

UPC



E6374667

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0119619

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374667
20 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0546667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.00166667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0546921$

THE AMR FOR THIS RIFLE IS: $.8803$

CENTROIDAL DISTANCES

0 TO 1	.19383
1 TO 2	.233077
1 TO 3	.371769

3
2 <----POA
1

BARBER - M24 0119620

REMINGTON CENTERFIRE ACCURACY TEST

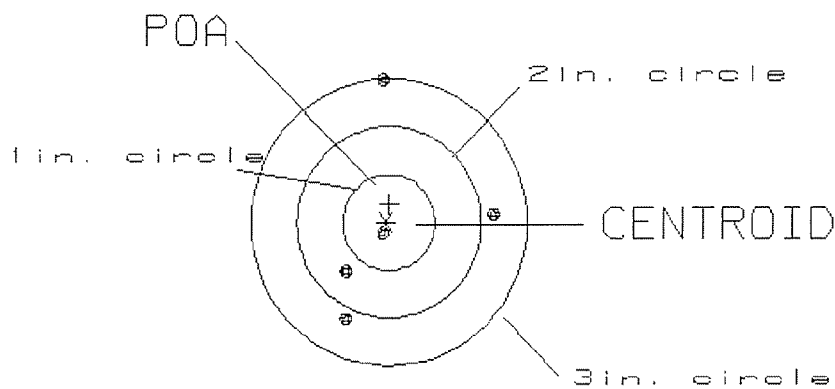
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .194
 MIN RADIUS : .128
 MEAN RADIUS : .911
 MAX RADIUS : 1.451
 CENTROID X : -.033
 CENTROID Y : -.191

20 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374667.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.66

1

VS= 2.43

2

GS= 2.46

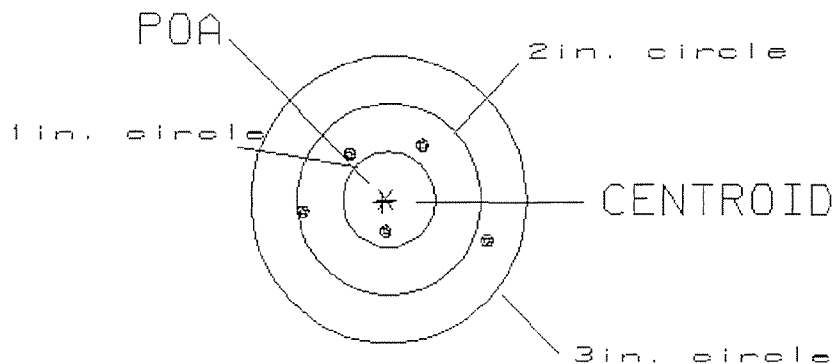
5

PATTERN #: 2
 POA TO CENTROID: .049
 MIN RADIUS : .377
 MEAN RADIUS : .748
 MAX RADIUS : 1.151
 CENTROID X : .038
 CENTROID Y : .031

20 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374667.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.97

1

US= 1.06

4

GS= 2.00

5

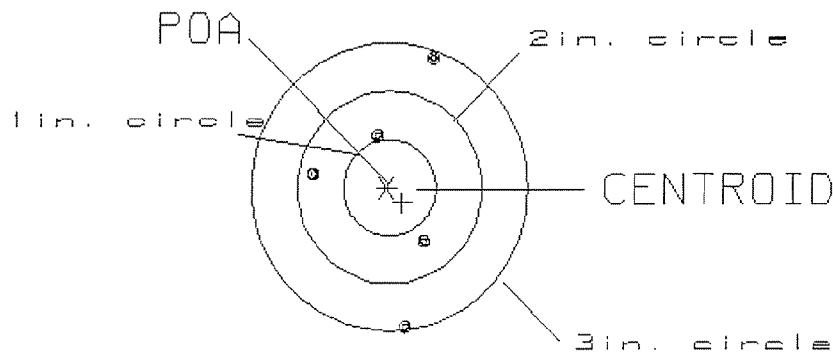
PATTERN #: 3

POA TO CENTROID: .229
 MIN RADIUS : .552
 MEAN RADIUS : .982
 MAX RADIUS : 1.435
 CENTROID X : -.169
 CENTROID Y : .155

20 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374667.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.26

0

VS= 2.78

3

GS= 2.80

5

BARBER - M24 0119623

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374667
15 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.114667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.409333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .425091

THE AMR FOR THIS RIFLE IS: 1.697

CENTROIDAL DISTANCES

0 TO 1 .0992472
1 TO 2 .490946
1 TO 3 .60426

† <----POA

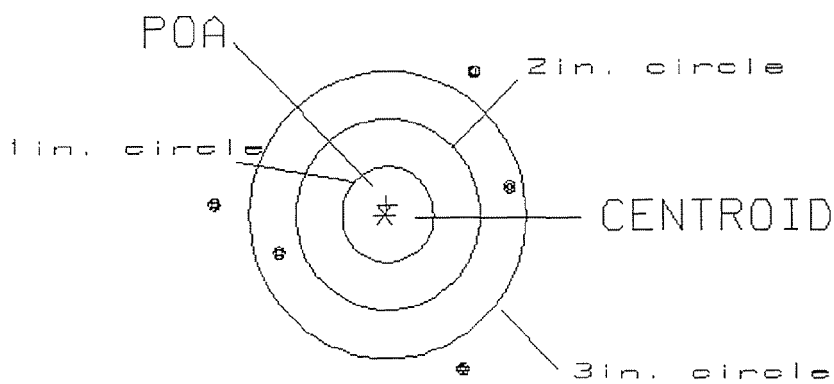
3 2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .099
 MIN RADIUS : 1.234
 MEAN RADIUS : 1.600
 MAX RADIUS : 1.867
 CENTROID X : -.021
 CENTROID Y : -.097

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374667

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.20
 VS= 3.09
 GS= 3.20

0
 0
 2

BARBER - M24 0119625

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .582

MIN RADIUS : .860

MEAN RADIUS : 1.892

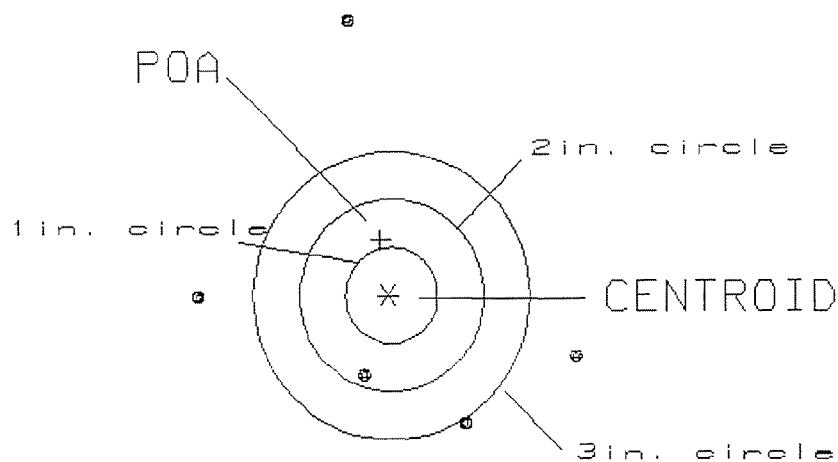
MAX RADIUS : 2.868

CENTROID X : .091

CENTROID Y : -.575

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374667

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 4.10

0

VS= 4.16

1

GS= 4.34

1

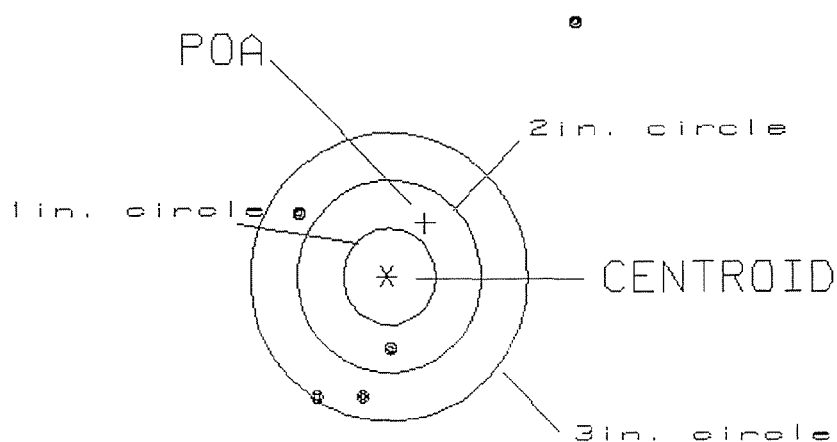
PATTERN #: 3

POA TO CENTROID: .693
 MIN RADIUS : .786
 MEAN RADIUS : 1.599
 MAX RADIUS : 3.340
 CENTROID X : -.414
 CENTROID Y : -.556

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374667

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.98
 VS= 3.92
 GS= 4.76

0
 1
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374667

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER M24 0119628 SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>022</u> <u>023</u> <u>022</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-10-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-4-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-10-97	CR
	M) IRON SIGHT ALIGNMENT		11-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-10-97	CR
640	GALLERY TEST AND TARGET	RT 48 RT 105	11/15/97 11-26-97	DB WB
	A) MALFUNCTIONS		11/15/97 11-20-97	DB WB
	B) PIERCED PRIMERS		11/15/97 11-20-97	WB DB
645	INSPECT FOR LIVE AMMO		11/15/97 11-20-97	PB DB PE
655	FINAL INSPECTION A) HEADSPACE		12-4-97	CK
	B) TRIGGER PULL	<u>2.58</u> <u>2.38</u> <u>2.46</u> <u>2.42</u> <u>2.37</u>	11-25-97	CR
	C) FUNCTION		12-4-97	CK
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0119667

BARBER - M24 0119629

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374667

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.87	2.32		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.50		2.46	
PULL #3	2.41	2.47		2.30	
PULL #4	2.71	2.51		2.27	
PULL #5	2.89	2.67		2.33	
TOTAL	13.54	12.47		11.71	
AVG.	2.71	2.49		2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.05		
PULL #2	3.31	3.02		
PULL #3	3.20	3.15		
PULL #4	3.28	3.10		
PULL #5	3.54	3.11		
TOTAL	16.70	15.43		
AVG.	3.34	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.06		4.12
PULL #2	3.89	4.16		4.24
PULL #3	4.06	4.11		4.29
PULL #4	4.06	4.02		4.54
PULL #5	4.10	3.78		4.37
TOTAL	20.19	20.13		21.56
AVG.	4.04	4.03		4.31

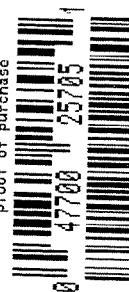
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

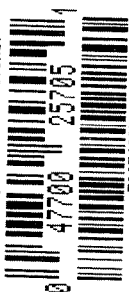
46 FORM

proof of purchase



E6374667

owner registration sticker



E6374667

Do Not Use

VERY IMPORTANT: INSTRUCTION BOOK PROVIDED TO ASSURE SAFE USE OF THIS FIREARM.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6374667

48 ORDER NO
25705

05XR

5705 E6374667



ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO

