

E 679 0491

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO. J
E6790491

ORDER NO.
25716

22BW


5716 E6790491

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

ORDER

46 FORM 1444



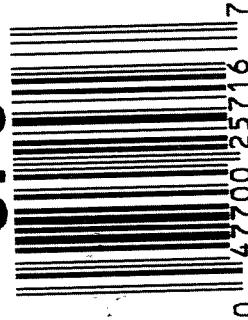
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790491

UPC



ORDER 25716

MODEL 700TH M24

UPC



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MODEL 700TH M24

UPC



SERIAL NO.



25716

GUN SERIAL # 56790491

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/10/01	RH
600	PROOF		11/10/01	RH
607	CHECK HEADSPACE		11/10/01	RH
610	DIS-ASSEMBLE GUN		11/10/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 15 2001 OPERATOR AL	AL
615	ROLLMARK CALIBER		11/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doug
	D) OIL FIRING PIN ASSEMBLY		12-14	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-11-02	AA

OP # OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>6.5</u>	<u>6.5</u>	12/20/01	REP		
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u>	<u>3.5</u>	<u>3.5</u>	12/20/01	REP		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT .020 MIN	<u>.023</u>	<u>.022</u>	<u>.024</u>	12/20/01	REP		
	J) ASSEMBLE STOCK				12/17	BWT		
	K) ASSEMBLE SWIVEL STUDS				1/9/02	RW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				1/9/02	RW		
	M) IRON SIGHT ALIGNMENT				1/9/02	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				1/9/02	RW		
640	GALLERY TEST AND TARGET	PASS	FAIL		12/18/01	JP		
	A) MALFUNCTIONS	PASS	FAIL		12/18/01	JP		
	B) PIERCED PRIMERS	PASS	FAIL		12/18/01	JP		
645	INSPECT FOR LIVE AMMO				12/18/01	JP		
655	FINAL INSPECTION A) HEADSPACE				1/9/02	RW		
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u>	<u>2.88</u>	<u>2.88</u>	<u>2.38</u>	<u>2.58</u>	12/19/01	BWT
	C) FUNCTION				1/9/02	RW		
660	PACK				1-11-02	JP		

BARBER - M24 0117987

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790491

DATE 10/31/01

TESTER A. M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.25	2.41	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.21	2.22	2.36	
PULL #3	2.18	2.23	2.43	
PULL #4	2.23	2.19	2.34	
PULL #5	2.54	2.20	2.37	
TOTAL	11.41	11.08	11.83	
AVG.	2.28	2.22	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.13	
PULL #2	3.05	3.04	
PULL #3	3.03	3.16	
PULL #4	3.03	2.81	
PULL #5	3.10	3.11	
TOTAL	15.33	15.25	
AVG.	3.07	3.05	

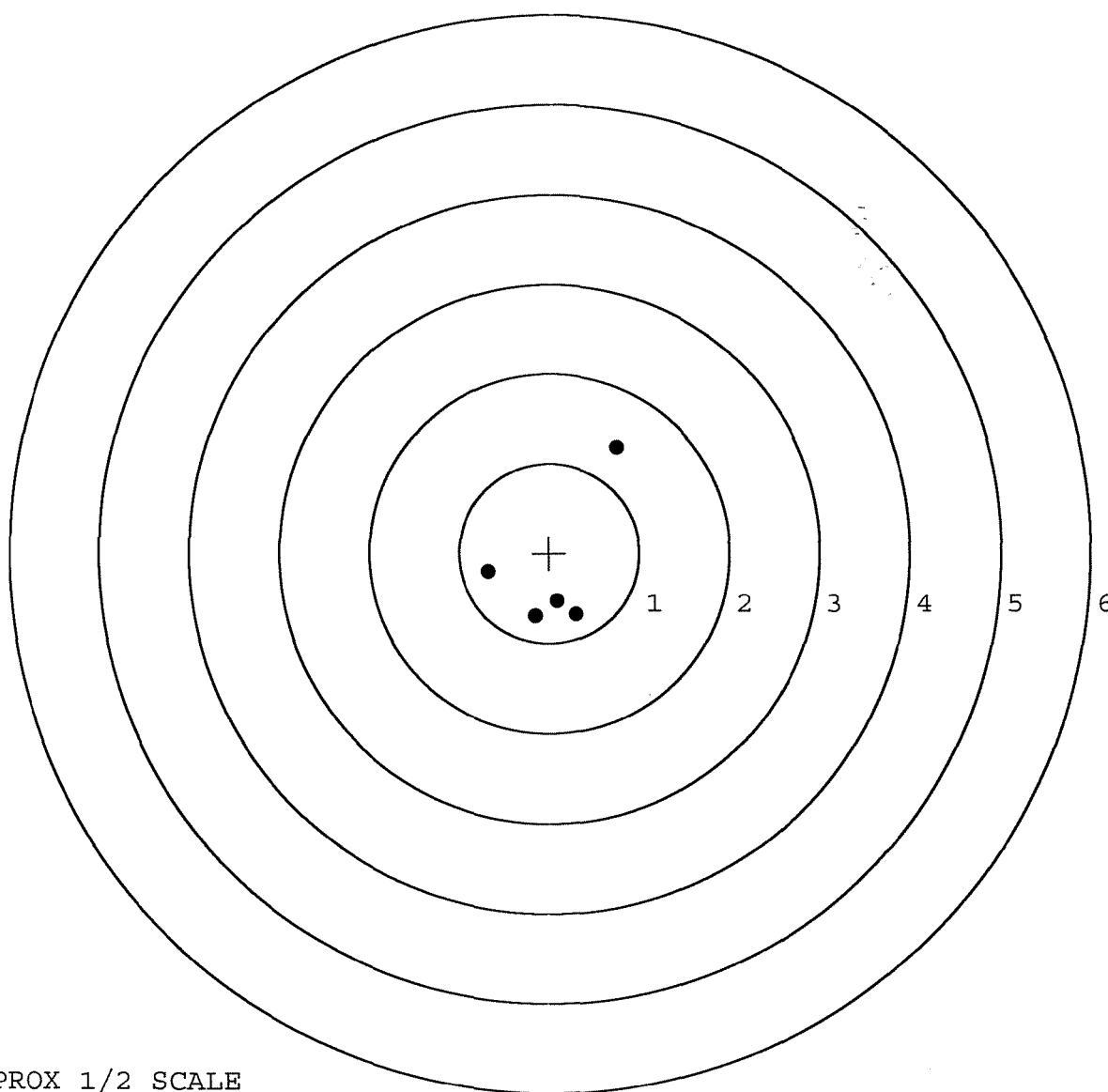
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.44		4.05
PULL #2	4.17	3.99		3.98
PULL #3	3.84	4.24		3.90
PULL #4	4.04	4.15		3.90
PULL #5	4.03	4.09		3.85
TOTAL	20.33	20.91		19.68
AVG.	4.07	4.18		3.94

BARBER - M24 0117988

SERIAL NUMBER: E6790491. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 10:39

POINT#	X	Y
1:	0.305	-0.684
2:	0.088	-0.537
3:	-0.159	-0.705
4:	-0.677	-0.209
5:	0.748	1.184

X CENTROID: 0.061
Y CENTROID: -0.190
POA TO CENTROID: 0.200
HORZ SPREAD: 1.425
VERT SPREAD: 1.889
GROUP SPREAD: 2.095
MIN RADIUS: 0.348
MAX RADIUS: 1.536
MEAN RADIUS: 0.747
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



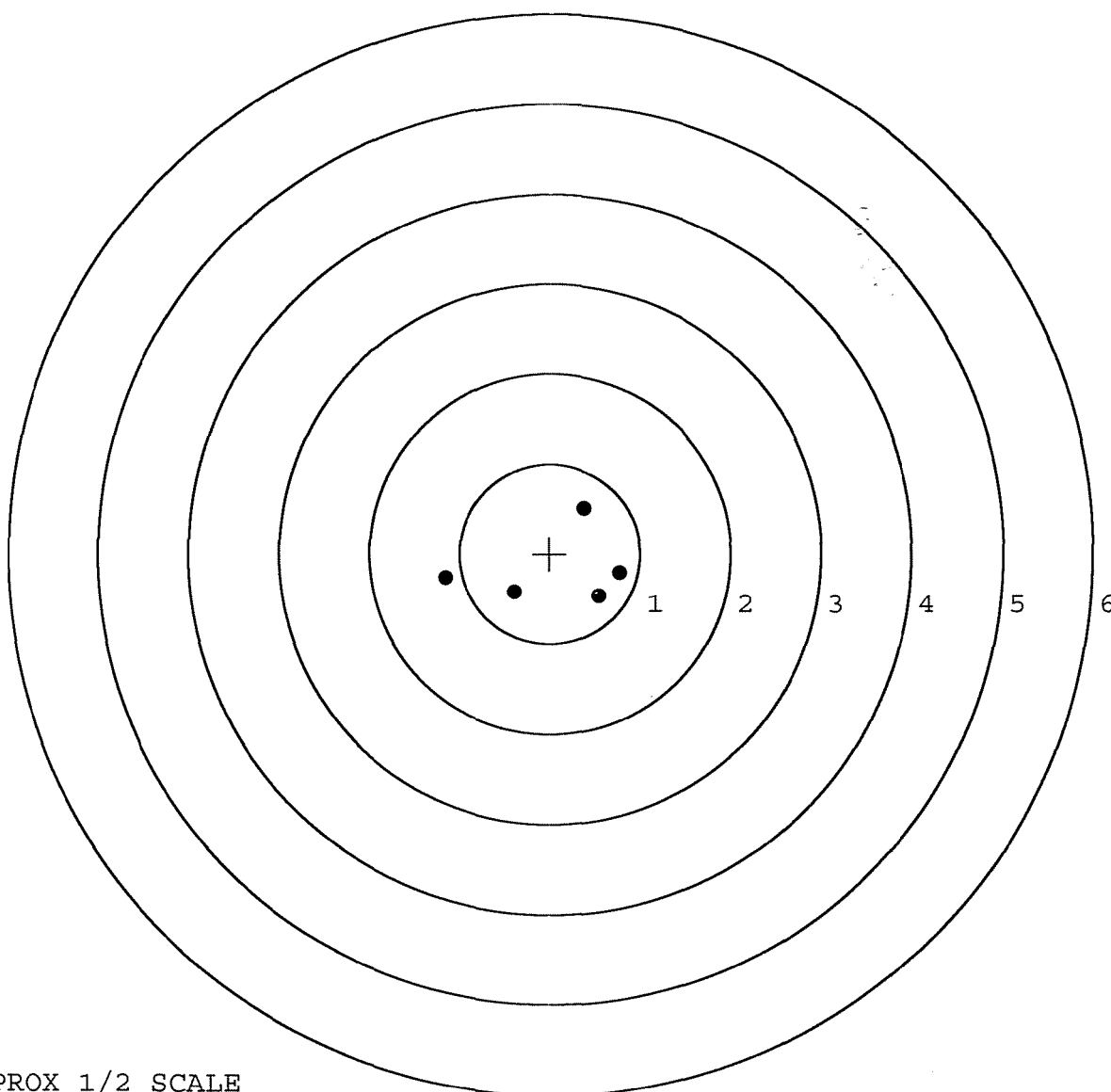
TARGET APPROX 1/2 SCALE

BARBER - M24 0117989

SERIAL NUMBER: E6790491. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 10:39

POINT#	X	Y
1:	0.549	-0.472
2:	0.775	-0.208
3:	0.383	0.507
4:	-0.387	-0.429
5:	-1.159	-0.278

X CENTROID: 0.032
Y CENTROID: -0.176
POA TO CENTROID: 0.179
HORZ SPREAD: 1.934
VERT SPREAD: 0.979
GROUP SPREAD: 1.935
MIN RADIUS: 0.490
MAX RADIUS: 1.196
MEAN RADIUS: 0.758
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE