

BARBER - M24 0118906

UPC



E6374616

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0118906~~ 18945

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0118908

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702798
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .112667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .365667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .38263

THE AMR FOR THIS RIFLE IS: 1.231

CENTROIDAL DISTANCES

0 TO 1 .184391
1 TO 2 .647392
1 TO 3 .182483

2
+¹₃ <----POA

BARBER - M24 0118909

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

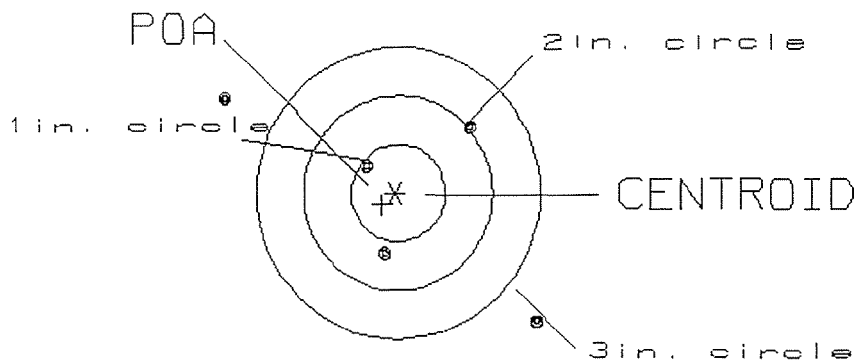
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .184
MIN RADIUS : .449
MEAN RADIUS : 1.227
MAX RADIUS : 2.068
CENTROID X : .140
CENTROID Y : .120

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702798

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.29

1

VS= 2.37

2

GS= 4.05

3

BARBER - M24 0118910

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .735

MIN RADIUS : .296

MEAN RADIUS : 1.243

MAX RADIUS : 3.045

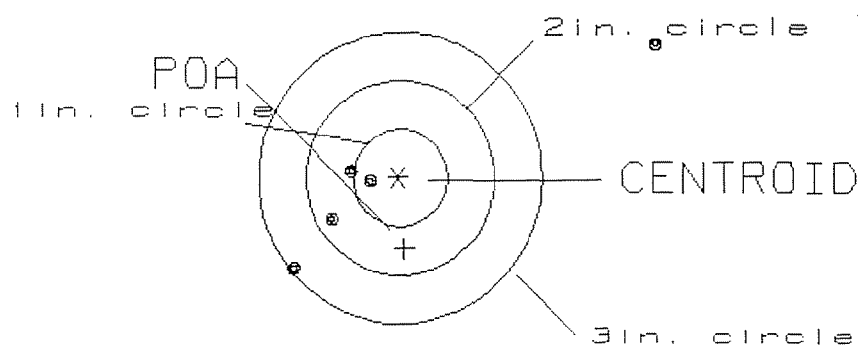
CENTROID X : -.074

CENTROID Y : .731

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702798

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.87

2

VS= 2.36

3

GS= 4.53

3

BARBER - M24 0118911

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

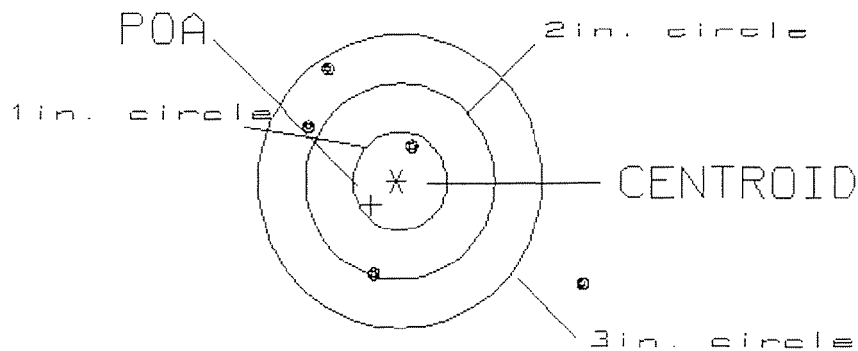
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .367
MIN RADIUS : .333
MEAN RADIUS : 1.222
MAX RADIUS : 2.194
CENTROID X : .272
CENTROID Y : .246

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.91

1

VS= 2.26

1

GS= 3.52

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 26702798DATE 10-14-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.34	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.37	2.39	
PULL #3	2.52	2.39	2.37	
PULL #4	2.67	2.33	2.37	
PULL #5	2.53	2.34	2.38	
TOTAL	12.70	11.77	11.89	
AVG.	2.54	2.35	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	2.97	
PULL #2	3.01	2.93	
PULL #3	2.97	2.96	
PULL #4	2.93	3.04	
PULL #5	2.97	3.01	
TOTAL	14.87	14.91	
AVG.	2.97	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.02		3.96
PULL #2	4.06	4.09		3.94
PULL #3	4.04	4.14		3.99
PULL #4	4.06	4.01		4.01
PULL #5	4.05	3.96		4.05
TOTAL	20.24	20.22		19.95
AVG.	4.04	4.04		3.99

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2798

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0118914 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.021</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-28-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-28-97	CR
	M) IRON SIGHT ALIGNMENT		10-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-28-97	CR
640	GALLERY TEST AND TARGET	L-40 R 110	11-19-97	DB
	A) MALFUNCTIONS		11-19-97	DB
	B) PIERCED PRIMERS		11-19-97	DB
645	INSPECT FOR LIVE AMMO		11-19-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		10/9/97	KW
	B) TRIGGER PULL	<u>2.54</u> <u>2.51</u> <u>2.48</u> <u>2.50</u> <u>2.48</u>	11/20/97	TM
	C) FUNCTION			
660	PACK			

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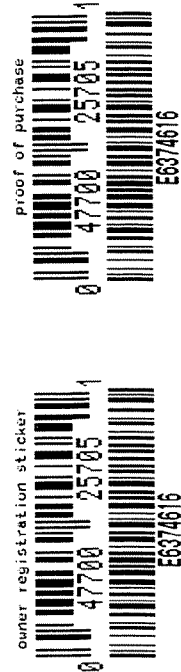
BARBER - M24 ~~M24 0118914~~ 18953

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6374616

46
ORDER NO.
25705

22XR



5705 E6374616

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