

BARBER - M24 0122816

UPC



E6349844

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0122816 M2400122855

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0122818

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349844
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.118667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0363333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.124104$

THE AMR FOR THIS RIFLE IS: 1.031

CENTROIDAL DISTANCES

0 TO 1 .311416
1 TO 2 .466439
1 TO 3 .342053

2
1 + <----POA
3

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REMINGTON CENTERFIRE ACCURACY TEST

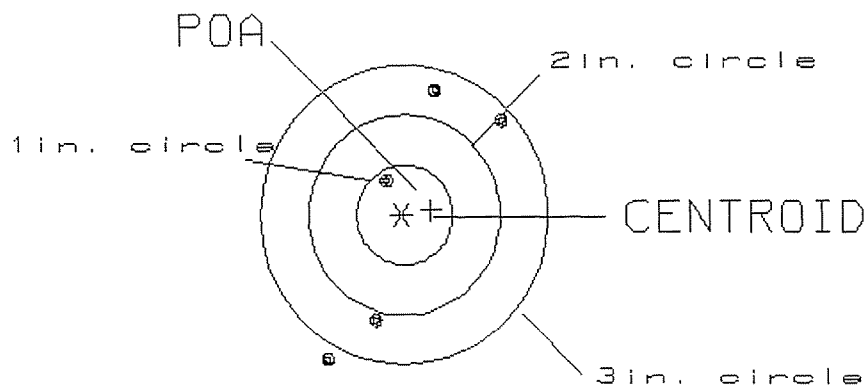
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .311
MIN RADIUS : .385
MEAN RADIUS : 1.184
MAX RADIUS : 1.681
CENTROID X : -.308
CENTROID Y : -.046

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349844

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.83

1

VS= 2.75

1

GS= 3.07

4

BARBER - M24 0122820

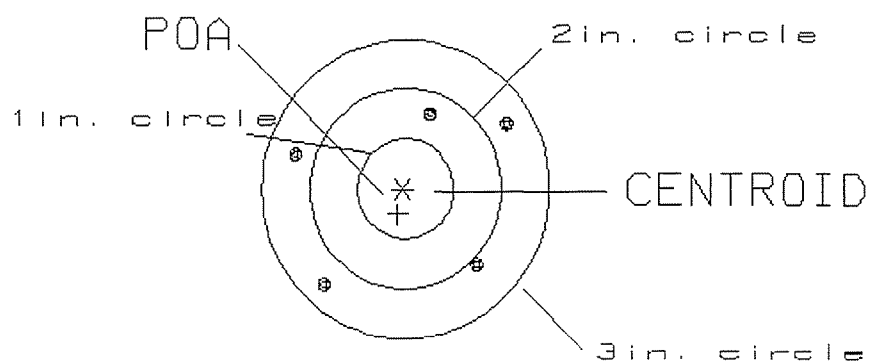
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 020
POA TO CENTROID: .258
MIN RADIUS : .758
MEAN RADIUS : 1.103
MAX RADIUS : 1.303
CENTROID X : .050
CENTROID Y : .253

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.11

0

VS= 1.71

1

GS= 2.48

5

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REMINGTON CENTERFIRE ACCURACY TEST

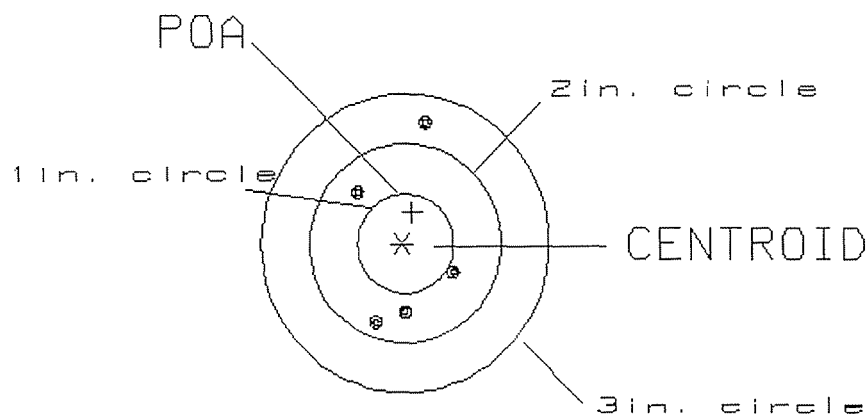
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .331
MIN RADIUS : .591
MEAN RADIUS : .807
MAX RADIUS : 1.273
CENTROID X : -.098
CENTROID Y : -.316

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.00
VS= 2.01
GS= 2.07

0
4
5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349844DATE 7-12-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.44	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.43	2.69	
PULL #3	2.47	2.45	2.68	
PULL #4	2.45	2.50	2.63	
PULL #5	2.47	2.50	2.65	
TOTAL	12.31	12.32	13.25	
AVG.	2.462	2.464	2.65	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	2.92	
PULL #2	2.97	2.93	
PULL #3	2.87	2.94	
PULL #4	2.91	2.95	
PULL #5	2.97	2.95	
TOTAL	14.73	14.69	
AVG.	2.946	2.938	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	3.99		3.99
PULL #2	4.15	4.09		3.96
PULL #3	4.11	4.09		3.80
PULL #4	3.87	4.20		3.95
PULL #5	4.23	4.19		3.81
TOTAL	20.48	20.56		19.51
AVG.	4.096	4.112		3.902

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F 634 9844

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	7-28-97	OK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.0225</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-18-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	CK
	M) IRON SIGHT ALIGNMENT		7-18-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	CK
640	GALLERY TEST AND TARGET	WIN: L <u>65</u> R <u>85</u>	7/28/97	TM
	A) MALFUNCTIONS		7/28/97	TM
	B) PIERCED PRIMERS		7/28/97	TM
645	INSPECT FOR LIVE AMMO		7/28/97	TAD
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>254</u> <u>246</u> <u>229</u> <u>239</u> <u>233</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

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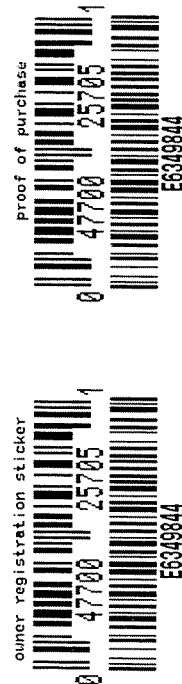
BARBER - M24 012282422863

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

Lot #8

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349844	46	ORDER NO. 25705
		26WR



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