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Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700[™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790473	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 25716	
 5716 E6790473		31XV	

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

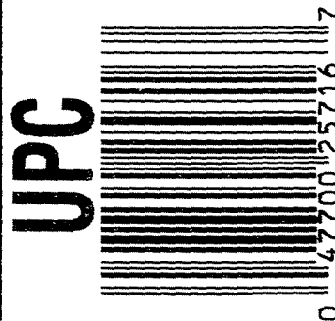


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790473



ORDER 25716

MODEL 700TH M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700TH M24

UPC



0 47700 25716 7

SERIAL NO.



E6790473

CONTRACT #

GUN SERIAL # E6790473

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	PP
600	PROOF		11/15/01	PP
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	PP
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	PP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>PP</u>		
615	ROLLMARK CALIBER		11/30/01	PP
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12-10-01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-01	DK
	D) OIL FIRING PIN ASSEMBLY		12-10-01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/01	PP

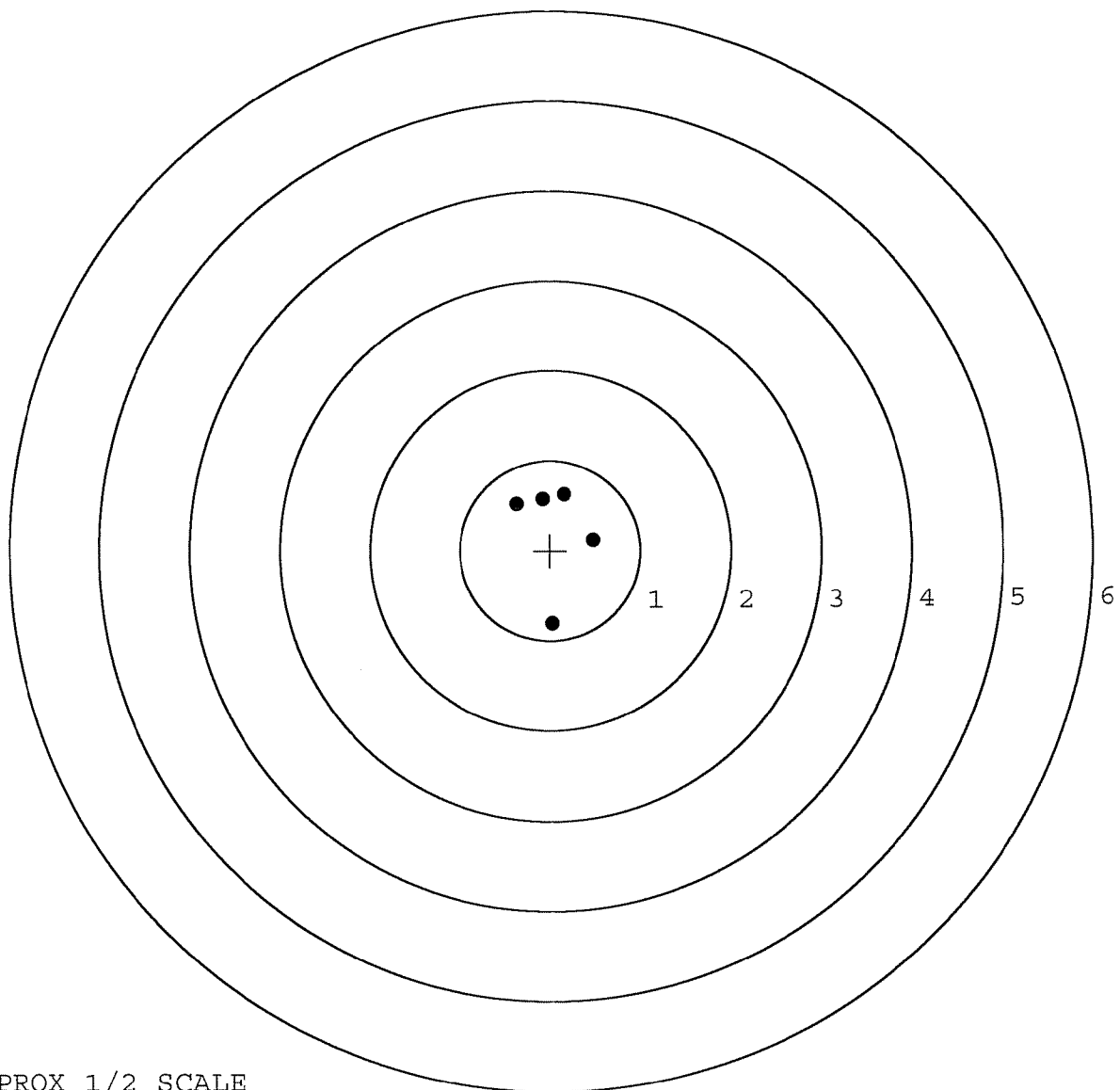
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.75</u> <u>3.75</u> <u>3.5</u>	12/16/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.25</u> <u>2.25</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	Rev
	K) ASSEMBLE SWIVEL STUDS		12/17/01	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	TRP
	M) IRON SIGHT ALIGNMENT		12/17/01	TRP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	TRP
640	GALLERY TEST AND TARGET	PASS FAIL	12-15-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-15-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-15-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-15-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/17/01	TRP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.68</u> <u>2.68</u> <u>2.56</u> <u>2.78</u>	12/16/01	D.M.
	C) FUNCTION		12/17/01	TRP
660	PACK		12/17/01	OTH

BARBER - M24 0117791

SERIAL NUMBER: ~~E~~06790473. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 06:29

POINT#	X	Y
1:	0.025	-0.815
2:	0.485	0.116
3:	0.165	0.622
4:	-0.086	0.573
5:	-0.373	0.517

X CENTROID: 0.043
Y CENTROID: 0.203
POA TO CENTROID: 0.207
HORZ SPREAD: 0.858
VERT SPREAD: 1.437
GROUP SPREAD: 1.444
MIN RADIUS: 0.392
MAX RADIUS: 1.018
MEAN RADIUS: 0.564
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



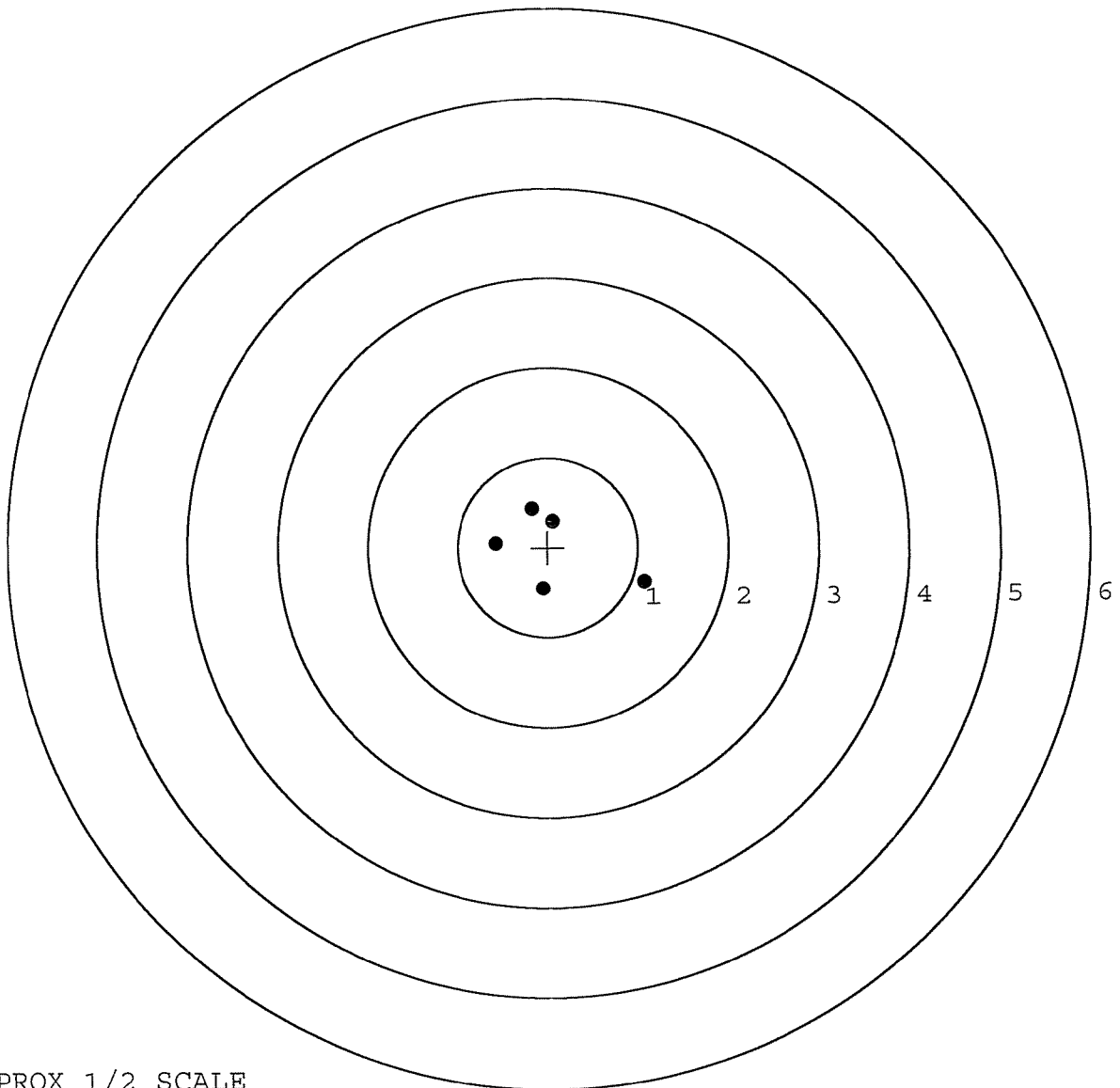
TARGET APPROX 1/2 SCALE

BARBER - M24 0117792

SERIAL NUMBER: ~~E~~06790473. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 06:29

POINT#	X	Y
1:	1.073	-0.388
2:	-0.058	-0.466
3:	-0.574	0.052
4:	-0.176	0.429
5:	0.054	0.292

X CENTROID: 0.064
Y CENTROID: -0.016
POA TO CENTROID: 0.066
HORZ SPREAD: 1.647
VERT SPREAD: 0.895
GROUP SPREAD: 1.705
MIN RADIUS: 0.308
MAX RADIUS: 1.076
MEAN RADIUS: 0.599
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 5679 0473DATE 11/13/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.59	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.57	2.75	
PULL #3	2.66	2.50	2.75	
PULL #4	2.68	2.57	2.73	
PULL #5	2.59	2.56	2.73	
TOTAL	13.23	12.79	13.70	
AVG.	2.64	2.55	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.39	3.34	
PULL #2	3.40	3.30	
PULL #3	3.42	3.22	
PULL #4	3.41	3.35	
PULL #5	3.31	3.30	
TOTAL	16.93	16.51	
AVG.	3.38	3.30	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.17		4.38
PULL #2	4.36	4.19		4.13
PULL #3	4.14	4.22		4.13
PULL #4	4.21	4.17		4.16
PULL #5	4.32	4.28		4.21
TOTAL	21.40	21.03		21.01
AVG.	4.28	4.20		4.20