

E 64/3582

Scope S/N 88 1216

Repair Number: RE00000757	Serial: 65523399 Model 700 Center Fire Caliber: 7.62 SWS M-24 110F18	Repairman:	Status: New 12/15/99 1:47:49 PM
Verify Repair	E6413582		

Address Information	
Customer: ☒ Received From Name: TRANSPORTATION OFFICER Address 1: XVIII AIRBORNE CORPS AND FORT BRAGG Address 2: BUILDING J-2050 PO Box: City: FORT BRAGG State: NC Zip Code: 28310 Country: US	Return To: ☐ Received From Name: TRANSPORTATION OFFICER Address 1: XVIII AIRBORNE CORPS AND FORT BRAGG Address 2: BUILDING J-2050 PO Box: City: FORT BRAGG State: NC Zip Code: 28310 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐																						
Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing																		
Contact Information Phone: Fax: Email: Comments:	Received Condition Condition: Notes: CSR Notes:	Accessories Received <table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A016</td> <td>Scope Mounts</td> <td>2</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td>1</td> </tr> <tr> <td>A026</td> <td>Scope</td> <td>1</td> </tr> <tr> <td>Z000</td> <td>BI-POD</td> <td>1</td> </tr> </tbody> </table>			Code	Desc	Qty	A010	Hard Case	1	A016	Scope Mounts	2	A017	Scope Base	1	A026	Scope	1	Z000	BI-POD	1
Code	Desc	Qty																				
A010	Hard Case	1																				
A016	Scope Mounts	2																				
A017	Scope Base	1																				
A026	Scope	1																				
Z000	BI-POD	1																				

Repair Search	Refresh	Close
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BBL 96003
 Receiver 96004
 Bolt 96005
 Firing pin Assy 96007

Repair Order Number



Repair Order Numbe RE00000757	Description/Serial C6523390	Repairman - Date Received 12/15/1999
Account # - R-	Model 700 Center Fire Caliber: 7.62 SWS M-24 110F18	Estimate Date
		Current Date - 12/16/1999
Customer TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT B BUILDING J-2050 FORT BRAGG NC 28310 US		Return To TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT BUILDING J-2050 FORT BRAGG NC 28310 US
Phone (H) Phone (W)		Fax Email

Problems	
Reported	Found

Repair		Quantity Needed	Quantity From	Quantity From	Warranty (Y/N)
<u>Material #</u>	<u>MaterialDesc</u>				
Total:					
Serial Number: C6523390					
Model ID: 700					



RE00000757

Repairman	Proof	Clean	Test	Target	Pattern
Gallery Tester	Date	Date	Date	Date	Date

BARBER - M24 0120650

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6413582
4 Apr 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0862
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2696
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283045

THE AMR FOR THIS RIFLE IS: 1.168

CENTROIDAL DISTANCES

0 TO	1	.705681
1 TO	2	.660985
1 TO	3	.491597
1 TO	4	.296319
1 TO	5	.856426

3 + 5
4 2 <----POA
1

BARBER - M24 0120651

REMINGTON CENTERFIRE ACCURACY TEST

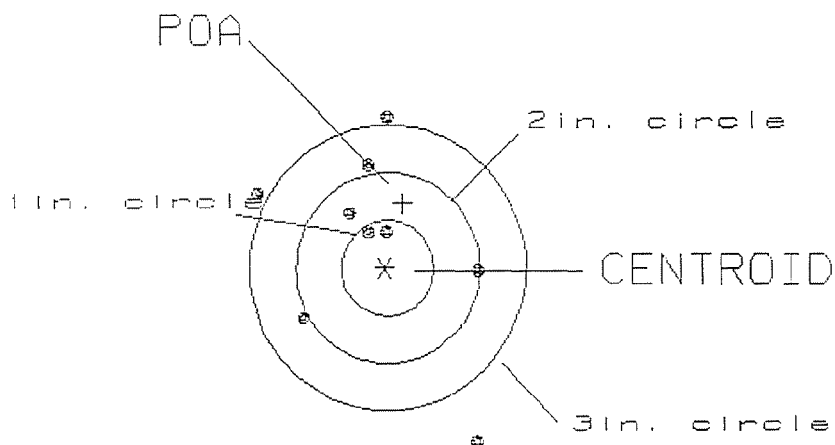
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .706
 MIN RADIUS : .337
 MEAN RADIUS : 1.258
 MAX RADIUS : 2.690
 CENTROID X : -.185
 CENTROID Y : -.681

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.64
 VS= 4.02
 GS= 4.20

2
 4
 6

BARBER - M24 0120652

REMINGTON CENTERFIRE ACCURACY TEST

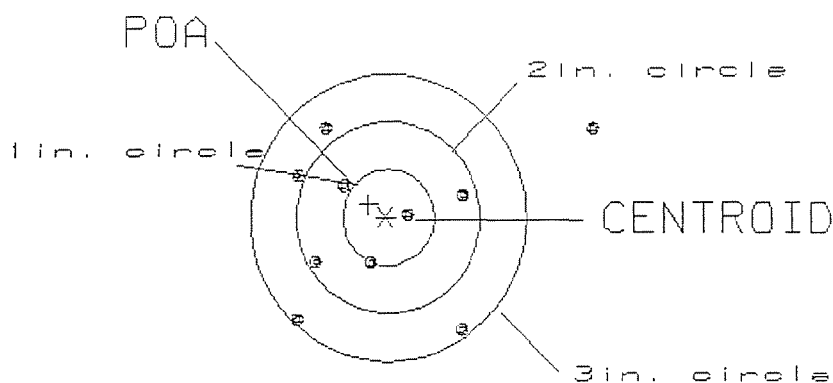
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .233
 MIN RADIUS : .256
 MEAN RADIUS : 1.058
 MAX RADIUS : 2.386
 CENTROID X : .189
 CENTROID Y : -.136

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.18

2

VS= 2.12

5

GS= 3.79

9

BARBER - M24 0120653

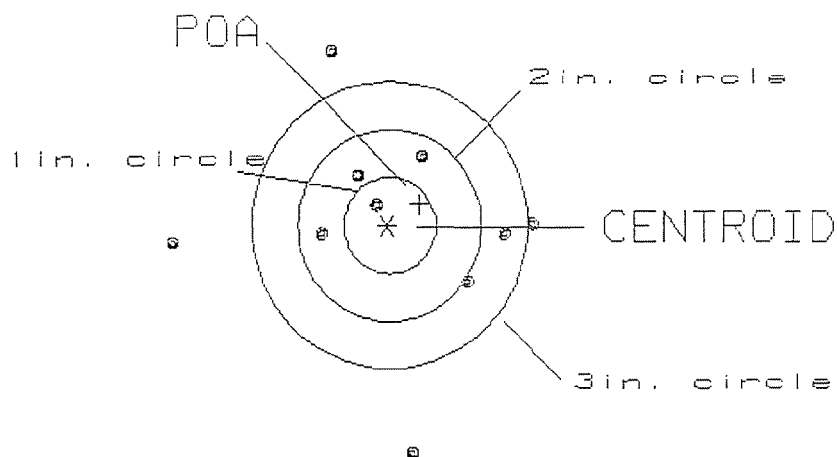
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .415
MIN RADIUS : .261
MEAN RADIUS : 1.291
MAX RADIUS : 2.358
CENTROID X : -.353
CENTROID Y : -.219

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 3

OF SHOTS= 10

IN CIRCLE

HS= 3.88

1

VS= 4.16

4

GS= 4.27

6

BARBER - M24 0120654

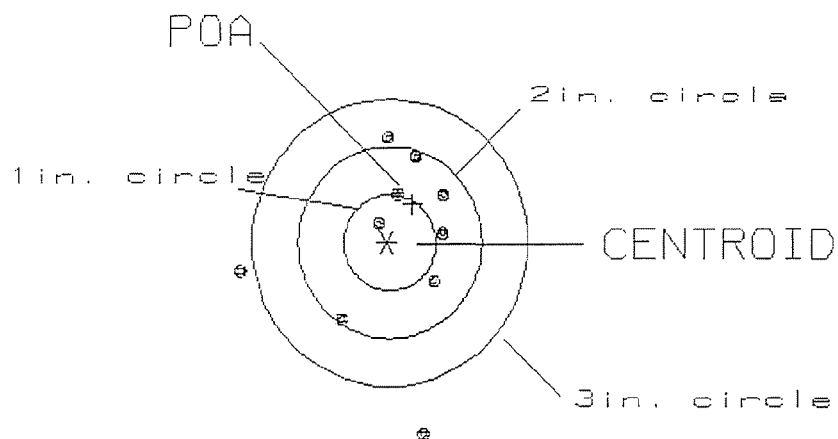
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐
POA TO CENTROID: .485
MIN RADIUS : .282
MEAN RADIUS : .944
MAX RADIUS : 2.053
CENTROID X : -.276
CENTROID Y : -.399

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 4

OF SHOTS= 10

IN CIRCLE

HS= 2.18

1

VS= 3.16

7

GS= 3.19

8

BARBER - M24 0120655

REMINGTON CENTERFIRE ACCURACY TEST

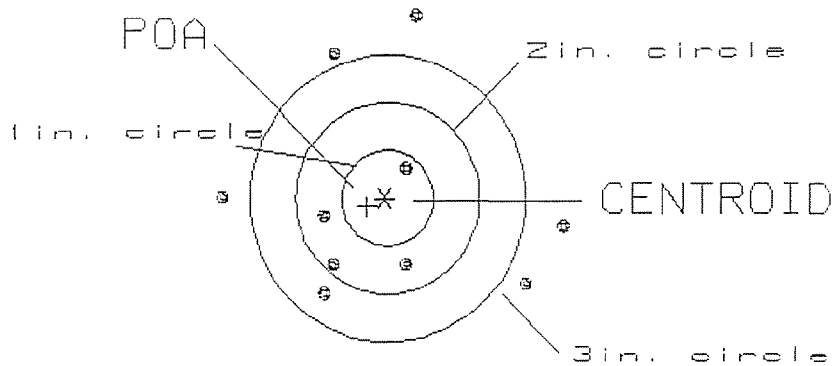
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5
 POA TO CENTROID: .212
 MIN RADIUS : .389
 MEAN RADIUS : 1.290
 MAX RADIUS : 1.926
 CENTROID X : .194
 CENTROID Y : .087

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

AS= 3.68

1

US= 2.90

4

GS= 3.70

5

Final Inspection

Sn: E6413582

DATE REC'D: 12-12-99

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ Screws☒ Finish☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☒ Scope Case☐ Iron Sights☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. E6413582

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN	12-24-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	1-12-00	RW
605	CHECK HEADSPACE	1-12-00	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	4-5-00	RW
655	FINAL INSPECT	4-10-00	RW
660	PACK		

QAR INSPECTION

SHIP DATE