

UPC



E6349851

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0122899

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349851
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.292667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.197$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.352793$

THE AMR FOR THIS RIFLE IS: 1.222

CENTROIDAL DISTANCES

0 TO 1	.340412
1 TO 2	1.0302
1 TO 3	.744732

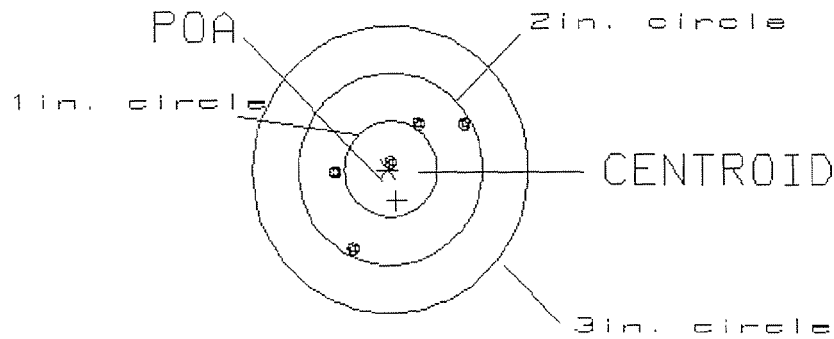
	1	
	+	<----POA
2	3	

PATTERN #: 1
 POA TO CENTROID: .341
 MIN RADIUS : .048
 MEAN RADIUS : .591
 MAX RADIUS : .927
 CENTROID X : -.098
 CENTROID Y : .326

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349851

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.35
 VS= 1.26
 GS= 1.72

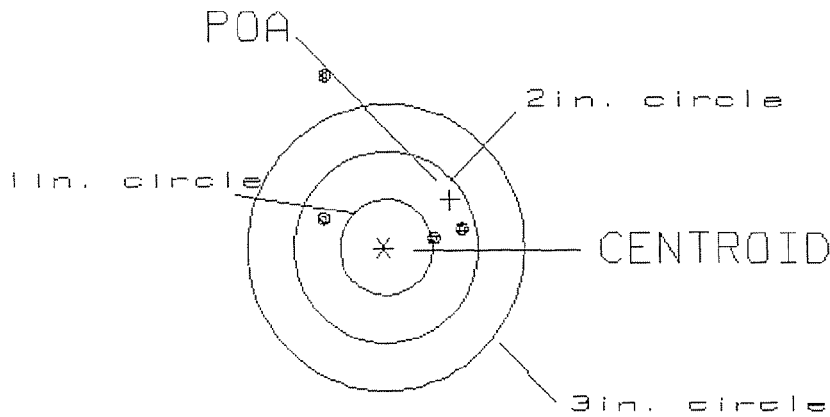
1
 5
 5

PATTERN #: 2
 POA TO CENTROID: .872
 MIN RADIUS : .552
 MEAN RADIUS : 1.294
 MAX RADIUS : 2.388
 CENTROID X : -.715
 CENTROID Y : -.499

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.52
 VS= 4.22
 GS= 4.28

0
 3
 3

REMINGTON CENTERFIRE ACCURACY TEST

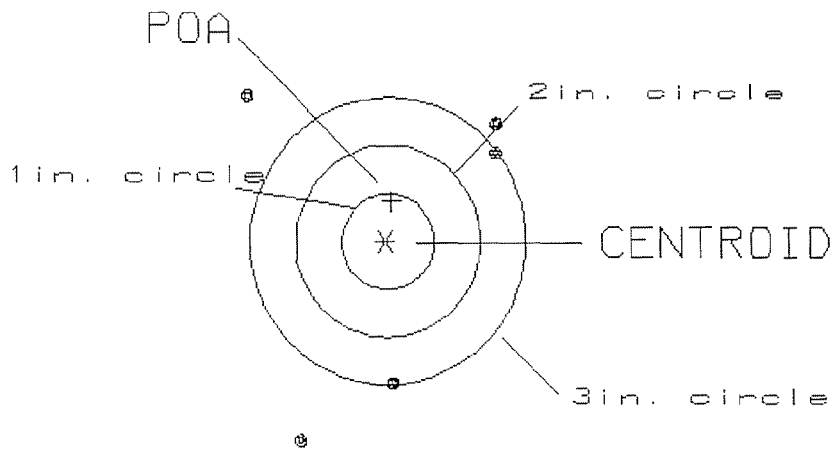
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .423
MIN RADIUS : 1.434
MEAN RADIUS : 1.782
MAX RADIUS : 2.239
CENTROID X : -.065
CENTROID Y : -.418

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349851

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.65

0

VS= 3.52

0

GS= 3.83

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349851

DATE 6-16-97

TESTER CR

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.72	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.52	2.51		
PULL #3	2.68	2.63	2.54		
PULL #4	2.57	2.69	2.61		
PULL #5	2.60	2.70	2.46		
TOTAL	13.13	13.26	12.61		
AVG.	2.626	2.652	2.526		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.04		
PULL #2	3.05	3.09		
PULL #3	3.02	3.05		
PULL #4	3.02	2.82		
PULL #5	3.07	3.10		
TOTAL	15.19	15.1		
AVG.	3.038	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.12		3.98
PULL #2	4.01	4.04		3.88
PULL #3	3.96	4.10		3.99
PULL #4	3.92	4.14		3.92
PULL #5	3.90	4.07		3.86
TOTAL	19.79	20.47		19.63
AVG.	3.958	4.094		3.926

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E6849857

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/12/97	WJT
618	Polish Barrel		3/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

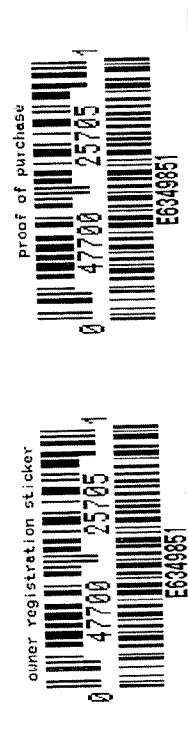
OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	<u>7-28-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>7-28-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	<u>7-28-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>7-16-97</u>	<u>CR</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-12-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>7-16-97</u>	<u>CR</u>
	M) IRON SIGHT ALIGNMENT		<u>7-16-97</u>	<u>CR</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>7-16-97</u>	<u>CR</u>
640	GALLERY TEST AND TARGET		<u>7/29/97</u>	<u>KT</u>
	A) MALFUNCTIONS	R 81 L 69 Closes hard on live Round	<u>7/29/97</u>	<u>KT</u>
	B) PIERCED PRIMERS	AC 8/11/97	<u>7/29/97</u>	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>7/29/97</u>	<u>GW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>8-12-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.33</u> <u>2.50</u> <u>2.64</u> <u>2.73</u> <u>2.75</u>	<u>8-8-97</u>	<u>CK</u>
	FUNCTION		<u>8-12-97</u>	<u>RP</u>
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Serial No. E6349851
Order No. 25705

46

26WR

5705 E6349851

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

ORDER 25705

MODEL 700™ M24

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Do Not Use

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SERIAL NO



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