

86706693

Do Not Use

Remington®
M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT: Book instruction enclosed to assure safe use of this firearm.

SERIAL NO. **E6790498**
 ORDER NO. **25732**
26DW

Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Marco Registrada Baraque Deposee.

5732 E6790498

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



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UPC



SERIAL NO.

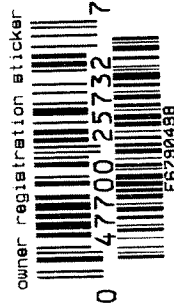
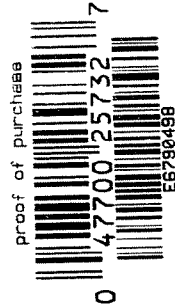


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1/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

E6790498



CONTRACT #

GUN SERIAL # E6790498

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RL
600	PROOF		1-17-02	A
607	CHECK HEADSPACE		1-17-02	A
610	DIS-ASSEMBLE GUN		1-17-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		JAN 18 2002 AL	
615	ROLLMARK CALIBER		1/21/02	B
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		1-25	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-25	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-25	DR
	D) OIL FIRING PIN ASSEMBLY		1-25	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1/30/02	RL
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	18053	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.50</u>	<u>4.50</u>	<u>4.00</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.50</u>	<u>3.50</u>	<u>3.00</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK					<u>1/25/02</u>	<u>PW</u>
	K) ASSEMBLE SWIVEL STUDS					<u>2/1/02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS		PASS	FAIL		<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS		PASS	FAIL		<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO					<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE					<u>2/1/02</u>	<u>PW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u>	<u>2.58</u>	<u>2.59</u> <u>2.59</u> <u>2.68</u>	<u>1-30-02</u>	<u>DA</u>
	C) FUNCTION					<u>2/1/02</u>	<u>PW</u>
660	PACK					<u>2/26/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790498DATE 2/10/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.44		2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.44		2.78	
PULL #3	2.38	2.45		2.66	
PULL #4	2.34	2.41		2.72	
PULL #5	2.36	2.45		2.68	
TOTAL	12.04	12.19		13.54	
AVG.	2.41	2.44		2.71	

