

UPC



E6374654

*INCLUDES 1 IN CHAMBER

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374654
4 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.072
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.123
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .142524

THE AMR FOR THIS RIFLE IS: .9537

CENTROIDAL DISTANCES

0	TO	1	.388253
1	TO	2	.278227
1	TO	3	.469013

1 $\frac{2}{3}$ <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .388

MIN RADIUS : .226

MEAN RADIUS : .787

MAX RADIUS : 1.681

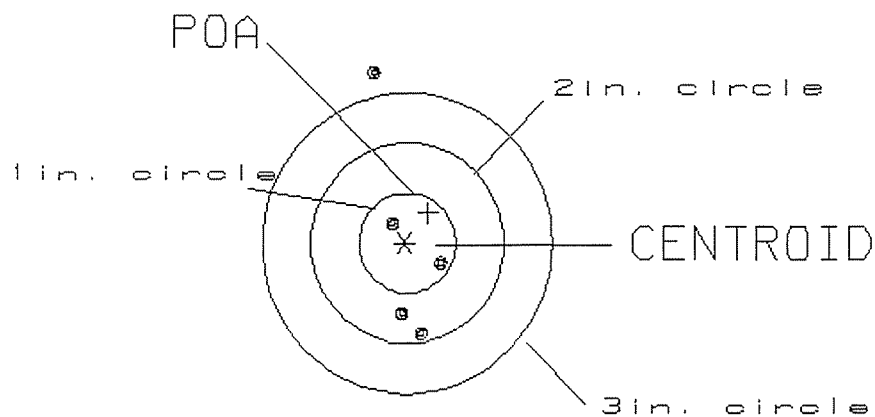
CENTROID X : -.244

CENTROID Y : -.302

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .69

2

VS= 2.55

4

GS= 2.59

4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .127

MIN RADIUS : .397

MEAN RADIUS : 1.080

MAX RADIUS : 1.907

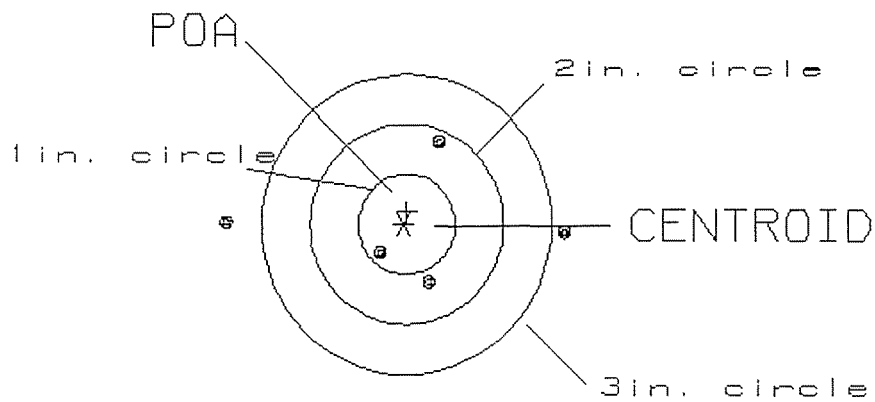
CENTROID X : -.031

CENTROID Y : -.123

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.50

1

VS= 1.39

3

GS= 3.50

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .081

MIN RADIUS : .519

MEAN RADIUS : .994

MAX RADIUS : 2.120

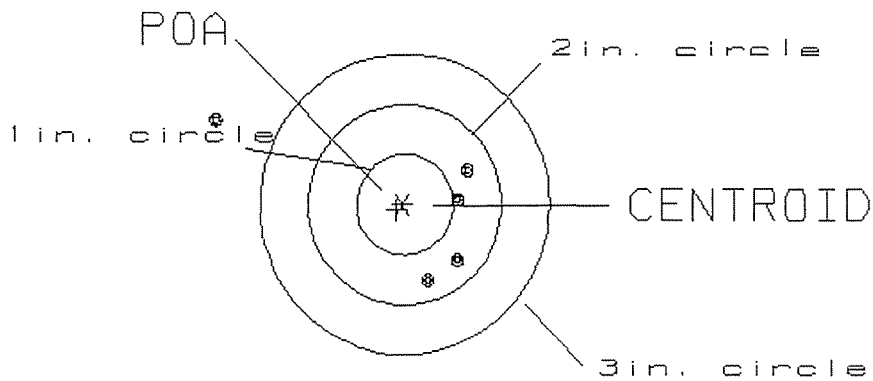
CENTROID X : .059

CENTROID Y : .056

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.61

0

VS= 1.62

4

GS= 2.85

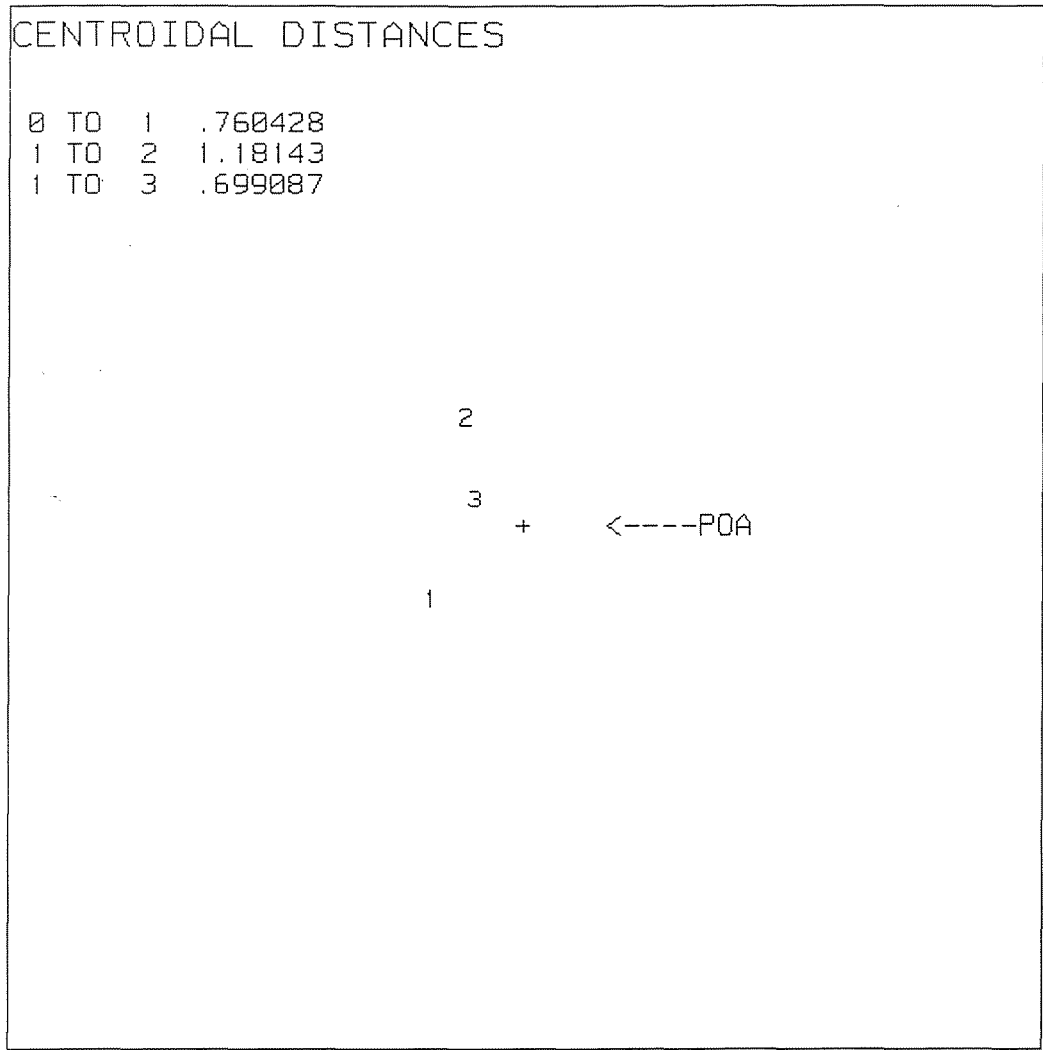
4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374654
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.429333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .129333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .448391

THE AMR FOR THIS RIFLE IS: 1.674



PATTERN #: ☐ 1 ☐

POA TO CENTROID: .761

MIN RADIUS : .418

MEAN RADIUS : 1.474

MAX RADIUS : 2.829

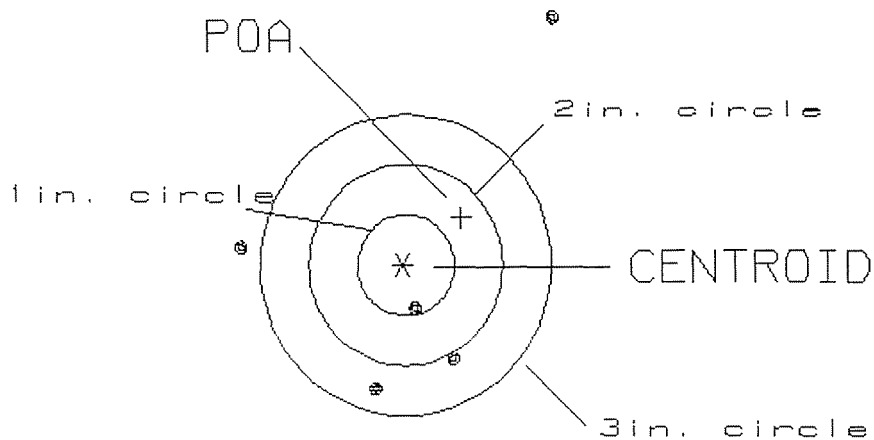
CENTROID X : -.597

CENTROID Y : -.471

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.19

1

VS= 3.66

1

GS= 4.06

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .783

MIN RADIUS : .322

MEAN RADIUS : 1.407

MAX RADIUS : 2.730

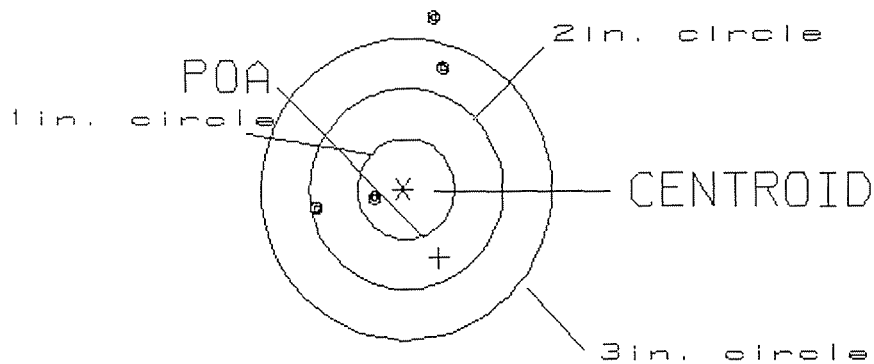
CENTROID X : -.373

CENTROID Y : .689

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.60

1

VS= 4.33

2

GS= 4.35

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .361

MIN RADIUS : .801

MEAN RADIUS : 2.140

MAX RADIUS : 4.392

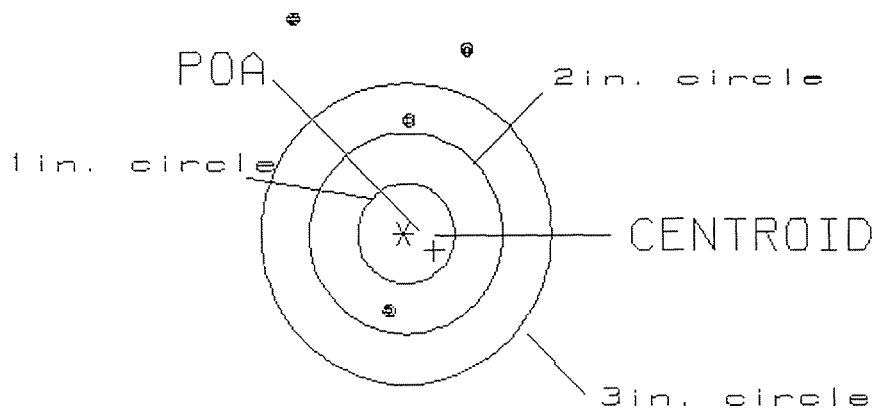
CENTROID X : -.318

CENTROID Y : .170

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 6.47

4

1

GS= 6.75

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374654

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	BARBER - M24 0119451	<u>4</u> <u>5</u> <u>5</u>	10-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1021</u> <u>1022</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-27-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-27-97	CR
	M) IRON SIGHT ALIGNMENT		10-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-27-97	CR
