

UPC



E6374641

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374641
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 E6374641		01XR

Do Not Use

ORDER 25705

MODEL 700T^m M24

UPC



ORDER 25705

MODEL 700T^m M24

UPC



SERIAL NO.



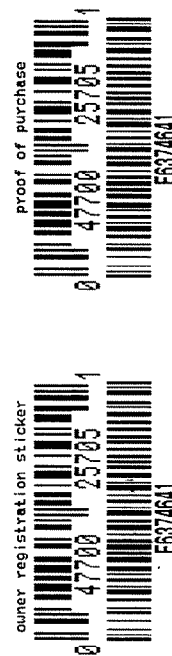
E6374641

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0119273

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374641
15 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .006
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.139667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .139795

THE AMR FOR THIS RIFLE IS: 1.227

CENTROIDAL DISTANCES

0 TO 1 .189636
1 TO 2 .139517
1 TO 3 .281514

2₁ <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

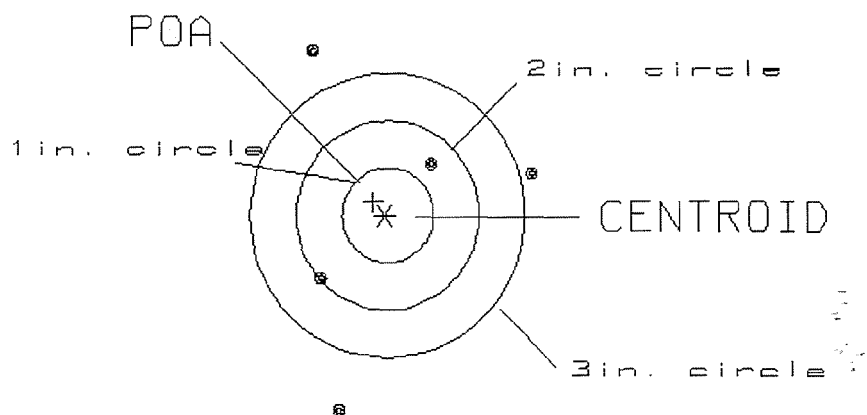
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .189
 MIN RADIUS : .700
 MEAN RADIUS : 1.471
 MAX RADIUS : 2.076
 CENTROID X : .129
 CENTROID Y : -.139

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374641

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.44

0

VS= 3.77

2

GS= 3.78

2

REMINGTON CENTERFIRE ACCURACY TEST

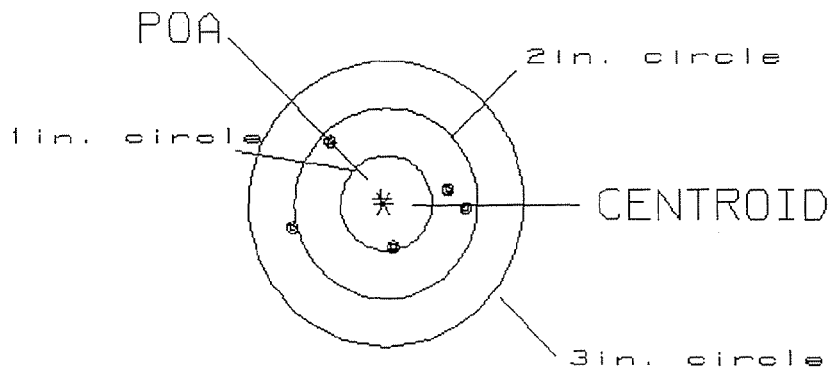
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .052
 MIN RADIUS : .508
 MEAN RADIUS : .798
 MAX RADIUS : 1.045
 CENTROID X : .025
 CENTROID Y : -.046

15 Nov 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.87
 VS= 1.11
 GS= 1.88

0
 4
 5

REMINGTON CENTERFIRE ACCURACY TEST

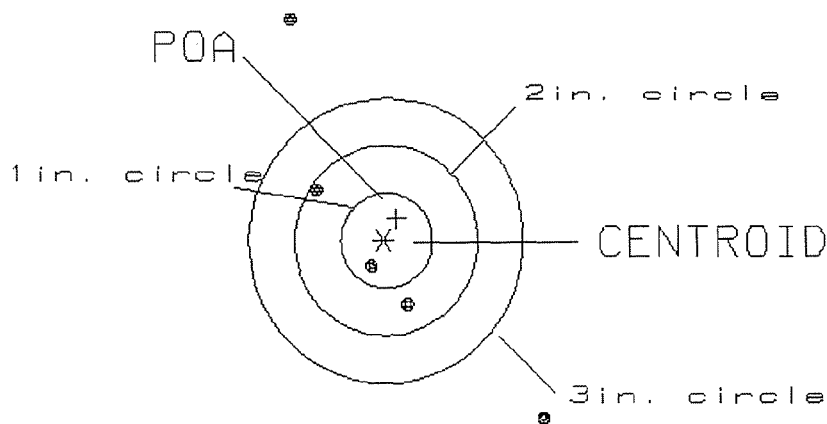
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .271
 MIN RADIUS : .332
 MEAN RADIUS : 1.412
 MAX RADIUS : 2.598
 CENTROID X : -.136
 CENTROID Y : -.234

15 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.84
 VS= 4.18
 GS= 5.05

1
 3
 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374641

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0119278 F) SAFETY ON FORCE	<u>7</u> <u>6</u> <u>6</u>	11-7-97	
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	11-7-97	
	J) ASSEMBLE STOCK		11-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-18-97	C/C
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-4-97	CR
	M) IRON SIGHT ALIGNMENT		11-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-4-97	CR
640	GALLERY TEST AND TARGET	L 70 R 80	11/15/97	TM
	A) MALFUNCTIONS		11-15-97	TM
	B) PIERCED PRIMERS		11-15-97	TM
645	INSPECT FOR LIVE AMMO		11-15-97	TM & IS
655	FINAL INSPECTION A) HEADSPACE		11-18-97	C/C
	B) TRIGGER PULL	<u>2.59</u> <u>2.59</u> <u>2.67</u> <u>2.53</u> <u>2.47</u>	11-17-97	CR
	C) FUNCTION		11-19-97	C/C
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374641DATE 10-30-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.47	2.37		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.36	2.33		
PULL #3	2.41	2.43	2.39		
PULL #4	2.48	2.32	2.37		
PULL #5	2.50	2.44	2.38		
TOTAL	12.53	12.02	11.84		
AVG.	2.51	2.40	2.37		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.05		
PULL #2	3.22	2.82		
PULL #3	2.97	3.12		
PULL #4	3.03	3.08		
PULL #5	3.19	3.07		
TOTAL	15.43	15.14		
AVG.	3.09	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.81		3.92
PULL #2	3.94	3.82		4.02
PULL #3	3.86	3.88		3.97
PULL #4	3.89	3.75		4.06
PULL #5	3.74	3.75		4.09
TOTAL	19.43	19.01		20.06
AVG.	3.89	3.80		4.01