

UPC



E6349866

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO



E6349866

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6349866

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

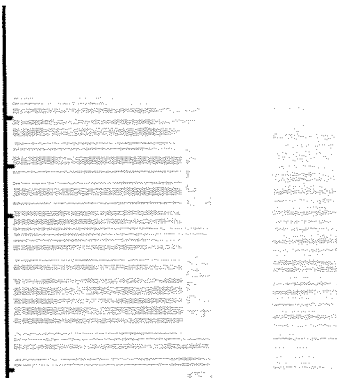
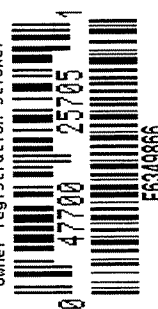
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9866

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/22/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2²</u> <u>3</u> <u>3</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	R 87 L 63 R 67 L 83	8-5-97 7/24/97	CK KT
	A) MALFUNCTIONS	Closes hand on live rounds	8-5-97 7/24/97	CK KT
	B) PIERCED PRIMERS	Truck #1	8-5-97 7/24/97	CK KT
645	INSPECT FOR LIVE AMMO		8-5-97 7/24/97	KT FW
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.76</u> <u>2.76</u> <u>2.72</u> <u>2.72</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349866DATE 7/7/97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.52	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.68	2.71	
PULL #3	2.70	2.24	2.63	
PULL #4	2.72	2.72	2.54	
PULL #5	2.64	2.62	2.81	
TOTAL	13.12	12.78	13.07	
AVG.	2.624	2.556	2.614	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.99	
PULL #2	2.95	2.94	
PULL #3	2.93	3.07	
PULL #4	2.87	2.90	
PULL #5	2.93	3.01	
TOTAL	14.66	14.91	
AVG.	2.932	2.982	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.51		4.01
PULL #2	3.85	3.98		3.97
PULL #3	4.08	3.92		4.04
PULL #4	3.87	4.17		4.10
PULL #5	4.06	4.06		4.04
TOTAL	19.86	19.64		20.16
AVG.	3.972	3.928		4.032

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349866
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .025
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .111
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .11378

THE AMR FOR THIS RIFLE IS: .6727

CENTROIDAL DISTANCES

0	TO	1	.123167
1	TO	2	.0530377
1	TO	3	.40702

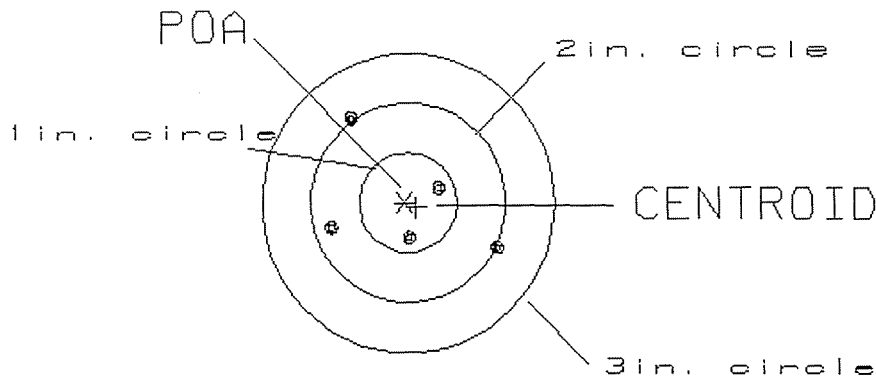
3
12 <----POA

PATTERN #: 1
 POA TO CENTROID: .124
 MIN RADIUS : .310
 MEAN RADIUS : .713
 MAX RADIUS : 1.023
 CENTROID X : -.113
 CENTROID Y : .049

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349866.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.68

2

VS= 1.32

3

GS= 1.95

5

PATTERN #: 2

POA TO CENTROID: .076

MIN RADIUS : .243

MEAN RADIUS : .543

MAX RADIUS : .835

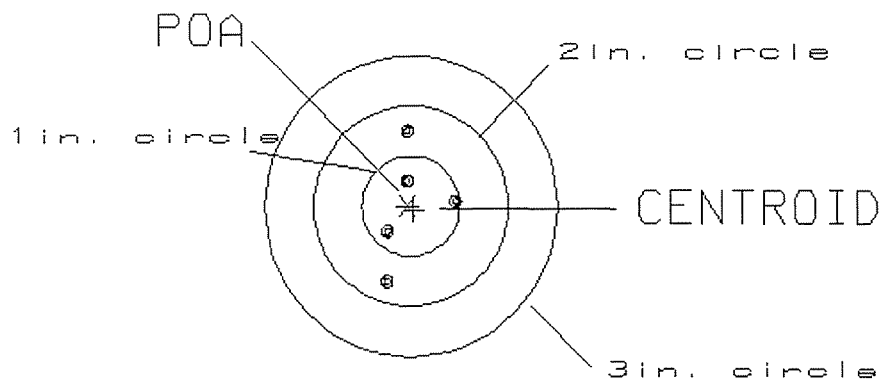
CENTROID X : -.060

CENTROID Y : .047

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349866.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .74

3

VS= 1.59

5

GS= 1.61

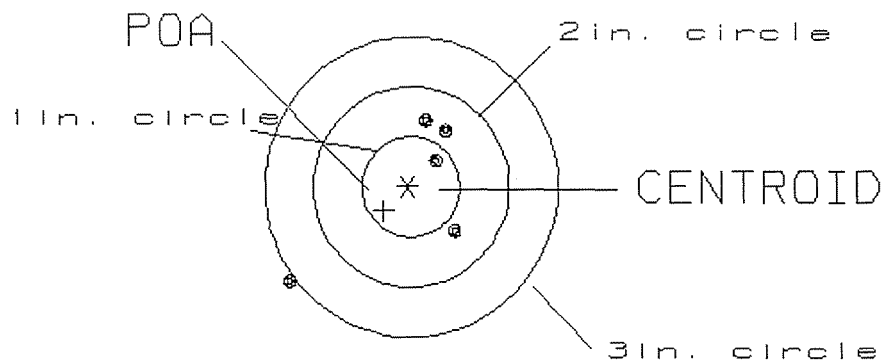
5

PATTERN #: 3
 POA TO CENTROID: .343
 MIN RADIUS : .321
 MEAN RADIUS : .762
 MAX RADIUS : 1.548
 CENTROID X : .248
 CENTROID Y : .237

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349866.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.67

1

VS= 1.59

4

GS= 2.16

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349866
24 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.12133
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: 2.05967
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 2.34513

THE AMR FOR THIS RIFLE IS: 1.587

CENTROIDAL DISTANCES

0 TO 1	.852734
1 TO 2	2.81556
1 TO 3	2.85403

1 + <----POA

PATTERN #: 1

POA TO CENTROID: .852

MIN RADIUS : .713

MEAN RADIUS : 2.190

MAX RADIUS : 3.588

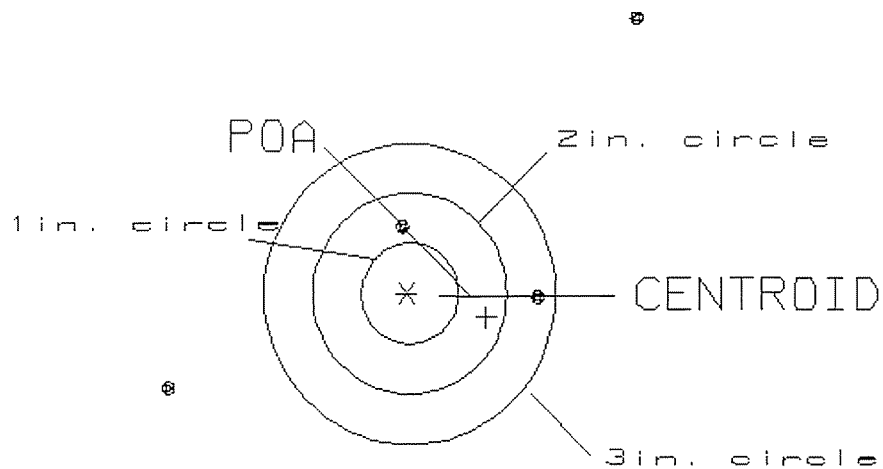
CENTROID X : -.820

CENTROID Y : .234

24 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349866

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.73

0

VS= 5.23

1

GS= 6.24

2

24 Jul 1997

FILE: ~~Abasco~~Accuracy/Patterning/Centerfire_Patt/E6349866

~~CENTERFIRE PATTERN~~ # 2

1 in. circle

CENTROID

POA

3 in. circle

IN CIRCLE

1

21

2

PATTERN #: 3
 POA TO CENTROID: 3.435
 MIN RADIUS : .242
 MEAN RADIUS : 1.058
 MAX RADIUS : 2.323
 CENTROID X : -1.844
 CENTROID Y : 2.898

