

UPC



E6349839

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHARGE

BARBER - M24 0122759

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349839
9 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.249
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.391667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .464116

THE AMR FOR THIS RIFLE IS: 1.257

CENTROIDAL DISTANCES

0 TO 1 .580386
1 TO 2 .447404
1 TO 3 .0412311

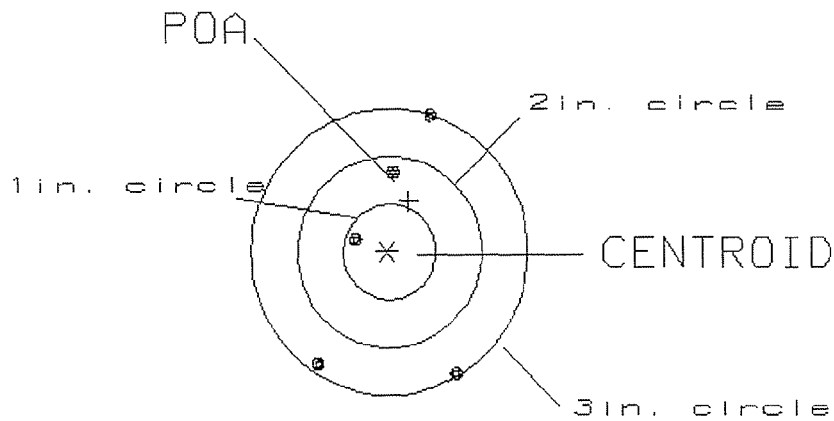
2 + <----POA
3

PATTERN #: 1
 POA TO CENTROID: .580
 MIN RADIUS : .396
 MEAN RADIUS : 1.122
 MAX RADIUS : 1.540
 CENTROID X : -.232
 CENTROID Y : -.532

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349839

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.45

1

VS= 2.71

2

GS= 2.91

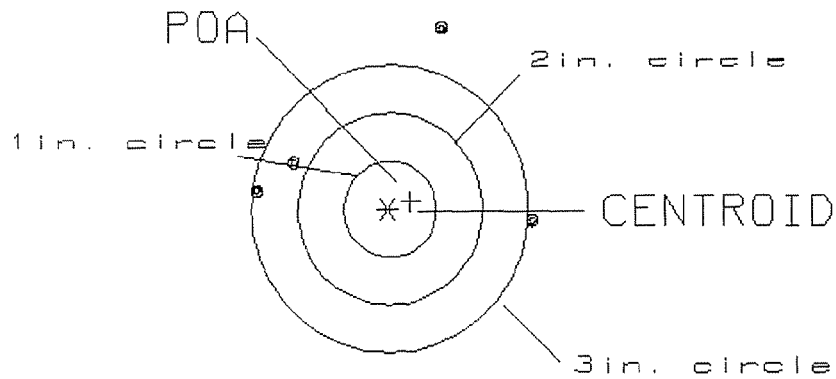
4

PATTERN #: 2
 POA TO CENTROID: .265
 MIN RADIUS : 1.169
 MEAN RADIUS : 1.746
 MAX RADIUS : 2.553
 CENTROID X : -.251
 CENTROID Y : -.085

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.00
 VS= 4.44
 GS= 4.44

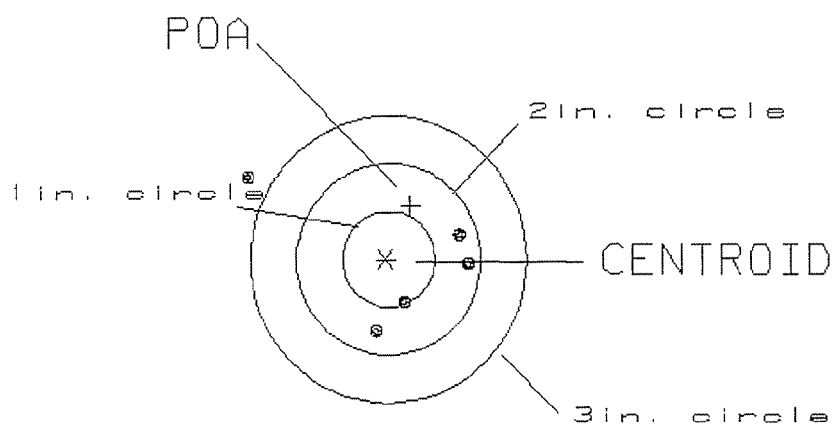
0
 0
 2

PATTERN #: 3
 POA TO CENTROID: .617
 MIN RADIUS : .418
 MEAN RADIUS : .902
 MAX RADIUS : 1.772
 CENTROID X : -.264
 CENTROID Y : -.558

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.37

1

VS= 1.59

4

GS= 2.55

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349839

DATE 7-8-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.59	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.69	2.70	
PULL #3	2.53	2.57	2.60	
PULL #4	2.43	2.66	2.62	
PULL #5	2.51	2.66	2.67	
TOTAL	12.44	13.17	13.08	
AVG.	2.488	2.634	2.616	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.93		
PULL #2	3.21	2.92		
PULL #3	2.98	3.08		
PULL #4	3.02	3.06		
PULL #5	2.92	2.97		
TOTAL	15.18	14.96		
AVG.	3.036	2.992		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	3.94		4.08
PULL #2	4.05	3.92		4.06
PULL #3	4.08	4.05		4.02
PULL #4	4.16	4.06		3.88
PULL #5	4.07	4.18		4.04
TOTAL	20.45	20.15		20.08
AVG.	4.09	4.03		4.016

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9839

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
75 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/2/97	WJT
618	POLISH BARREL		3/2/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

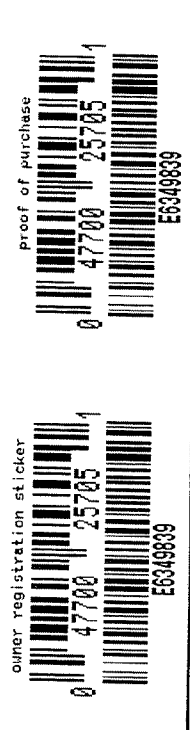
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7-16-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3⁶</u> <u>3</u>	7-16-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	7-16-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-16-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	R 78 L 72	8-9-97	20
	A) MALFUNCTIONS		8-9-97	9W
	B) PIERCED PRIMERS		8-9-97	9W
645	INSPECT FOR LIVE AMMO		8-9-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-16-97	CK
	B) TRIGGER PULL	<u>2.76</u> <u>2.59</u> <u>2.52</u> <u>2.59</u> <u>2.52</u>	8-15-97	CK
	C) FUNCTION		8-16-97	CK
660	PACK			

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: INSTRUCTIONS: LOOK FOR THIS MARK TO ASSURE SAFE USE OF THIS RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349839

ORDER NO.
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