

UPC



E6374658

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374658
15 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0223333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .109667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111918

THE AMR FOR THIS RIFLE IS: .9177

CENTROIDAL DISTANCES

0 TO 1 .246676
1 TO 2 .21285
1 TO 3 .195387

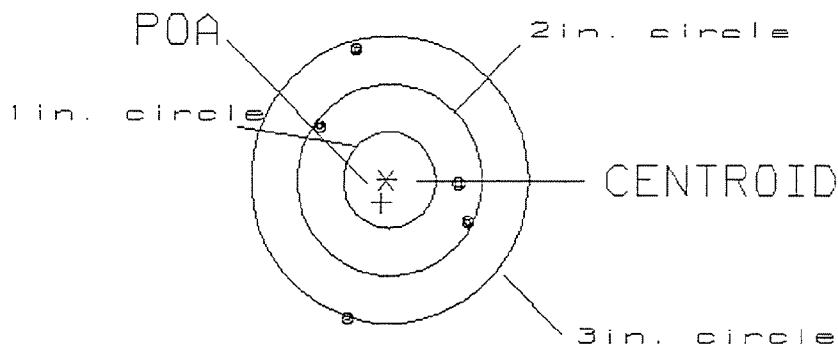
1
2 <----POA

PATTERN #: 1
 POA TO CENTROID: .246
 MIN RADIUS : .712
 MEAN RADIUS : 1.104
 MAX RADIUS : 1.465
 CENTROID X : .057
 CENTROID Y : .240

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374658

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.62

0

US= 2.77

3

GS= 2.77

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .041

MIN RADIUS : .753

MEAN RADIUS : 1.065

MAX RADIUS : 1.594

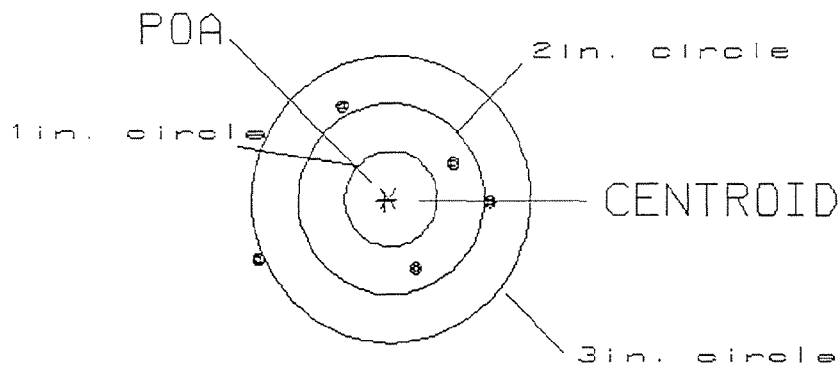
CENTROID X : .029

CENTROID Y : .029

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374658

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.49

0

VS= 1.67

2

GS= 2.56

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030

POA TO CENTROID: .063

MIN RADIUS : .329

MEAN RADIUS : .584

MAX RADIUS : .824

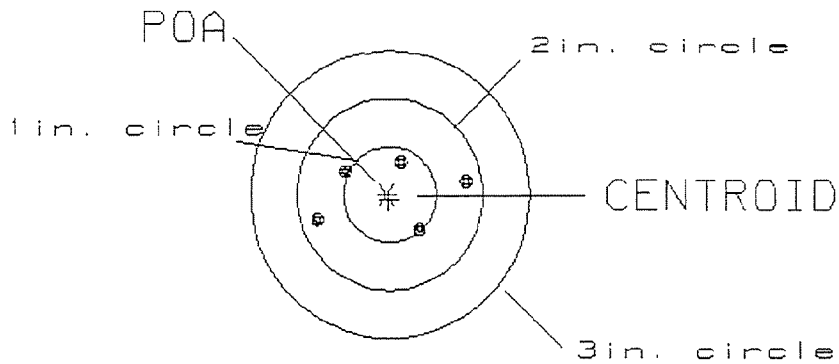
CENTROID X : -.019

CENTROID Y : .060

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374658

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.58

3

VS= .67

5

GS= 1.64

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E637 4658

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE BARBER - M24 0119502	<u>6</u> <u>6</u> <u>6</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-11-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-11-97	CR
	M) IRON SIGHT ALIGNMENT		11-11-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-11-97	CR
640	GALLERY TEST AND TARGET	L 98 1' R 52	11/15/97	WB
	A) MALFUNCTIONS		11/15/97	WB
	B) PIERCED PRIMERS		11/15/97	WB
645	INSPECT FOR LIVE AMMO		11/15/97	PB
655	FINAL INSPECTION A) HEADSPACE		12/9/97	RLW
	B) TRIGGER PULL	<u>2.30</u> <u>2.37</u> <u>2.31</u> <u>2.33</u> <u>2.31</u>	11/19/97	TM1
	C) FUNCTION			
660	PACK			

BARBER - M24 0119503

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374658DATE 11-7-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.55	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.42	2.60	
PULL #3	2.38	2.50	2.58	
PULL #4	2.32	2.47	2.49	
PULL #5	2.35	2.64	2.63	
TOTAL	11.72	12.58	12.75	
AVG.	2.34	2.51	2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.90	3.12	
PULL #2	3.10	2.99	
PULL #3	3.08	3.09	
PULL #4	3.12	3.18	
PULL #5	3.10	3.06	
TOTAL	15.30	15.44	
AVG.	3.06	3.08	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.13		4.08
PULL #2	4.02	4.10		3.98
PULL #3	4.11	4.08		4.10
PULL #4	4.01	4.17		4.13
PULL #5	3.99	4.12		3.97
TOTAL	20.22	20.60		20.26
AVG.	4.04	4.12		4.05

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM.

SERIAL NO
E6374658

46 ORDER NO
25705

22XR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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