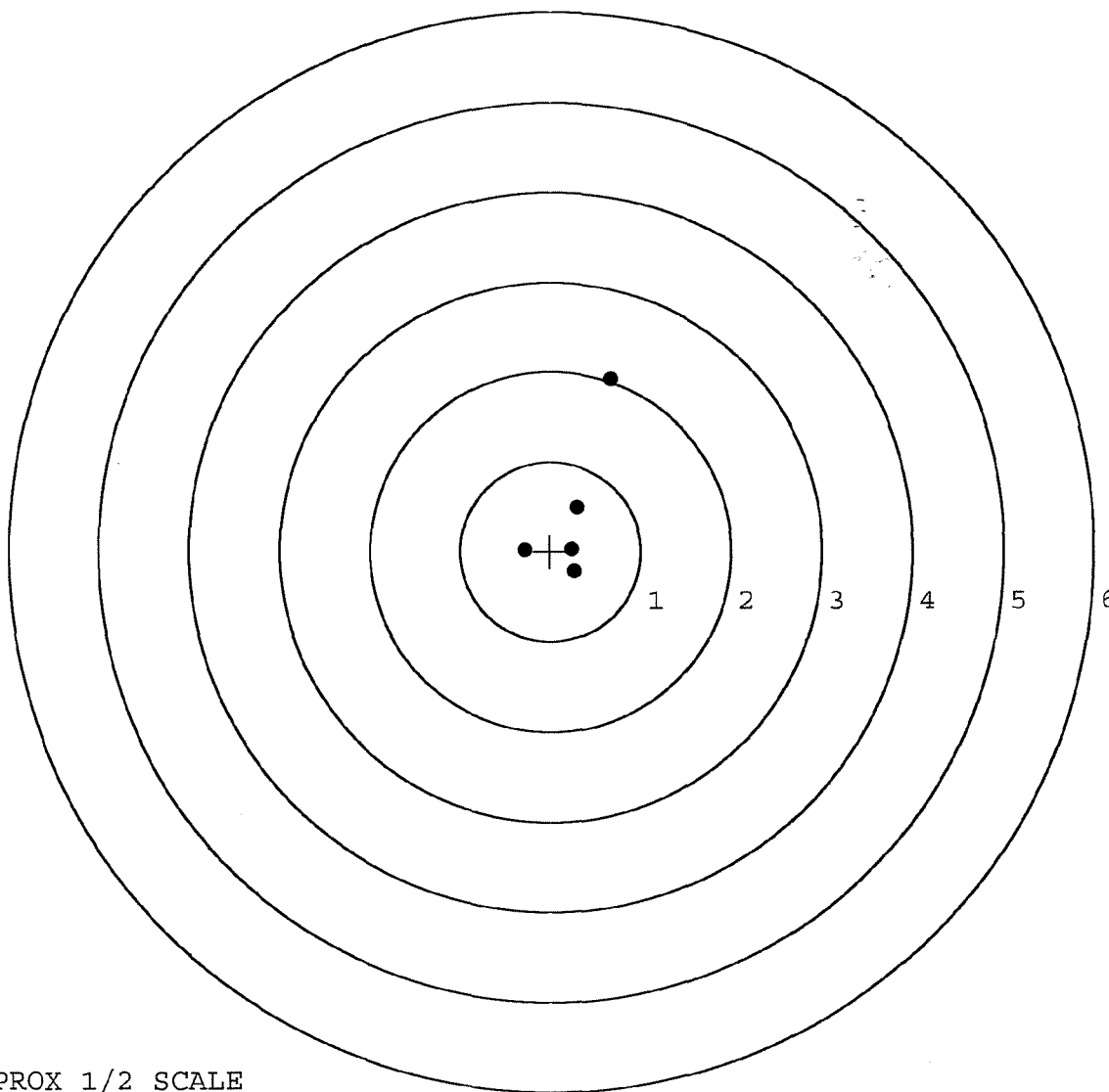
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.63		
PULL #2	3.33	3.35		
PULL #3	3.34	3.16		
PULL #4	3.37	3.43		
PULL #5	3.30	3.31		
TOTAL	16.80	16.88		
AVG.	3.36	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.30		4.14
PULL #2	4.38	4.36		4.53
PULL #3	4.34	4.31		4.46
PULL #4	4.35	4.31		4.52
PULL #5	4.40	4.38		4.50
TOTAL	21.77	21.66		22.15
AVG.	4.35	4.33		4.43

SERIAL NUMBER: E6790498. 0
 TARGET NUMBER: 1
 FILE DATE: 01/28/2002
 FILE TIME: 02:18

POINT#	X	Y
1:	0.295	0.487
2:	0.244	0.020
3:	0.267	-0.232
4:	-0.286	0.018
5:	0.672	1.916

X CENTROID: 0.238
 Y CENTROID: 0.442
 POA TO CENTROID: 0.502
 HORZ SPREAD: 0.958
 VERT SPREAD: 2.148
 GROUP SPREAD: 2.186
 MIN RADIUS: 0.072
 MAX RADIUS: 1.537
 MEAN RADIUS: 0.676
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790498. 0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 02:18

