

UPC



E6374596

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0118644

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374596
17 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .107
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0673333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .126423

THE AMR FOR THIS RIFLE IS: 1

CENTROIDAL DISTANCES

0 TO 1	.234361
1 TO 2	.278842
1 TO 3	.0516236

2 3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

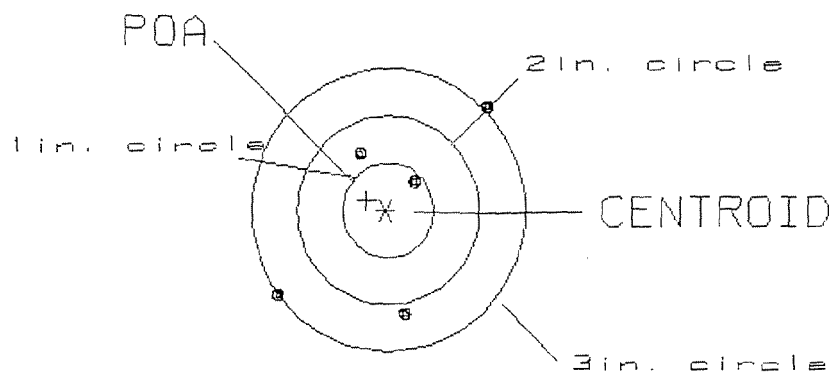
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .235
 MIN RADIUS : .371
 MEAN RADIUS : 1.043
 MAX RADIUS : 1.535
 CENTROID X : .211
 CENTROID Y : -.102

17 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374596

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30

1

VS= 2.23

2

GS= 3.02

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

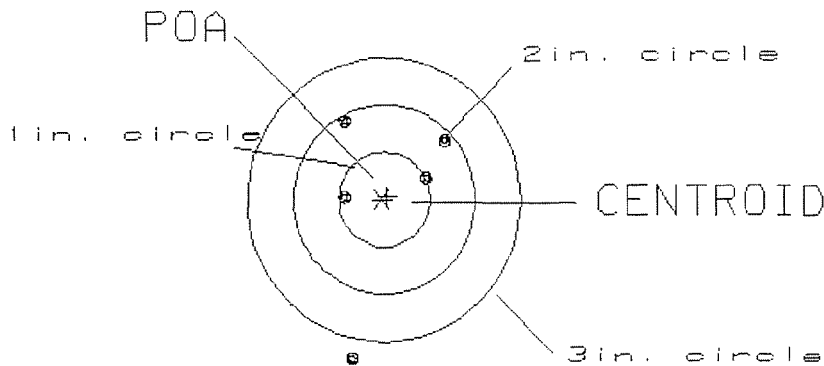
PATTERN #: 2

POA TO CENTROID: .063
 MIN RADIUS : .409
 MEAN RADIUS : .899
 MAX RADIUS : 1.695
 CENTROID X : -.057
 CENTROID Y : -.025

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

US= 2.46

4

GS= 2.52

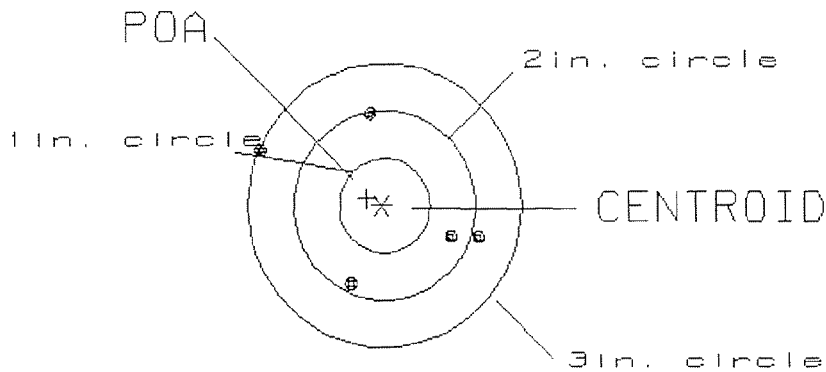
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .184
 MIN RADIUS : .847
 MEAN RADIUS : 1.059
 MAX RADIUS : 1.465
 CENTROID X : .167
 CENTROID Y : -.075

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.40

0

US= 1.75

3

GS= 2.60

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374596

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER M24-0118649 J) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.024</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-7-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-7-97	CR
	M) IRON SIGHT ALIGNMENT		11-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-7-97	CR
640	GALLERY TEST AND TARGET	L-45 R-105	11-17-97	TM
	A) MALFUNCTIONS		11-17-97	TM
	B) PIERCED PRIMERS		11-17-97	TM
645	INSPECT FOR LIVE AMMO		11-17-97	TM DE
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.45</u> <u>2.52</u> <u>2.30</u> <u>2.42</u> <u>2.48</u>	11/19/97	TM
	C) FUNCTION		12-5-97	CK
660	PACK			

SWS TRIGGER PULL TEST

BARBER - M24 0118650

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374596DATE 11-6-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.39	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.46	2.48	
PULL #3	2.43	2.39	2.56	
PULL #4	2.48	2.41	2.51	
PULL #5	2.47	2.38	2.56	
TOTAL	12.29	12.03	12.62	
AVG.	2.45	2.40	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	2.99	
PULL #2	3.08	3.02	
PULL #3	3.03	2.93	
PULL #4	2.97	2.96	
PULL #5	2.99	3.09	
TOTAL	15.01	14.99	
AVG.	3.00	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.08		4.08
PULL #2	4.04	3.98		3.98
PULL #3	4.25	3.96		3.94
PULL #4	4.06	4.03		4.00
PULL #5	4.12	3.99		3.99
TOTAL	20.62	20.04		19.99
AVG.	4.12	4.00		3.99

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

LOT #21

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. E6374596

ORDER NO. 25705

11XR

5705 E6374596

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