

EL6790474

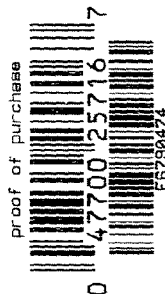
Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790474	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25716	
			26LW
5716 E6790474			

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

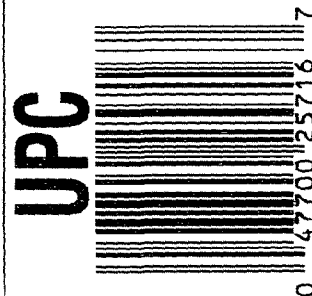


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790474



ORDER 25716

MODEL 700TM M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700TM M24

UPC



0 47700 25716 7

SERIAL NO.



E6790474

24 9

CONTRACT #

GUN SERIAL # E679 0474

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	PSK
600	PROOF		1-17-02	AC
607	CHECK HEADSPACE		1-17-02	AC
610	DIS-ASSEMBLE GUN		1-17-02	PSK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-18-02	AC
615	ROLLMARK CALIBER		1-21-02	AC
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-25	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		1/25/02	OK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/25/02	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/25/02	OK
	D) OIL FIRING PIN ASSEMBLY		1/25/02	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/24/02	BA

OP #	OPERATOR NAME	7799	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.50	5.25	5.50	2/7/02	DM
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.50	3.25	2.50	2/7/02	DM
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.025	.023	2/7/02	DM
	J) ASSEMBLE STOCK					1-25-02	RW
	K) ASSEMBLE SWIVEL STUDS					5/7/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2/20/02	RW
	M) IRON SIGHT ALIGNMENT					2/20/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2/20/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		2-4-02	A
	A) MALFUNCTIONS		PASS	FAIL		2-4-02	A
	B) PIERCED PRIMERS		PASS	FAIL		2-4-02	A
645	INSPECT FOR LIVE AMMO					2-4-02	A
655	FINAL INSPECTION A) HEADSPACE					2/7/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.65	2.42	2.37 2.39 2.32	2/7/02	DM
	C) FUNCTION					2/7/02	RW
660	PACK					2/24/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 26790474

DATE 1/11/02

TESTER D.A.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.51		2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.45		2.57	
PULL #3	2.51	2.51		2.66	
PULL #4	2.28	2.61		2.53	
PULL #5	2.61	2.52		2.51	
TOTAL	12.53	12.60		12.44	
AVG.	2.51	2.52		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.56		
PULL #2	3.32	3.45		
PULL #3	3.32	3.27		
PULL #4	3.50	3.42		
PULL #5	3.34	3.43		
TOTAL	16.89	17.13		
AVG.	3.38	3.43		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.26		4.03
PULL #2	4.10	4.06		4.49
PULL #3	4.27	4.16		4.39
PULL #4	4.12	4.22		4.51
PULL #5	4.08	4.10		4.39
TOTAL	20.97	20.80		21.81
AVG.	4.19	4.16		4.36

