

UPC



E6374650

*INCLUDES 1 IN CHARGE

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374650
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.		46 ORDER NO. 25705
 5705 E6374650		19RR

Do Not Use

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



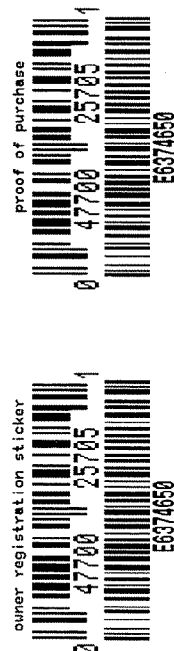
E6374650

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0119396

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374650
12 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.059
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .084
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .10265

THE AMR FOR THIS RIFLE IS: 1.05

CENTROIDAL DISTANCES

Ø TO	1	.235321
1 TO	2	.242689
1 TO	3	.538034

3
2 <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .235

MIN RADIUS : .401

MEAN RADIUS : 1.573

MAX RADIUS : 2.471

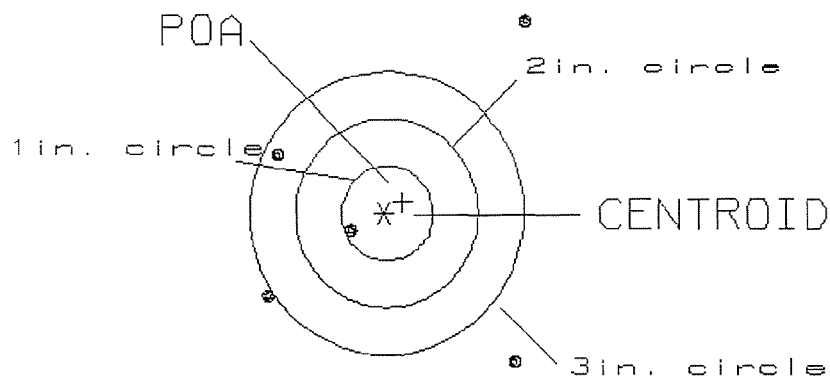
CENTROID X : -.200

CENTROID Y : -.124

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E637465D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.77

1

VS= 3.58

1

GS= 3.97

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .010

MIN RADIUS : .613

MEAN RADIUS : .952

MAX RADIUS : 1.721

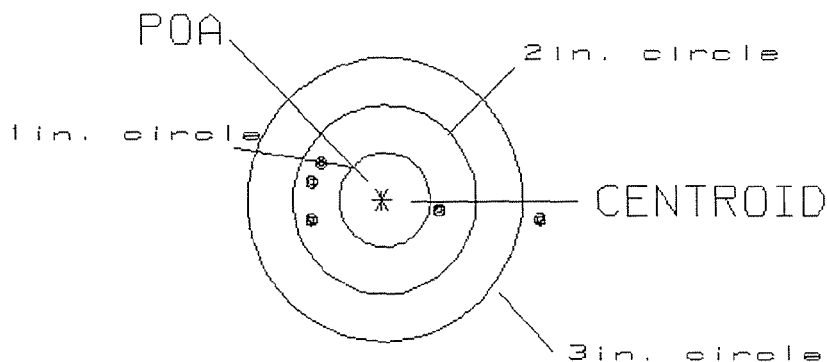
CENTROID X : .003

CENTROID Y : .009

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E637465D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.50

0

VS= .61

4

GS= 2.52

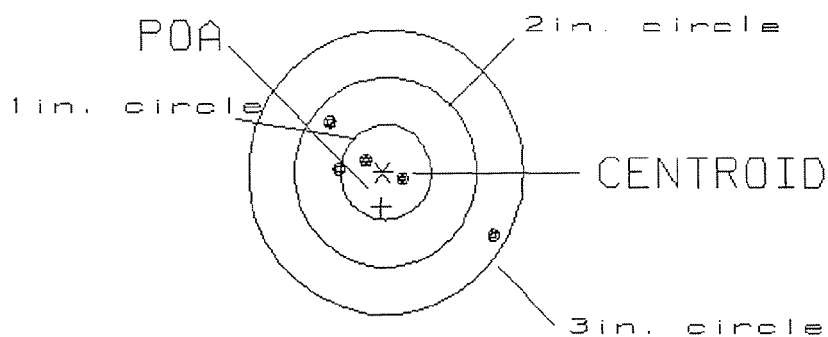
4

PATTERN #: 3
 POA TO CENTROID: .368
 MIN RADIUS : .185
 MEAN RADIUS : .624
 MAX RADIUS : 1.344
 CENTROID X : .020
 CENTROID Y : .367

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E637465D

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 1.77	2
VS= 1.16	4
GS= 2.12	5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG37 4650

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0119401 F) SAFETY ON FORCE	<u>5</u> <u>4.5</u> <u>4</u>	11-7-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	11-7-97	DB
	J) ASSEMBLE STOCK		11-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-17-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-6-97	CR
	M) IRON SIGHT ALIGNMENT		11-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-6-97	CR
640	GALLERY TEST AND TARGET	<u>L 75</u> <u>R 75</u>	11-12-97	DB
	A) MALFUNCTIONS		11-12-97	DB
	B) PIERCED PRIMERS		11-12-97	DB
645	INSPECT FOR LIVE AMMO		11-12-97	DB TM
655	FINAL INSPECTION A) HEADSPACE		11-17-97	CR
	B) TRIGGER PULL	<u>2.54</u> <u>2.50</u> <u>2.51</u> <u>2.54</u> <u>2.61</u>	11-14-97	CR
	C) FUNCTION		11-17-97	CIC
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374650DATE 10-31-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.71	2.60		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.79	2.66		2.28	
PULL #3	2.33	2.44		2.71	
PULL #4	2.65	2.68		2.83	
PULL #5	2.41	2.48		2.68	
TOTAL	12.89	12.86		13.12	
AVG.	2.58	2.57		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.10		
PULL #2	3.16	3.31		
PULL #3	3.54	3.12		
PULL #4	3.53	3.47		
PULL #5	3.50	3.57		
TOTAL	17.16	16.57		
AVG.	3.43	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	3.92		4.11
PULL #2	4.08	4.11		4.04
PULL #3	4.16	4.13		4.11
PULL #4	4.20	4.08		4.25
PULL #5	4.18	4.04		4.17
TOTAL	20.85	20.28		20.67
AVG.	4.17	4.06		4.13