

E 6703399

VERY IMPORTANT: Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6703399**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

17CV

5716 E6703399

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

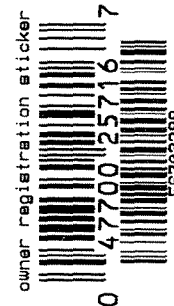
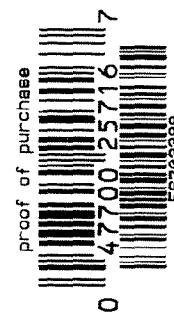


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

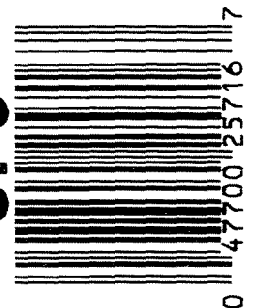
46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6703399

UPC



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6703399

OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK		4-11-01	CK
600	PROOF		4-11-01	CK
607	CHECK HEADSPACE		4-11-01	CK
610	DIS-ASSEMBLE GUN		4-11-01	CK
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		4/10/01	DA
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/10/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		"	"
	C) INSPECT EJECTOR HOLE FOR CHAMFER		"	"
	D) OIL FIRING PIN ASSEMBLY		"	CK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		"	CK

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>8⁰</u> <u>7⁰</u> <u>7⁰</u>	4-12	RHL
CONT.	G) SAFETY OFF FORCE	<u>4²⁵</u> <u>3²⁵</u> <u>4²⁵</u>	4-12	RHL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>021</u> <u>021</u> <u>023</u>	4-12	RHL
	J) ASSEMBLE STOCK		4-11-01	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET		4-12/01	Rw
	A) MALFUNCTIONS		4-12/01	Rw
	B) PIERCED PRIMERS		4-12/01	Rw
645	INSPECT FOR LIVE AMMO		4-12/01	Rw
655	FINAL INSPECTION A) HEADSPACE		4-13-01	CK
	B) TRIGGER PULL	<u>237</u> <u>232</u> <u>241</u> <u>224</u> <u>230</u>	4-12	RHL
	C) FUNCTION			
660	PACK			

BARBER - M24 0121108

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6703399
16 Apr 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0066
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.004
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .00771751

THE AMR FOR THIS RIFLE IS: .8836

CENTROIDAL DISTANCES

0 TO 1	.195328
1 TO 2	.441654
1 TO 3	.128503
1 TO 4	.0859593
1 TO 5	.41839

5
2 +34 <----POA

BARBER - M24 0121109

REMINGTON CENTERFIRE ACCURACY TEST

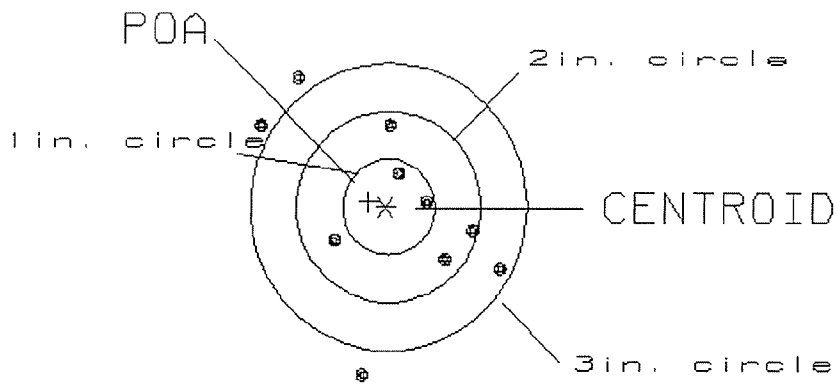
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .196
 MIN RADIUS : .389
 MEAN RADIUS : 1.063
 MAX RADIUS : 1.750
 CENTROID X : .188
 CENTROID Y : -.053

16 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG703399

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.66
 VS= 3.08
 GS= 3.17

2
 6
 7

BARBER - M24 0121110

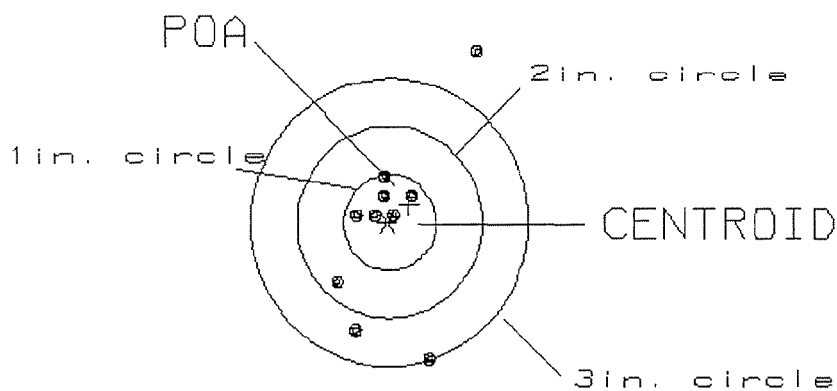
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .296
MIN RADIUS : .075
MEAN RADIUS : .720
MAX RADIUS : 1.997
CENTROID X : -.235
CENTROID Y : -.180

