

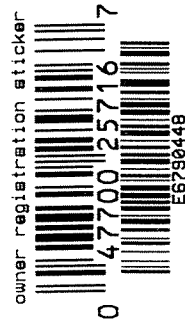
E 6790448

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

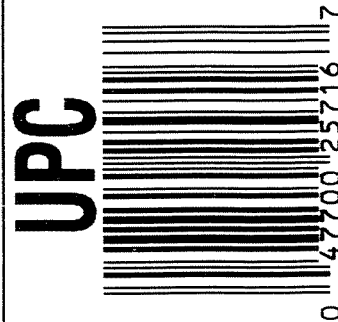
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790448



V
In
er
sa
fir
s
0
7
46

Remington®
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
 Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Déposée.


 5716 E6790448

ORDER 25716
 MODEL 700™ M24
UPC



ORDER 25716
 MODEL 700™ M24
UPC



SERIAL NO.



GUN SERIAL # E679 0448

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	PRK
600	PROOF		11-30-01	PRK
607	CHECK HEADSPACE		11-30-01	PRK
610	DIS-ASSEMBLE GUN		11-30-01	PRK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AC
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	
	A) CLEAN INSIDE OF BOLT ASSEMBLY			D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-23-02	RA

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.75</u>	<u>5.75</u>	<u>5.50</u>	<u>1/22/02</u>	<u>D.M.</u>		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.50</u>	<u>3.50</u>	<u>3.00</u>	<u>1/22/02</u>	<u>D.M.</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	<u>1/22/02</u>	<u>D.M.</u>		
	J) ASSEMBLE STOCK					<u>1/15/02</u>	<u>RW</u>		
	K) ASSEMBLE SWIVEL STUDS					<u>1/22/02</u>	<u>RW</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>1/18/02</u>	<u>RW</u>		
	M) IRON SIGHT ALIGNMENT					<u>1/15/02</u>	<u>RW</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>1/18/02</u>	<u>RW</u>		
640	GALLERY TEST AND TARGET			PASS	FAIL	<u>1-21-02</u>	<u>A</u>		
	A) MALFUNCTIONS			PASS	FAIL	<u>1-21-02</u>	<u>A</u>		
	B) PIERCED PRIMERS			PASS	FAIL	<u>1-21-02</u>	<u>A</u>		
645	INSPECT FOR LIVE AMMO					<u>1-21-02</u>	<u>A</u>		
655	FINAL INSPECTION A) HEADSPACE					<u>1/22/02</u>	<u>RW</u>		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.46</u>	<u>2.38</u>	<u>2.38</u>	<u>2.36</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION					<u>1/22/02</u>	<u>RW</u>		
660	PACK					<u>1-23-02</u>	<u>DA</u>		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. EL6790448DATE 1/16/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.74	2.38		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.11		2.38	
PULL #3	2.26	2.76		2.22	
PULL #4	2.31	2.64		2.23	
PULL #5	2.25	2.37		2.11	
TOTAL	12.23	12.26		11.31	
AVG.	2.45	2.45		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.24		
PULL #2	3.41	3.53		
PULL #3	3.16	3.47		
PULL #4	3.68	3.22		
PULL #5	3.05	3.43		
TOTAL	16.44	16.89		
AVG.	3.29 3.29	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.47	4.20		4.24
PULL #2	4.13	4.12		4.17
PULL #3	4.19	4.16		4.39
PULL #4	4.19	4.38		4.20
PULL #5	4.13	3.52 4.08		4.17
TOTAL	21.11	20.94		21.17
AVG.	4.22	4.19		4.23

SERIAL NUMBER: E6790448. __0

TARGET NUMBER: 1

FILE DATE: 01/21/2002

FILE TIME: 18:10

POINT#	X	Y
1:	0.255	1.161
2:	0.063	0.806
3:	-0.350	0.049
4:	-0.278	-0.327
5:	0.560	-1.070

X CENTROID: 0.050

Y CENTROID: 0.124

POA TO CENTROID: 0.134

HORZ SPREAD: 0.910

VERT SPREAD: 2.231

GROUP SPREAD: 2.252

MIN RADIUS: 0.407

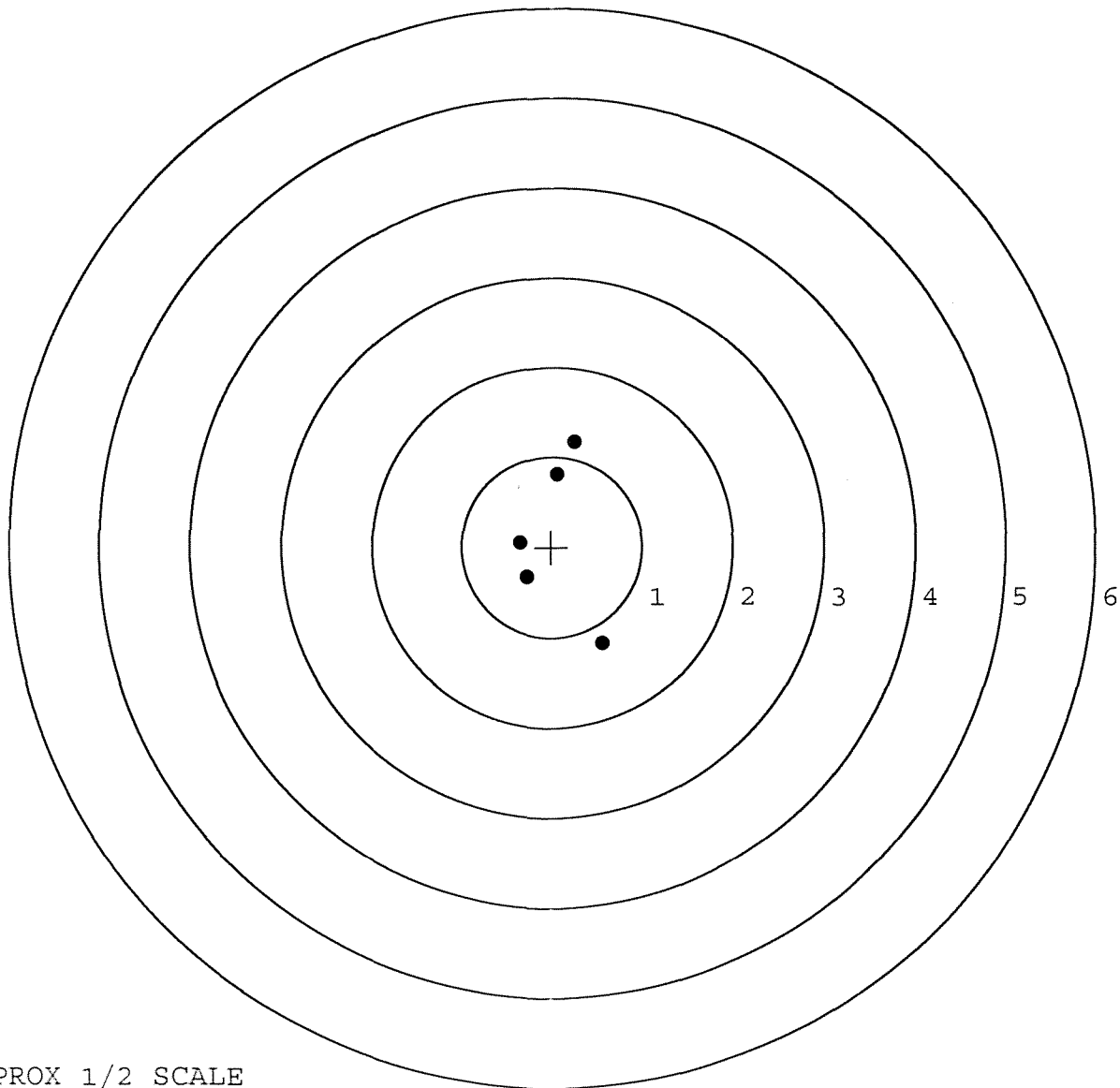
MAX RADIUS: 1.298

MEAN RADIUS: 0.800

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790448. 0

TARGET NUMBER: 2

FILE DATE: 01/21/2002

FILE TIME: 18:10

POINT#	X	Y
1:	0.711	0.644
2:	0.647	-0.055
3:	-0.027	-0.255
4:	-0.166	-0.493
5:	-0.993	-1.111

X CENTROID: 0.034

Y CENTROID: -0.254

POA TO CENTROID: 0.256

HORZ SPREAD: 1.704

VERT SPREAD: 1.755

GROUP SPREAD: 2.446

MIN RADIUS: 0.061

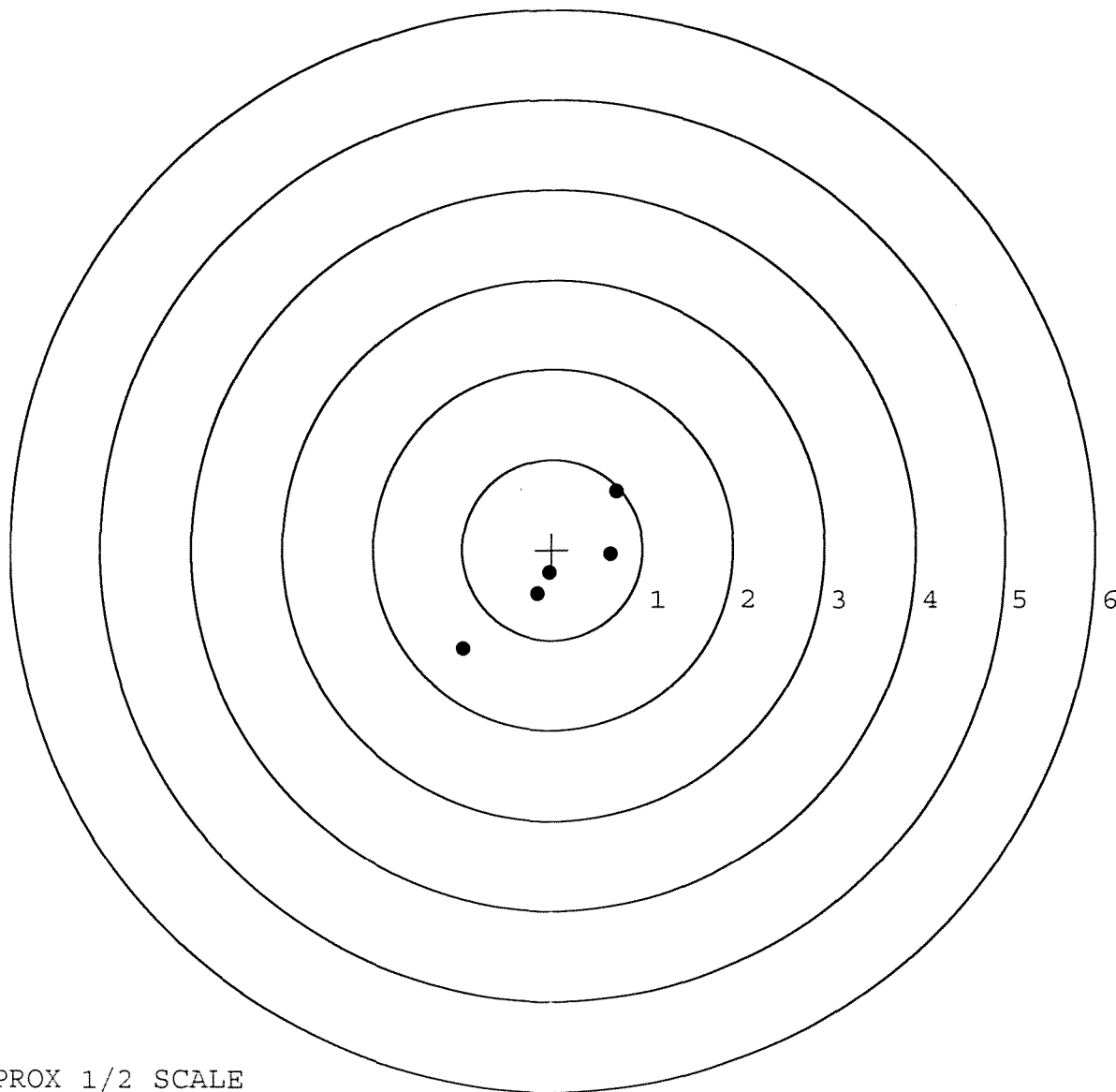
MAX RADIUS: 1.338

MEAN RADIUS: 0.696

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE