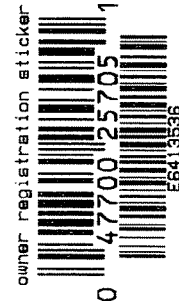
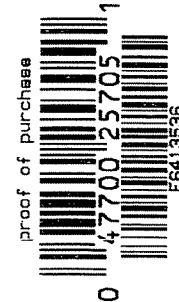


E 641 3536

REMINGTON 700™ M24
ON CENTERFIRE RIFLE
24" BARREL EL 7.62 NATO

- ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM

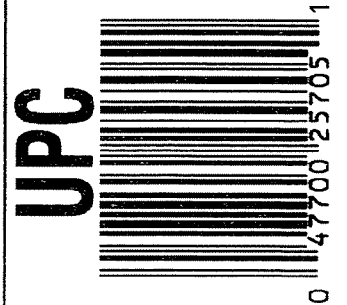


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6413536



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6413536**
ORDER NO. **25705**

46

11PW

5705 E6413536

ORDER 25705

MODEL 700TH M24

UPC



ORDER 25705

MODEL 700TH M24

UPC



SERIAL NO.



E6413536

CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL #

FL413536
~~FL6790694~~

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-31-02	RTK
600	PROOF		1-31-02	AC
607	CHECK HEADSPACE		1-31-02	AC
610	DIS-ASSEMBLE GUN		1-31-02	RTK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		FEB 2 2002	AC
615	ROLLMARK CALIBER		2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)	4-4/TA	2-16	TA
	(BOLT)	4-4/TA	2-16	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-1-02	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-1-02	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-1-02	AC
	D) OIL FIRING PIN ASSEMBLY		4/16/02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4/16/02	RW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.5</u> <u>6.0</u>	<u>6/05/02</u>	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.25</u> <u>3.25</u>	<u>6/05/02</u>	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.025</u>	<u>6/05/02</u>	TRW
	J) ASSEMBLE STOCK		<u>5/8/02</u>	RW
	K) ASSEMBLE SWIVEL STUDS		<u>6/5/02</u>	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>5/8/02</u>	RW
	M) IRON SIGHT ALIGNMENT		<u>5/8/02</u>	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>5/8/02</u>	RW
640	GALLERY TEST AND TARGET	PASS FAIL	<u>5-22-02</u>	A
	MALFUNCTION	CORRECTION	<u>5-22-02</u>	A
	MALFUNCTION	CORRECTION	<u>5-22-02</u>	A
	MALFUNCTION	CORRECTION	<u>5-22-02</u>	A
	MALFUNCTION	CORRECTION	<u>5-22-02</u>	A
645	INSPECT FOR LIVE AMMO		<u>5-22-02</u>	A
655	FINAL INSPECTION A) HEADSPACE		<u>6/5/02</u>	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.72</u> <u>2.69</u> <u>2.69</u> <u>2.69</u>	<u>6/05/02</u>	TRW
	C) FUNCTION		<u>6/5/02</u>	RW
660	PACK		<u>6/6/02</u>	ST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL6413536DATE 5-2-02TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.78		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.75		2.46	
PULL #3	2.64	2.60		2.54	
PULL #4	2.63	2.75		2.42	
PULL #5	2.68	2.64		2.51	
TOTAL	13.33	13.52		12.44	
AVG.	2.66	2.70		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.42		
PULL #2	3.16	3.41		
PULL #3	3.38	3.37		
PULL #4	3.34	3.27		
PULL #5	3.44	3.09		
TOTAL	16.47	16.56		
AVG.	3.29	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.15	4.30		4.15
PULL #2	4.06	4.20		4.06
PULL #3	4.27	4.26		3.99
PULL #4	4.24	4.21		4.10
PULL #5	4.18	4.20		4.03
TOTAL	20.90	21.17		20.33
AVG.	4.18	4.23		4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413536.___0

