

E6790458

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

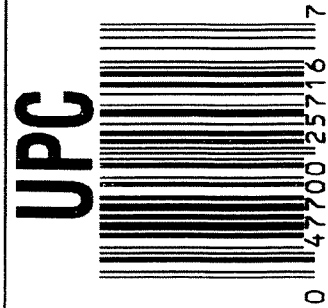
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790458



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790458**

ORDER NO. **25716**

46

31XV

5716 E6790458

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # F16790458

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/10/01	RTH
600	PROOF		11/14/01	RTH
607	CHECK HEADSPACE		11/14/01	RTH
610	DIS-ASSEMBLE GUN		11/14/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 15 2001 OPERATOR AL	
615	ROLLMARK CALIBER		11/15-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/20/01	Doog

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.0</u>	<u>5.75</u>	12-18-01	EK		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	12-18-01	EK		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.0235</u>	<u>.023</u>	12-18-01	EK		
	J) ASSEMBLE STOCK					12-18-01	REP		
	K) ASSEMBLE SWIVEL STUDS					12/20/01	REP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/20/01	REP		
	M) IRON SIGHT ALIGNMENT					12/20/01	REP		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/20/01	REP		
640	GALLERY TEST AND TARGET		PASS FAIL			12/20/01	REP		
	A) MALFUNCTIONS		PASS FAIL			12/20/01	REP		
	B) PIERCED PRIMERS		PASS FAIL			12/20/01	REP		
645	INSPECT FOR LIVE AMMO					12/20/01	REP		
655	FINAL INSPECTION A) HEADSPACE					12/20/01	REP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u>	<u>2.76</u>	<u>2.68</u>	<u>2.85</u>	<u>2.85</u>	12/18/01	REP
	C) FUNCTION					12/20/01	REP		
660	PACK					12/20/01	DA		

BARBER - M24 0117620

SERIAL NUMBER: E6790458. __ 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 12:10

POINT#	X	Y
1:	-0.621	-0.699
2:	-0.640	-0.566
3:	-0.007	-0.633
4:	-0.015	-0.450
5:	0.824	1.045

X CENTROID: -0.092

Y CENTROID: -0.261

POA TO CENTROID: 0.276

HORZ SPREAD: 1.464

VERT SPREAD: 1.744

GROUP SPREAD: 2.265

MIN RADIUS: 0.204

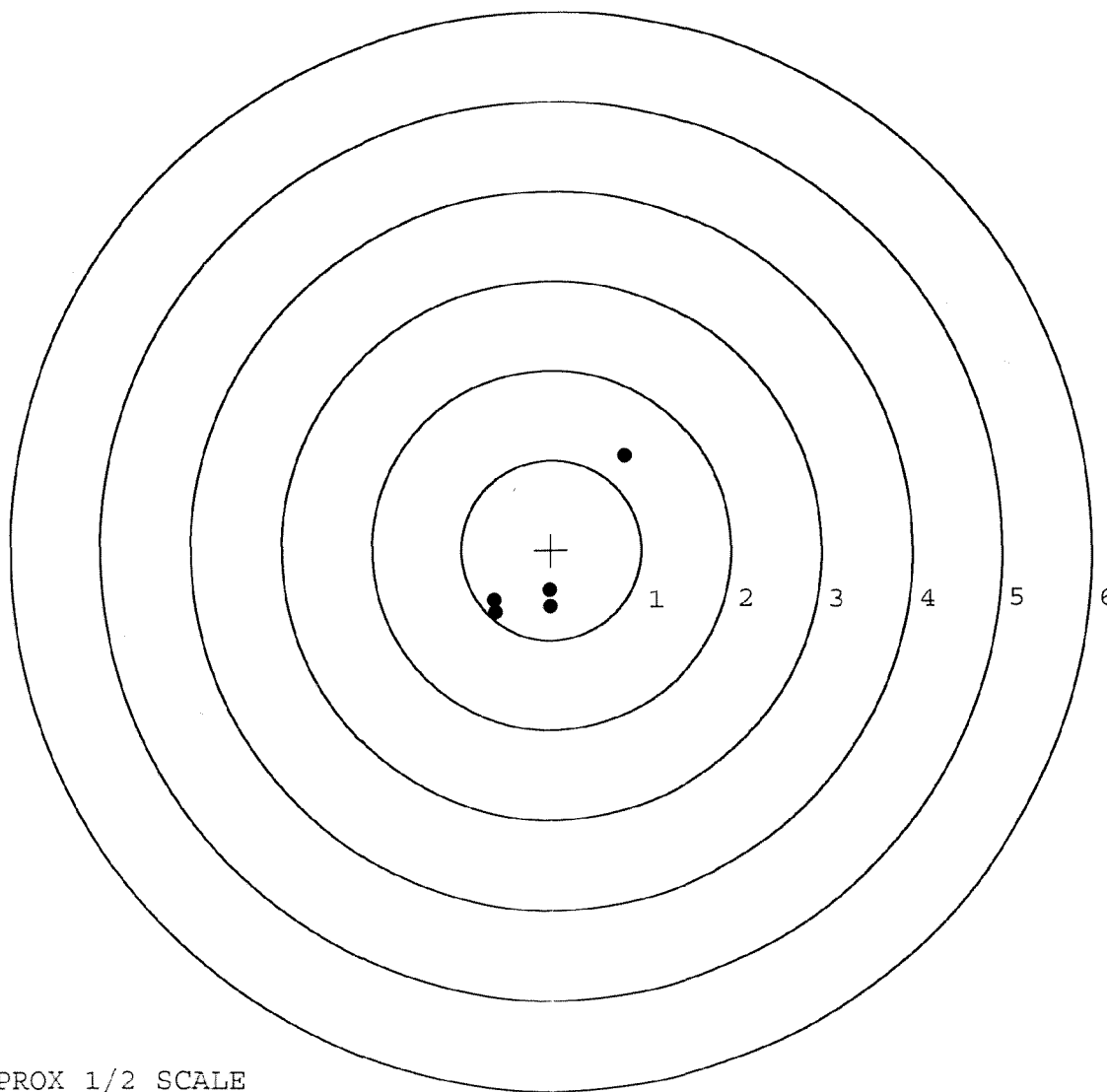
MAX RADIUS: 1.595

MEAN RADIUS: 0.699

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



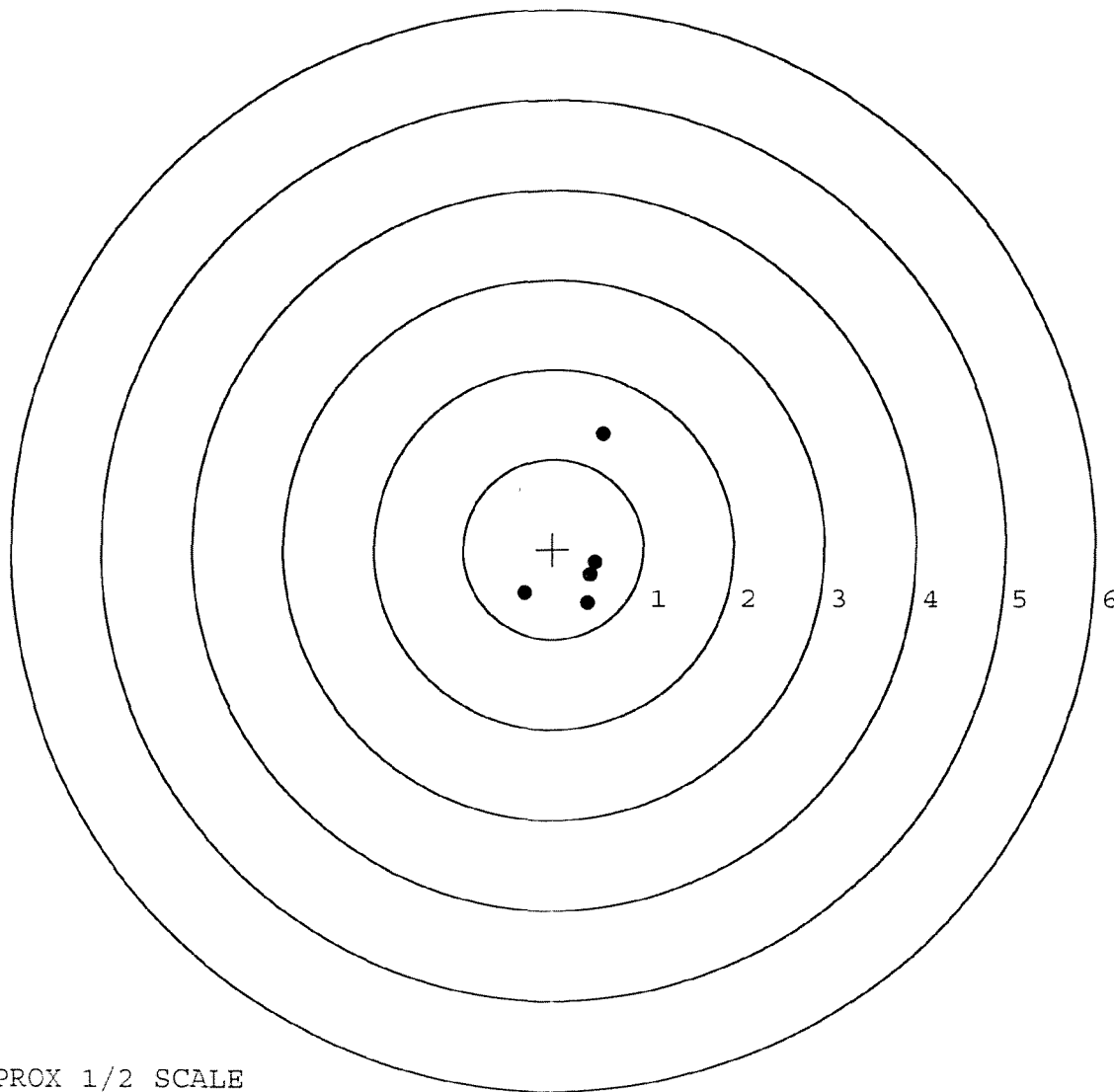
TARGET APPROX 1/2 SCALE

BARBER - M24 0117621

SERIAL NUMBER: E6790458. __0
 TARGET NUMBER: 2
 FILE DATE: 12/17/2001
 FILE TIME: 12:10

POINT#	X	Y
1:	0.467	-0.151
2:	0.393	-0.601
3:	-0.316	-0.488
4:	0.560	1.278
5:	0.419	-0.292

X CENTROID: 0.305
 Y CENTROID: -0.051
 POA TO CENTROID: 0.309
 HORZ SPREAD: 0.876
 VERT SPREAD: 1.879
 GROUP SPREAD: 1.971
 MIN RADIUS: 0.191
 MAX RADIUS: 1.353
 MEAN RADIUS: 0.625
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0117622

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

 2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

 SERIAL NO. E6790458

 DATE 11/21/01

 TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.70	2.31		2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.61		2.71	
PULL #3	2.54	2.23		2.76	
PULL #4	2.12	2.83		2.76	
PULL #5	2.48	2.75		2.21	
TOTAL	12.55	12.73		13.14	
AVG.	2.51	2.55		2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.13		
PULL #2	3.24	3.09		
PULL #3	3.20	3.02		
PULL #4	3.14	3.25		
PULL #5	3.09	3.22		
TOTAL	15.93	15.71		
AVG.	3.17	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.26		4.18
PULL #2	4.22	4.17		4.13
PULL #3	3.77	3.78		3.71
PULL #4	4.23	4.16		4.15
PULL #5	4.03	4.12		4.04
TOTAL	20.49	20.49		20.21
AVG.	4.10	4.10		4.04