

UPC



E6349858

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0122980

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349858
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.738333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.542$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.915915$

THE AMR FOR THIS RIFLE IS: 1.122

CENTROIDAL DISTANCES

0 TO 1	1.48954
1 TO 2	.398911
1 TO 3	1.35583

3 + <----POA

2

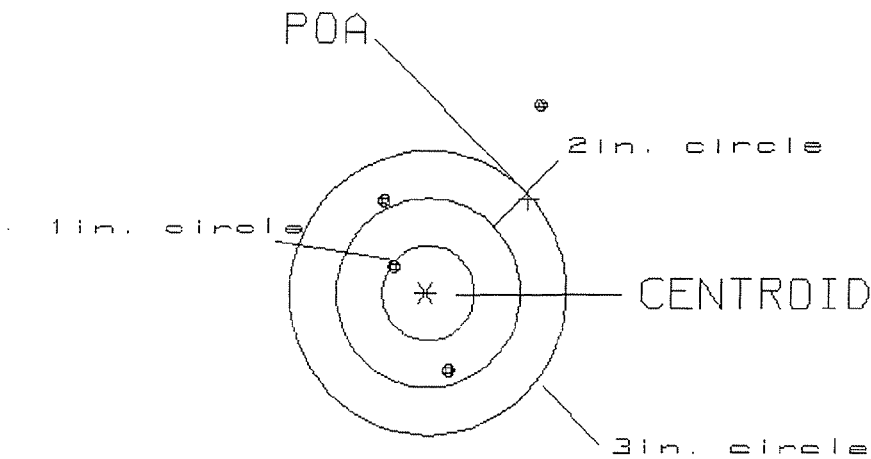
1

PATTERN #: 1
 POA TO CENTROID: 1.490
 MIN RADIUS : .493
 MEAN RADIUS : 1.466
 MAX RADIUS : 2.542
 CENTROID X : -1.120
 CENTROID Y : -.982

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CENTERFIRE PATTERN # 1



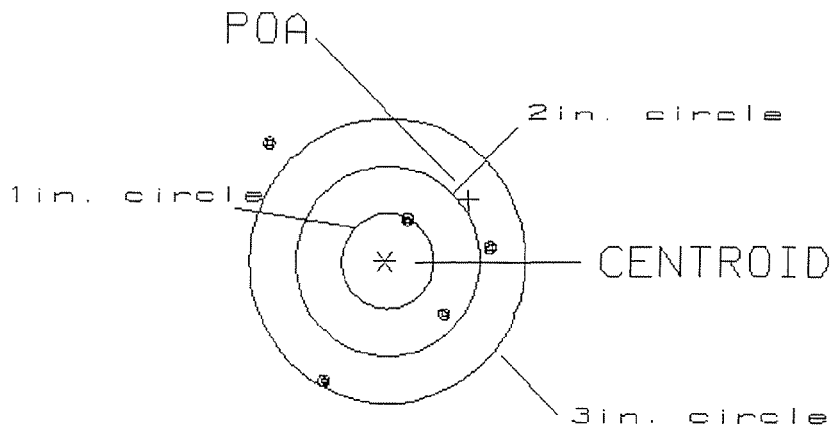
# OF SHOTS= 5	# IN CIRCLE
HS= 1.71	1
VS= 4.52	2
GS= 4.83	3

PATTERN #: 2
 POA TO CENTROID: 1.116
 MIN RADIUS : .542
 MEAN RADIUS : 1.152
 MAX RADIUS : 1.785
 CENTROID X : -.913
 CENTROID Y : -.641

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.36
 VS= 2.56
 GS= 2.64

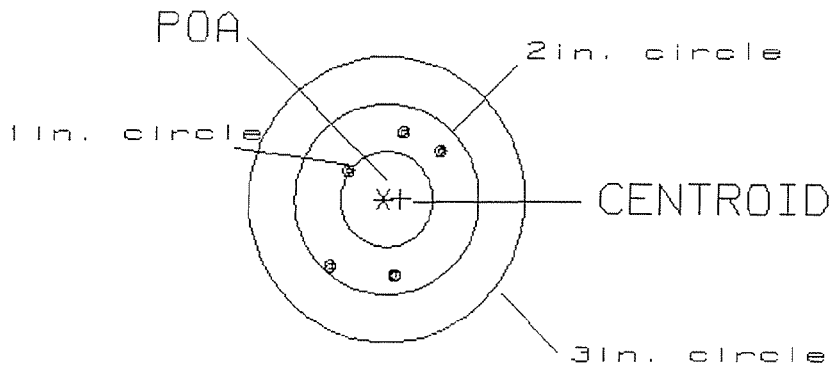
0
 2
 4

PATTERN #: 3
 POA TO CENTROID: .182
 MIN RADIUS : .454
 MEAN RADIUS : .749
 MAX RADIUS : .927
 CENTROID X : -.182
 CENTROID Y : -.003

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.17
 VS= 1.54
 GS= 1.71

1
 5
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349858DATE 7-7-97TESTER J. W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.52	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.49	2.46	
PULL #3	2.51	2.50	2.40	
PULL #4	2.56	2.53	2.30	
PULL #5	2.65	2.49	2.46	
TOTAL	12.62	12.53	12.26	
AVG.	2.524	2.506	2.452	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.15	
PULL #2	2.85	3.05	
PULL #3	3.21	3.21	
PULL #4	3.18	3.11	
PULL #5	3.15	3.03	
TOTAL	15.41	15.55	
AVG.	3.082	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.01		3.93
PULL #2	4.11	4.27		3.89
PULL #3	3.90	4.12		3.92
PULL #4	4.03	4.29		3.92
PULL #5	3.88	4.23		3.86
TOTAL	19.91	20.92		19.52
AVG.	3.982	4.184		3.904

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349858

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/21/97	WJT
618	POLISH BARREL		3/21/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY OFF FORCE BARBER M24 0122986	<u>4</u> <u>5</u> <u>5</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.022</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7-14-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CR
	M) IRON SIGHT ALIGNMENT		7-14-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CR
640	GALLERY TEST AND TARGET	R 62 L 88	8-13-97	KT
	A) MALFUNCTIONS		8/13/97	KT
	B) PIERCED PRIMERS		8/13/97	KT
645	INSPECT FOR LIVE AMMO		8/13/97	DW
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.50</u> <u>2.48</u> <u>2.48</u> <u>2.45</u> <u>2.42</u>	8-19-97	CR
	C) FUNCTION		8-20-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
3100858 to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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46 ORDER NO.
25705

26WR

5705 E6349858

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