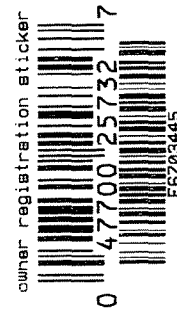


16703445

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

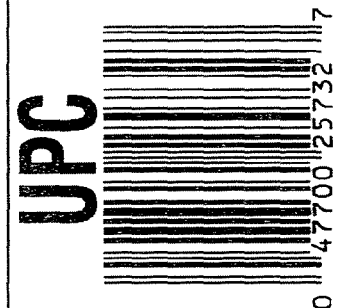
GREEN ENVELOPE CONTAINING:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

63 FORM



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

E6703445



VERY IMPORTANT
ITS CONDITION - BODY
HAS BEEN TO ASSURE
SAFE USE AT THE
RANGE

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Remco Registered Marque Deposited

SERIAL NO. **E6703445**

ORDER NO. **25732**

63

12EV

5732 E6703445

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)
UPC



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M/24 7.62 NATO (RIFLE ONLY)
UPC



GUN SERIAL # E6703445

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/30/01	PSH
600	PROOF		7/30/01	PSH
607	CHECK HEADSPACE		7/30/01	PSH
610	DIS-ASSEMBLE GUN		7/30/01	PSH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		7/31/01	AC
615	ROLLMARK CALIBER		7/31/01	PSH
617	DRILL AND TAP SIGHT HOLES		7/31/01	BD
618	POLISH BARREL		8/1/01	GP
620	APPLY COATINGS (BARREL ACTION)		8/3/01	TA
	(BOLT)		8/3/01	TA
625	FINAL ASSEMBLY		8/14/01	PSH
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/14/01	PSH
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/14/01	PSH
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/14/01	PSH
	D) OIL FIRING PIN ASSEMBLY		8/14/01	PSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/14/01	PSH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>8.0</u> <u>7.5</u> <u>7.5</u>	8-27-01	DA
CONT.	G) SAFETY OFF FORCE	<u>3.0</u> <u>3.0</u> <u>3.0</u>	8-27-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		8-27-01	AK
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	8-27-01	DA
	J) ASSEMBLE STOCK		7/30/01	AK
	K) ASSEMBLE SWIVEL STUDS		8-28-01	AK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-28-01	AK
	M) IRON SIGHT ALIGNMENT		8-28-01	AK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-28-01	AK
640	GALLERY TEST AND TARGET		8-28-01	AK
	A) MALFUNCTIONS		8-28-01	AK
	B) PIERCED PRIMERS		8-28-01	AK
645	INSPECT FOR LIVE AMMO		8-28-01	AK
655	FINAL INSPECTION A) HEADSPACE		8-29-01	AK
	B) TRIGGER PULL	<u>2.25</u> <u>2.25</u> <u>2.33</u> <u>2.30</u> <u>2.0</u>	8-27-01	DA
	C) FUNCTION		8-27-01	AK
660	PACK		10-12-01	DA

BARBER - M24 0121582

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6703445
27 Aug 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0548
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0978
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .112107
THE AMR FOR THIS RIFLE IS: 1.096

CENTROIDAL DISTANCES

0 TO	1	.174471
1 TO	2	.450054
1 TO	3	.144516
1 TO	4	.281205
1 TO	5	.403194

5
3
2 1 <----POA
4

BARBER - M24 0121583

REMINGTON CENTERFIRE ACCURACY TEST

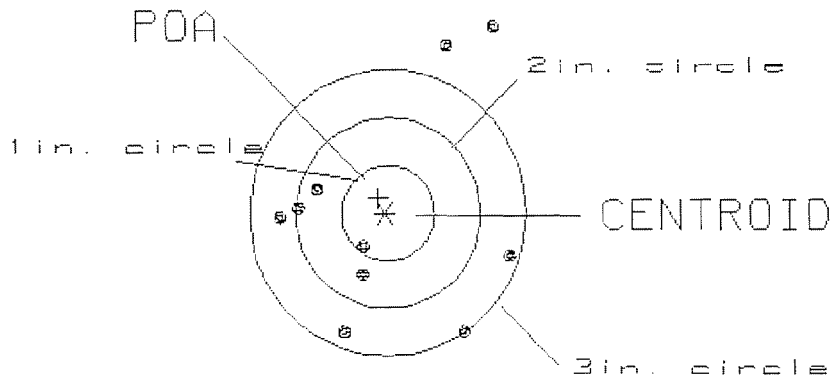
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .174
 MIN RADIUS : .442
 MEAN RADIUS : 1.257
 MAX RADIUS : 2.311
 CENTROID X : .074
 CENTROID Y : -.158

24 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703445

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.50
 VS= 3.29
 GS= 3.69

1
 4
 7

BARBER - M24 0121584

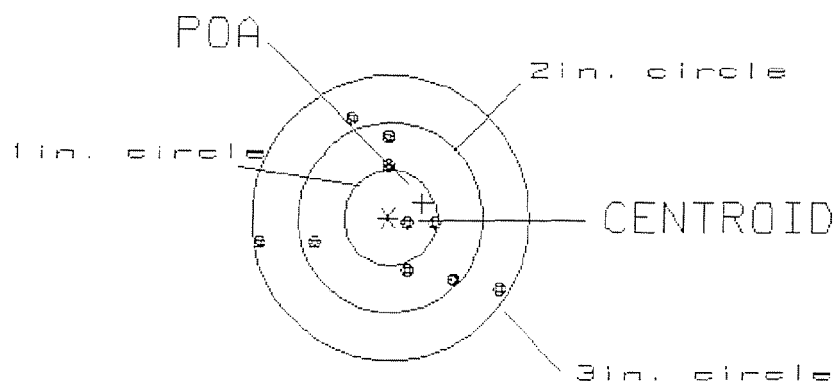
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .406
MIN RADIUS : .162
MEAN RADIUS : .825
MAX RADIUS : 1.444
CENTROID X : -.376
CENTROID Y : -.151

24 Aug 2001

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CENTERFIRE PATTERN # 2

OF SHOTS= 10

IN CIRCLE

HS= 2.60

2

VS= 1.75

7

GS= 2.65

10

BARBER - M24 0121585

REMINGTON CENTERFIRE ACCURACY TEST

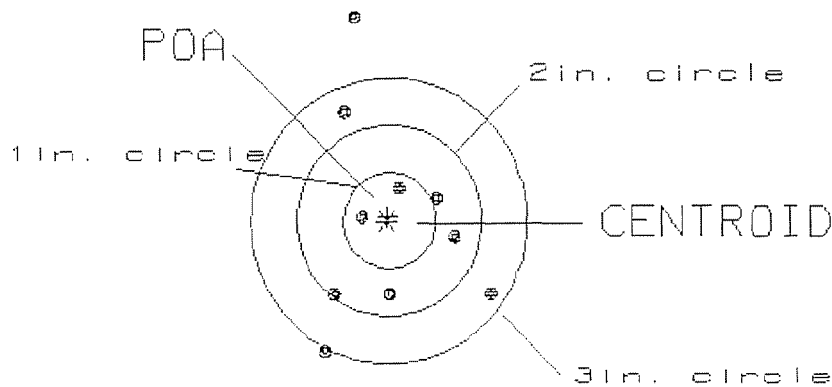
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .040
 MIN RADIUS : .313
 MEAN RADIUS : 1.002
 MAX RADIUS : 2.149
 CENTROID X : -.008
 CENTROID Y : -.039

24 Aug 2001

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.78

2

VS= 3.50

6

GS= 3.51

8

BARBER - M24 0121586

REMINGTON CENTERFIRE ACCURACY TEST

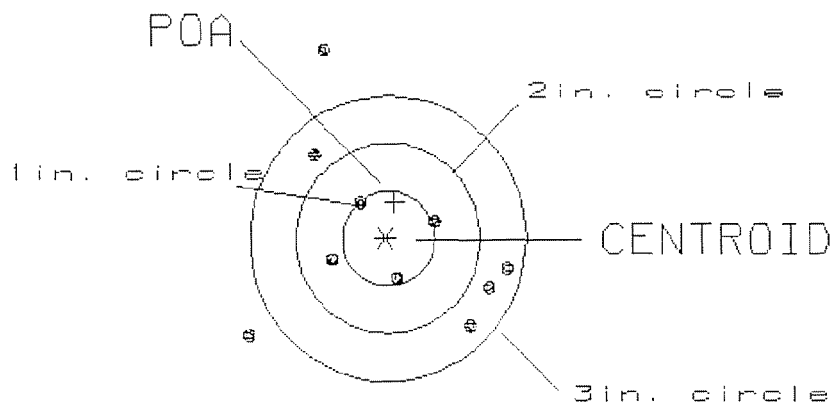
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .394
 MIN RADIUS : .425
 MEAN RADIUS : 1.094
 MAX RADIUS : 2.045
 CENTROID X : -.096
 CENTROID Y : -.382

24 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703445

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.83

2

VS= 2.98

4

GS= 3.21

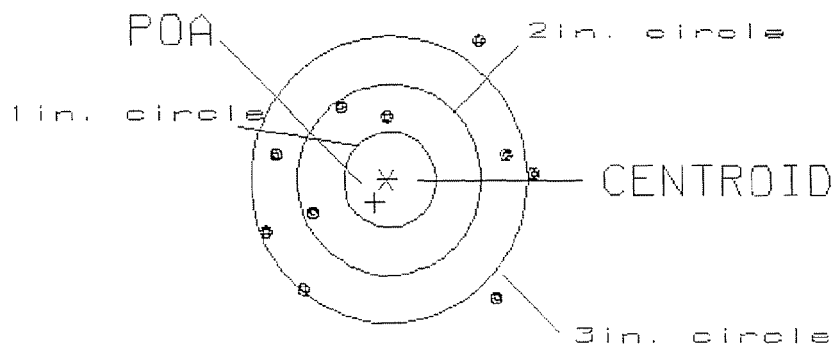
8

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .274
 MIN RADIUS : .628
 MEAN RADIUS : 1.300
 MAX RADIUS : 1.755
 CENTROID X : .132
 CENTROID Y : .241

24 Aug 2001

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CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.94

0

VS= 2.73

3

GS= 3.23

7

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6703445DATE 5/15/01TESTER RH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.21	2.69		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.60		2.32	
PULL #3	2.74	2.71		2.41	
PULL #4	2.76	2.64		2.36	
PULL #5	2.75	2.68		2.40	
TOTAL	13.17	13.32		11.88	
AVG.	2.63	2.66		2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.19		
PULL #2	3.09	3.24		
PULL #3	3.15	3.24		
PULL #4	3.09	3.20		
PULL #5	3.08	3.10		
TOTAL	15.44	15.97		
AVG.	3.08	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.15		4.22
PULL #2	4.14	4.04		4.13
PULL #3	4.17	4.05		4.26
PULL #4	4.12	4.13		4.37
PULL #5	4.09	4.17		4.24
TOTAL	20.71	20.54		21.22
AVG.	4.14	4.10		4.24