

E6703435-

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Remington-Union Registered Trademark

SERIAL NO. **E6703435**

ORDER NO. **25732**

12EV

5732 E6703435

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

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M/24 7.62 NATO (RIFLE ONLY)

UPC



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SERIAL NO.

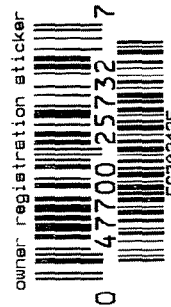


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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

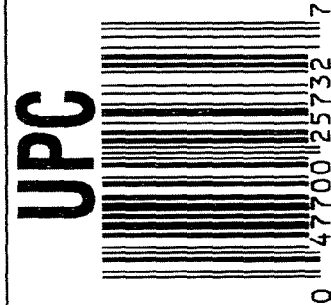
GREEN ENVELOPE CONTAINING:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

63 FORM



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

E6703435



CONTRACT #

GUN SERIAL # E16703435

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/27/01	RH
600	PROOF		7/29/01	RH
607	CHECK HEADSPACE		7/29/01	RH
610	DIS-ASSEMBLE GUN		7/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		7/28/01	AC
615	ROLLMARK CALIBER		7/31/01	RH
617	DRILL AND TAP SIGHT HOLES		7/30/01	BT
618	POLISH BARREL		7/31/01	GD
620	APPLY COATINGS (BARREL ACTION)		8/2/01	TH
	(BOLT)		8/2/01	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/17/01	RH
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/17/01	RH
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/17/01	RH
	D) OIL FIRING PIN ASSEMBLY		8/17/01	RH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/17/01	RH

OP #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7.2</u> <u>7.5</u> <u>7.5</u>	8-30-01	DA
CONT.	G) SAFETY OFF FORCE	<u>7.5</u> <u>2.2</u> <u>2.5</u>	8-30-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	8-30-01	DA
	J) ASSEMBLE STOCK		7/27/01	RHL
	K) ASSEMBLE SWIVEL STUDS		9-4-01	RHL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-01	RHL
	M) IRON SIGHT ALIGNMENT		9-4-01	RHL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-01	RHL
640	GALLERY TEST AND TARGET		8/31/01	RW
	A) MALFUNCTIONS		8/31/01	RW
	B) PIERCED PRIMERS		8/31/01	RW
645	INSPECT FOR LIVE AMMO		8/31/01	RW
655	FINAL INSPECTION A) HEADSPACE		9-4-01	RHL
	B) TRIGGER PULL	<u>2.32</u> <u>2.31</u> <u>2.31</u> <u>2.34</u> <u>2.32</u>	8-30-01	DA
	C) FUNCTION		9-4-01	RHL
660	PACK		10-12-01	DA

BARBER - M24 0121474

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6703435
31 Aug 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1356
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1856
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .229858

THE AMR FOR THIS RIFLE IS: 1.227

CENTROIDAL DISTANCES

0 TO	1	.304862
1 TO	2	.436555
1 TO	3	.497661
1 TO	4	.311978
1 TO	5	.873813

2
1
5 3 4 <----POA

BARBER - M24 0121475

REMINGTON CENTERFIRE ACCURACY TEST

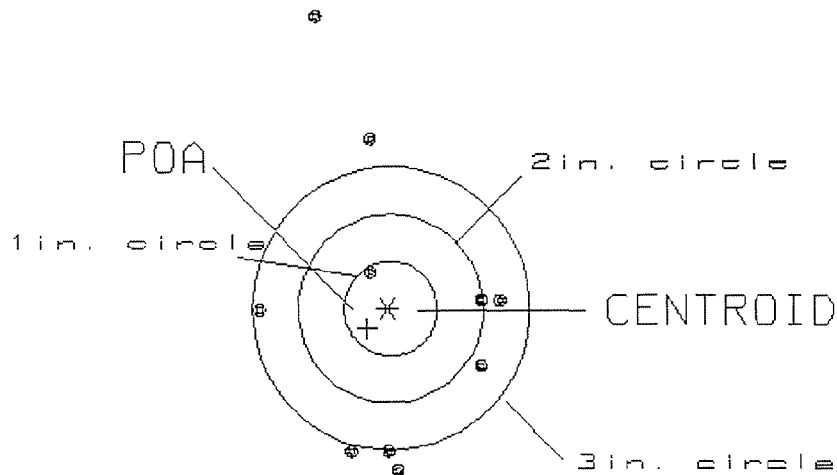
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .304
 MIN RADIUS : .444
 MEAN RADIUS : 1.486
 MAX RADIUS : 3.191
 CENTROID X : .221
 CENTROID Y : .210

31 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703435

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.54
 VS= 4.82
 GS= 4.90

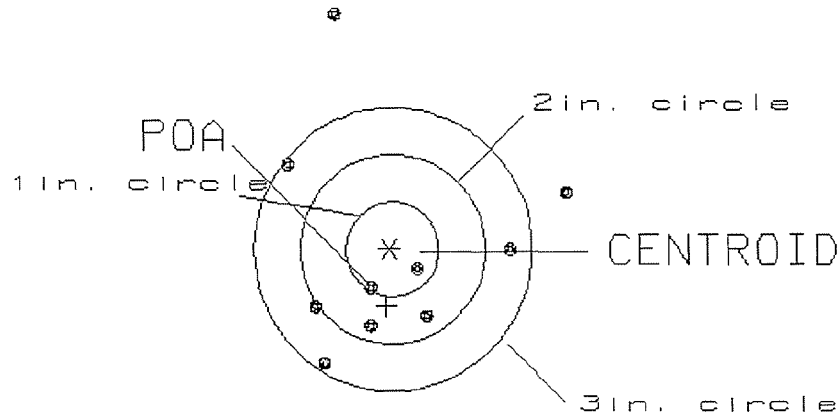
1
 2
 6

PATTERN #: 2
 POA TO CENTROID: .605
 MIN RADIUS : .357
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.543
 CENTROID X : .033
 CENTROID Y : .604

31 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703435

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.90

2

VS= 3.71

4

GS= 3.71

8

BARBER - M24 0121477

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .269

MIN RADIUS : .121

MEAN RADIUS : .823

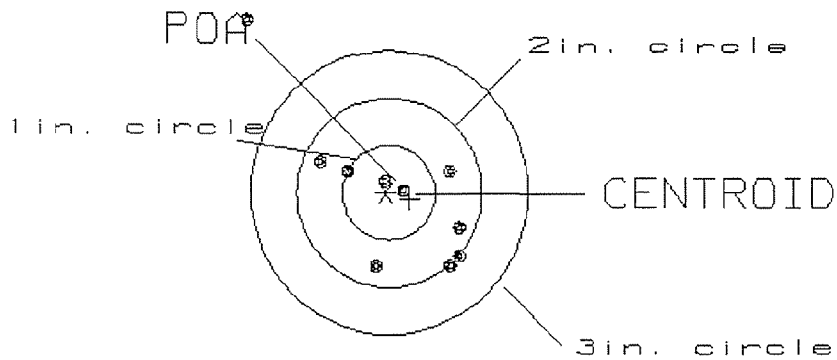
MAX RADIUS : 2.398

CENTROID X : -.258

CENTROID Y : .075

31 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703435

CENTERFIRE PATTERN # 3

OF SHOTS= 10

IN CIRCLE

HS= 2.37

3

VS= 2.57

7

GS= 3.42

9

BARBER - M24 0121478

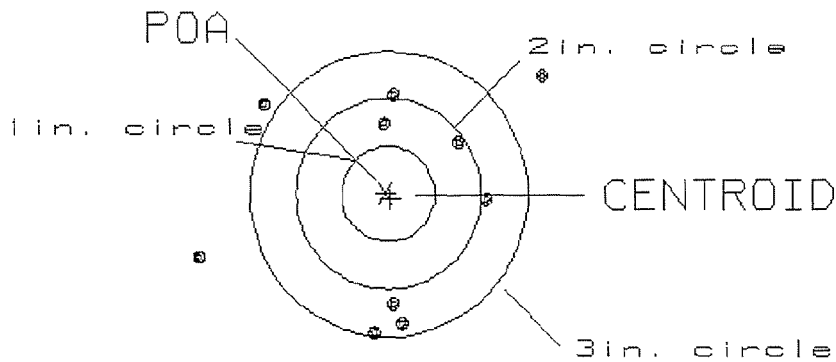
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐
POA TO CENTROID: .079
MIN RADIUS : .782
MEAN RADIUS : 1.370
MAX RADIUS : 2.182
CENTROID X : -.052
CENTROID Y : .059

31 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703435

CENTERFIRE PATTERN # 4

OF SHOTS= 10

IN CIRCLE

HS= 3.78

0

VS= 2.73

2

GS= 4.24

7

BARBER - M24 0121479

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .622

MIN RADIUS : .568

MEAN RADIUS : 1.252

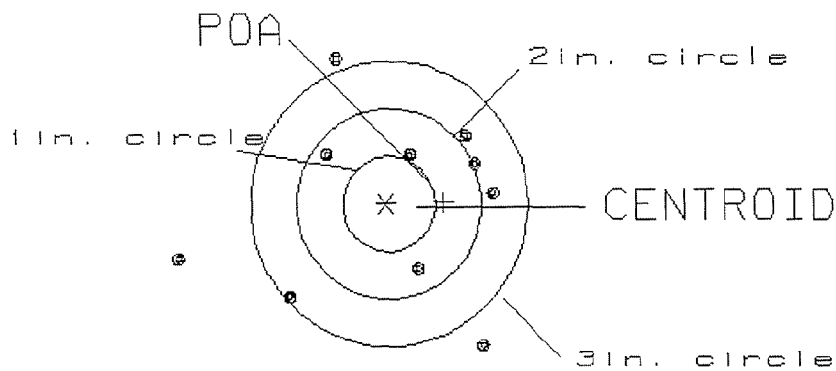
MAX RADIUS : 2.333

CENTROID X : -.622

CENTROID Y : -.020

31 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703435

CENTERFIRE PATTERN # 5

OF SHOTS= 10

IN CIRCLE

HS= 3.39

0

VS= 2.99

4

GS= 3.47

7

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. F6703435DATE 4/18/01TESTER RLH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.11	2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.10	2.14	
PULL #3	2.15	2.11	2.16	
PULL #4	2.30	2.07	2.15	
PULL #5	2.26	2.08	2.19	
TOTAL	11.33	10.47	10.86	
AVG.	2.26	2.09	2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.20	3.21	
PULL #2	3.28	3.22	
PULL #3	3.24	3.26	
PULL #4	3.25	3.28	
PULL #5	3.24	3.31	
TOTAL	16.21	16.28	
AVG.	3.24	3.25	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.08		4.12
PULL #2	4.00	4.07		4.30
PULL #3	4.09	4.14		4.35
PULL #4	4.10	4.12		4.36
PULL #5	4.07	4.03		4.35
TOTAL	20.31	20.44		21.48
AVG.	4.06	4.08		4.29