

UPC



E6374613

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702919
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .253667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .012
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .25395

THE AMR FOR THIS RIFLE IS: .9773

CENTROIDAL DISTANCES

0 TO 1	.383334
1 TO 2	.294435
1 TO 3	.0980816

+2 31 <----POA

PATTERN #: 1

POA TO CENTROID: .384

MIN RADIUS : .543

MEAN RADIUS : 1.333

MAX RADIUS : 2.689

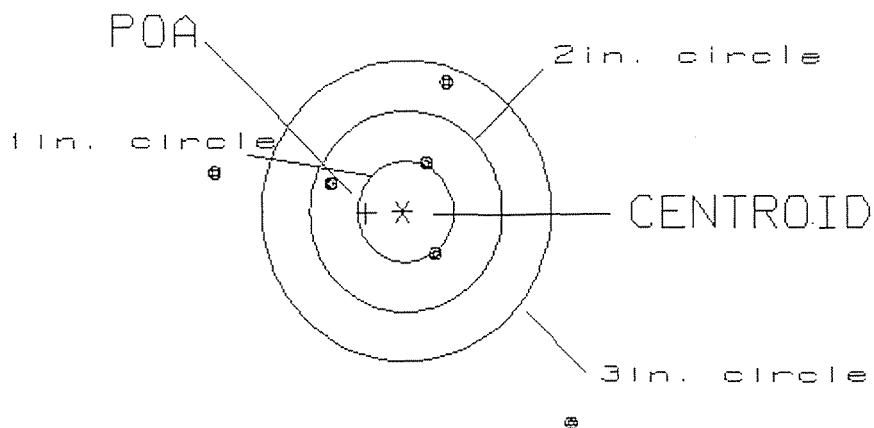
CENTROID X : .383

CENTROID Y : .016

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 3.70

0

VS= 3.35

3

GS= 4.46

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .095

MIN RADIUS : .314

MEAN RADIUS : .512

MAX RADIUS : .730

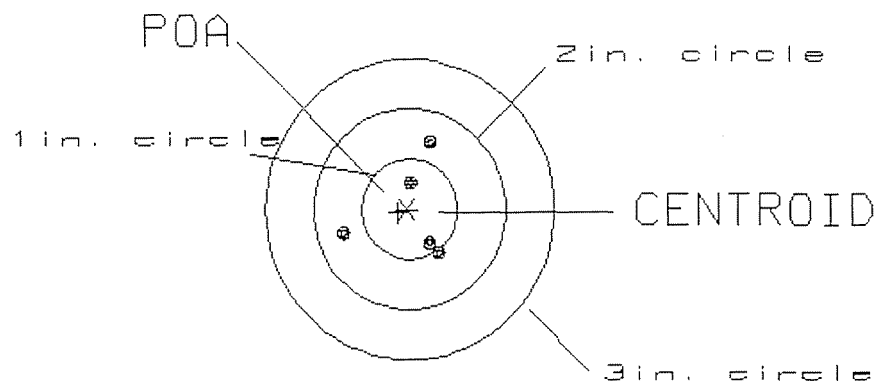
CENTROID X : .089

CENTROID Y : .032

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .97

2

VS= 1.07

5

GS= 1.23

5

PATTERN #: 3

POA TO CENTROID: .290

MIN RADIUS : .850

MEAN RADIUS : 1.087

MAX RADIUS : 1.673

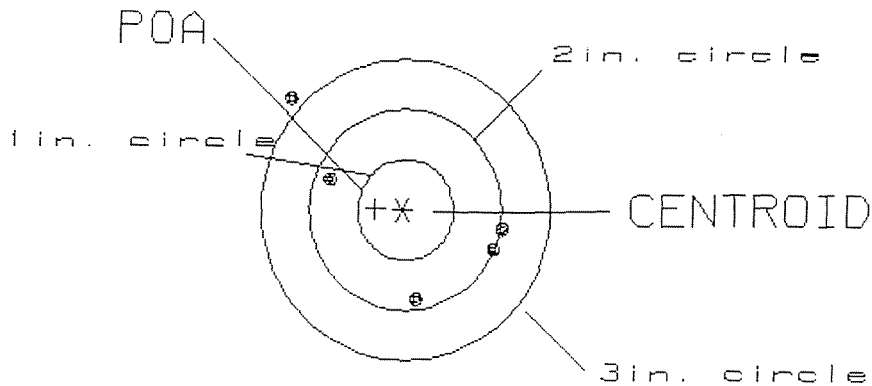
CENTROID X : .289

CENTROID Y : -.012

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.29

0

VS= 2.00

3

GS= 2.65

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702919DATE 10-23-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.65	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.35	2.58	
PULL #3	2.35	2.51	2.61	
PULL #4	2.32	2.64	2.68	
PULL #5	2.59	2.62	2.58	
TOTAL	12.29	12.77	13.05	
AVG.	2.45	2.55	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	2.98		
PULL #2	3.20	3.24		
PULL #3	3.18	3.18		
PULL #4	3.08	3.10		
PULL #5	3.10	3.22		
TOTAL	15.80	15.72		
AVG.	3.16	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	3.99		4.05
PULL #2	4.03	4.08		4.12
PULL #3	3.93	3.96		4.16
PULL #4	3.99	4.19		4.19
PULL #5	4.11	3.99		4.09
TOTAL	20.22	20.21		20.61
AVG.	4.04	4.04		4.12

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702919

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	BARRENTY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-24-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-24-97	CR
	M) IRON SIGHT ALIGNMENT		10-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-24-97	CR
640	GALLERY TEST AND TARGET	L 45 R 105	11-18-97 11/19/97	DB 1LT
	A) MALFUNCTIONS		11-18-97 11/19/97	DB 1LT
	B) PIERCED PRIMERS		11-18-97 11/19/97	DB 1LT
645	INSPECT FOR LIVE AMMO		11-18-97 11/19/97	DB DE PB
655	FINAL INSPECTION A) HEADSPACE		12/9/97	RW
	B) TRIGGER PULL	<u>2.40</u> <u>2.40</u> <u>2.43</u> <u>2.39</u> <u>2.34</u>	11/20/97	TM
	C) FUNCTION			
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702919
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0913333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.405667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .415821
THE AMR FOR THIS RIFLE IS: 1.773

CENTROIDAL DISTANCES

0	TO	1	.154638
1	TO	2	.820242
1	TO	3	.0478017

+₃ <----POA

2

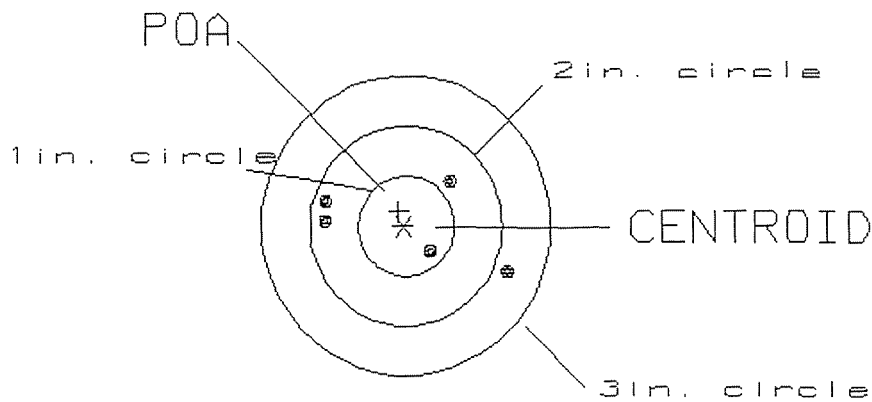
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .154
 MIN RADIUS : .358
 MEAN RADIUS : .777
 MAX RADIUS : 1.143
 CENTROID X : .048
 CENTROID Y : -.147

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90

1

VS= .95

4

GS= 2.06

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .973

MIN RADIUS : 1.044

MEAN RADIUS : 2.305

MAX RADIUS : 3.435

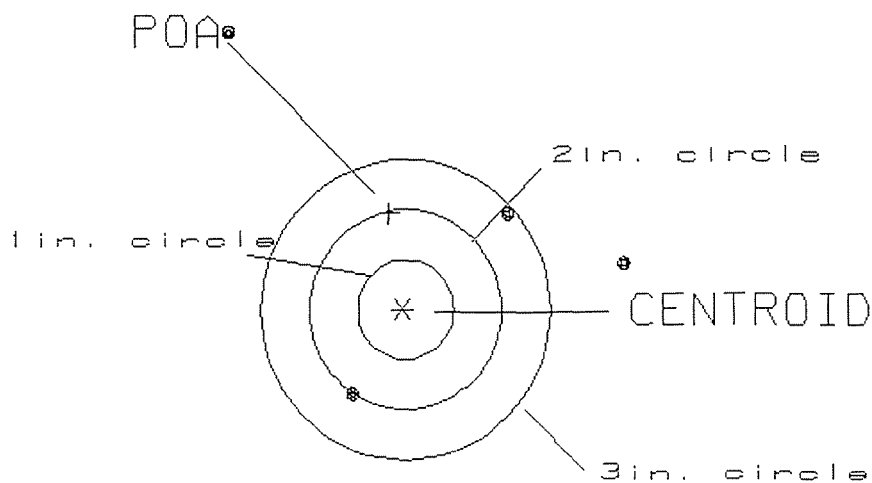
CENTROID X : .149

CENTROID Y : -.961

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.15

0

VS= 6.07

0

GS= 6.16

2

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .133

MIN RADIUS : 1.431

MEAN RADIUS : 2.236

MAX RADIUS : 3.324

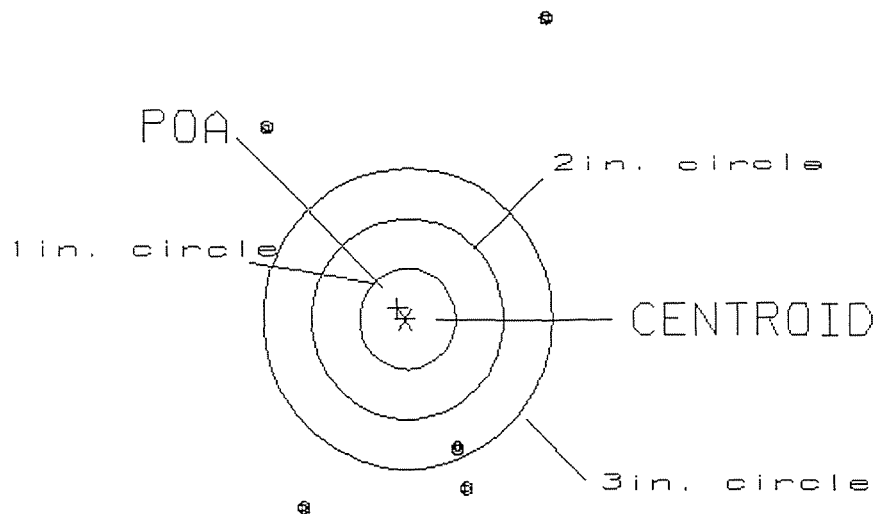
CENTROID X : .077

CENTROID Y : -.109

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 4.94

0

GS= 5.52

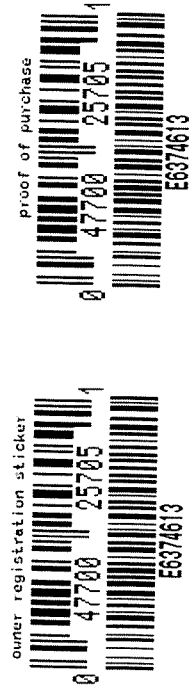
1

MODEL 700™ M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee



5705 E6374613

VE Ins enc sat fire

SERIAL

E6

46

ORDER

2

2