POINT#	X	Y
1:	0.080	0.405
2:	0.210	-0.021
3:	0.102	-0.510
4:	-0.545	-1.676
5:	-1.444	-0.107

X CENTROID: -0.319

Y CENTROID: -0.382

POA TO CENTROID: 0.498

HORZ SPREAD: 1.654

VERT SPREAD: 2.081

GROUP SPREAD: 2.173

MIN RADIUS: 0.440

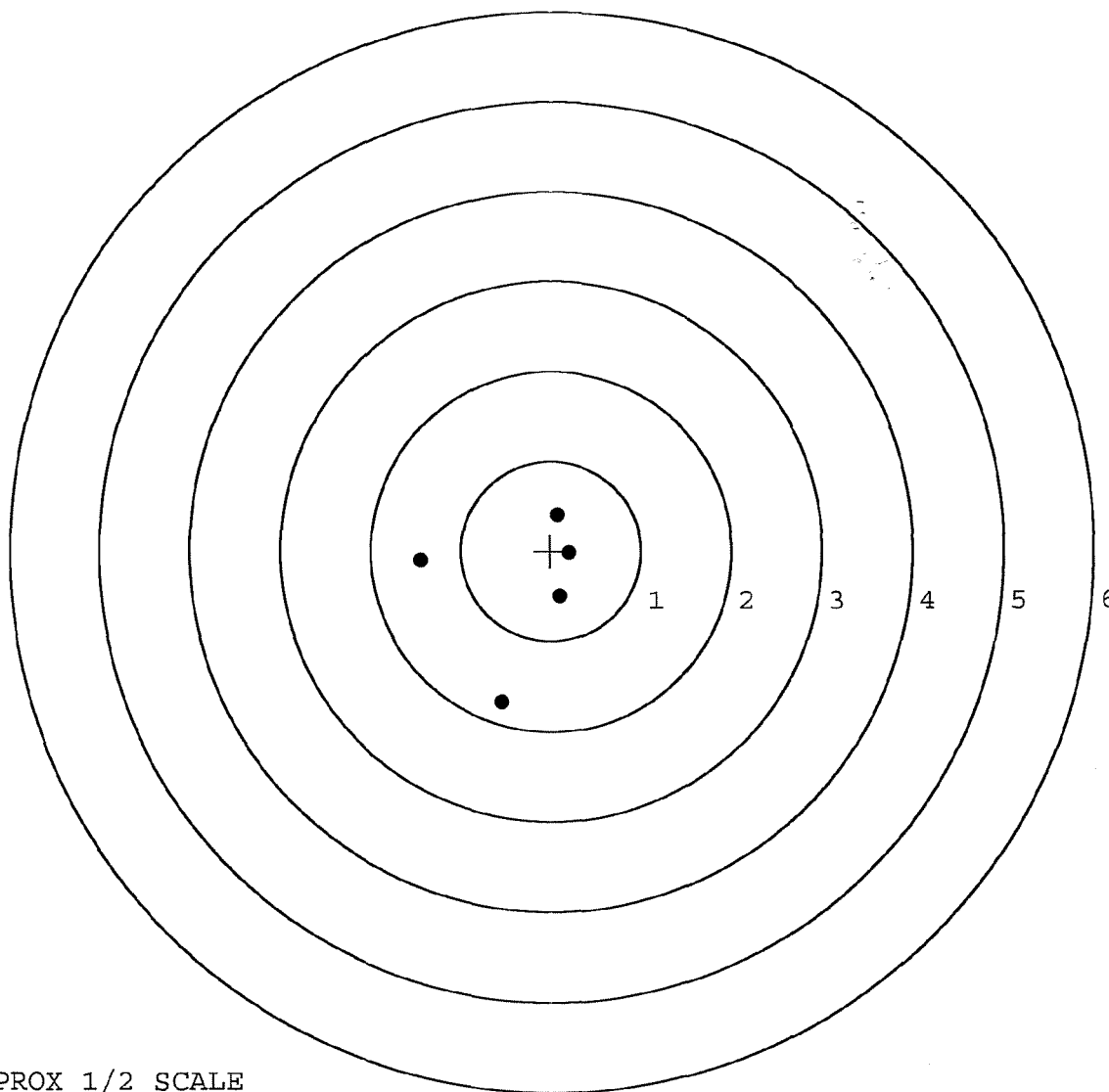
MAX RADIUS: 1.314

MEAN RADIUS: 0.887

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE