

28406673

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790482
46		ORDER NO. 25716
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		31XV
 5716 E6790482		

25716

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

ORDER

46 FORM 1444



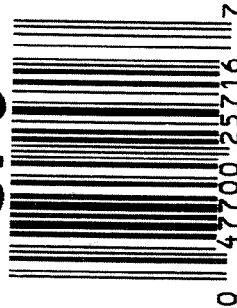
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790482

UPC



ORDER 25716

MODEL 700_{rm} M24

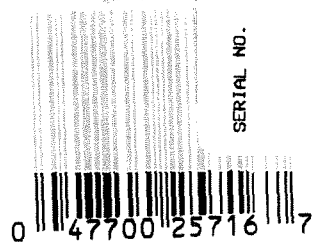
UPC



ORDER 25716

MODEL 700_{rm} M24

UPC



SERIAL NO.



16
24"
6

CONTRACT #

GUN SERIAL # E679 0482

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RJH
600	PROOF		11/9/01	RJH
607	CHECK HEADSPACE		11/9/01	RJH
610	DIS-ASSEMBLE GUN		11/9/01	RJH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-77	TA
	(BOLT)		11-77	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doug
	D) OIL FIRING PIN ASSEMBLY		12-14	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/20/01	Doug

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	12/19/01	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	12/19/01	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	12/19/01	DA		
	J) ASSEMBLE STOCK					12/17	BWT		
	K) ASSEMBLE SWIVEL STUDS					12/20/01	Rep		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/20/01	Rep		
	M) IRON SIGHT ALIGNMENT					12/20/01	Rep		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/20/01	Rep		
640	GALLERY TEST AND TARGET		PASS FAIL			12-18-01	A		
	A) MALFUNCTIONS		PASS FAIL			12-18-01	A		
	B) PIERCED PRIMERS		PASS FAIL			12-18-01	A		
645	INSPECT FOR LIVE AMMO					12-18-01	A		
655	FINAL INSPECTION A) HEADSPACE					12/20/01	Rep		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u>	<u>2.92</u>	<u>2.73</u>	<u>2.82</u>	<u>2.76</u>	12/19/01	BWT
	C) FUNCTION					12/20/01	Rep		
660	PACK					12/20/01	Rep		

BARBER - M24 0117888

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. E6790482

 DATE 10/31/01

 TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.73		2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.05		3.00	
PULL #3	2.38	2.51		2.56	
PULL #4	2.28	2.74		2.36	
PULL #5	2.68	2.62		2.57	
TOTAL	12.66	12.65		13.19	
AVG.	2.53	2.53		2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.49	3.12		
PULL #2	3.30	3.23		
PULL #3	3.45	2.97		
PULL #4	3.01	3.30		
PULL #5	3.38	3.26		
TOTAL	16.62	15.88		
AVG.	3.32	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.37		4.53
PULL #2	4.27	3.93		4.15
PULL #3	4.17	3.78		4.12
PULL #4	4.33	3.85		3.99
PULL #5	4.13	4.50		4.09
TOTAL	21.18	20.43		20.88
AVG.	4.24	4.09		4.18

SERIAL NUMBER: E6790482. __0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 05:02

POINT#	X	Y
1:	0.411	-1.328
2:	-0.191	-0.221
3:	0.675	-0.417
4:	-0.722	0.016
5:	-0.384	1.837

X CENTROID: -0.042

Y CENTROID: -0.023

POA TO CENTROID: 0.048

HORZ SPREAD: 1.397

VERT SPREAD: 3.165

GROUP SPREAD: 3.263

MIN RADIUS: 0.248

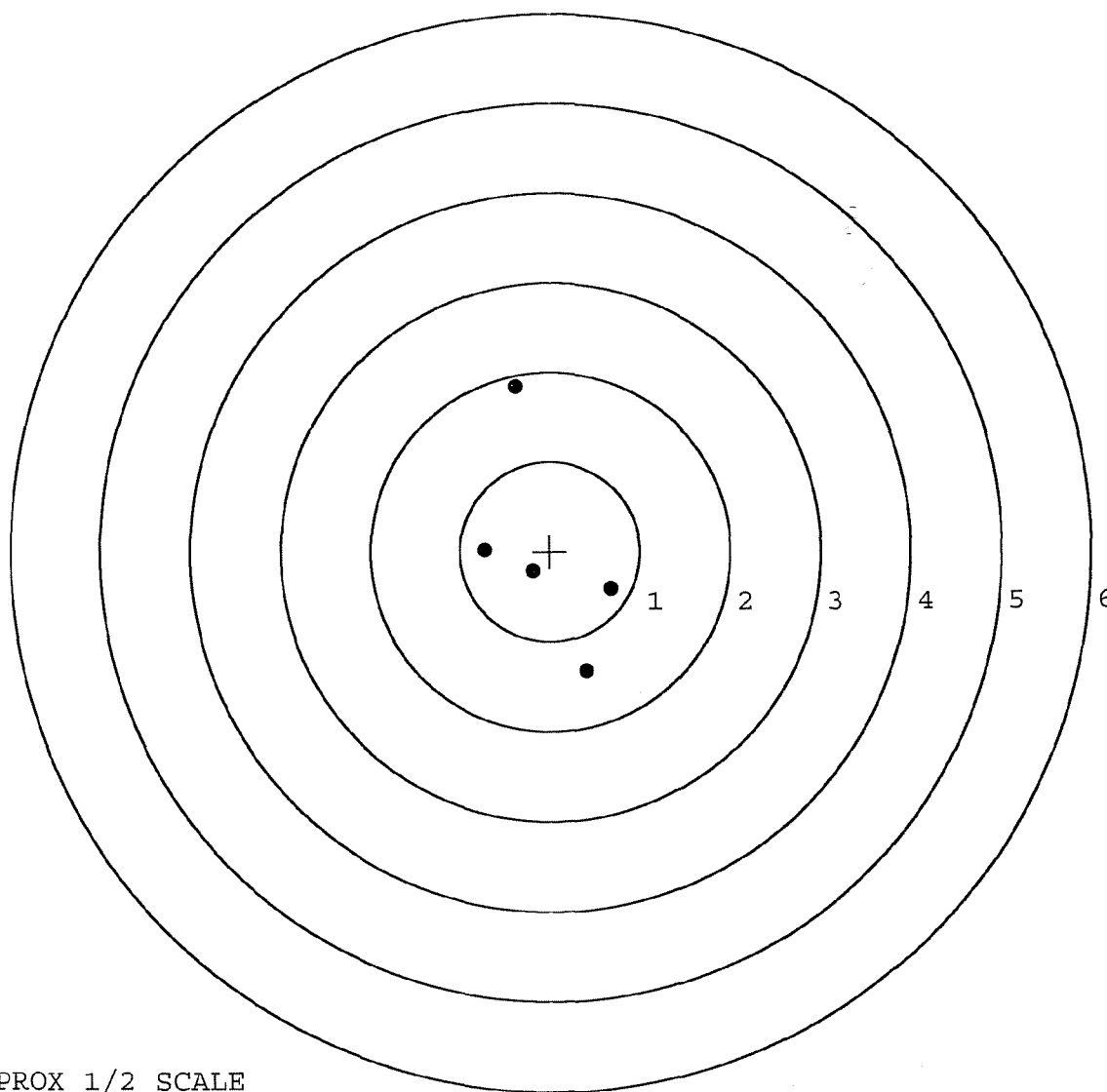
MAX RADIUS: 1.891

MEAN RADIUS: 1.004

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790482. 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 05:02

POINT#	X	Y
1:	-0.102	-0.997
2:	0.110	-0.497
3:	0.221	-0.170
4:	0.386	-0.053
5:	-0.464	1.252

X CENTROID: 0.030

Y CENTROID: -0.093

POA TO CENTROID: 0.098

HORZ SPREAD: 0.850

VERT SPREAD: 2.249

GROUP SPREAD: 2.278

MIN RADIUS: 0.206

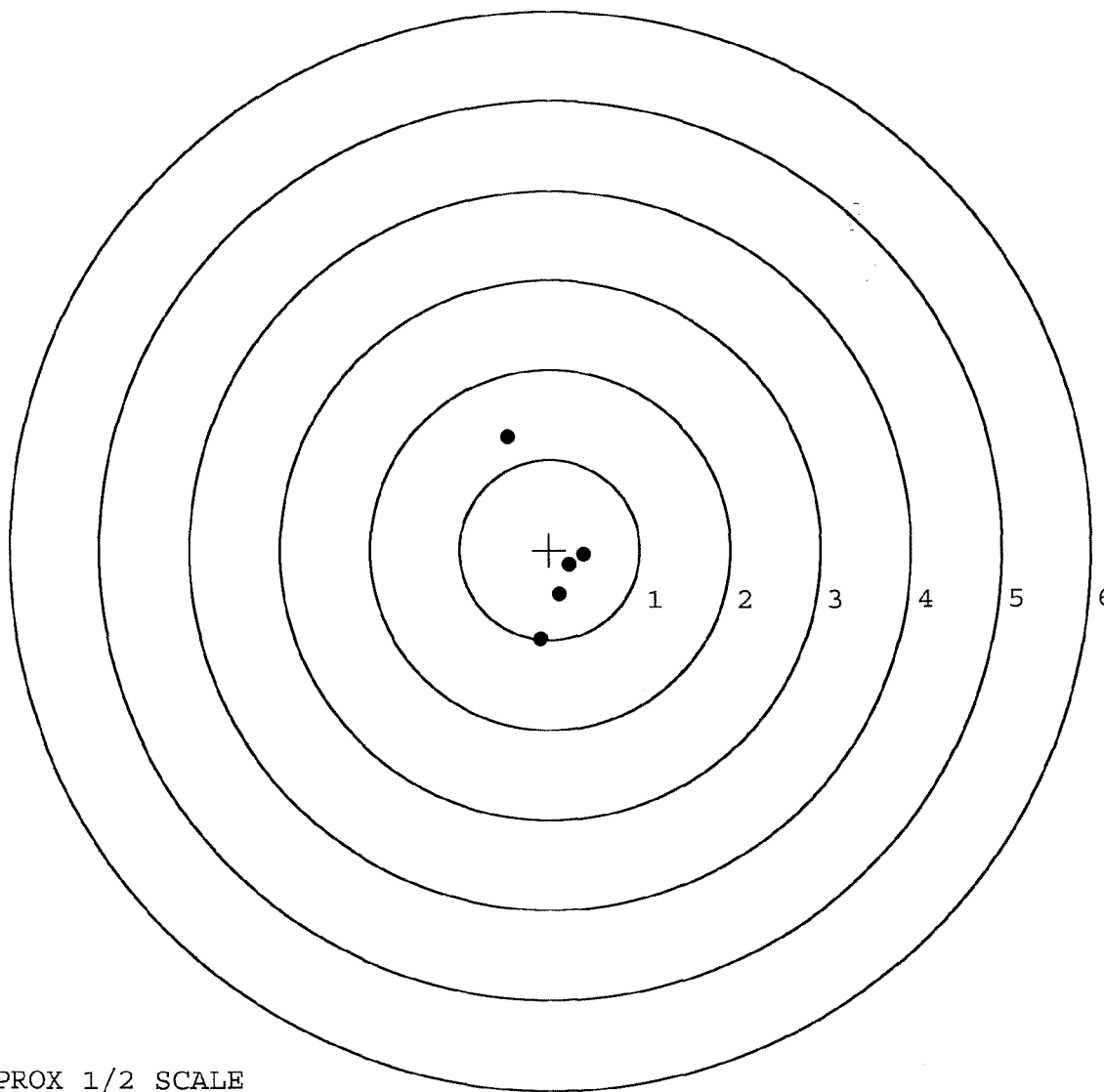
MAX RADIUS: 1.433

MEAN RADIUS: 0.664

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE