

UPC



E6349867

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

46

SERIAL NO
E6349867

ORDER NO
25705

26WR

5705 E6349867

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO

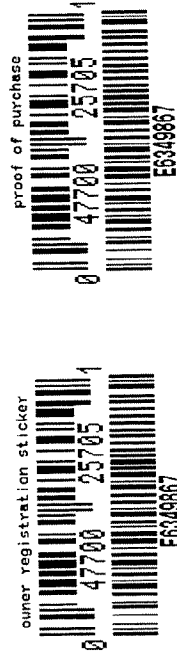


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



DO NOT WRITE IN THESE SPACES

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BARBER - M24 0123085

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349867
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.201333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .2248

THE AMR FOR THIS RIFLE IS: 1.067

CENTROIDAL DISTANCES

0 TO 1 .272861
1 TO 2 .138058
1 TO 3 .618066

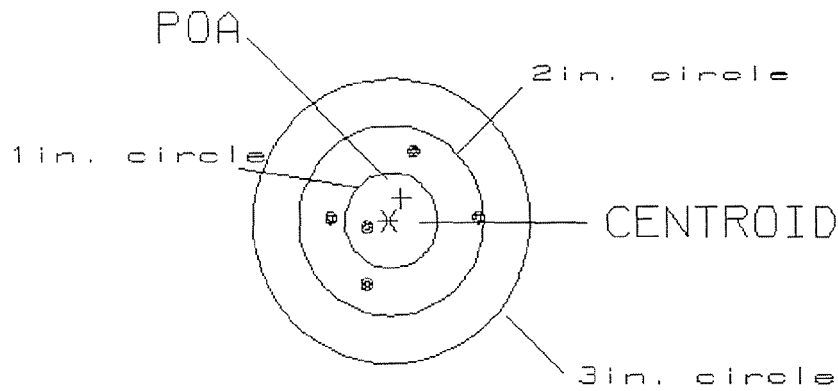
+
1² 3 <----POA

PATTERN #: 1
 POA TO CENTROID: .273
 MIN RADIUS : .299
 MEAN RADIUS : .674
 MAX RADIUS : .916
 CENTROID X : -.142
 CENTROID Y : -.233

29 Jul 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.53

1

VS= 1.44

5

GS= 1.54

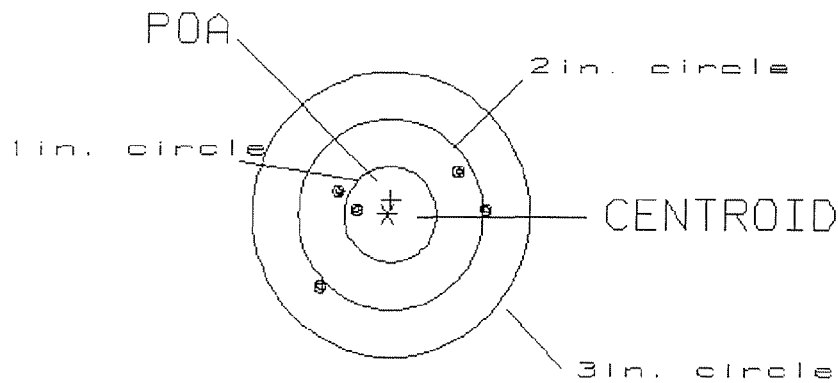
5

PATTERN #: 02
 POA TO CENTROID: .151
 MIN RADIUS : .384
 MEAN RADIUS : .799
 MAX RADIUS : 1.138
 CENTROID X : -.034
 CENTROID Y : -.147

29 Jul 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.82
 VS= 1.24
 GS= 2.02

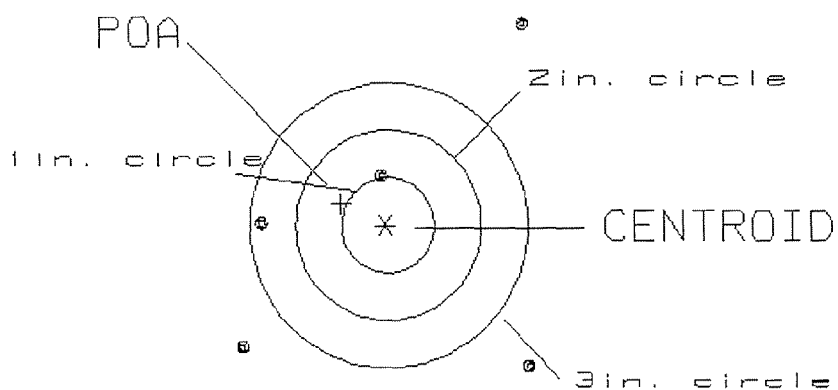
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .526
 MIN RADIUS : .574
 MEAN RADIUS : 1.727
 MAX RADIUS : 2.593
 CENTROID X : .476
 CENTROID Y : -.224

29 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.06

0

VS= 3.68

1

GS= 4.53

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349867DATE 7-18-97TESTER C/K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.45	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.44	2.52	
PULL #3	2.74	2.48	2.62	
PULL #4	2.53	2.46	2.66	
PULL #5	2.67	2.50	2.66	
TOTAL	13.28	12.33	13.18	
AVG.	2.66	2.47	2.636	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.03	
PULL #2	3.17	3.09	
PULL #3	3.12	3.00	
PULL #4	3.07	3.37	
PULL #5	3.11	3.36	
TOTAL	15.55	15.85	
AVG.	3.11	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.85	4.05		3.80
PULL #2	4.02	4.07		4.07
PULL #3	4.02	3.95		4.10
PULL #4	3.99	4.16		3.91
PULL #5	3.80	3.87		3.93
TOTAL	19.68	20.1		19.81
AVG.	3.936	4.02		3.962

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349867

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WGT
618	POLISH BARREL		3/14/97	WGT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0255</u> <u>.022</u> <u>.022</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-19-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/11/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-19-97	CK
	M) IRON SIGHT ALIGNMENT		7-19-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-19-97	CK
640	GALLERY TEST AND TARGET	R 84 L 66	7-29-97	JW
	A) MALFUNCTIONS	Bolt works hard under live Round Bolt rubs going in & out ! OKAY!	7-29-97 8-5-97	JW JW
	B) PIERCED PRIMERS	Polish face of Bolt New Extractor (TEST)	7-29-97	JW
645	INSPECT FOR LIVE AMMO		7-29-97	KJ
655	FINAL INSPECTION A) HEADSPACE		8/11/97	RP
	B) TRIGGER PULL	<u>2.46</u> <u>2.53</u> <u>2.49</u> <u>2.46</u> <u>2.48</u>	8-7-97	CK
	C) FUNCTION		8/11/97	RP
660	PACK			