640	GALLERY TEST AND TARGET	L 42 R 108	11/21/97 12-4-97	PB DB
	A) MALFUNCTIONS		11/21/97 12-4-97	PB DB
	B) PIERCED PRIMERS		11/21/97 12-4-97	PB DB
645	INSPECT FOR LIVE AMMO		11/21/97 12-4-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/10/97	RW
	B) TRIGGER PULL	<u>2.45</u> <u>2.42</u> <u>2.39</u> <u>2.32</u> <u>2.45</u>	12/5/97	TM
	C) FUNCTION			
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374654DATE 10-25-97TESTER TRMLARP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.40	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.44	2.36	
PULL #3	2.44	2.43	2.35	
PULL #4	2.39	2.38	2.40	
PULL #5	2.33	2.38	2.42	
TOTAL	11.80	12.03	11.85	
AVG.	2.36	2.40	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	2.89	
PULL #2	3.15	3.17	
PULL #3	3.08	3.09	
PULL #4	3.21	3.10	
PULL #5	3.13	3.07	
TOTAL	15.69	15.32	
AVG.	3.14	3.06	

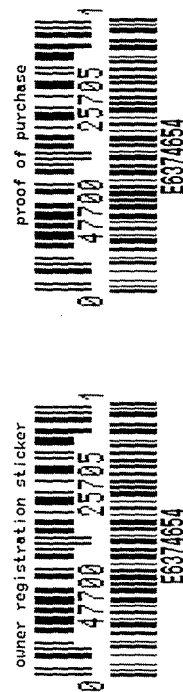
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.93		3.97
PULL #2	3.91	3.90		4.04
PULL #3	3.86	4.01		4.07
PULL #4	3.92	4.06		4.00
PULL #5	4.01	4.08		4.18
TOTAL	19.71	19.98		20.26
AVG.	3.94	4.00		4.05

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



E6374654

ORDER 25705

MODEL 700™ M24

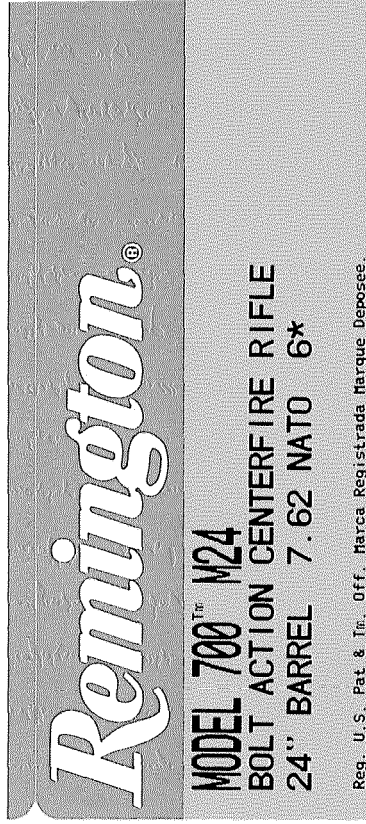
UPC



ORDER 25705

MODEL 700™ M24

UPC



Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6374654