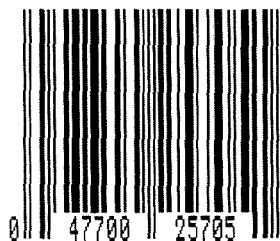


UPC



E6374/01

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374701
1 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.199333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.013$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.199757$

THE AMR FOR THIS RIFLE IS: 1.179

CENTROIDAL DISTANCES

0 TO 1	.20706
1 TO 2	.542006
1 TO 3	.207077

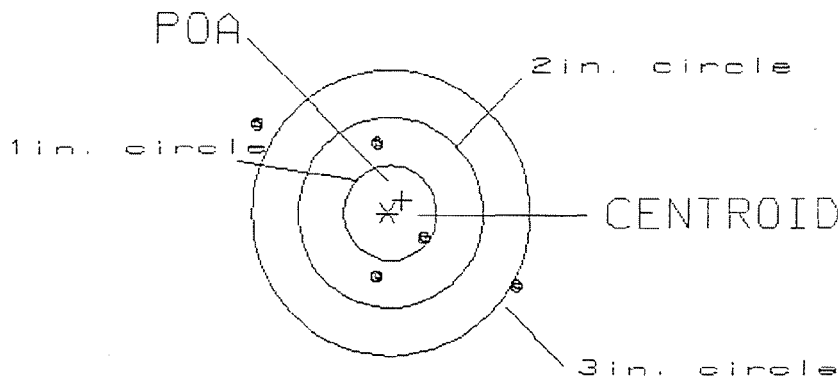
2
3 1 + <----POA

PATTERN #: 1
 POA TO CENTROID: .207
 MIN RADIUS : .507
 MEAN RADIUS : 1.035
 MAX RADIUS : 1.741
 CENTROID X : -.157
 CENTROID Y : -.135

1 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374701

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.79

0

VS= 1.70

3

GS= 3.26

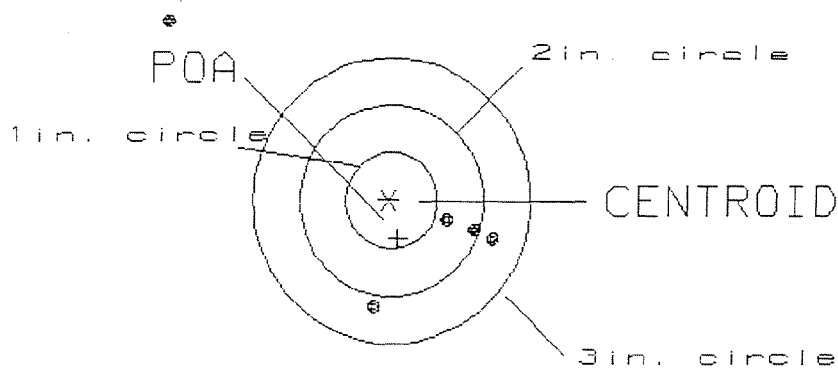
3

PATTERN #: 2
 POA TO CENTROID: .416
 MIN RADIUS : .614
 MEAN RADIUS : 1.395
 MAX RADIUS : 3.114
 CENTROID X : -.100
 CENTROID Y : .404

1 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374701

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.55

0

US= 3.02

2

GS= 4.26

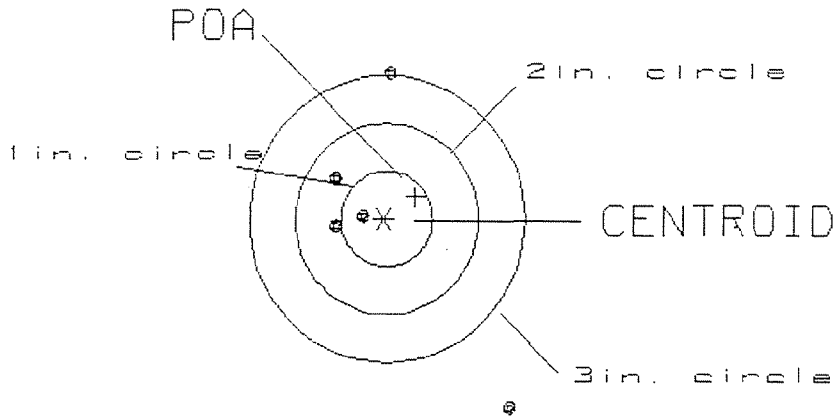
4

PATTERN #: 3
 POA TO CENTROID: .412
 MIN RADIUS : .279
 MEAN RADIUS : 1.106
 MAX RADIUS : 2.395
 CENTROID X : -.341
 CENTROID Y : -.230

1 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374781

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.89
 VS= 3.58
 GS= 3.78

1
 3
 3

GUN SERIAL #

E6374701

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

		REMARKS	DATE	INITIAL
625	625	625	12/4/97	TM
CONT.	G) SAFETY OFF FORCE	3 3 3	12/4/97	TM
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.022 .022 .022	12/4/97	TM
	J) ASSEMBLE STOCK		11-19-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-19-97	CR
	M) IRON SIGHT ALIGNMENT		11-19-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-19-97	CR
640	GALLERY TEST AND TARGET	L 60 R 90	12-1-97	DB
	A) MALFUNCTIONS		12-1-97	DB
	B) PIERCED PRIMERS		12-1-97	DB
645	INSPECT FOR LIVE AMMO		12-1-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/9/97	AW
	B) TRIGGER PULL	2.55 2.66 2.67 2.68 2.64	12/4/97	TM
	C) FUNCTION			
660	PACK			

BARBER - M24 0120032

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374701DATE 11-14-97TESTER Tm

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.39	2.37	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.40	2.49	
PULL #3	2.58	2.45	2.54	
PULL #4	2.41	2.34	2.55	
PULL #5	2.49	2.41	2.57	
TOTAL	12.35	11.97	12.63	
AVG.	2.47	2.39	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.10	
PULL #2	3.15	3.16	
PULL #3	3.16	3.15	
PULL #4	3.01	3.15	
PULL #5	3.03	2.99	
TOTAL	15.62	15.55	
AVG.	3.12	3.11	

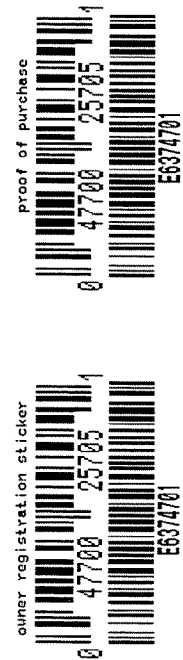
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.05		3.98
PULL #2	3.97	4.07		3.96
PULL #3	4.06	4.02		3.94
PULL #4	3.90	4.08		4.02
PULL #5	3.99	4.03		4.11
TOTAL	19.84	20.25		20.01
AVG.	3.96	4.05		4.00

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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46 ORDER NO.
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