

E 6413568

M/24 .300 WIN MAG (RIFLE ONLY)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL .300 WIN MAG  
- INSTRUCTION BOOK 3538

DD FORM 200348



|               |       |
|---------------|-------|
| ORDER NO.     | 25736 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 5     |
| E6413568      |       |

UPC

|                                                                                                                                                                                                                                                                                                                                |                                                                     |                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|-----------------------------|
| <p>VERY IMPORTANT<br/>Instruction Book<br/>enclosed to assure<br/>safe use of this<br/>weapon.</p> <p><b>Remington®</b></p> <p>M/24 .300 WIN MAG (RIFLE ONLY)<br/>BOLT ACTION CENTERFIRE RIFLE<br/>24" BARREL .300 WIN MAG</p> <p>Made in Illinois, NY Reg. U.S. Pat. &amp; Tm. Off. Patent Registered. Remique Deposited.</p> | <p>SERIAL NO.<br/>E6413568</p> <p>ORDER NO.<br/>25736</p> <p>DD</p> | <p>1970</p> <p>E6413568</p> |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|-----------------------------|

GUN SERIAL # E6413568

| OP #         | OPERATION NAME                                                 | READINGS                                                                                     | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------------------------------------------------------------------------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |                                                                                              | 7/23/02 | R       |
| 600          | PROOF                                                          | <br>FB1542B |         |         |
| 607          | CHECK HEADSPACE                                                | MAGNA - FLUX<br>INSPECTED                                                                    |         |         |
| 610          | DIS-ASSEMBLE GUN                                               | AUG 9 2002<br>BBL only<br>OPERATOR <u>DRS</u>                                                |         |         |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         |                                                                                              |         |         |
| 615          | ROLLMARK CALIBER                                               | 300 Win MAG.                                                                                 |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |                                                                                              |         |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |                                                                                              |         |         |
|              | (BOLT)                                                         |                                                                                              |         |         |
| 625          | FINAL ASSEMBLY                                                 |                                                                                              |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                                                                              |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                                                                              |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                                                                              |         |         |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                                                                                              |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS                                                                          |         |         |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6</u> <u>7</u> <u>6</u>                                  | 8/28/02 | RW      |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>2</u> <u>2</u>                                | 8/28/02 | RW      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               |                                                             |         |         |
|       | J) ASSEMBLE STOCK                                                        |                                                             |         |         |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |         |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640   | GALLERY TEST AND<br>TARGET <u>200 YD RANGE</u>                           | PASS FAIL                                                   |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             |         |         |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8/28/02 | RW      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.58</u> <u>2.63</u> <u>2.71</u> <u>2.79</u> <u>2.67</u> | 8/28/02 | RW      |
|       | C) FUNCTION                                                              |                                                             |         |         |
| 660   | PACK                                                                     |                                                             | 1-7-04  | WA      |

**BARBER - M24 0120597**

AVERAGE PULL FORCE BETWEEN

INITIAL &amp; CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. 56413568

 DATE 8-14-02

 TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS         |
|---------|------------------|--------------------------|--------------------------------|------------------|
| PULL #1 | 2.58             | 2.72                     | 2.59                           | MIN. SETTING,    |
| PULL #2 | 2.81             | 2.68                     | 2.61                           | NO AVG. OF 5     |
| PULL #3 | 2.86             | 2.71                     | 2.58                           | READINGS ACCEPT- |
| PULL #4 | 2.40             | 2.54                     | 2.88                           | ABLE LESS THAN 2 |
| PULL #5 | 2.63             | 2.77                     | 2.81                           |                  |
| TOTAL   | 13.28            | 13.42                    | 13.47                          |                  |
| AVG.    | 2.65             | 2.68                     | 2.69                           |                  |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.43             | 3.01                     |          |
| PULL #2 | 3.16             | 2.99                     |          |
| PULL #3 | 3.12             | 3.29                     |          |
| PULL #4 | 3.17             | 3.12                     |          |
| PULL #5 | 3.09             | 2.98                     |          |
| TOTAL   | 15.97            | 15.39                    |          |
| AVG.    | 3.19             | 3.07                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURAC |
|---------|------------------|--------------------------|--------------------------------|-------------------------------------|
| PULL #1 | 4.26             | 3.90                     |                                | 4.09                                |
| PULL #2 | 4.25             | 4.32                     |                                | 4.11                                |
| PULL #3 | 4.23             | 4.29                     |                                | 4.04                                |
| PULL #4 | 4.10             | 4.16                     |                                | 4.04                                |
| PULL #5 | 4.17             | 3.95                     |                                | 4.06                                |
| TOTAL   | 21.01            | 20.62                    |                                | 20.34                               |
| AVG.    | 4.20             | 4.12                     |                                | 4.06                                |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413568.\_\_0  
FILE DATE AND TIME: 08/16/2002 09:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

~~MEAN~~ MEAN - 10.22

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

SERIAL NUMBER: E6413568. 0

TARGET NUMBER: 1

FILE DATE: 08/16/2002

FILE TIME: 09:11

X CENTROID: 0.216

Y CENTROID: -0.074

POA TO CENTROID: 0.228

HORZ SPREAD: 1.298

VERT SPREAD: 2.916

GROUP SPREAD: 2.938

MIN RADIUS: 0.367

MAX RADIUS: 1.549

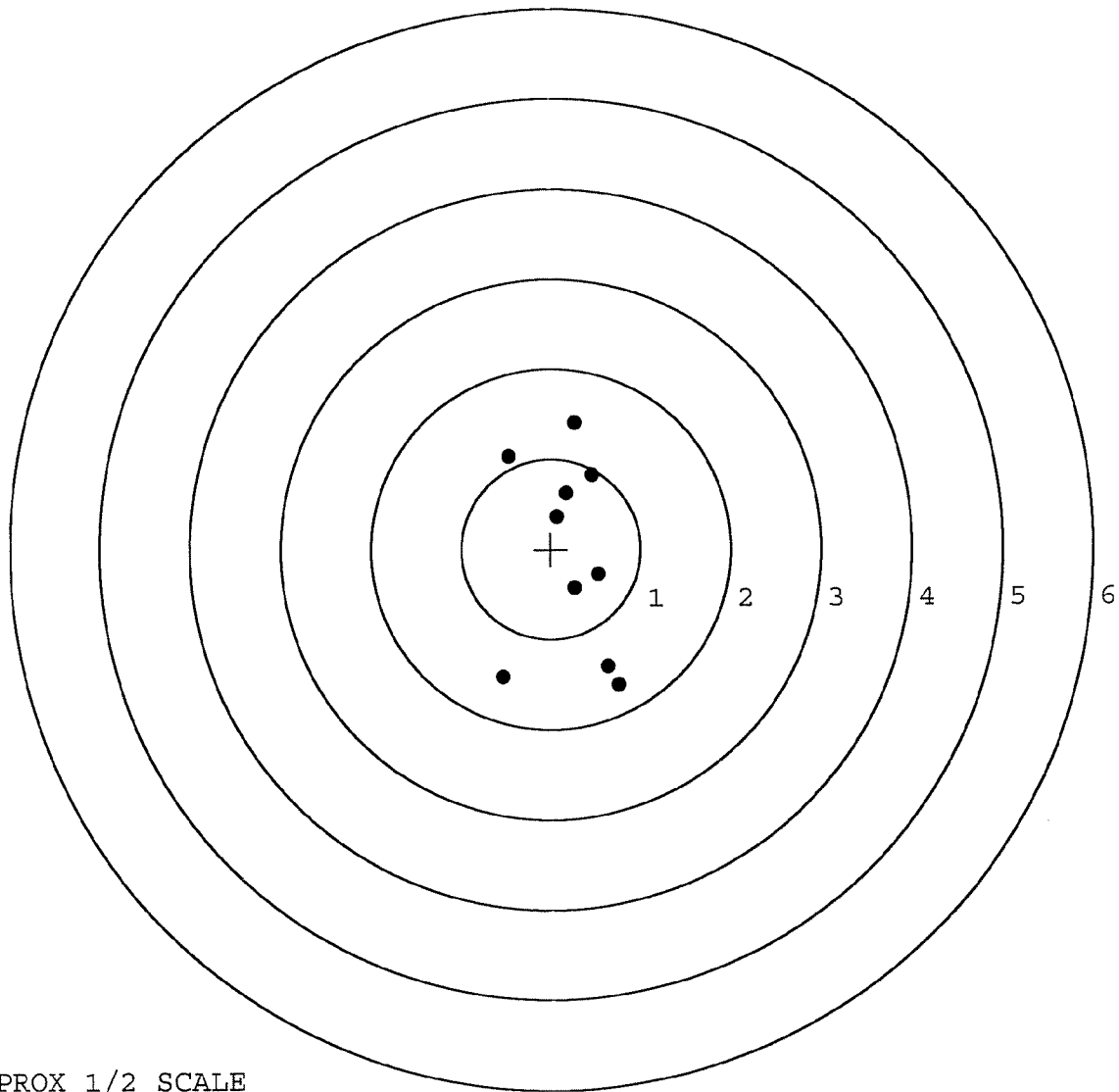
MEAN RADIUS: 1.001

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.758  | -1.519 |
| 2:     | 0.635  | -1.313 |
| 3:     | -0.540 | -1.426 |
| 4:     | 0.262  | -0.438 |
| 5:     | 0.530  | -0.283 |
| 6:     | 0.463  | 0.825  |
| 7:     | 0.177  | 0.620  |
| 8:     | 0.273  | 1.397  |
| 9:     | -0.470 | 1.031  |
| 10:    | 0.071  | 0.366  |



TARGET APPROX 1/2 SCALE

**BARBER - M24 0120600**

SERIAL NUMBER: E6413568. \_\_0

TARGET NUMBER: 2

FILE DATE: 08/16/2002

FILE TIME: 09:11

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.641  | -1.543 |
| 2:     | 1.448  | -0.882 |
| 3:     | 1.724  | 0.201  |
| 4:     | 1.152  | -0.212 |
| 5:     | 0.782  | 0.099  |
| 6:     | -0.408 | 0.511  |
| 7:     | -1.368 | 0.083  |
| 8:     | -1.649 | -0.377 |
| 9:     | 0.035  | 0.037  |
| 10:    | 0.306  | -0.106 |

X CENTROID: 0.366

Y CENTROID: -0.219

POA TO CENTROID: 0.427

HORZ SPREAD: 3.373

VERT SPREAD: 2.054

GROUP SPREAD: 3.491

MIN RADIUS: 0.128

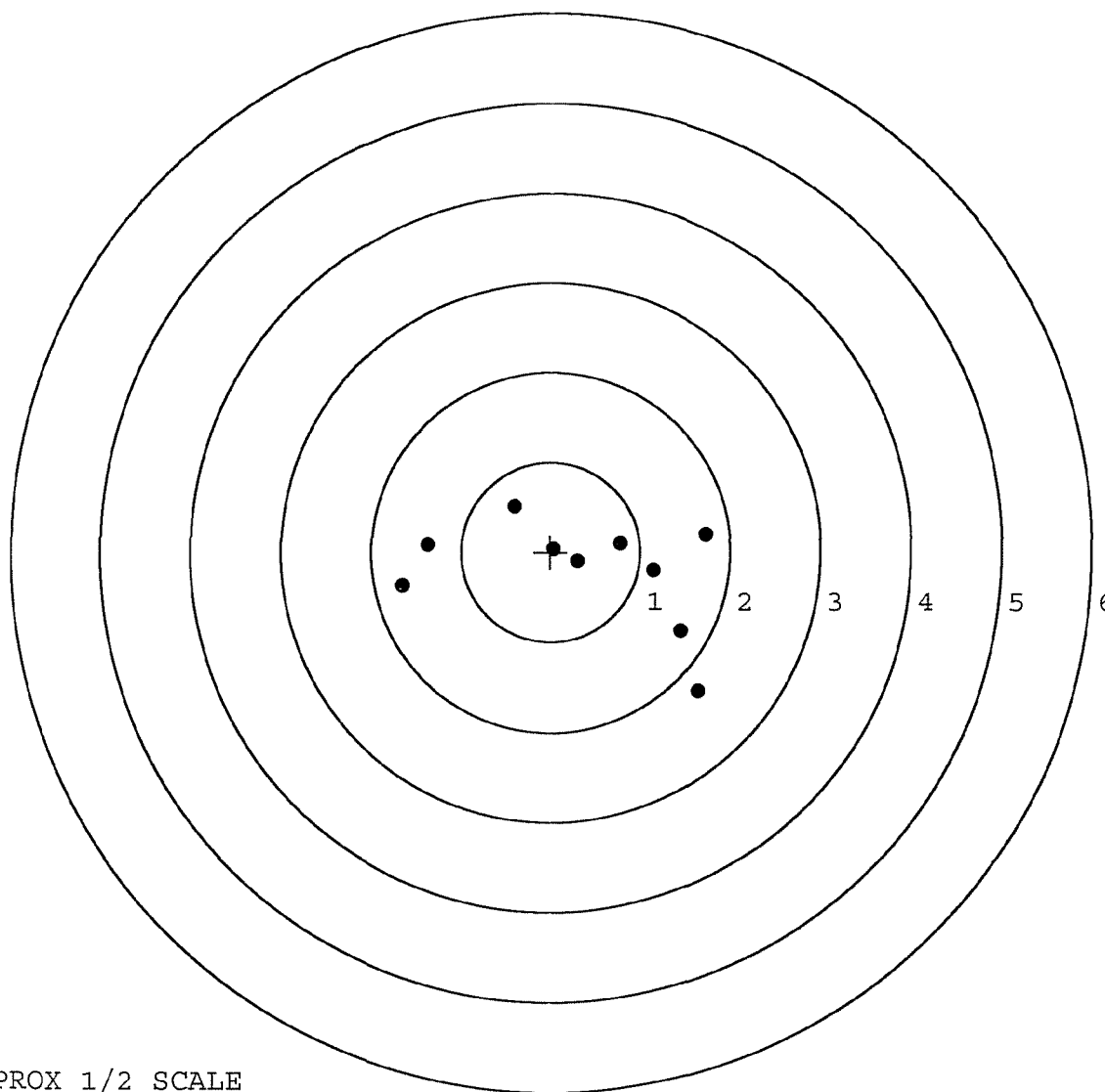
MAX RADIUS: 2.021

MEAN RADIUS: 1.123

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 7

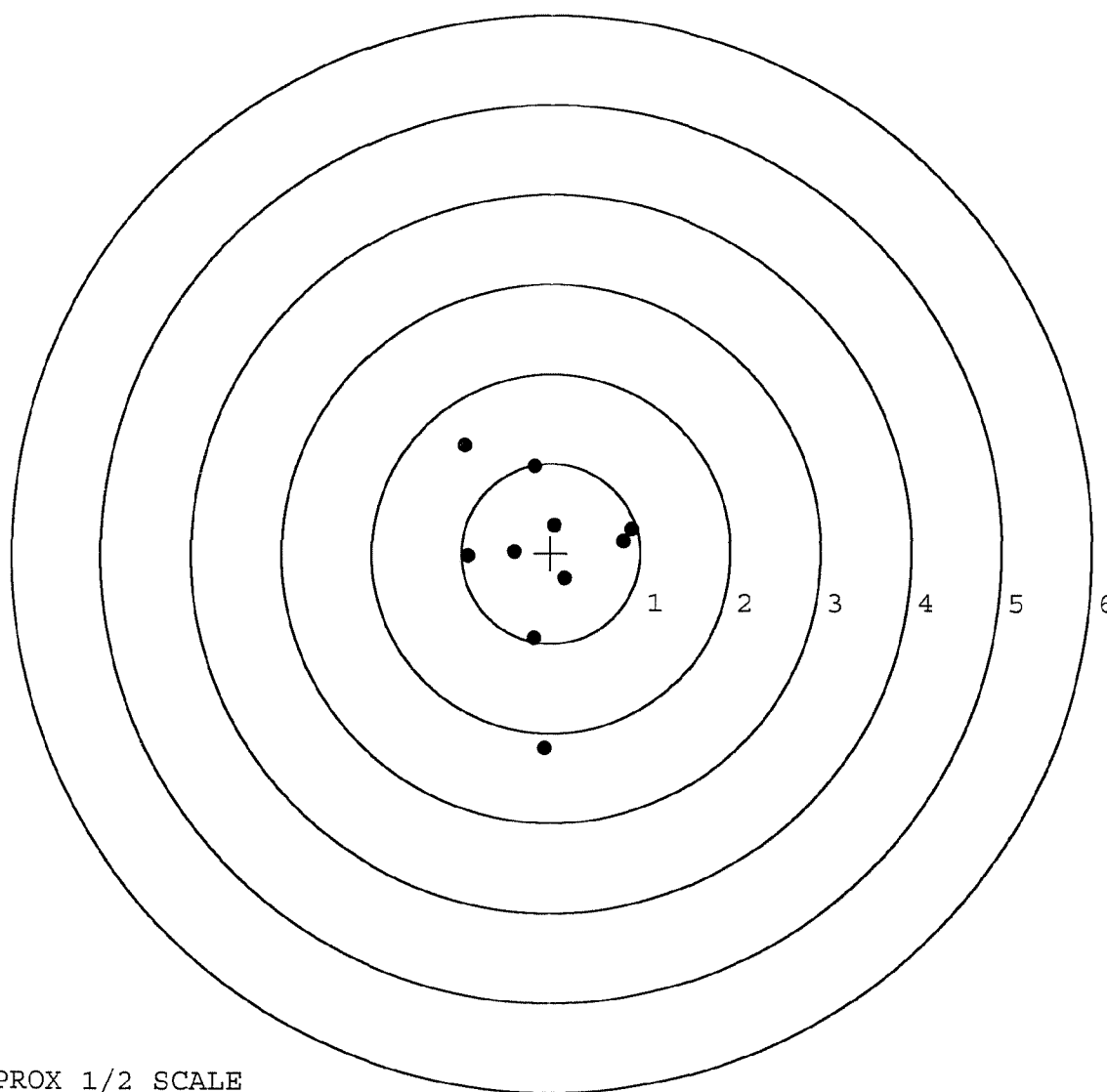


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413568. \_\_0  
 TARGET NUMBER: 3  
 FILE DATE: 08/16/2002  
 FILE TIME: 09:11

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.070 | -2.175 |
| 2:     | -0.193 | -0.950 |
| 3:     | -0.972 | 1.206  |
| 4:     | -0.186 | 0.971  |
| 5:     | 0.034  | 0.310  |
| 6:     | -0.927 | -0.036 |
| 7:     | 0.154  | -0.282 |
| 8:     | 0.815  | 0.127  |
| 9:     | 0.905  | 0.266  |
| 10:    | -0.408 | 0.019  |

X CENTROID: -0.085  
 Y CENTROID: -0.054  
 POA TO CENTROID: 0.101  
 HORZ SPREAD: 1.877  
 VERT SPREAD: 3.381  
 GROUP SPREAD: 3.499  
 MIN RADIUS: 0.330  
 MAX RADIUS: 2.121  
 MEAN RADIUS: 0.944  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 6  
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE