

UPC

6349874



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6349874

ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 E6349874

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker

proof of purchase



SERIAL NO

DO NOT

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349874

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/13/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>3.5</u> <u>3.5</u>	<u>6-3-97</u>	
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 81</u> <u>Left 69</u>	<u>6/11/97</u>	<u>JW</u>
	A) MALFUNCTIONS		<u>"</u>	<u>JW</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>JW</u>
645	INSPECT FOR LIVE AMMO		<u>6/11/97</u>	<u>NE</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-16-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.89</u> <u>2.64</u> <u>2.78</u> <u>2.92</u> <u>2.83</u>	<u>6-13-97</u>	<u>CK</u>
	FUNCTION		<u>6-16-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349874
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -615.596
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.21
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 615.596

THE AMR FOR THIS RIFLE IS: 1.209

CENTROIDAL DISTANCES

0 TO	1	1.29221
1 TO	2	1843.72
1 TO	3	.788547

1 3+ <----POA

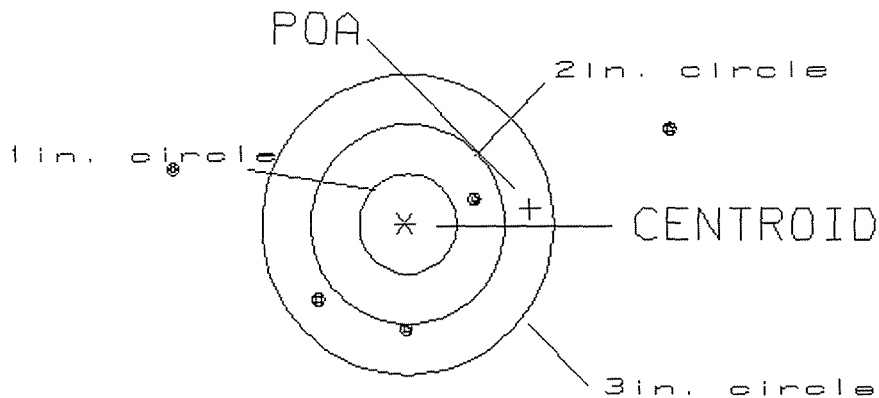
PATTERN #: ☐ 1 ☐

POA TO CENTROID: 1.292
MIN RADIUS : .699
MEAN RADIUS : 1.635
MAX RADIUS : 2.823
CENTROID X : -1.283
CENTROID Y : -.154

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349874

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.02

0

VS= 1.99

1

GS= 5.03

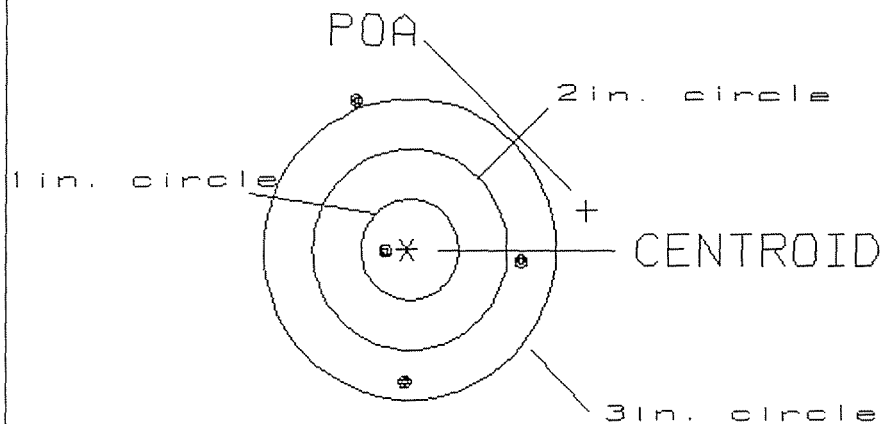
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: 1.884
 MIN RADIUS : .276
 MEAN RADIUS : .934
 MAX RADIUS : 1.620
 CENTROID X : -1.845
 CENTROID Y : -.385

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349874

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.63
 VS= 2.90
 GS= 2.94

2
 2
 4

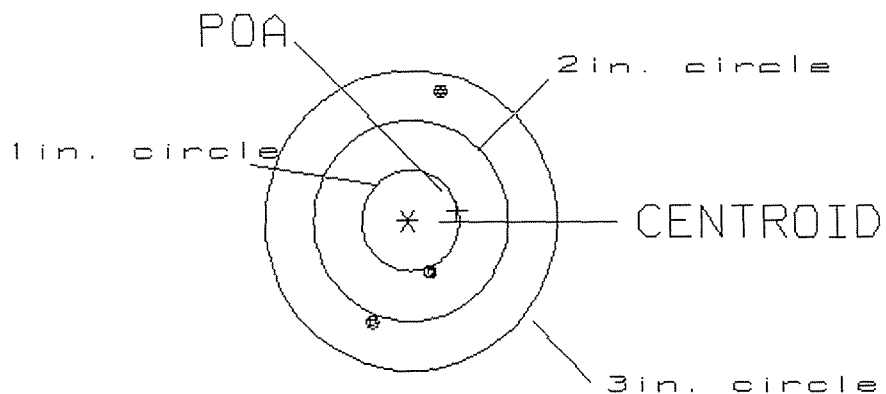
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .513
MIN RADIUS : .518
MEAN RADIUS : 1.057
MAX RADIUS : 1.303
CENTROID X : -.505
CENTROID Y : -.091

11 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .72

0

VS= 2.30

1

GS= 2.41

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349874DATE 5-19-97TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.48	2.58		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.42	2.57		
PULL #3	2.48	2.45	2.60		
PULL #4	2.52	2.40	2.59		
PULL #5	2.51	2.23	2.57		
TOTAL	12.48	11.98	12.91		
AVG.	2.496	2.396	2.582		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.11		
PULL #2	3.15	3.05		
PULL #3	3.05	3.03		
PULL #4	2.91	3.14		
PULL #5	3.14	3.14		
TOTAL	15.39	15.47		
AVG.	3.078	3.094		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.14		4.09
PULL #2	4.01	3.87		4.12
PULL #3	4.06	4.05		3.97
PULL #4	4.09	4.14		4.13
PULL #5	4.02	3.67		4.18
TOTAL	20.17	19.87		20.49
AVG.	4.034	3.974		4.098