

BARBER - M24 0123092

UPC



E6349869

ENCLOSURE 1 IN UPPER

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0123092 M2400123131

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

BARBER - M24 0123094

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349869
12 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .229667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.200333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .304763

THE AMR FOR THIS RIFLE IS: 1.226

CENTROIDAL DISTANCES

0 TO 1 .433036
1 TO 2 .80427
1 TO 3 1.19226

1 + <----POA
2 3

BARBER - M24 0123095

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .433

MIN RADIUS : .050

MEAN RADIUS : .739

MAX RADIUS : 1.201

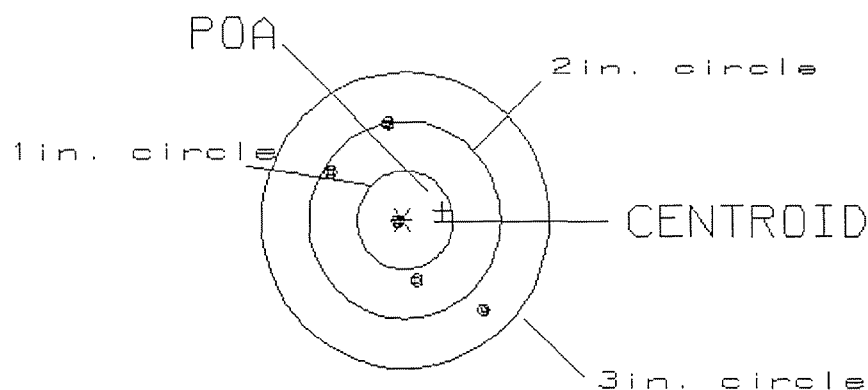
CENTROID X : -.424

CENTROID Y : -.088

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349869

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.57

1

VS= 1.81

4

GS= 2.10

5

BARBER - M24 0123096

REMINGTON CENTERFIRE ACCURACY TEST

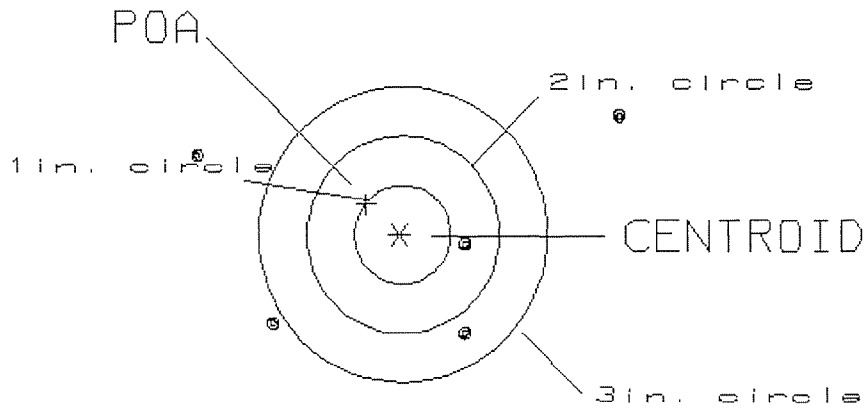
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .463
MIN RADIUS : .686
MEAN RADIUS : 1.670
MAX RADIUS : 2.518
CENTROID X : .351
CENTROID Y : -.303

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.41

0

VS= 2.18

1

GS= 4.43

2

BARBER - M24 0123097

REMINGTON CENTERFIRE ACCURACY TEST

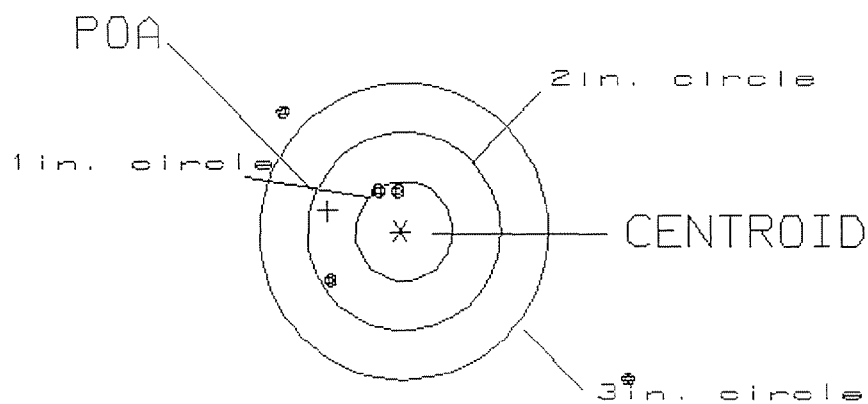
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .790
 MIN RADIUS : .386
 MEAN RADIUS : 1.270
 MAX RADIUS : 2.793
 CENTROID X : .762
 CENTROID Y : -.210

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.64

1

VS= 2.64

3

GS= 4.50

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6349869

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0123099	<u>4.5</u> <u>4.5</u> <u>5</u>	11-7-97	
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.022</u>	11-7-97	
	J) ASSEMBLE STOCK		11-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-6-97	CR
	M) IRON SIGHT ALIGNMENT		11-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-6-97	CR
640	GALLERY TEST AND TARGET	L-68 R-82	11-12-97	DB
	A) MALFUNCTIONS		11-12-97	DB
	B) PIERCED PRIMERS		11-12-97	DB
645	INSPECT FOR LIVE AMMO		11-12-97	DB TM
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CL
	B) TRIGGER PULL	<u>2.47</u> <u>2.51</u> <u>2.52</u> <u>2.52</u> <u>2.49</u>	11/9/97	TM
	C) FUNCTION		12-5-97	CL
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~M24099~~ 123138

SWS TRIGGER PULL TEST

BARBER - M24 0123100

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349869
DATE 10-31-97
TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.46	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.40	2.36		
PULL #3	2.38	2.56	2.45		
PULL #4	2.53	2.47	2.34		
PULL #5	2.58	2.56	2.23		
TOTAL	12.44	12.44	11.99		
AVG.	2.49	2.49	2.40		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.94	2.94		
PULL #2	3.17	2.96		
PULL #3	2.93	3.02		
PULL #4	3.02	2.94		
PULL #5	3.05	2.96		
TOTAL	15.11	14.82		
AVG.	3.02	2.96		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.02		4.16
PULL #2	3.96	4.13		3.94
PULL #3	4.18	4.03		4.16
PULL #4	4.07	3.99		4.04
PULL #5	4.06	4.09		4.08
TOTAL	20.33	20.26		20.38
AVG.	4.07	4.05		4.08

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349869

46
ORDER NO.
25705

15XR



5705 E6349869

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO.

E6349869

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

