	A		
645	INSPECT FOR LIVE AMMO					1-28-02	A		
655	FINAL INSPECTION A) HEADSPACE					1-31-02	RW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u>	<u>2.41</u>	<u>2.45</u>	<u>2.78</u>	<u>2.80</u>	1-30-02	WA
	C) FUNCTION					1-31-02	RW		
660	PACK					2/19/02	WA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790445DATE 1/24/02TESTER B.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.24	2.19		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.28		2.38	
PULL #3	2.24	2.00		2.28	
PULL #4	2.31	2.11		2.32	
PULL #5	2.29	2.13		2.36	
TOTAL	11.39	10.71		11.71	
AVG.	2.28	2.14		2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.58		
PULL #2	3.16	3.55		
PULL #3	3.46	3.44		
PULL #4	3.50	3.57		
PULL #5	3.49	3.52		
TOTAL	17.15	17.66		
AVG.	3.43	3.53		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.10		4.15
PULL #2	4.37	4.03		4.33
PULL #3	4.37	3.88		4.12
PULL #4	4.39	4.08		4.32
PULL #5	4.42	4.04		4.24
TOTAL	21.90	20.13		21.16
AVG.	4.38	4.03		4.23

SERIAL NUMBER: E6790445. 0

TARGET NUMBER: 1

FILE DATE: 01/28/2002

FILE TIME: 02:21

POINT#	X	Y
1:	-0.232	0.476
2:	-0.210	0.008
3:	-0.297	-0.400
4:	0.748	1.083
5:	0.855	-0.814

X CENTROID: 0.173

Y CENTROID: 0.071

POA TO CENTROID: 0.187

HORZ SPREAD: 1.152

VERT SPREAD: 1.897

GROUP SPREAD: 1.900

MIN RADIUS: 0.388

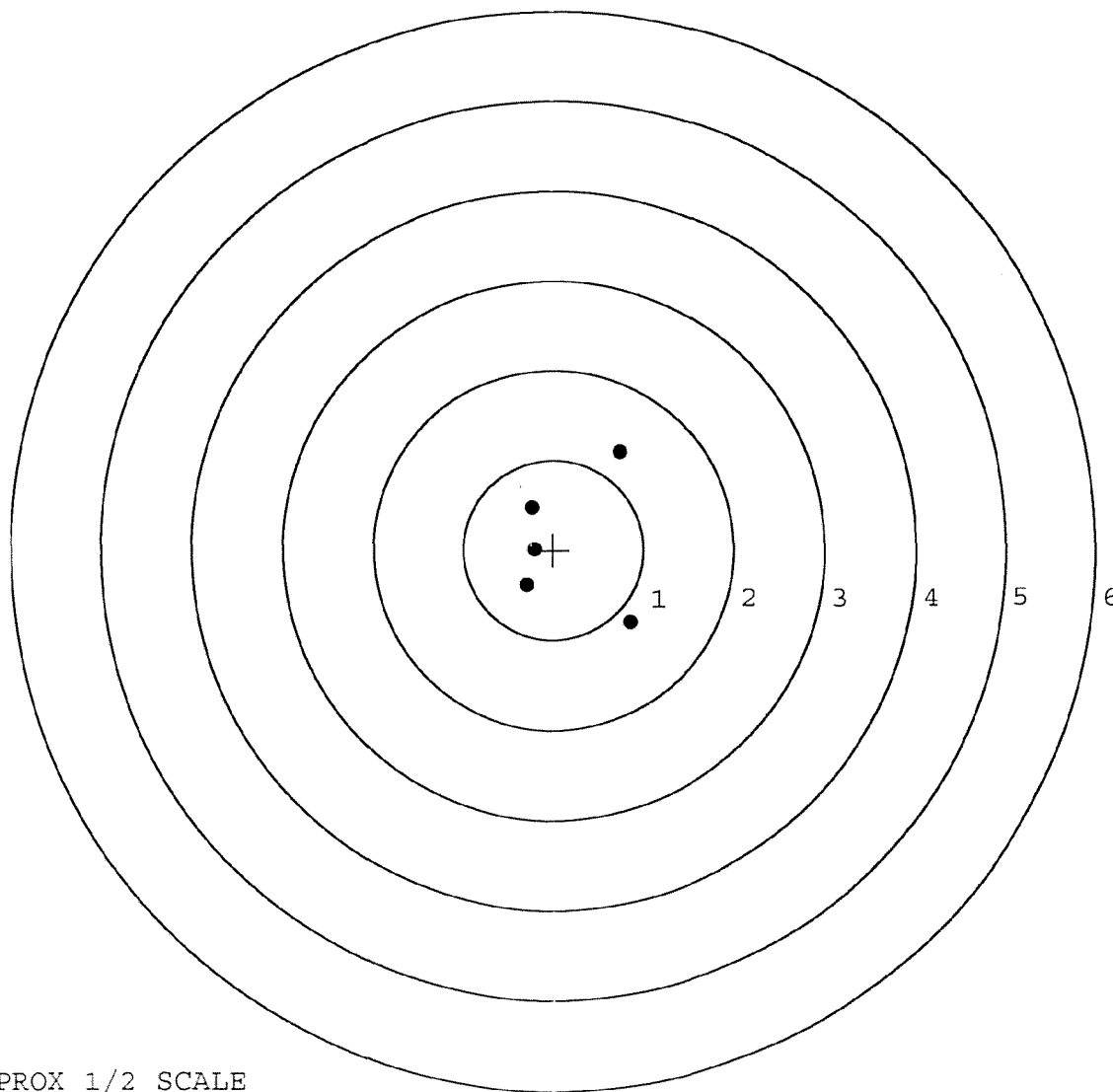
MAX RADIUS: 1.164

MEAN RADIUS: 0.781

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0117493

SERIAL NUMBER: E6790445. __0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 02:21

POINT#	X	Y
1:	-0.246	0.748
2:	0.285	0.695
3:	0.182	-0.026
4:	0.262	-0.513
5:	0.572	-0.521

X CENTROID: 0.211

Y CENTROID: 0.077

POA TO CENTROID: 0.224

HORZ SPREAD: 0.818

VERT SPREAD: 1.269

GROUP SPREAD: 1.510

MIN RADIUS: 0.107

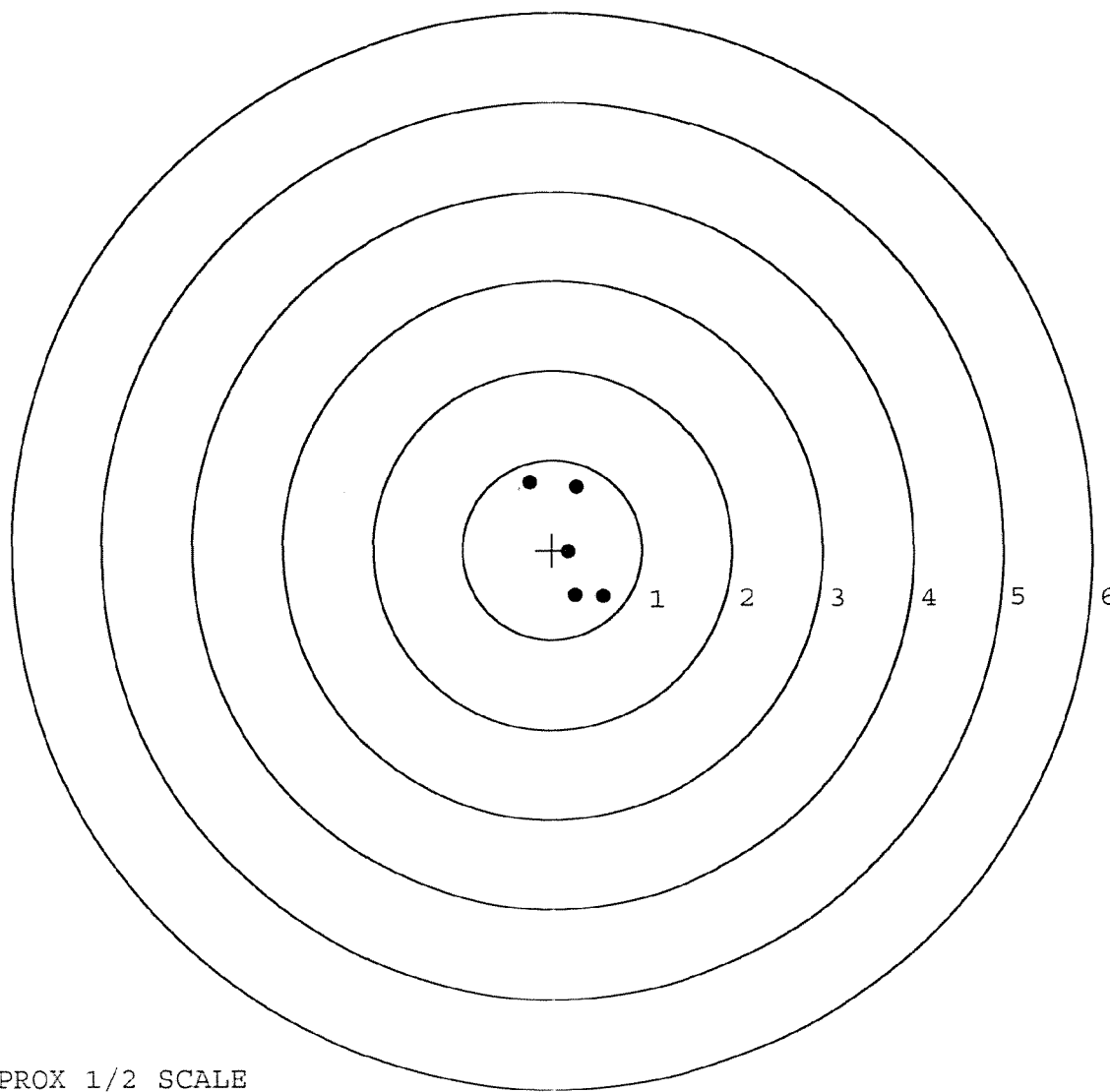
MAX RADIUS: 0.812

MEAN RADIUS: 0.566

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE