

UPC



E6374673

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

BARBER - M24 0119678

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374673
13 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.109667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.117667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.160848$

THE AMR FOR THIS RIFLE IS: 1.031

CENTROIDAL DISTANCES

0 TO 1	.369005
1 TO 2	.61899
1 TO 3	.511431

23 + <----POA
1

BARBER - M24 0119679

REMINGTON CENTERFIRE ACCURACY TEST

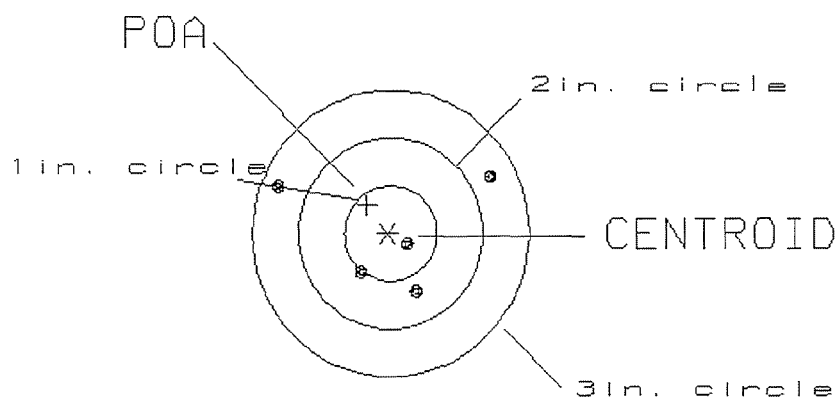
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .369
 MIN RADIUS : .149
 MEAN RADIUS : .784
 MAX RADIUS : 1.303
 CENTROID X : .223
 CENTROID Y : -.294

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374673

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.32

1

VS= 1.14

3

GS= 2.32

5

BARBER - M24 0119680

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .335

MIN RADIUS : .554

MEAN RADIUS : 1.267

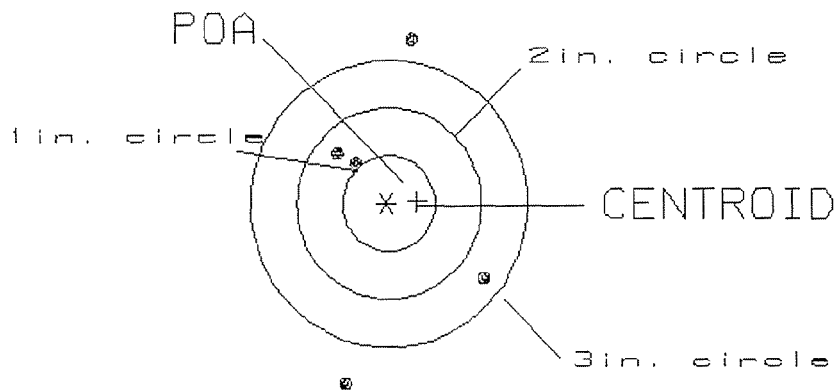
MAX RADIUS : 1.942

CENTROID X : -.334

CENTROID Y : -.024

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374673

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.63

0

VS= 3.61

2

GS= 3.67

3

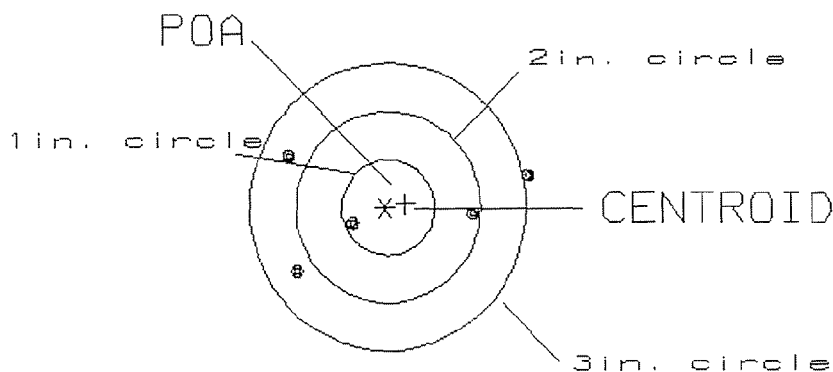
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .221
 MIN RADIUS : .431
 MEAN RADIUS : 1.041
 MAX RADIUS : 1.504
 CENTROID X : -.218
 CENTROID Y : -.035

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374673

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.52
 VS= 1.18
 GS= 2.61

1
 2
 4

BARBER - M24 0119682

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374673
4 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.126
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0143333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .126813

THE AMR FOR THIS RIFLE IS: 1.425

CENTROIDAL DISTANCES

0 TO 1 .495949
1 TO 2 .835148
1 TO 3 1.08783

3
+
2 1<----POA

BARBER - M24 0119683

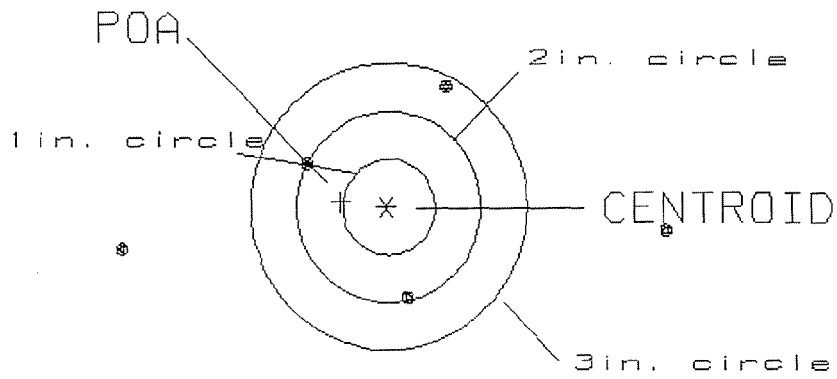
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .496
MIN RADIUS : .983
MEAN RADIUS : 1.862
MAX RADIUS : 3.011
CENTROID X : .493
CENTROID Y : -.054

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374673

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 5.93

0

VS= 2.20

1

GS= 5.93

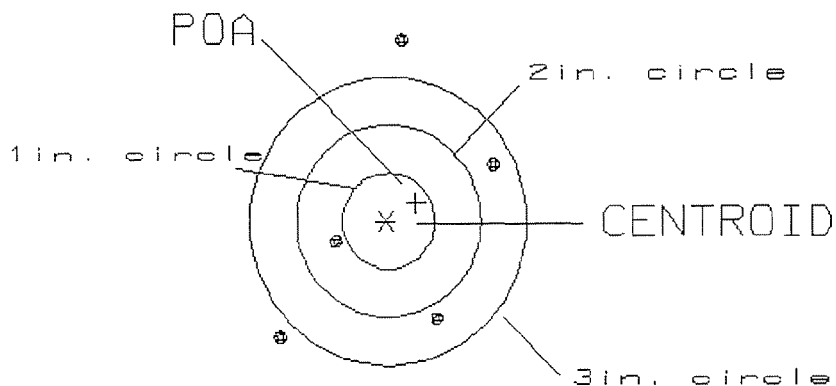
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .381
 MIN RADIUS : .611
 MEAN RADIUS : 1.300
 MAX RADIUS : 1.849
 CENTROID X : -.331
 CENTROID Y : -.190

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374673

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 3.05
 GS= 3.34

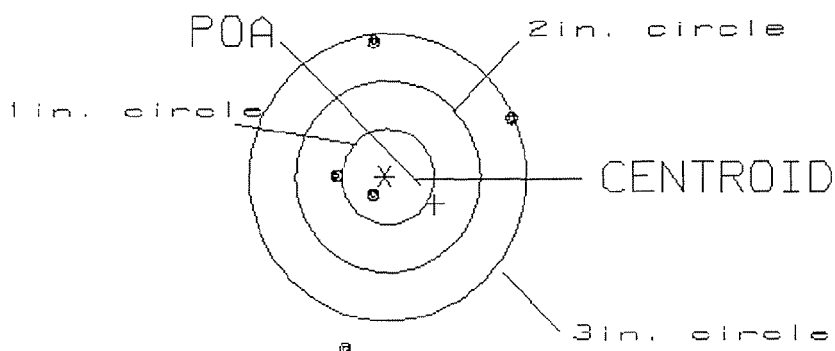
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .612
 MIN RADIUS : .235
 MEAN RADIUS : 1.113
 MAX RADIUS : 1.837
 CENTROID X : -.540
 CENTROID Y : .287

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374673

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.95

1

VS= 3.20

2

GS= 3.21

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374673

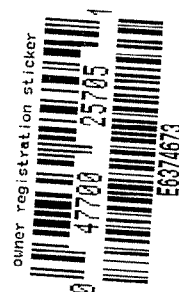
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE BARBER - M24 0119687	<u>4</u> <u>4</u> <u>5</u>	10-29-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-29-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-29-97	C/K
	J) ASSEMBLE STOCK		10-23-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-18-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-23-97	CR
	M) IRON SIGHT ALIGNMENT		10-23-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-23-97	CR
640	GALLERY TEST AND TARGET	<u>L-55</u> <u>R-95</u>	11-4-97 11-13-97	TM DB
	A) MALFUNCTIONS		11-4-97 11-13-97	TM DB
	B) PIERCED PRIMERS		11-4-97 11-13-97	TM DB
645	INSPECT FOR LIVE AMMO		11-4-97 11-13-97	TM DB DB DE
655	FINAL INSPECTION A) HEADSPACE		11-18-97	C/K
	B) TRIGGER PULL	<u>2.47</u> <u>2.50</u> <u>2.56</u> <u>2.49</u> <u>2.63</u>	11-14-97	CR
	C) FUNCTION		11-18-97	C/K
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
ENCLOSED to assure
SAFE USE of THIS
RIFLE

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee

SERIAL NO.
E6374673

46
ORDER NO.
25705

19RR

5705 E6374673

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6374673

BARBER - M24 0119690

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374673DATE 10-17-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.45	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.43	2.64	
PULL #3	2.64	2.50	2.63	
PULL #4	2.39	2.54	2.61	
PULL #5	2.43	2.52	2.58	
TOTAL	12.50	12.44	13.06	
AVG.	2.50	2.48	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.03	
PULL #2	3.12	2.96	
PULL #3	2.95	3.00	
PULL #4	3.00	3.04	
PULL #5	3.00	3.13	
TOTAL	15.20	15.16	
AVG.	3.04	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.99		4.13
PULL #2	3.91	4.08		4.05
PULL #3	3.97	4.06		4.09
PULL #4	3.94	4.14		4.06
PULL #5	3.98	4.20		4.10
TOTAL	19.73	20.47		20.43
AVG.	3.94	4.09		4.08