BARBER - M24 0117801

SERIAL NUMBER: E6790474. 0

TARGET NUMBER: 1

FILE DATE: 02/04/2002

FILE TIME: 02:36

POINT#	X	Y
1:	0.130	0.781
2:	-0.937	-0.069
3:	-0.411	-0.560
4:	0.362	-0.088
5:	1.258	0.498

X CENTROID: 0.080

Y CENTROID: 0.112

POA TO CENTROID: 0.138

HORZ SPREAD: 2.195

VERT SPREAD: 1.341

GROUP SPREAD: 2.267

MIN RADIUS: 0.346

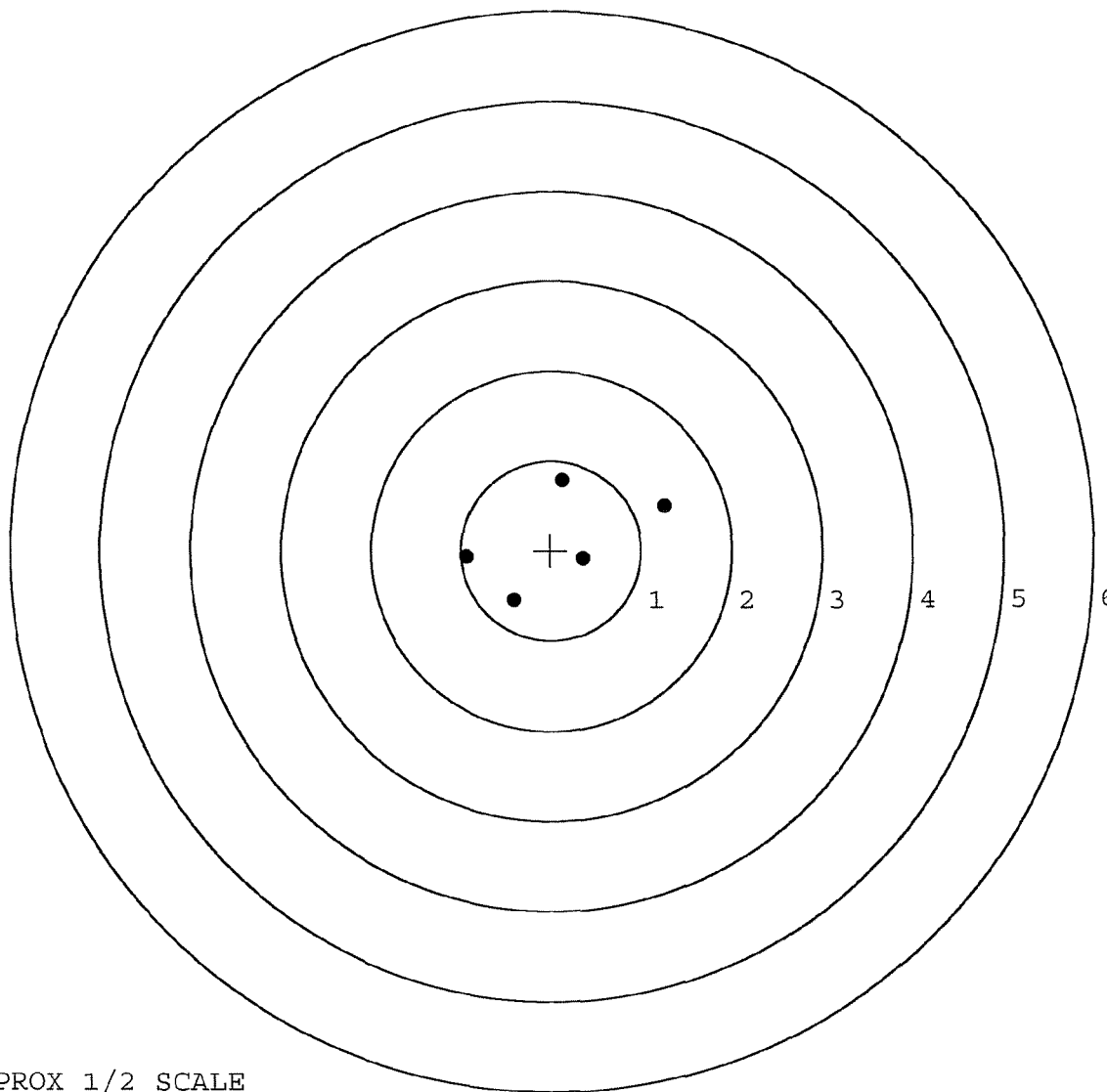
MAX RADIUS: 1.239

MEAN RADIUS: 0.824

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

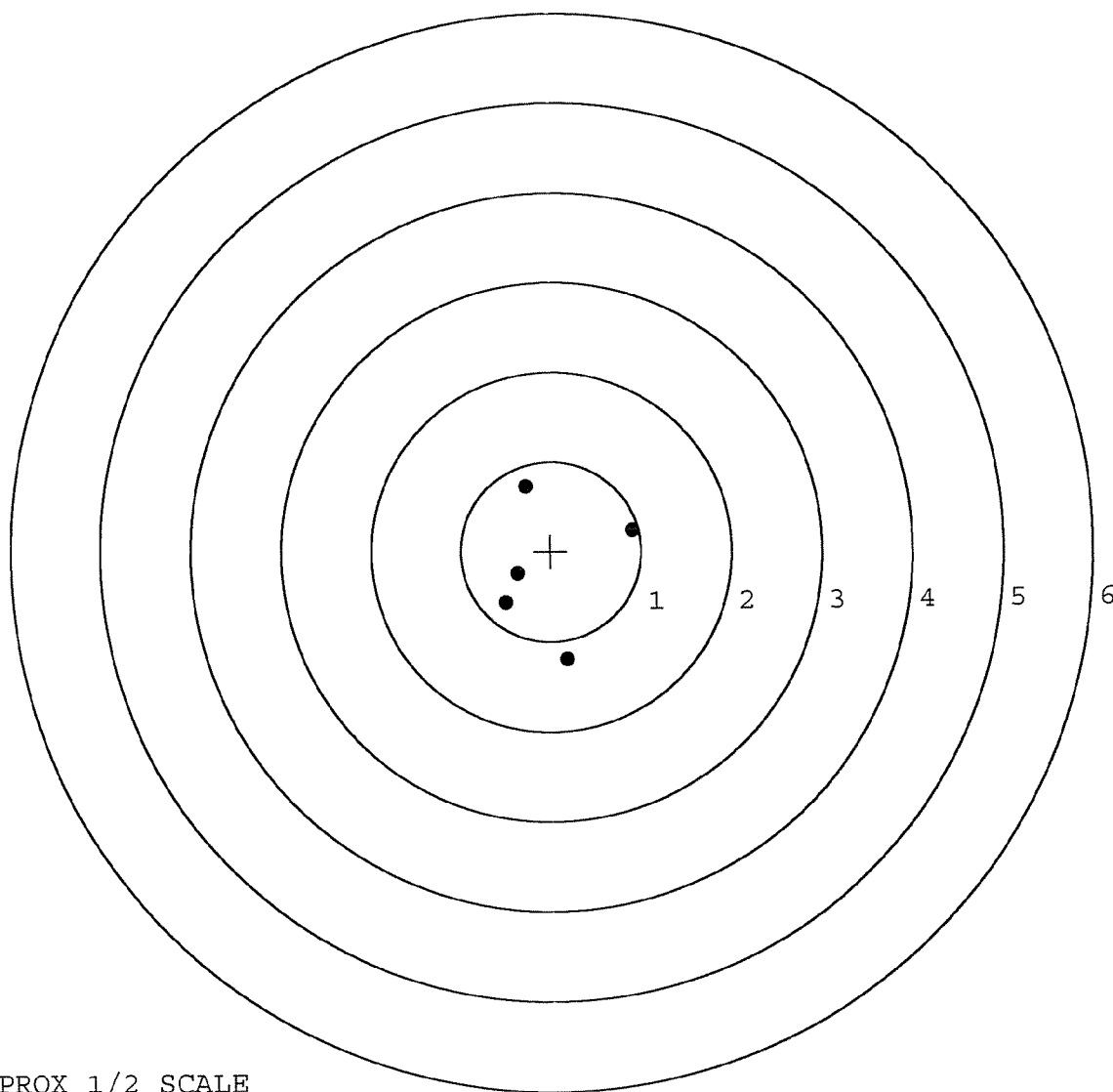


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790474. __0
 TARGET NUMBER: 2
 FILE DATE: 02/04/2002
 FILE TIME: 02:36

POINT#	X	Y
1:	-0.278	0.723
2:	0.902	0.227
3:	-0.367	-0.248
4:	-0.505	-0.571
5:	0.181	-1.202

X CENTROID: -0.013
 Y CENTROID: -0.214
 POA TO CENTROID: 0.215
 HORZ SPREAD: 1.407
 VERT SPREAD: 1.925
 GROUP SPREAD: 1.618
 MIN RADIUS: 0.355
 MAX RADIUS: 1.016
 MEAN RADIUS: 0.792
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE