

BARBER - M24 0123055

UPC



E6349865

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0123055 M2400123094

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
KINZING 1 IN NUMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO
E6349865

48 ORDER NO
25705

23PR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5705 E6349865



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

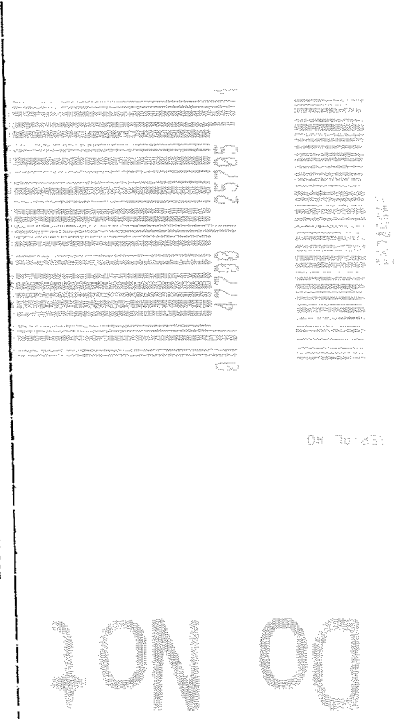
GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker

proof of purchase



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349865

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/25/97	WJT
618	POLISH BARREL		3/25/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	6-4-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/12/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/5/97	RP
	M) IRON SIGHT ALIGNMENT		6/5/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/5/97	RP
640	GALLERY TEST AND TARGET		6-8-97	D/H
	A) MALFUNCTIONS		6-8-97	D/H
	B) PIERCED PRIMERS		6-8-97	D/H
645	INSPECT FOR LIVE AMMO		6/8/97	DA
655	FINAL INSPECTION A) HEADSPACE		6/12/97	RP
	B) TRIGGER PULL	<u>2.60</u> <u>2.70</u> <u>2.86</u> <u>2.77</u> <u>2.83</u>	6-11-97	CK
	C) FUNCTION		6/12/97	RP
660	PACK			

BARBER - M24 0123061

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349865

11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.223333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.079$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.236894$

THE AMR FOR THIS RIFLE IS: 1.302

CENTROIDAL DISTANCES

0 TO 1	.150163
1 TO 2	.391216
1 TO 3	.0924446

3+ <----POA
2

BARBER - M24 0123062

REMINGTON CENTERFIRE ACCURACY TEST

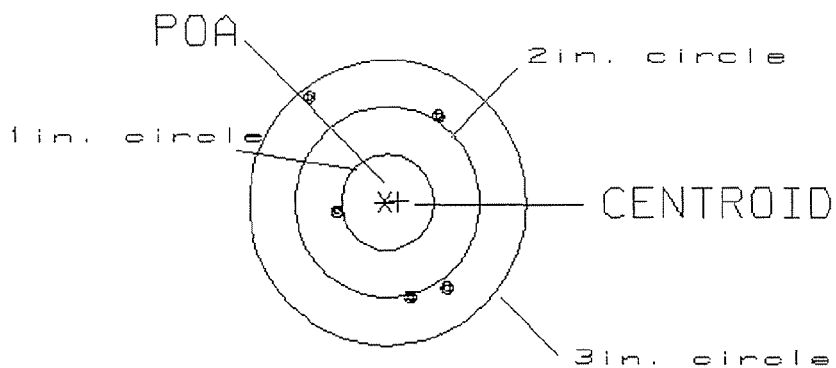
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1 1 E

POA TO CENTROID: .150
MIN RADIUS : .565
MEAN RADIUS : 1.028
MAX RADIUS : 1.412
CENTROID X : -.150
CENTROID Y : -.007

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349865

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.49

0

VS= 2.08

2

GS= 2.54

5

BARBER - M24 0123063

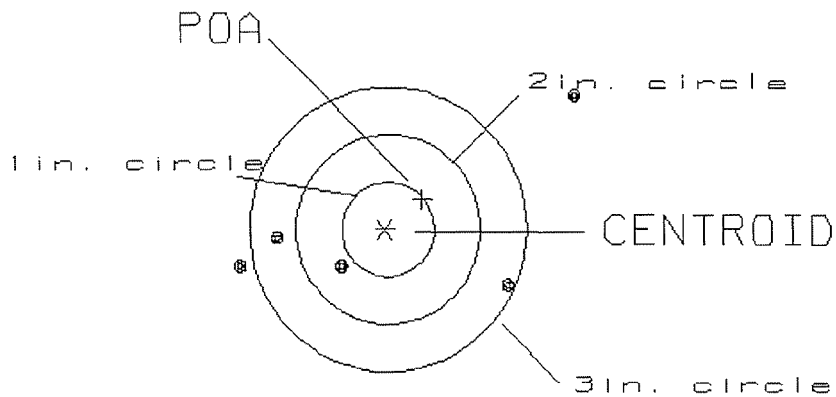
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .504
MIN RADIUS : .649
MEAN RADIUS : 1.472
MAX RADIUS : 2.468
CENTROID X : -.395
CENTROID Y : -.312

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349865

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.61
VS= 1.96
GS= 4.01

0
1
3

BARBER - M24 0123064

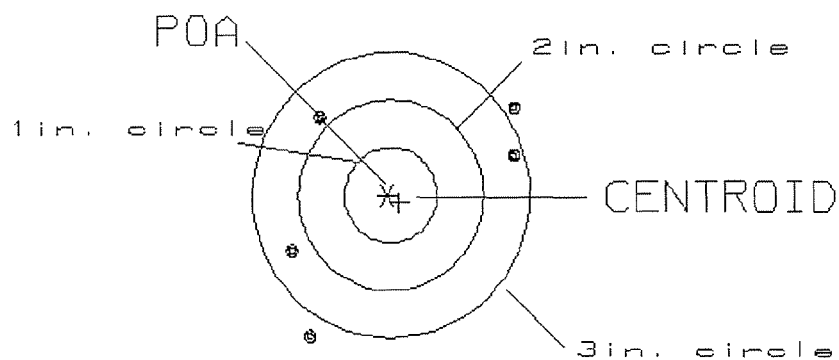
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
POA TO CENTROID: .150
MIN RADIUS : 1.088
MEAN RADIUS : 1.405
MAX RADIUS : 1.708
CENTROID X : -.125
CENTROID Y : .082

11 Jun 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.44

0

VS= 2.37

0

GS= 3.25

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349865DATE 6-2-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.53	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.51	2.43	
PULL #3	2.38	2.52	2.52	
PULL #4	2.50	2.54	2.68	
PULL #5	2.55	2.57	2.70	
TOTAL	12.13	12.61	12.97	
AVG.	2.426	2.522	2.594	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	2.84	
PULL #2	3.16	2.94	
PULL #3	2.97	3.10	
PULL #4	2.68	3.13	
PULL #5	3.02	2.95	
TOTAL	14.79	14.96	
AVG.	2.958	2.992	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.87	3.75		4.05
PULL #2	3.96	3.99		3.99
PULL #3	4.05	4.01		4.01
PULL #4	4.06	4.02		4.11
PULL #5	3.97	4.14		3.94
TOTAL	19.91	19.91		20.1
AVG.	3.982	3.982		4.02