

UPC



E6349871

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349871

46 ORDER NO. 25705

08DR

5705 E6349871

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

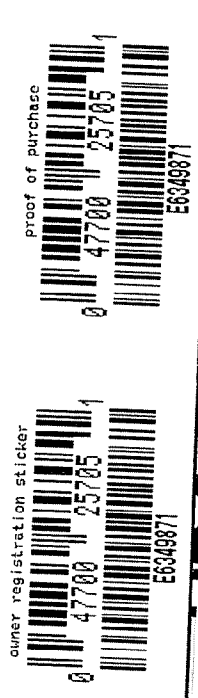


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0123138

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349871
21 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.108333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0706667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.129344$

THE AMR FOR THIS RIFLE IS: $.919$

CENTROIDAL DISTANCES

0 TO 1 $.16323$
1 TO 2 $.256113$
1 TO 3 $.126036$

2_3^+ <----POA

BARBER - M24 0123139

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

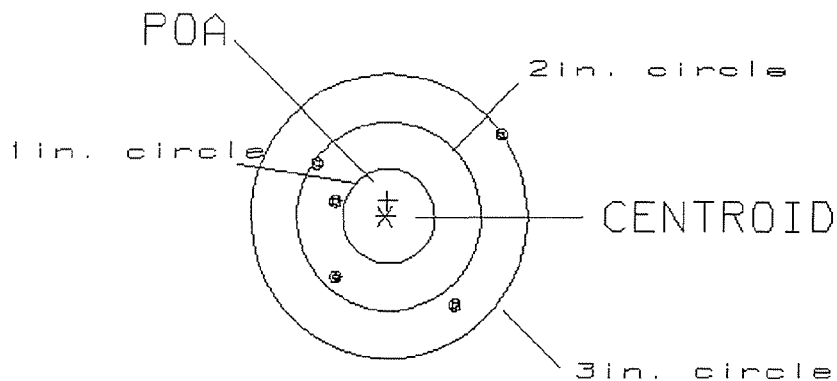
PATTERN #: 1

POA TO CENTROID: .163
 MIN RADIUS : .592
 MEAN RADIUS : 1.036
 MAX RADIUS : 1.484
 CENTROID X : -.020
 CENTROID Y : -.162

21 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349871

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.06

0

US= 1.70

2

GS= 2.38

5

BARBER - M24 0123140

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .208

MIN RADIUS : .534

MEAN RADIUS : .715

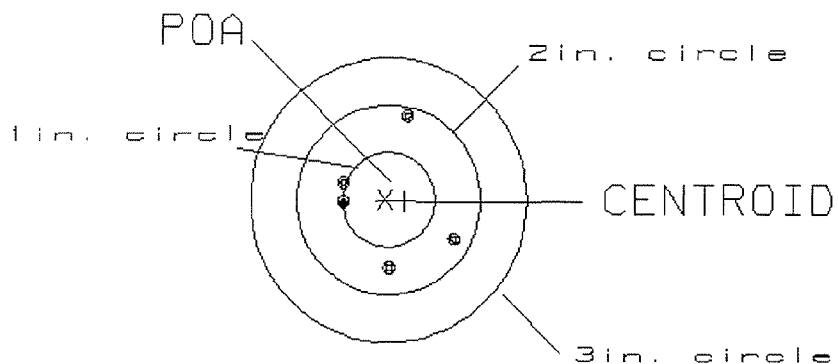
MAX RADIUS : .945

CENTROID X : -.207

CENTROID Y : .013

21 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349871

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.28

0

VS= 1.64

5

GS= 1.65

5

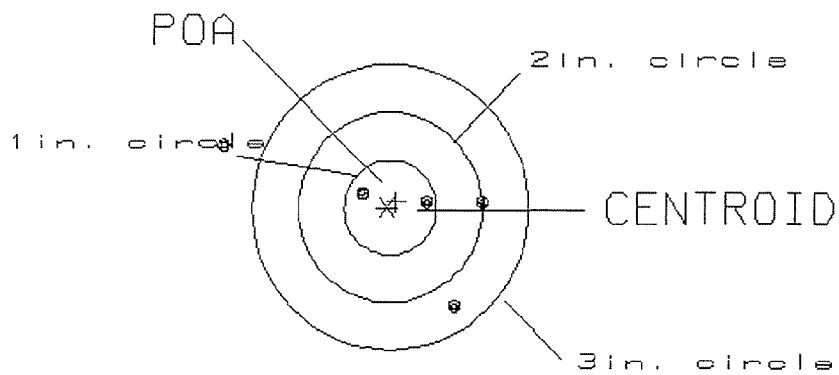
PATTERN #: 3

POA TO CENTROID: .117
MIN RADIUS : .381
MEAN RADIUS : 1.006
MAX RADIUS : 1.944
CENTROID X : -.098
CENTROID Y : -.063

21 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.86

2

VS= 1.68

2

GS= 3.02

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349871DATE 7-29-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.38	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.40	2.40	
PULL #3	2.44	2.33	2.43	
PULL #4	2.40	2.44	2.40	
PULL #5	2.25	2.34	2.41	
TOTAL	12.01	11.89	12.08	
AVG.	2.402	2.378	2.416	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.06	
PULL #2	3.12	3.09	
PULL #3	3.21	3.01	
PULL #4	3.15	3.10	
PULL #5	3.16	3.13	
TOTAL	15.71	15.39	
AVG.	3.142	3.078	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.90		3.97
PULL #2	4.10	4.04		4.00
PULL #3	3.91	4.07		3.80
PULL #4	4.06	3.96		3.89
PULL #5	4.12	3.98		4.10
TOTAL	20.20	19.95		19.76
AVG.	4.040	3.990		3.952

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-6-97	<u>A</u>
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-6-97	<u>A</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	8-6-97	<u>A</u>
	J) ASSEMBLE STOCK		7-31-97	<u>CK</u>
	K) ASSEMBLE SWIVEL STUDS		8-27-97	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	<u>CK</u>
	M) IRON SIGHT ALIGNMENT		7-31-97	<u>CK</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	<u>CK</u>
640	GALLERY TEST AND TARGET	WINS: <u>L 75</u> <u>R 75</u>	8-21-97	<u>TM</u>
	A) MALFUNCTIONS		8-21-97	<u>TM</u>
	B) PIERCED PRIMERS		8-21-97	<u>TM</u>
645	INSPECT FOR LIVE AMMO		8-21-97	<u>TRP</u>
655	FINAL INSPECTION A) HEADSPACE		8-27-97	<u>RP</u>
	B) TRIGGER PULL	<u>2.37</u> <u>2.42</u> <u>2.44</u> <u>2.34</u> <u>2.45</u>	8/26/97	<u>TM</u>
	C) FUNCTION		8-27-97	<u>RP</u>
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349871

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			