

UPC



E6349855

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

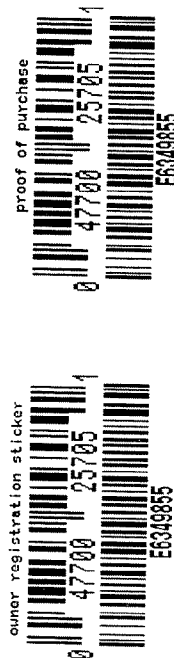
*INCLUDES 1 IN CHAMBER

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.
E6349855

48
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23PR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Mark of Remington-Union

5705 E6349855



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MODEL 700™ M24
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MODEL 700™ M24
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SERIAL NO.
E6349855



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349855

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/25/97	WJT
618	POLISH BARREL		3/26/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>45</u> <u>4</u>	6/2/97	JW
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	6/2/97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>13</u> <u>21.5</u> <u>22</u>	6/2/97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/5/97	RP
	M) IRON SIGHT ALIGNMENT		6/5/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/5/97	RP
640	GALLERY TEST AND TARGET	Right 96 Left 56	6/9/97	JW
	A) MALFUNCTIONS		6/9/97	JW
	B) PIERCED PRIMERS		6/9/97	JW
645	INSPECT FOR LIVE AMMO		6/9/97	VF
655	FINAL INSPECTION A) HEADSPACE		6/13/97	RP
	B) TRIGGER PULL	<u>2.84</u> <u>2.59</u> <u>2.68</u> <u>2.28</u> <u>2.74</u>	6-11-97	CK
	C) FUNCTION		6/13/97	RP
660	PACK			

BARBER - M24 0122947

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349855

9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .276667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .121667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .302237

THE AMR FOR THIS RIFLE IS: .9213

CENTROIDAL DISTANCES

0 TO 1 .184201
1 TO 2 .681899
1 TO 3 .899636

2

1 + $\frac{1}{3}$ ---POA

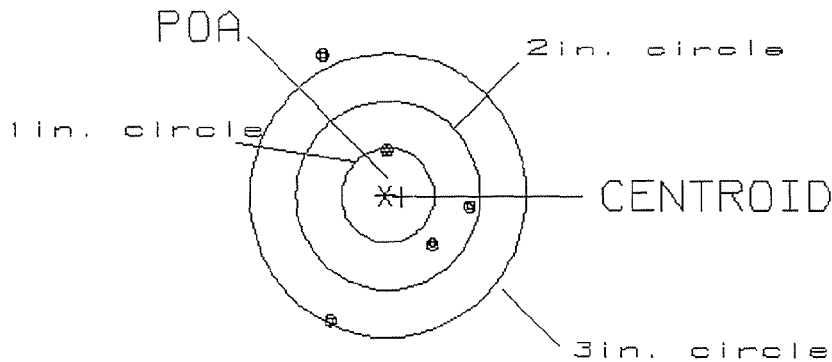
PATTERN #: 1

POA TO CENTROID: .184
 MIN RADIUS : .449
 MEAN RADIUS : 1.042
 MAX RADIUS : 1.674
 CENTROID X : -.183
 CENTROID Y : .021

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349855

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.61

1

VS= 2.62

3

GS= 2.82

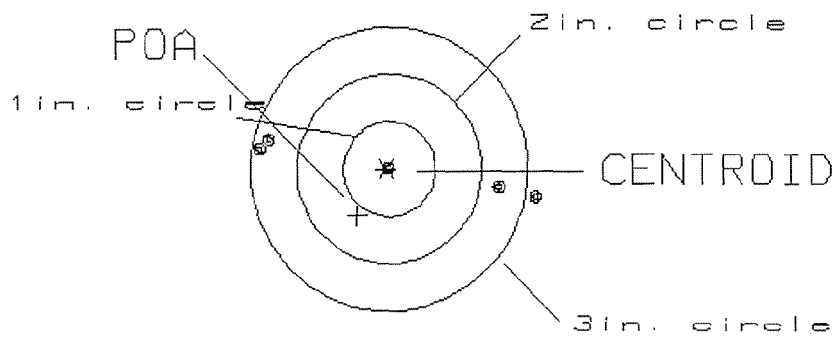
4

PATTERN #: 2
 POA TO CENTROID: .581
 MIN RADIUS : .043
 MEAN RADIUS : 1.149
 MAX RADIUS : 1.654
 CENTROID X : .312
 CENTROID Y : .490

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349855

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.06

1

VS= .62

1

GS= 3.10

4

BARBER - M24 0122950

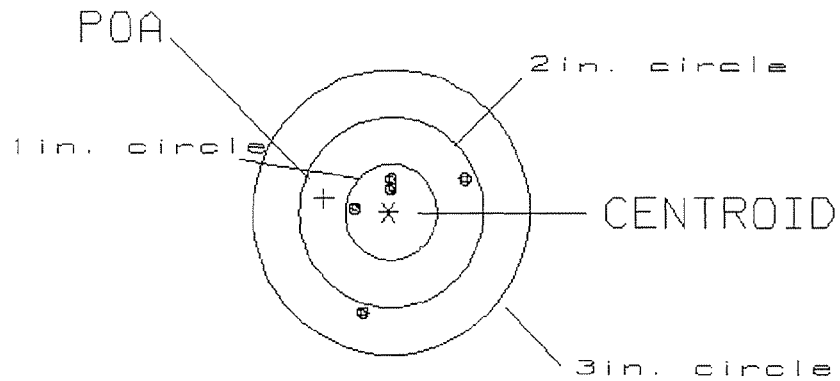
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .717
MIN RADIUS : .252
MEAN RADIUS : .573
MAX RADIUS : 1.077
CENTROID X : .701
CENTROID Y : -.146

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349855

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.12

3

VS= 1.41

4

GS= 1.78

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349855DATE 5-29-87TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.84	2.77	2.79	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.81	2.65	2.84	
PULL #3	2.86	2.43	2.81	
PULL #4	2.80	2.77	2.83	
PULL #5	2.66	2.74	2.74	
TOTAL	13.97	13.36	14.01	
AVG.	2.79	2.67	2.80	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.11	
PULL #2	3.18	3.12	
PULL #3	3.11	3.15	
PULL #4	3.21	3.13	
PULL #5	3.18	3.11	
TOTAL	15.48	15.42	
AVG.	3.14	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.01		4.06
PULL #2	4.08	4.03		4.10
PULL #3	4.08	4.08		4.07
PULL #4	4.05	3.82		3.73
PULL #5	4.08	4.08		4.08
TOTAL	20.37	20.02		20.04
AVG.	4.07	4.00		4.01