

UPC



E6374671

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0119656

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374671
11 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.125333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .025
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .127802

THE AMR FOR THIS RIFLE IS: 1.021

CENTROIDAL DISTANCES

0 TO 1 .335431
1 TO 2 .395578
1 TO 3 .975201

3

+ 2 <----POA

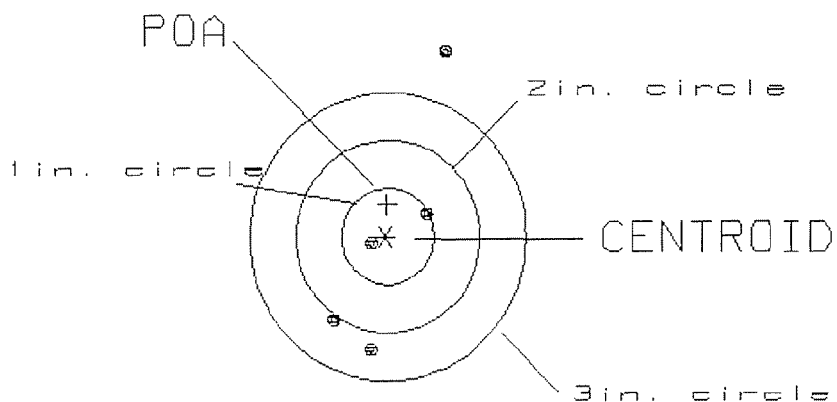
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .335
 MIN RADIUS : .213
 MEAN RADIUS : .990
 MAX RADIUS : 2.004
 CENTROID X : -.017
 CENTROID Y : -.335

11 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374671

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.24
 VS= 3.09
 GS= 3.19

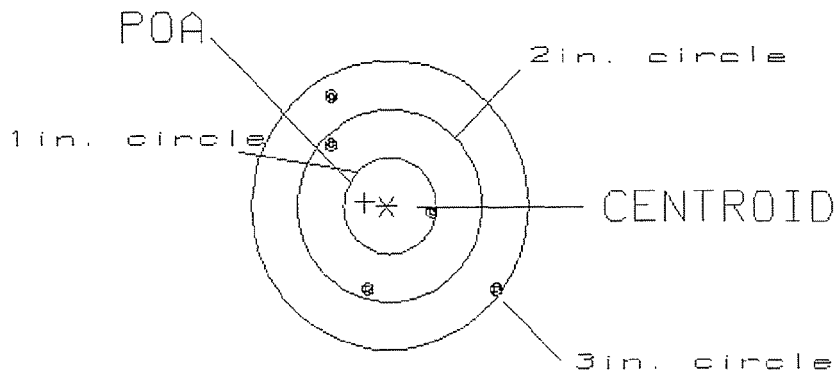
2
 2
 4

PATTERN #: 2
 POA TO CENTROID: .245
 MIN RADIUS : .430
 MEAN RADIUS : .992
 MAX RADIUS : 1.406
 CENTROID X : .242
 CENTROID Y : -.036

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.83

1

VS= 2.01

3

GS= 2.67

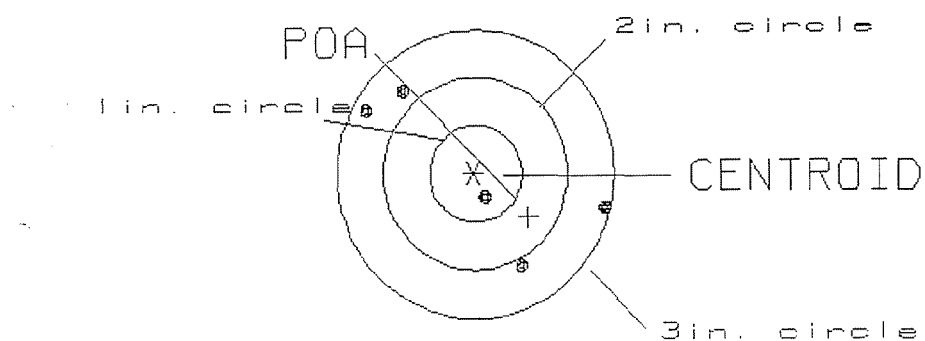
5

PATTERN #: 3
 POA TO CENTROID: .749
 MIN RADIUS : .276
 MEAN RADIUS : 1.081
 MAX RADIUS : 1.479
 CENTROID X : -.601
 CENTROID Y : .446

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.62

1

VS= 1.84

1

GS= 2.82

5

BARBER - M24 0119660

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374671DATE 11-14-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.55		2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.61		2.59	
PULL #3	2.61	2.58		2.57	
PULL #4	2.53	2.54		2.60	
PULL #5	2.67	2.38		2.64	
TOTAL	13.01	12.66		12.94	
AVG.	2.60	2.53		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.12		
PULL #2	3.28	3.30		
PULL #3	3.30	3.29		
PULL #4	3.32	3.25		
PULL #5	3.34	3.22		
TOTAL	16.39	16.18		
AVG.	3.28	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.97		3.87
PULL #2	4.02	4.06		4.08
PULL #3	4.05	4.07		4.06
PULL #4	4.05	3.91		4.04
PULL #5	4.09	4.07		4.07
TOTAL	20.22	20.08		20.12
AVG.	4.04	4.02		4.02

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6374671

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0119662 F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12/10/97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12/10/97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.024</u>	12/10/97	DB
	J) ASSEMBLE STOCK		12/4/97	RW
	K) ASSEMBLE SWIVEL STUDS		12-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/4/97	RW
	M) IRON SIGHT ALIGNMENT		12/4/97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/4/97	RW
640	GALLERY TEST AND TARGET	L 41 R 109	12/11/97	PB
	A) MALFUNCTIONS		12/11/97	PB
	B) PIERCED PRIMERS		12/11/97	PB
645	INSPECT FOR LIVE AMMO		12/11/97	LT
655	FINAL INSPECTION A) HEADSPACE		12-14-97	CK
	B) TRIGGER PULL	<u>2.36</u> <u>2.28</u> <u>2.43</u> <u>2.29</u> <u>2.43</u>	12-12-97	CK
	C) FUNCTION		12-14-97	CK
660	PACK			

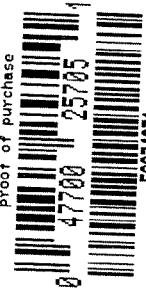
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6374671

owner registration sticker



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Do Not Use

VERY IMPORTANT: INSTRUCTION BOOK ENCLOSED TO ASSURE SAFE USE OF THIS RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. PAT. & TM. OFF. MARCA REGISTRADA MARQUE DÉPOSÉE.

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48
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18XR

5705 E6374671

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MODEL 700™ M24

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