

BARBER - M24 0123145

UPC



E6349872

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHARGE	

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6349872

ORDER NO. 25705

26PR

5705 E6349872

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

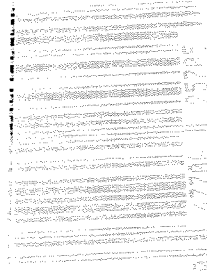


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

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1



CH 07.435

46 FORM

Do Not

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349872

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME BARBER - M24 0123150	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	<u>6-6-97</u>
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>6-6-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.0215</u> <u>.021</u> <u>.021</u>	<u>6-6-97</u>
	J) ASSEMBLE STOCK		
	K) ASSEMBLE SWIVEL STUDS		<u>RP</u> <u>6-24-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>RP</u> <u>6-5-97</u>
	M) IRON SIGHT ALIGNMENT		<u>RP</u> <u>6-5-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>RP</u> <u>6-5-97</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 75</u> <u>R 75</u>	<u>6-18-97</u>
	A) MALFUNCTIONS		<u>TAD</u> <u>6-18-97</u>
	B) PIERCED PRIMERS		<u>TAD</u> <u>6-18-97</u>
645	INSPECT FOR LIVE AMMO		<u>TAD</u> <u>TM</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>RP</u> <u>6-24-97</u>
	B) TRIGGER PULL	<u>2.81</u> <u>2.82</u> <u>2.80</u> <u>2.73</u> <u>2.72</u>	<u>6-19-97</u>
	FUNCTION		<u>RP</u> <u>6-24-97</u>
660	PACK		

BARBER - M24 0123151

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349872
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.117667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .054
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .129466

THE AMR FOR THIS RIFLE IS: 1.092

CENTROIDAL DISTANCES

0 TO 1 .129437
1 TO 2 .334607
1 TO 3 .0219317

2 ³/₄ <----POA

BARBER - M24 0123152

REMINGTON CENTERFIRE ACCURACY TEST

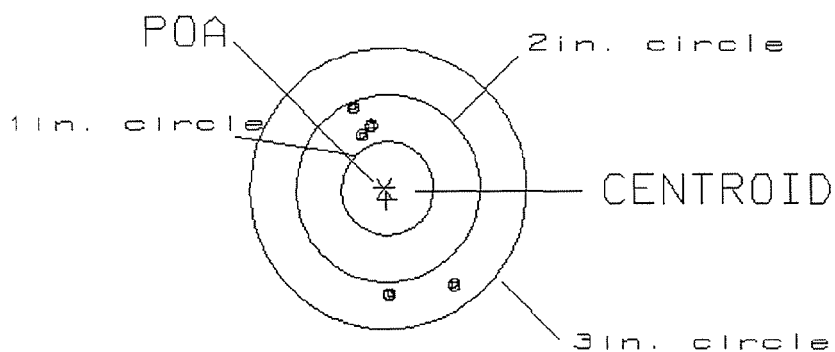
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .129
MIN RADIUS : .640
MEAN RADIUS : .926
MAX RADIUS : 1.261
CENTROID X : -.025
CENTROID Y : .127

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349872

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.05

0

VS= 1.99

3

GS= 2.19

5

BARBER - M24 0123153

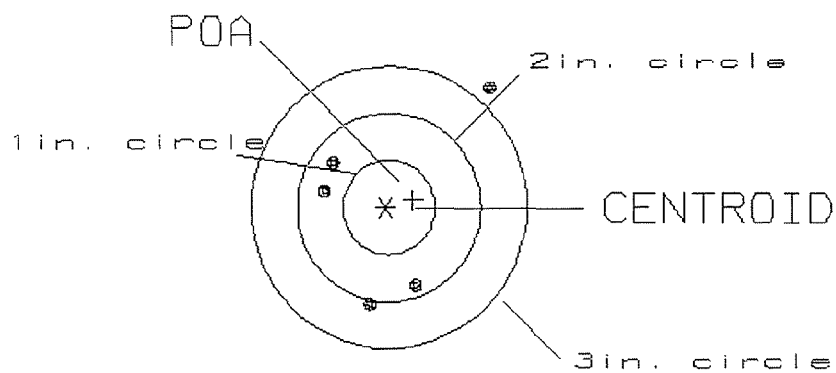
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .303
MIN RADIUS : .686
MEAN RADIUS : 1.002
MAX RADIUS : 1.660
CENTROID X : -.294
CENTROID Y : -.072

18 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349872

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.77

0

VS= 2.27

3

GS= 2.61

4

BARBER - M24 0123154

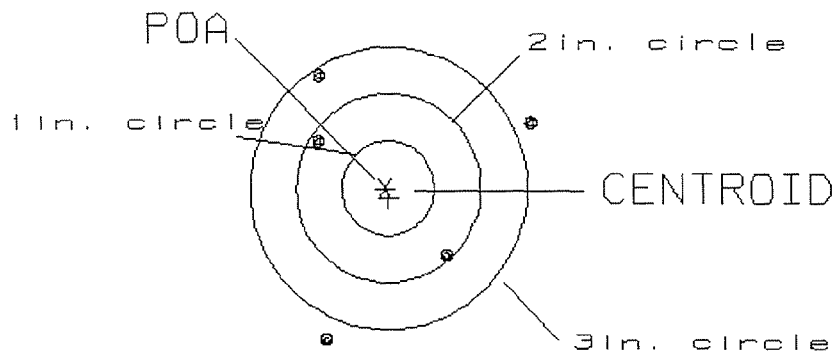
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .112
MIN RADIUS : .877
MEAN RADIUS : 1.349
MAX RADIUS : 1.775
CENTROID X : -.034
CENTROID Y : .107

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349872

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.32

0

VS= 2.61

1

GS= 3.22

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349872

DATE 5-17-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.23	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.32	2.39	
PULL #3	2.35	2.21	2.40	
PULL #4	2.33	2.24	2.43	
PULL #5	2.34	2.27	2.46	
TOTAL	11.64	11.27	12.07	
AVG.	2.33	2.25	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.15		
PULL #2	2.99	3.13		
PULL #3	3.13	3.28		
PULL #4	3.15	3.20		
PULL #5	3.16	3.37		
TOTAL	15.51	16.13		
AVG.	3.10	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.14		4.13
PULL #2	4.27	4.19		4.07
PULL #3	4.13	4.19		4.06
PULL #4	4.14	4.21		4.11
PULL #5	4.19	4.17		4.14
TOTAL	20.82	20.90		20.51
AVG.	4.16	4.18		4.10