

E 679 0495

ORDER

25716

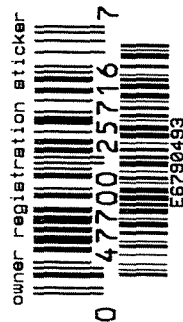
Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24		SERIAL NO.	J
BOLT ACTION CENTERFIRE RIFLE		E6790493	
24" BARREL 7.62 NATO		ORDER NO.	
46		25716	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.			
			
5716 E6790493			
		17BW	

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

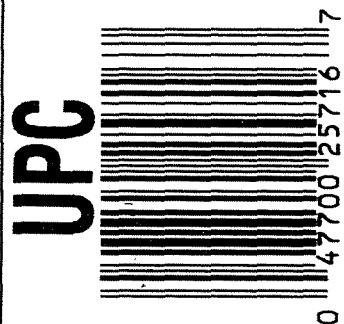


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790493



ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



E6790493

CONTRACT #

GUN SERIAL # E679 0493

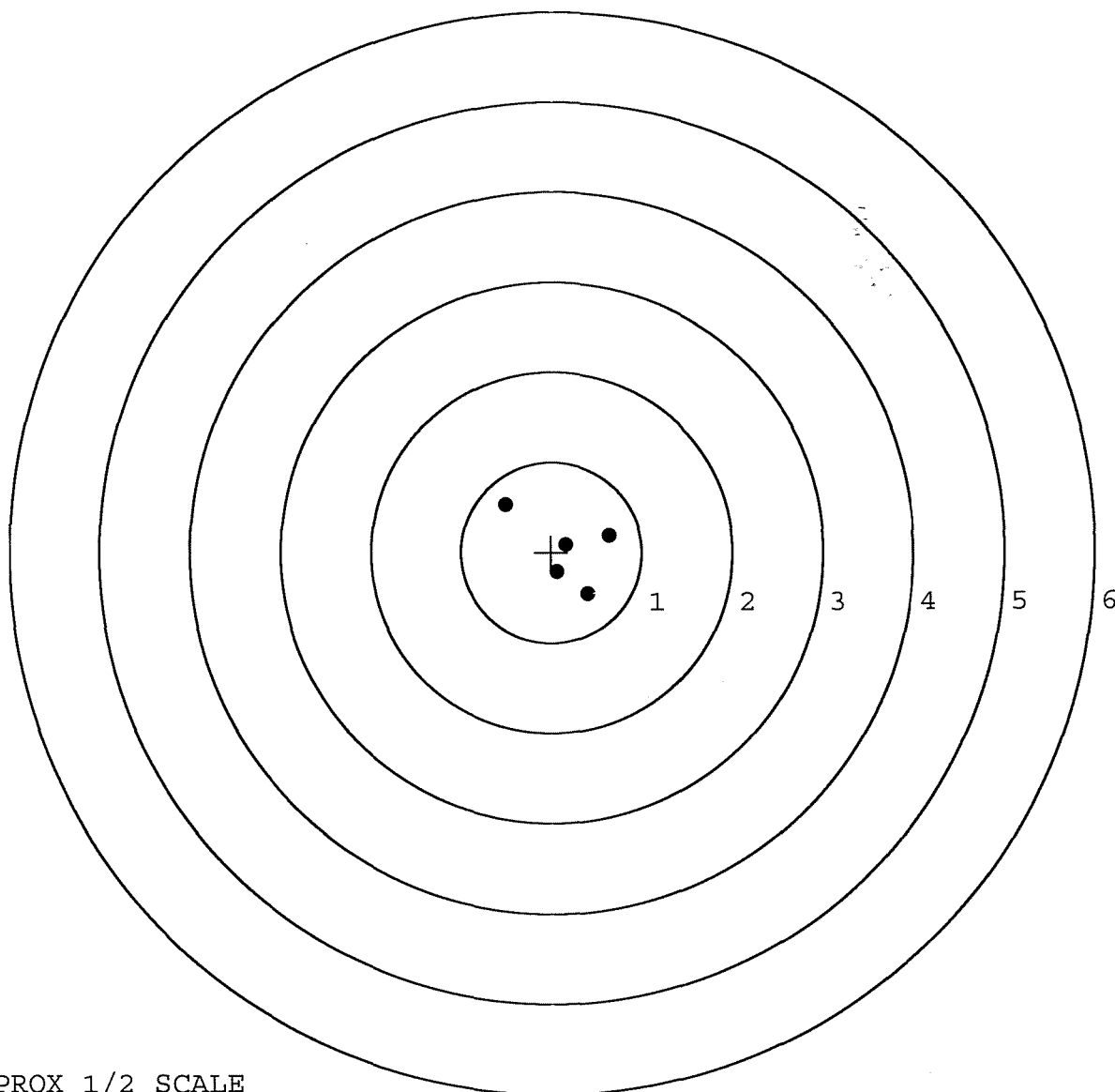
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	DR
600	PROOF		11/27/01	DR
607	CHECK HEADSPACE		11/27/01	DR
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/27/01	DR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>ASB</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/7/02	

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>6</u> <u>7</u>	<u>12/18/01</u>	<u>RW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3</u> <u>3</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.1023</u> <u>.1023</u> <u>.1023</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>12-16-01</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/10/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/10/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/10/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/10/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>EK</u>
	A) MALFUNCTIONS	<u>PASS</u> FAIL	<u>12-18-01</u>	<u>EK</u>
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	<u>12-18-01</u>	<u>EK</u>
645	INSPECT FOR LIVE AMMO	<u>✓</u>	<u>12-18-01</u>	<u>EK</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/10/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.38</u> <u>2.32</u> <u>2.28</u> <u>2.40</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/10/02</u>	<u>RW</u>
660	PACK		<u>1/17/02</u>	<u>DK</u>

SERIAL NUMBER: E6790493. __0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 03:47

POINT#	X	Y
1:	0.403	-0.466
2:	0.646	0.188
3:	0.064	-0.222
4:	0.163	0.083
5:	-0.513	0.533

X CENTROID: 0.153
 Y CENTROID: 0.023
 POA TO CENTROID: 0.154
 HORZ SPREAD: 1.159
 VERT SPREAD: 0.999
 GROUP SPREAD: 1.355
 MIN RADIUS: 0.061
 MAX RADIUS: 0.838
 MEAN RADIUS: 0.446
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790493. 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 03:47

POINT#	X	Y
1:	-0.457	0.347
2:	0.261	0.129
3:	0.401	-0.299
4:	0.166	-0.392
5:	0.131	-0.176

X CENTROID: 0.100

Y CENTROID: -0.078

POA TO CENTROID: 0.127

HORZ SPREAD: 0.858

VERT SPREAD: 0.739

GROUP SPREAD: 1.074

MIN RADIUS: 0.102

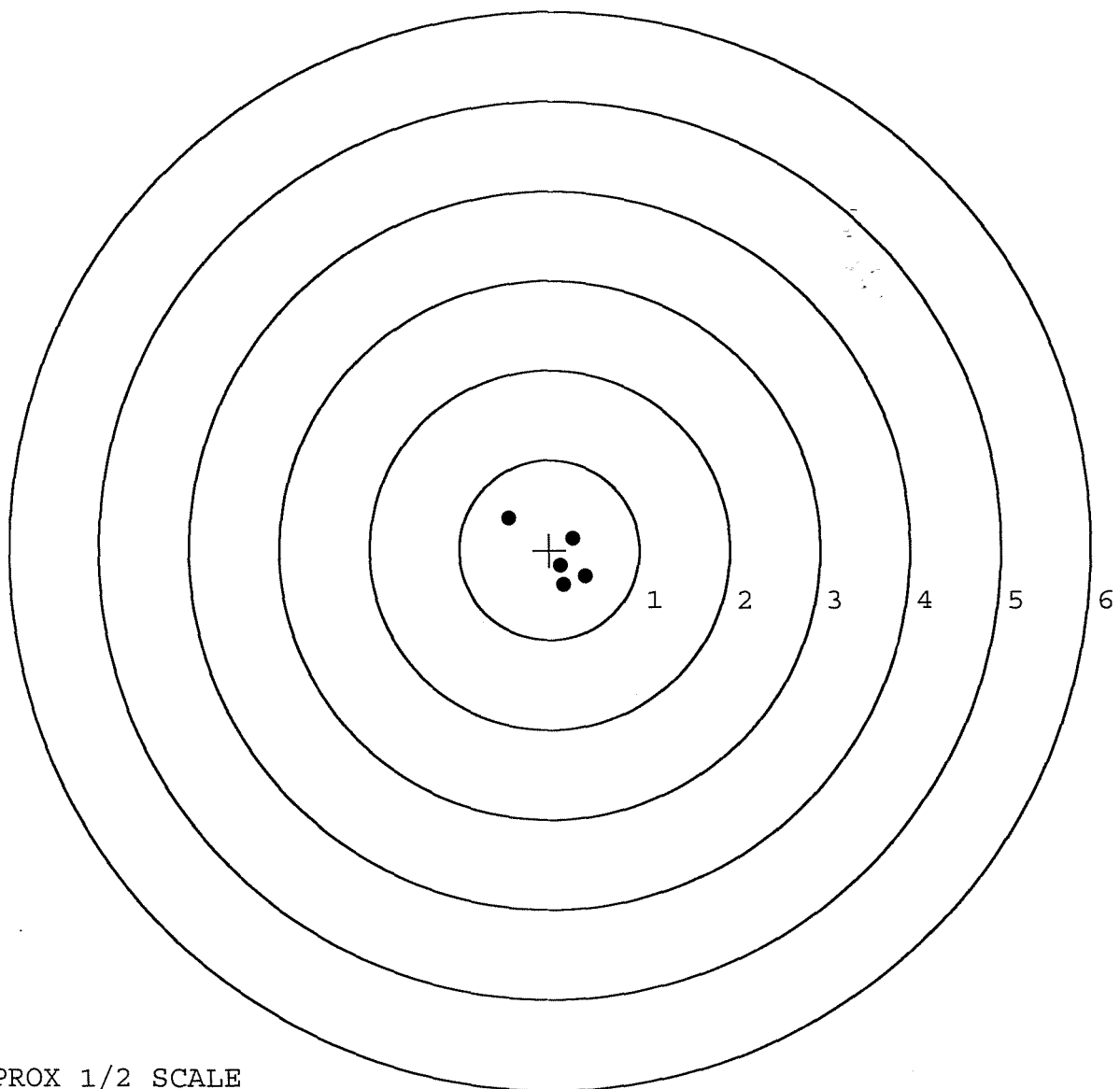
MAX RADIUS: 0.701

MEAN RADIUS: 0.352

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790493DATE 11/1/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.50		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.20	2.21		2.25	
PULL #3	2.21	2.30		2.24	
PULL #4	2.24	2.29		2.27	
PULL #5	2.32	2.13		2.11	
TOTAL	11.25	11.43		11.32	
AVG.	2.25	2.29		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.25		
PULL #2	3.03	3.20		
PULL #3	2.88	3.04		
PULL #4	3.01	2.95		
PULL #5	3.09	3.12		
TOTAL	15.15	15.56		
AVG.	3.03	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.57	4.47		4.40
PULL #2	4.72	4.26		4.52
PULL #3	3.97	3.74		4.49
PULL #4	4.79	4.30		4.30
PULL #5	4.61	4.27		4.20
TOTAL	22.63	21.04		21.91
AVG.	4.53	4.21		4.38