

UPC



E6349853

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0122921

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349853
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.154333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00766667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .154524

THE AMR FOR THIS RIFLE IS: 1.045

CENTROIDAL DISTANCES

Ø TO	1	.167371
1 TO	2	.152463
1 TO	3	.272998

3
1+ <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

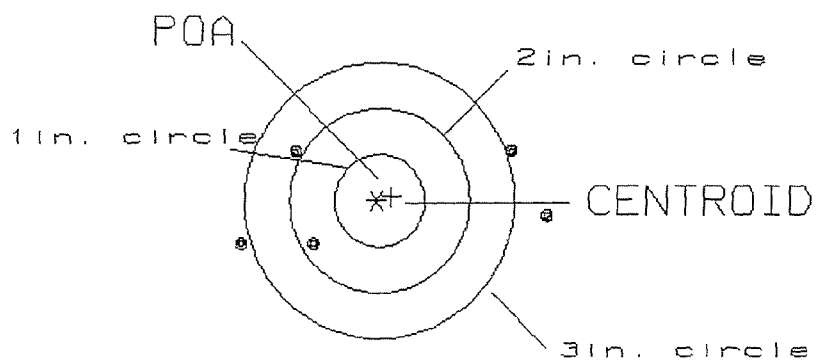
PATTERN #: 010

POA TO CENTROID: .167
 MIN RADIUS : .908
 MEAN RADIUS : 1.396
 MAX RADIUS : 1.859
 CENTROID X : -.163
 CENTROID Y : -.038

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349853

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.37

0

US= 1.01

1

GS= 3.38

2

REMINGTON CENTERFIRE ACCURACY TEST

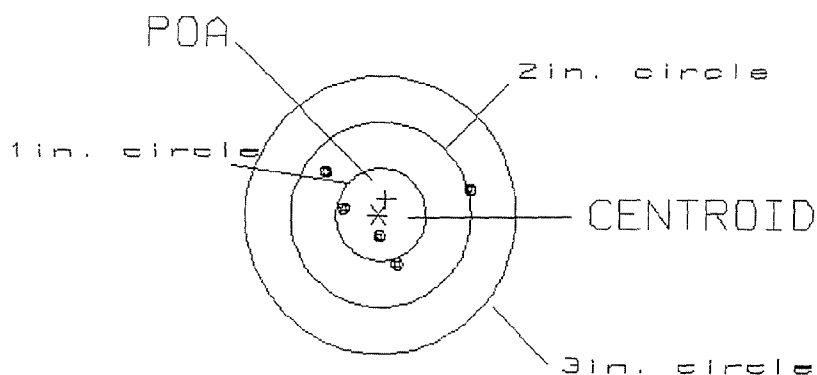
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .189
 MIN RADIUS : .269
 MEAN RADIUS : .614
 MAX RADIUS : 1.009
 CENTROID X : -.085
 CENTROID Y : -.169

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.61
 VS= 1.00
 GS= 1.63

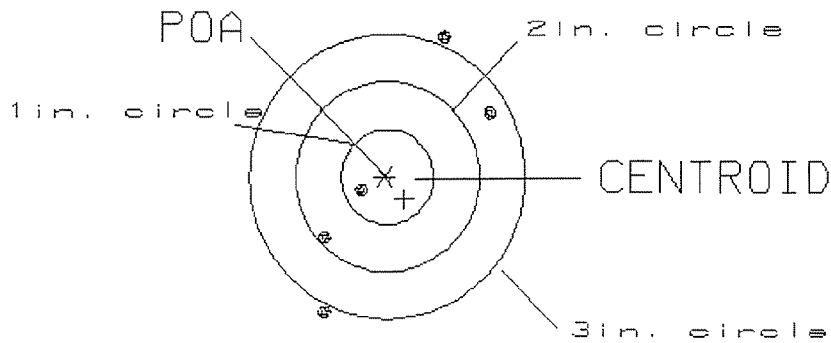
2
 4
 5

PATTERN #: 3
 POA TO CENTROID: .315
 MIN RADIUS : .316
 MEAN RADIUS : 1.126
 MAX RADIUS : 1.584
 CENTROID X : -.215
 CENTROID Y : .230

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.76

1

VS= 2.87

2

GS= 3.14

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349853

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	QW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-31-97	QW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23⁵</u> <u>22⁵</u> <u>23</u>	7-31-97	QW
	J) ASSEMBLE STOCK		7-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CR
	M) IRON SIGHT ALIGNMENT		7-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CR
640	GALLERY TEST AND TARGET	WIN: <u>59</u> <u>91</u>	8/15/97	TM
	A) MALFUNCTIONS		8/15/97	TM
	B) PIERCED PRIMERS		8/15/97	TM
645	INSPECT FOR LIVE AMMO		8/15/97	TD
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CR
	B) TRIGGER PULL	<u>2.38</u> <u>2.30</u> <u>2.27</u> <u>2.63</u> <u>2.75</u>		
	C) FUNCTION		8-21-97	CR
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349853DATE 7-29-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.74	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.67	2.47		
PULL #3	2.64	2.71	2.67		
PULL #4	2.64	2.70	2.63		
PULL #5	2.67	2.70	2.67		
TOTAL	13.24	13.52	13.05		
AVG.	2.65	2.70	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.16		
PULL #2	3.21	3.11		
PULL #3	3.21	3.10		
PULL #4	3.21	3.17		
PULL #5	3.20	3.18		
TOTAL	16.04	15.72		
AVG.	3.21	3.14		

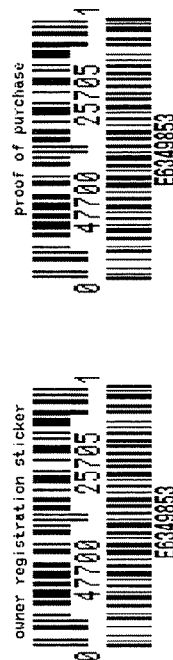
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.03		4.11
PULL #2	4.28	4.19		4.19
PULL #3	4.25	4.08		4.21
PULL #4	4.26	4.07		4.18
PULL #5	4.22	4.16		4.26
TOTAL	21.26	20.53		20.95
AVG.	4.25	4.11		4.19

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6349853	46
ORDER NO. 25705	
26WR	

5705 E6349853

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SERIAL NO.

