

BARBER - M24 0123033

UPC



E6349863

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0123033 M2400123072

ORDER NO. **25705**
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6349863

46
ORDER NO
25705

26WR

5705 E6349863

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



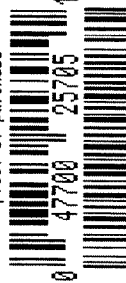
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6349863

owner registration sticker



E6349863

DO NOT

DO NOT

Truck No 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9863

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/24/97	WJT
618	POLISH BARREL		3/14/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2⁵</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-24-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-24-97	CK
	M) IRON SIGHT ALIGNMENT		7-24-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-24-97	CK
640	GALLERY TEST AND TARGET	R56 L 94	8/8/97	KT
	A) MALFUNCTIONS		8/8/97	KT
	B) PIERCED PRIMERS		8/8/97	KT
645	INSPECT FOR LIVE AMMO		8/8/97	SW
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.25</u> <u>2.25</u> <u>2.81</u> <u>2.66</u> <u>2.71</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO.

E6349863

DATE

7-21-97

TESTER

TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.78	1.96	2.29		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	1.95	2.26		
PULL #3	2.72	1.94	2.23		
PULL #4	2.70	1.96	2.22		
PULL #5	2.67	1.96	2.24		
TOTAL	13.59	9.77	11.24		
AVG.	2.71	1.95	2.24		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.16		
PULL #2	3.01	3.08		
PULL #3	3.03	3.08		
PULL #4	3.02	3.03		
PULL #5	3.13	3.10		
TOTAL	15.24	15.45		
AVG.	3.04	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.86	3.75		3.89
PULL #2	3.85	3.83		3.91
PULL #3	3.78	3.52		3.67
PULL #4	3.76	3.84		3.70
PULL #5	3.77	3.85		4.00
TOTAL	19.02	18.79		19.17
AVG.	3.80	3.75		3.83

BARBER - M24 0123040

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349863
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.180667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.173667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.2506$

THE AMR FOR THIS RIFLE IS: 1.011

CENTROIDAL DISTANCES

0 TO 1 $.0640703$
1 TO 2 $.189169$
1 TO 3 1.09031

2
+1 <----POA

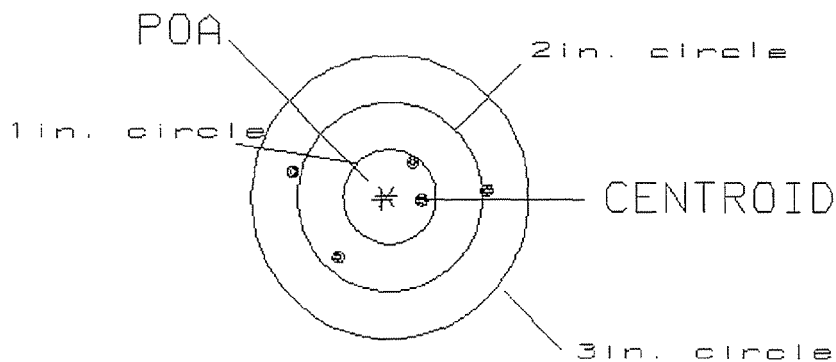
3

PATTERN #: 1
 POA TO CENTROID: .064
 MIN RADIUS : .341
 MEAN RADIUS : .766
 MAX RADIUS : 1.113
 CENTROID X : .053
 CENTROID Y : .036

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349863

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.16

2

VS= 1.00

3

GS= 2.17

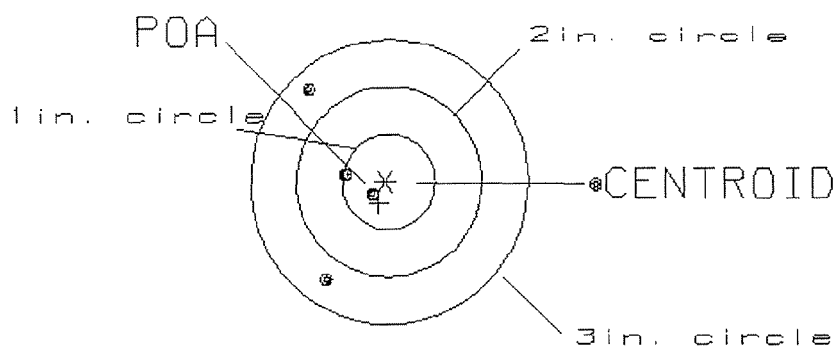
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PATTERN #: 2
 POA TO CENTROID: .235
 MIN RADIUS : .241
 MEAN RADIUS : 1.089
 MAX RADIUS : 2.204
 CENTROID X : .074
 CENTROID Y : .224

8 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.11
 VS= 1.99
 GS= 3.26

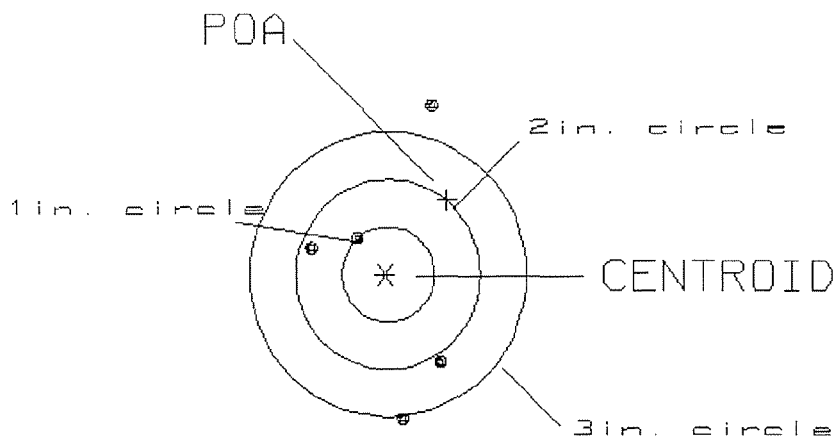
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 2
 4

PATTERN #: 1 3 1
 POA TO CENTROID: 1.029
 MIN RADIUS : .510
 MEAN RADIUS : 1.179
 MAX RADIUS : 1.868
 CENTROID X : -.669
 CENTROID Y : -.781

8 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.38

0

VS= 3.33

2

GS= 3.34

3