

UPC



E6349849

ORDER NO. 25705

BARREL LENGTH 2

CAPACITY *

*INCLUDES 1 IN CHAMBER

BARBER - M24 0122877

Remington Test Lab, Ilion, N.Y.

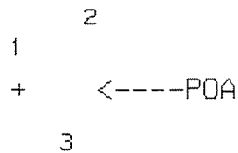
Centroidal distance calculations for Rifle # E6349849
1 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .254333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .137
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .288885

THE AMR FOR THIS RIFLE IS: 1.167

CENTROIDAL DISTANCES

Ø TO 1 .278126
1 TO 2 .543232
1 TO 3 .714471

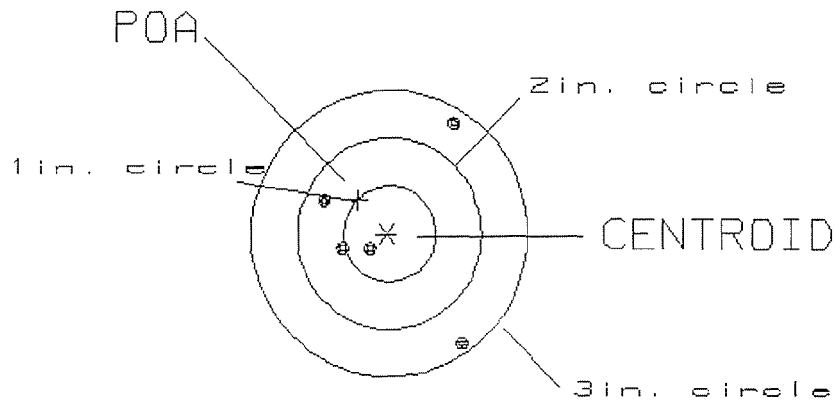


PATTERN #: 3
 POA TO CENTROID: .471
 MIN RADIUS : .275
 MEAN RADIUS : .877
 MAX RADIUS : 1.416
 CENTROID X : .312
 CENTROID Y : -.353

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349849.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.59
 VS= 2.25
 GS= 2.26

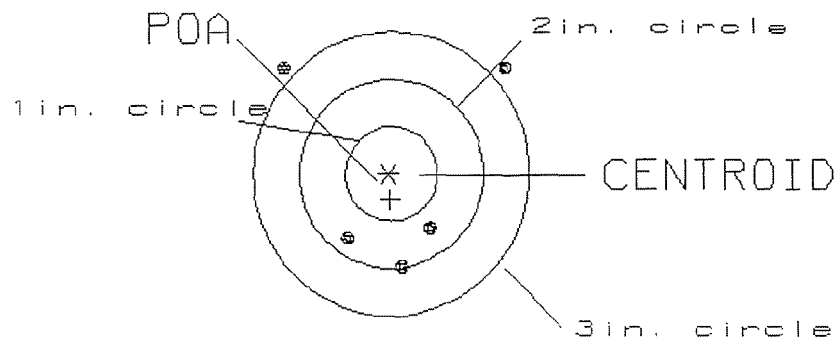
1
 3
 5

PATTERN #: 1
 POA TO CENTROID: .278
 MIN RADIUS : .751
 MEAN RADIUS : 1.173
 MAX RADIUS : 1.646
 CENTROID X : -.025
 CENTROID Y : .277

1 Aug 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.40

0

VS= 2.13

3

GS= 2.49

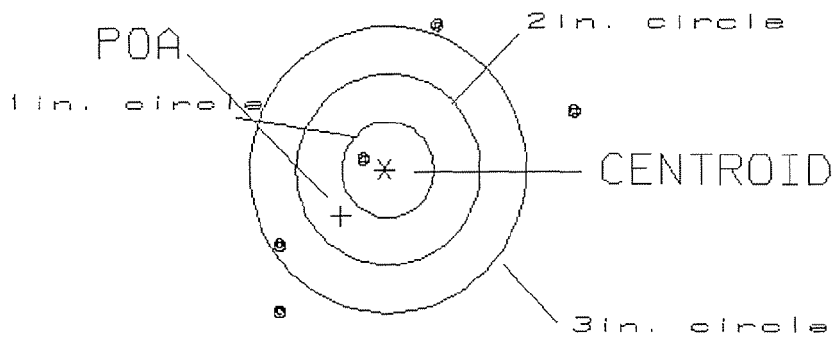
3

PATTERN #: 2
 POA TO CENTROID: .681
 MIN RADIUS : .260
 MEAN RADIUS : 1.452
 MAX RADIUS : 2.102
 CENTROID X : .476
 CENTROID Y : .487

1 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.18
 VS= 3.03
 GS= 3.84

1
 1
 2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349849DATE 7-10-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.64	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.54	2.57		
PULL #3	2.45	2.52	2.55		
PULL #4	2.46	2.53	2.60		
PULL #5	2.40	2.48	2.52		
TOTAL	12.13	12.71	12.85		
AVG.	2.426	2.542	2.571		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.95	3.21		
PULL #2	3.21	3.15		
PULL #3	3.10	3.12		
PULL #4	3.15	3.17		
PULL #5	3.12	3.22		
TOTAL	15.53	15.87		
AVG.	3.106	3.174		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.15		3.96
PULL #2	3.93	4.12		4.15
PULL #3	3.89	4.08		4.10
PULL #4	3.92	4.19		4.00
PULL #5	3.95	4.14		4.19
TOTAL	19.65	20.68		20.4
AVG.	3.938	4.136		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349849

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

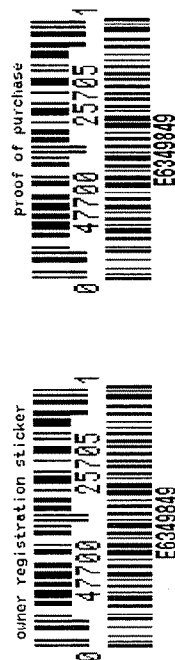
OP. #	OPERATION NAME	READINGS			DATE	INITIAL		
625	F) SAFETY OFF FORCE BARBER M24 0122883	<u>4</u>	<u>5</u>	<u>5</u>	7-22-97	CK		
CONT.	G) SAFETY OFF FORCE	<u>4</u>	<u>4</u>	<u>4</u>	7-22-97	OK		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	<u>.021</u>	<u>.0215</u>	<u>.021</u>	7-22-97	CK		
	J) ASSEMBLE STOCK				7-18-97	RW		
	K) ASSEMBLE SWIVEL STUDS				8/12/97	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				7-18-97	RW		
	M) IRON SIGHT ALIGNMENT				7-18-97	RW.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				7-18-97	RW		
640	GALLERY TEST AND TARGET	<u>Left 58</u>	<u>Right 92</u>		7-31-97	TM		
	A) MALFUNCTIONS			<u>TRUCK 3</u>	7-31-97	TM		
	B) PIERCED PRIMERS				7-31-97	TM		
645	INSPECT FOR LIVE AMMO				7-31-97	AL		
655	FINAL INSPECTION A) HEADSPACE				8/12/97	RP		
	B) TRIGGER PULL	<u>2.88</u>	<u>2.72</u>	<u>2.64</u>	<u>2.70</u>	<u>2.70</u>	8-7-97	CK
	C) FUNCTION				8/12/97	RP		
660	PACK							

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349849

48 ORDER NO. 25705

26WR

5705 E6349849

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MODEL 700™ M24

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