

UPC



E6374583

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374583
31 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .001
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0543333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0543425

THE AMR FOR THIS RIFLE IS: 1.308

CENTROIDAL DISTANCES

0 TO 1 .59242
1 TO 2 .89296
1 TO 3 1.08297

3
2
+ <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .593

MIN RADIUS : .427

MEAN RADIUS : 1.482

MAX RADIUS : 2.529

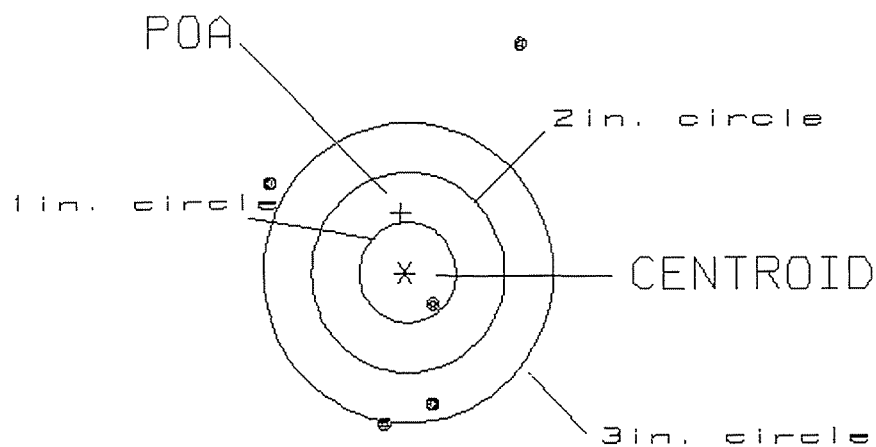
CENTROID X : .041

CENTROID Y : -.591

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374583

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.57

1

VS= 3.73

1

GS= 4.00

2

REMINGTON CENTERFIRE ACCURACY TEST

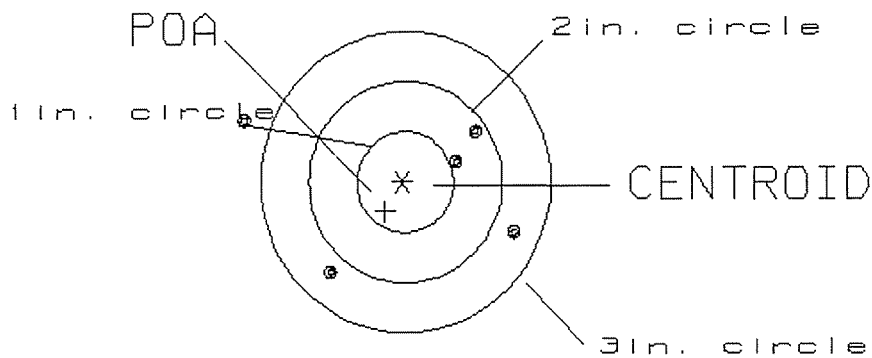
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .340
 MIN RADIUS : .621
 MEAN RADIUS : 1.124
 MAX RADIUS : 1.777
 CENTROID X : .174
 CENTROID Y : .292

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374583

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 1.46

2

GS= 2.99

4

REMINGTON CENTERFIRE ACCURACY TEST

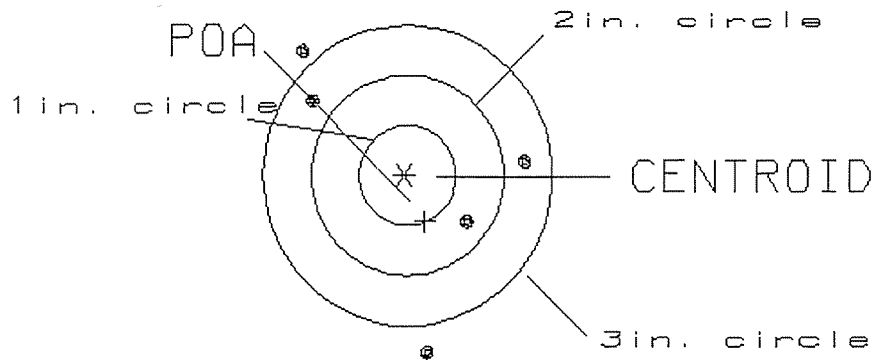
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .508
 MIN RADIUS : .769
 MEAN RADIUS : 1.317
 MAX RADIUS : 1.738
 CENTROID X : -.212
 CENTROID Y : .462

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374583

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27

0

VS= 2.99

1

GS= 3.25

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374583

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	BARBER - M240118439	<u>6</u> <u>6</u> <u>6</u>	11-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	11-3-97	CR
	J) ASSEMBLE STOCK		10-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-30-97	RW
	M) IRON SIGHT ALIGNMENT		10-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-30-97	RW
640	GALLERY TEST AND TARGET	L 66 R 84	12/31/97	PB
	A) MALFUNCTIONS		10/31/97	PB
	B) PIERCED PRIMERS		10/31/97	PB
645	INSPECT FOR LIVE AMMO		10/31/97	DJS
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.51</u> <u>2.50</u> <u>2.52</u> <u>2.45</u> <u>2.45</u>	11-3-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. E6374583DATE 10-28-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.58	2.50		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.41	2.43		
PULL #3	2.38	2.39	2.45		
PULL #4	2.58	2.45	2.40		
PULL #5	2.57	2.49	2.38		
TOTAL	12.31	12.32	12.16		
AVG.	2.46	2.46	2.43		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.94	3.10		
PULL #2	2.95	3.04		
PULL #3	3.02	2.91		
PULL #4	2.99	2.99		
PULL #5	3.13	3.00		
TOTAL	15.03	15.04		
AVG.	3.00	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.02		4.01
PULL #2	3.90	3.99		3.98
PULL #3	4.01	4.01		3.94
PULL #4	4.09	4.03		3.91
PULL #5	4.02	4.00		3.92
TOTAL	20.11	20.05		19.76
AVG.	4.02	4.01		3.95

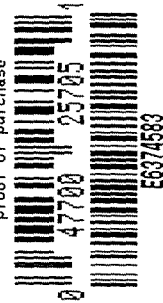
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

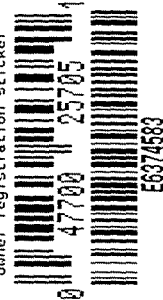
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

SERIAL NO



E6374583

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

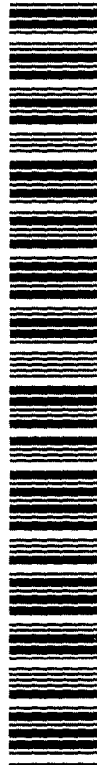
Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee



5705 E6374583