16 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703399

CENTERFIRE PATTERN # 2

OF SHOTS= 10

IN CIRCLE

HS= 1.49

5

VS= 3.16

7

GS= 3.20

9

BARBER - M24 0121111

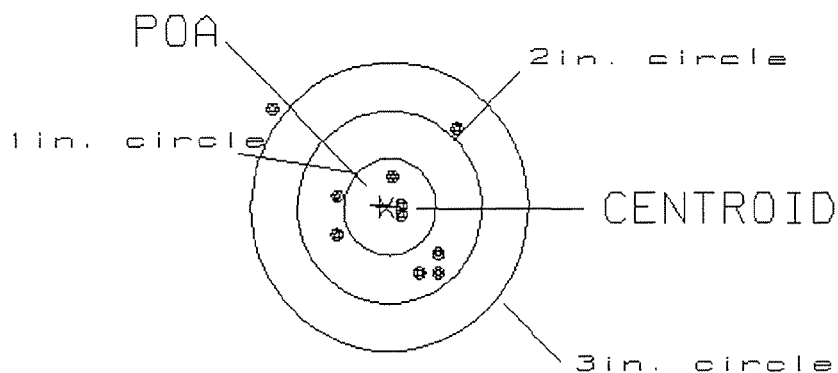
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .075
MIN RADIUS : .110
MEAN RADIUS : .678
MAX RADIUS : 1.614
CENTROID X : .073
CENTROID Y : -.017

16 Apr 2001

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CENTERFIRE PATTERN # 3

OF SHOTS= 10

IN CIRCLE

HS= 2.00

3

VS= 1.71

8

GS= 2.50

9

BARBER - M24 0121112

REMINGTON CENTERFIRE ACCURACY TEST

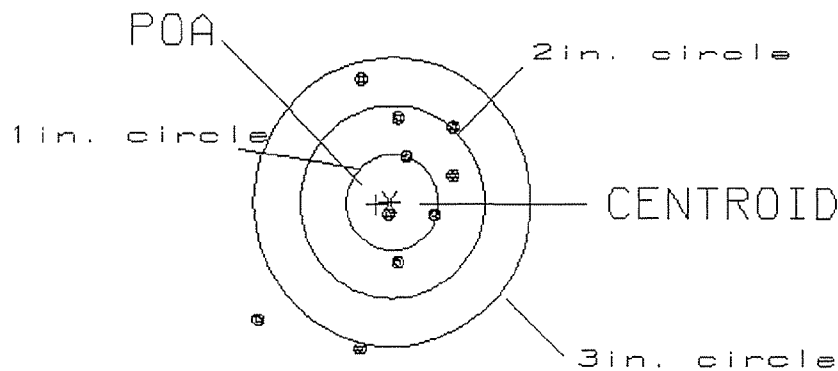
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .147
 MIN RADIUS : .168
 MEAN RADIUS : .911
 MAX RADIUS : 1.916
 CENTROID X : .146
 CENTROID Y : .022

16 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6783399

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.14

3

VS= 2.76

6

GS= 2.93

8

BARBER - M24 0121113

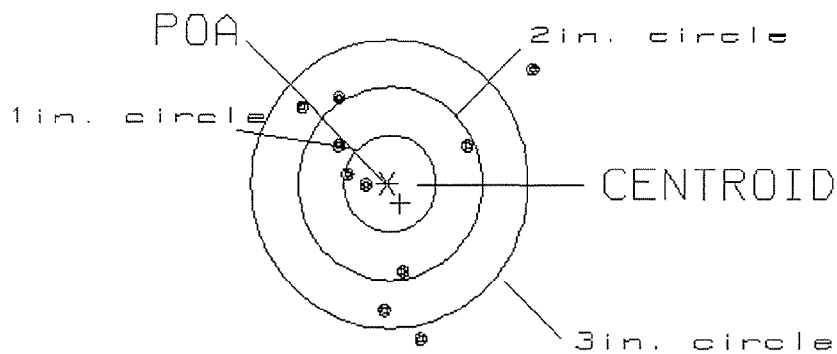
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5
POA TO CENTROID: .250
MIN RADIUS : .215
MEAN RADIUS : 1.046
MAX RADIUS : 1.977
CENTROID X : -.139
CENTROID Y : .208

16 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703399

CENTERFIRE PATTERN # 5

OF SHOTS= 10

IN CIRCLE

HS= 2.47

1

VS= 2.67

5

GS= 3.12

8

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. F670 3399DATE 4/10/01TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.26	2.46		2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.26		2.20	
PULL #3	2.27	2.19		2.16	
PULL #4	2.30	2.12		2.10	
PULL #5	2.46	2.19		2.24	
TOTAL	1164	1126		1091	
AVG.	2.32	2.25		2.18	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.09		
PULL #2	3.20	3.20		
PULL #3	3.10	3.12		
PULL #4	3.29	3.03		
PULL #5	3.00	3.13		
TOTAL	1564	1557		
AVG.	3.12	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.94		4.08
PULL #2	4.00	3.94		4.21
PULL #3	4.14	4.08		4.09
PULL #4	4.27	4.13		4.02
PULL #5	4.37	4.19		4.16
TOTAL	2086	2028		2056
AVG.	4.17	4.05		4.11