

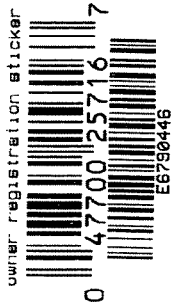
6790446

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790446



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790446**

ORDER NO. **25716**

46

Made in Ilion, NY Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.

19LW

5716 E6790446

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790446

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RLK
600	PROOF		1-17-02	AC
607	CHECK HEADSPACE		1-17-02	AC
610	DIS-ASSEMBLE GUN		1-17-02	RLK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-17-02	RLK
615	ROLLMARK CALIBER		1-21-02	BS
617	DRILL AND TAP SIGHT HOLES		1-21-02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		2/10/02	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/10/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/10/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/10/02	DA
	D) OIL FIRING PIN ASSEMBLY		2/10/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/13/02	DA

OP #	GARRISON NAME	7498	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.00</u>	<u>5.50</u>	<u>5.75</u>	<u>1/28/02</u>	<u>D.M.</u>		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.00</u>	<u>3.50</u>	<u>4.00</u>	<u>1/28/02</u>	<u>D.M.</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.022</u>	<u>.023</u>	<u>1/28/02</u>	<u>D.M.</u>		
	J) ASSEMBLE STOCK					<u>1/24/02</u>	<u>RW</u>		
	K) ASSEMBLE SWIVEL STUDS					<u>1-28-02</u>	<u>RW</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>2/15/02</u>	<u>RW</u>		
	M) IRON SIGHT ALIGNMENT					<u>2/15/02</u>	<u>RW</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>2/15/02</u>	<u>RW</u>		
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>1-25-02</u>	<u>A</u>		
	A) MALFUNCTIONS		PASS	FAIL		<u>1-25-02</u>	<u>A</u>		
	B) PIERCED PRIMERS		PASS	FAIL		<u>1-25-02</u>	<u>A</u>		
645	INSPECT FOR LIVE AMMO					<u>1-25-02</u>	<u>A</u>		
655	FINAL INSPECTION A) HEADSPACE					<u>1-28-02</u>	<u>RW</u>		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u>	<u>2.15</u>	<u>2.05</u>	<u>2.17</u>	<u>2.12</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION					<u>1-28-02</u>	<u>RW</u>		
660	PACK					<u>2/18/02</u>	<u>RA</u>		

SERIAL NUMBER: E679044 ~~10~~ 0

TARGET NUMBER: 1

FILE DATE: 01/24/2002

FILE TIME: 23:29

POINT#	X	Y
1:	-0.654	1.438
2:	-0.131	0.875
3:	0.302	-0.011
4:	0.566	-1.271
5:	0.830	-1.287

X CENTROID: 0.183

Y CENTROID: -0.051

POA TO CENTROID: 0.190

HORZ SPREAD: 1.484

VERT SPREAD: 2.725

GROUP SPREAD: 3.103

MIN RADIUS: 0.126

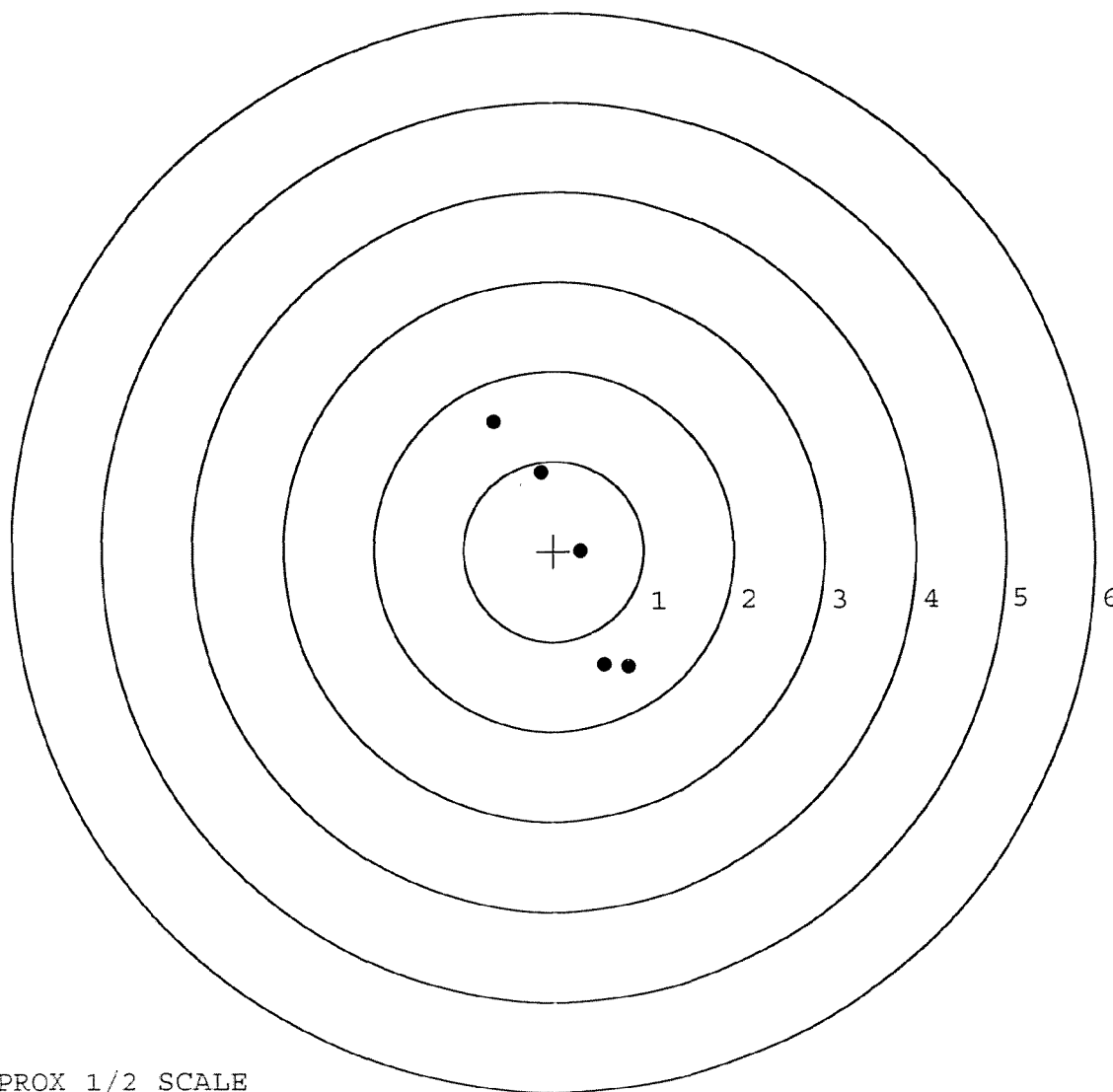
MAX RADIUS: 1.708

MEAN RADIUS: 1.097

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0117500

SERIAL NUMBER: E6790447. 0

TARGET NUMBER: 2

FILE DATE: 01/24/2002

FILE TIME: 23:29

POINT#	X	Y
1:	0.058	0.541
2:	0.039	-0.449
3:	0.750	-0.289
4:	-0.102	-0.999
5:	-1.416	0.249

X CENTROID: -0.134

Y CENTROID: -0.189

POA TO CENTROID: 0.232

HORZ SPREAD: 2.166

VERT SPREAD: 1.540

GROUP SPREAD: 2.232

MIN RADIUS: 0.312

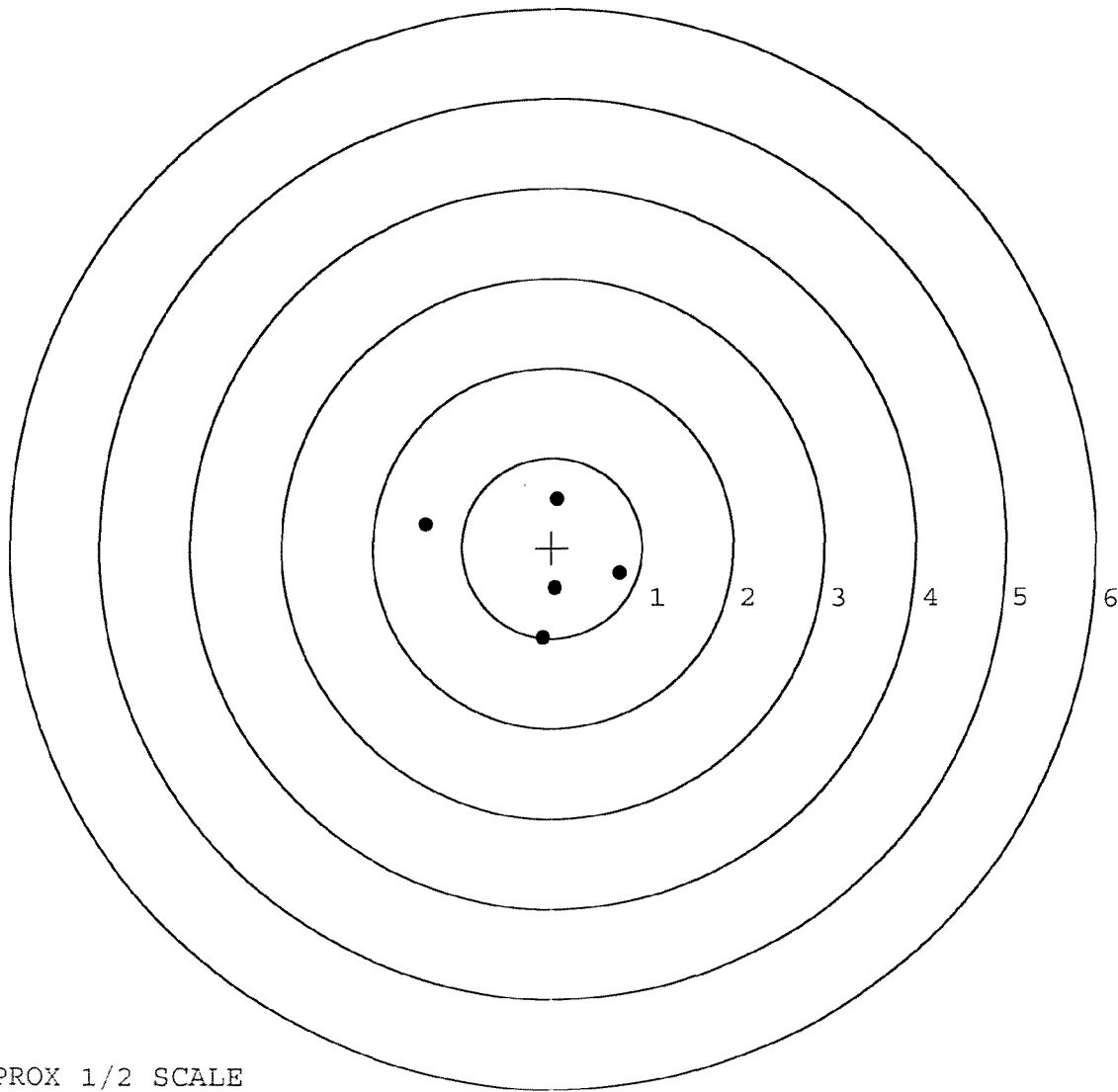
MAX RADIUS: 1.355

MEAN RADIUS: 0.824

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. EL6790446DATE 1/24/02TESTER D. M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.12		2.12	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.09		2.34	
PULL #3	2.31	2.15		2.15	
PULL #4	2.65	2.07		2.38	
PULL #5	2.00	2.32		2.59	
TOTAL	11.86	10.75		11.58	
AVG.	2.37	2.15		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.30		
PULL #2	3.13	3.73		
PULL #3	3.26	3.55		
PULL #4	3.06	3.20		
PULL #5	3.09	3.09		
TOTAL	15.73	16.87		
AVG.	3.15	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.47	4.52		4.12
PULL #2	4.31	4.53		4.21
PULL #3	4.30	4.32		4.18
PULL #4	4.26	4.69		3.96
PULL #5	4.63	4.82		3.97
TOTAL	21.97	22.88		20.44
AVG.	4.39	4.58		4.09