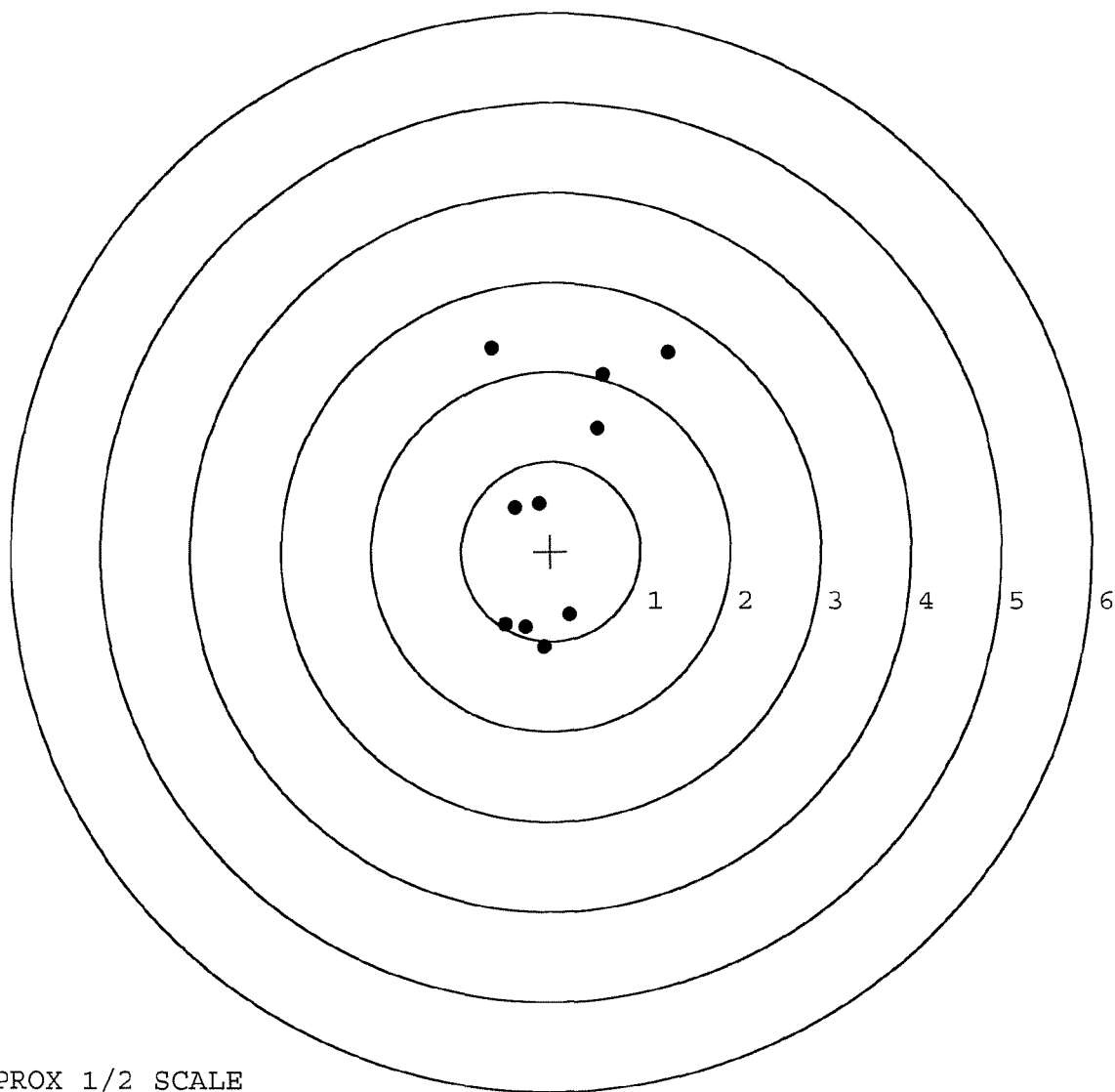
FILE DATE AND TIME: 05/23/2002 09:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.026
The Average Y Centroid of the Five Target Set:	0.087
The Average Point of Impact of the Five Target Set:	0.091
The Average Mean Radius of the Five Target Set:	0.893
The Distance from POA to Centroid Target #1:	0.541
The Distance from Centroid Target #2 to Centroid Target #1:	0.837
The Distance from Centroid Target #3 to Centroid Target #1:	0.248
The Distance from Centroid Target #4 to Centroid Target #1:	0.668
The Distance from Centroid Target #5 to Centroid Target #1:	0.609

BARBER - M24 0120380

SERIAL NUMBER: E6413536. 0	POINT#	X	Y
TARGET NUMBER: 1	1:	0.210	-0.713
FILE DATE: 05/23/2002	2:	-0.079	-1.067
FILE TIME: 09:45	3:	-0.283	-0.853
	4:	-0.513	-0.815
X CENTROID: 0.055	5:	-0.401	0.489
Y CENTROID: 0.538	6:	-0.133	0.532
POA TO CENTROID: 0.541	7:	0.518	1.369
HORZ SPREAD: 1.965	8:	0.585	1.968
VERT SPREAD: 3.334	9:	1.305	2.208
GROUP SPREAD: 3.555	10:	-0.660	2.267
MIN RADIUS: 0.188			
MAX RADIUS: 2.086			
MEAN RADIUS: 1.285			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 3			
# in 3 IN DIAMETER: 6			



TARGET APPROX 1/2 SCALE

BARBER - M24 0120381

SERIAL NUMBER: E6413536. 0

TARGET NUMBER: 2

FILE DATE: 05/23/2002

FILE TIME: 09:45

POINT#	X	Y
1:	0.117	-1.266
2:	-0.496	-1.123
3:	-0.731	-1.322
4:	-0.738	-0.751
5:	-1.342	-0.823
6:	0.008	-0.388
7:	0.973	0.350
8:	0.108	0.864
9:	-0.318	0.963
10:	-0.768	1.394

X CENTROID: -0.319

Y CENTROID: -0.210

POA TO CENTROID: 0.382

HORZ SPREAD: 2.315

VERT SPREAD: 2.716

GROUP SPREAD: 2.803

MIN RADIUS: 0.372

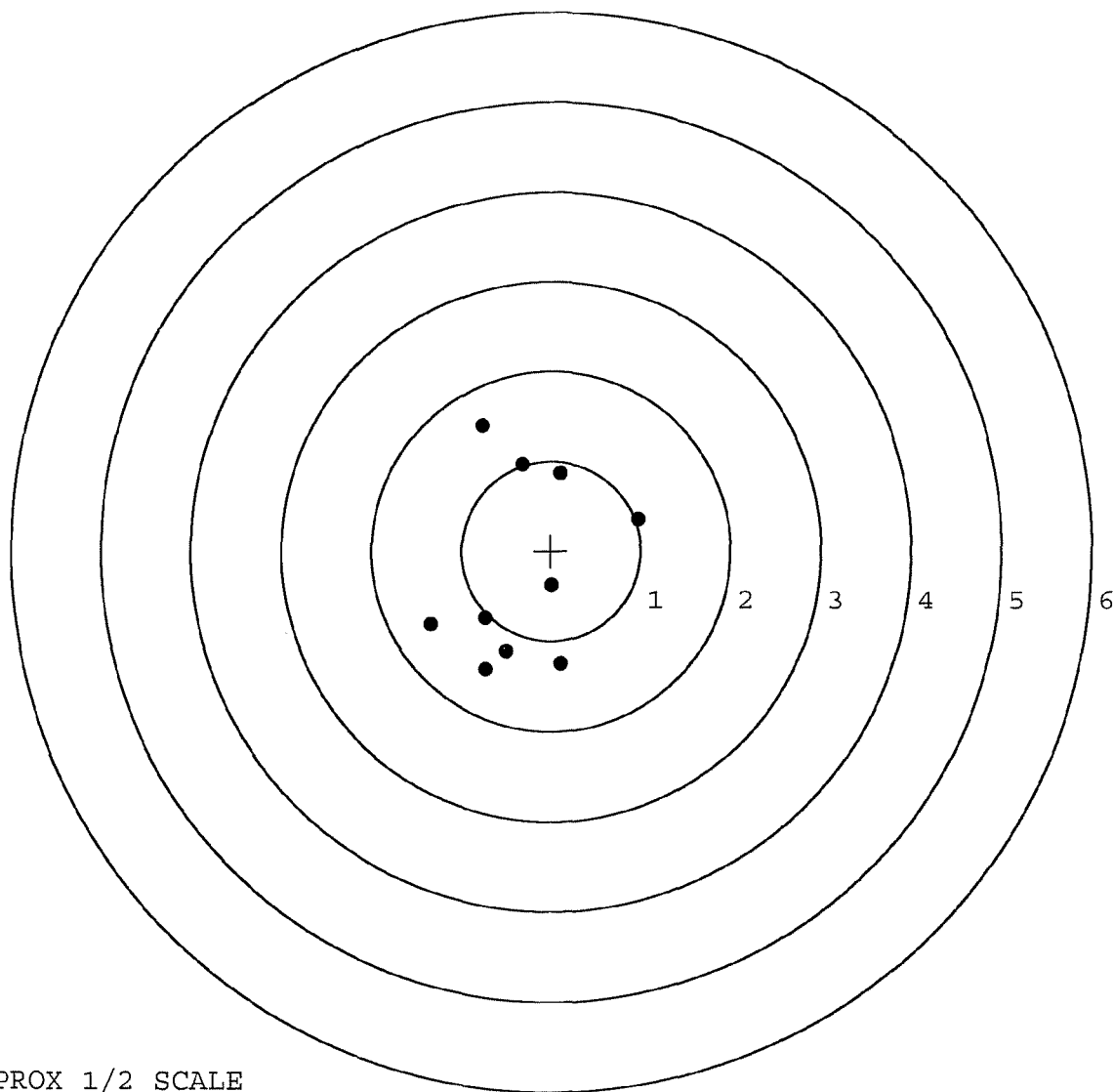
MAX RADIUS: 1.666

MEAN RADIUS: 1.091

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413536. __0

TARGET NUMBER: 3

FILE DATE: 05/23/2002

FILE TIME: 09:45

POINT#	X	Y
1:	0.560	-0.663
2:	0.331	-0.404
3:	0.698	0.062
4:	0.878	0.273
5:	0.592	1.083
6:	-0.193	1.682
7:	-0.707	0.775
8:	-0.303	0.353
9:	0.038	0.018
10:	-0.647	-0.178

X CENTROID: 0.125

Y CENTROID: 0.300

POA TO CENTROID: 0.325

HORZ SPREAD: 1.585

VERT SPREAD: 2.345

GROUP SPREAD: 2.463

MIN RADIUS: 0.295

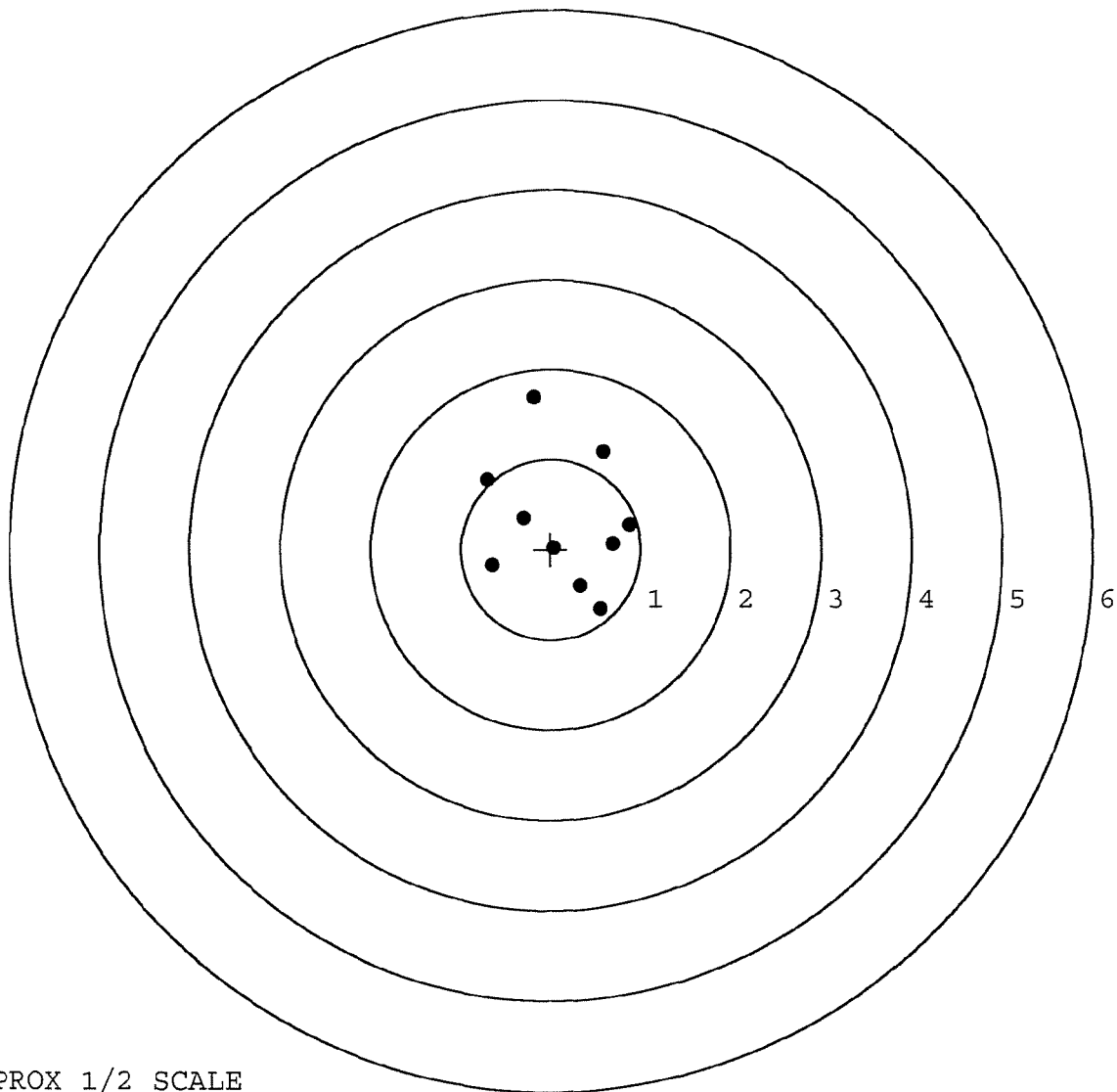
MAX RADIUS: 1.418

MEAN RADIUS: 0.809

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



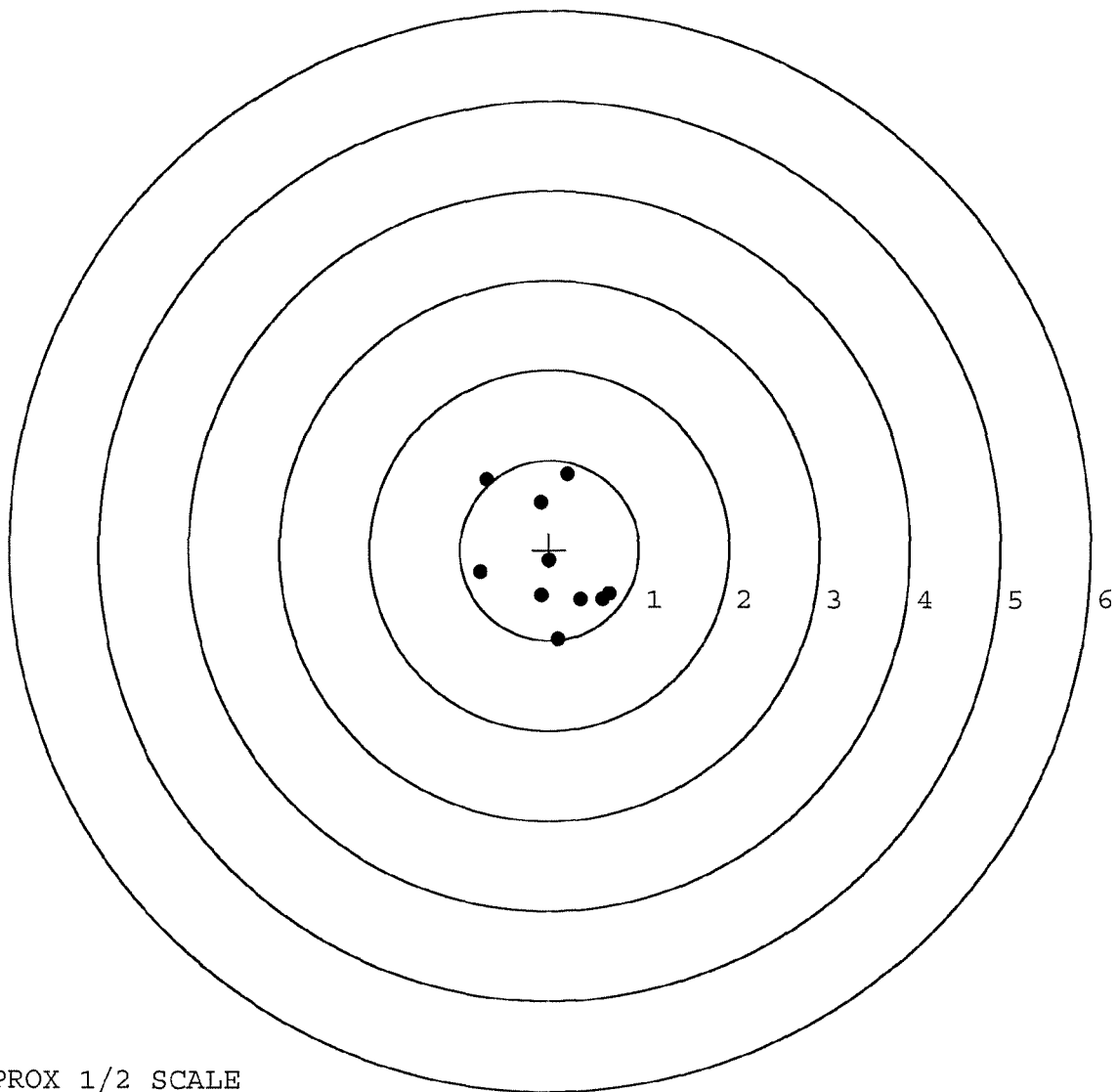
TARGET APPROX 1/2 SCALE

BARBER - M24 0120383

SERIAL NUMBER: E6413536. __0
 TARGET NUMBER: 4
 FILE DATE: 05/23/2002
 FILE TIME: 09:45

POINT#	X	Y
1:	0.599	-0.547
2:	0.099	-0.997
3:	-0.771	-0.243
4:	-0.702	0.793
5:	0.200	0.843
6:	-0.096	0.527
7:	-0.005	-0.114
8:	0.669	-0.490
9:	0.350	-0.548
10:	-0.087	-0.508

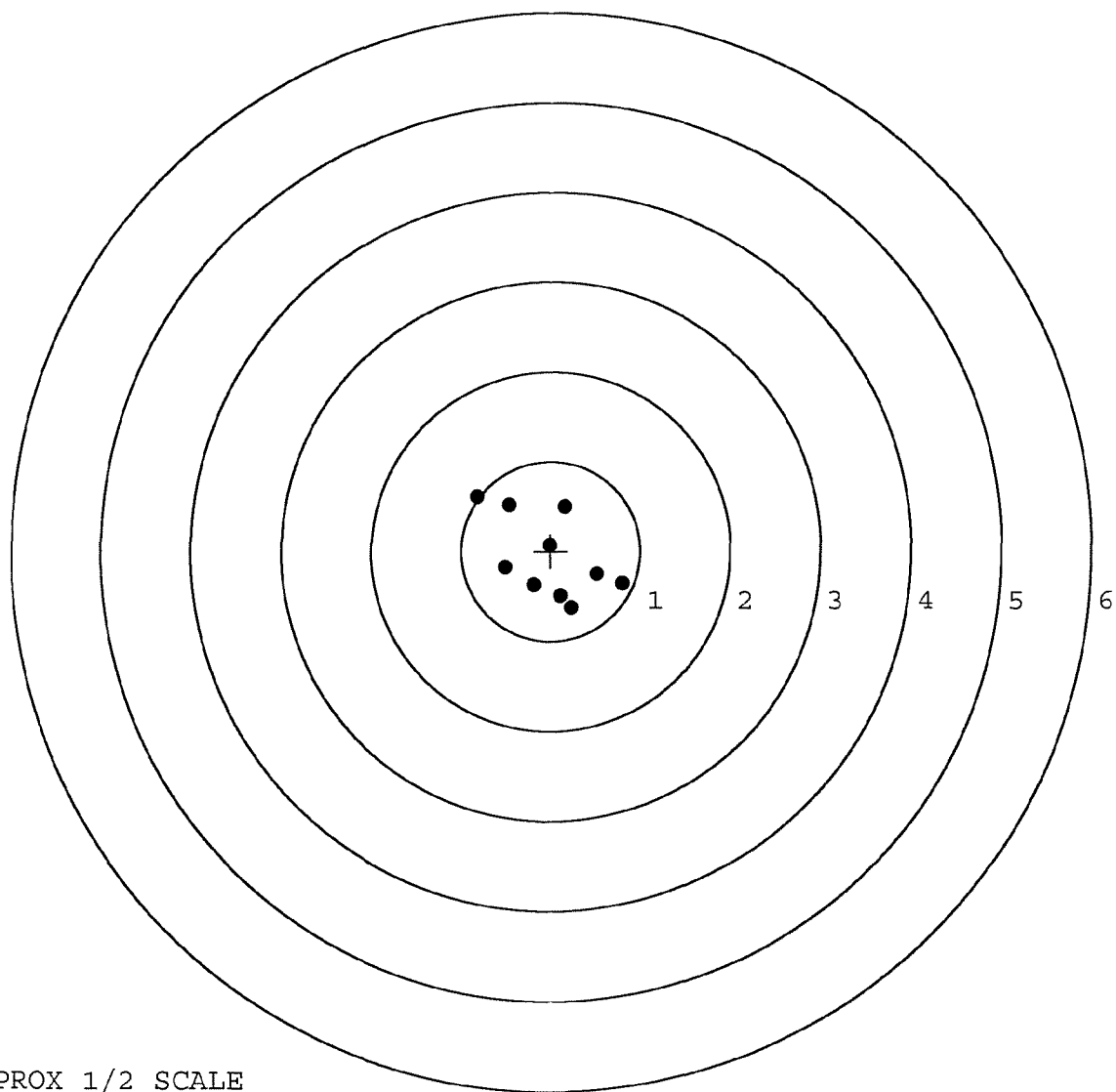
X CENTROID: 0.026
 Y CENTROID: -0.128
 POA TO CENTROID: 0.131
 HORZ SPREAD: 1.440
 VERT SPREAD: 1.840
 GROUP SPREAD: 1.961
 MIN RADIUS: 0.034
 MAX RADIUS: 1.174
 MEAN RADIUS: 0.691
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0120384

SERIAL NUMBER: E6413536. 0	POINT#	X	Y
TARGET NUMBER: 5	1:	0.806	-0.370
FILE DATE: 05/23/2002	2:	0.517	-0.266
FILE TIME: 09:45	3:	0.229	-0.635
	4:	-0.190	-0.386
X CENTROID: -0.019	5:	-0.511	-0.186
Y CENTROID: -0.066	6:	-0.012	0.063
POA TO CENTROID: 0.068	7:	0.158	0.500
HORZ SPREAD: 1.630	8:	-0.470	0.514
VERT SPREAD: 1.248	9:	-0.824	0.613
GROUP SPREAD: 1.903	10:	0.110	-0.505
MIN RADIUS: 0.129			
MAX RADIUS: 1.053			
MEAN RADIUS: 0.591			
# IN 1 IN DIAMETER: 3			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE