

BARBER - M24 0123193

UPC



E6349876

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0123193 M2400123232

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349876

46
ORDER NO.
25705

26PR



5705 E6349876

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



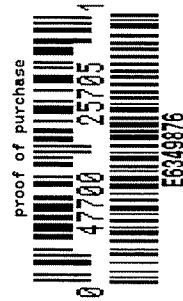
E6349876

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9876

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/20/97	WJT
618	POLISH BARREL		3/20/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER M24 0123198	<u>4</u> <u>4.5</u> <u>4</u>	6-3-97	OK
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>3</u>	6-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY		5-30-97	J.W
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	6-3-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/2/97	RP
	M) IRON SIGHT ALIGNMENT		6/2/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/2/97	RP
640	GALLERY TEST AND TARGET	L-77 R-73	6-23-97	VF
	A) MALFUNCTIONS	Bolt opens hard, 1 Drags	"	VF
	B) PIERCED PRIMERS		"	VF
645	INSPECT FOR LIVE AMMO		6/23/97	Kf
655	FINAL INSPECTION A) HEADSPACE		6-25-97	RW
	B) TRIGGER PULL	<u>2.32</u> <u>2.42</u> <u>2.28</u> <u>2.33</u> <u>2.35</u>	6-24-97	CK
	C) FUNCTION		6-25-97	RW
660	PACK			

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BARBER - M24 ~~M24 0123198~~ 0123237

BARBER - M24 0123199

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349876
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.498
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .329667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .59723

THE AMR FOR THIS RIFLE IS: 1.288

CENTROIDAL DISTANCES

0 TO 1 .743544
1 TO 2 .876042
1 TO 3 .686997

2
3

1 + <----POA

BARBER - M24 0123200

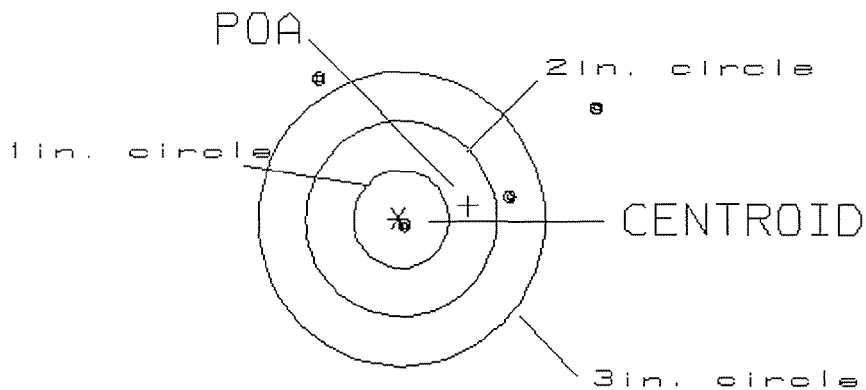
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .744
MIN RADIUS : .089
MEAN RADIUS : 1.770
MAX RADIUS : 3.615
CENTROID X : -.731
CENTROID Y : -.136

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349876

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 4.40

1

VS= 4.15

1

GS= 5.85

2

BARBER - M24 0123201

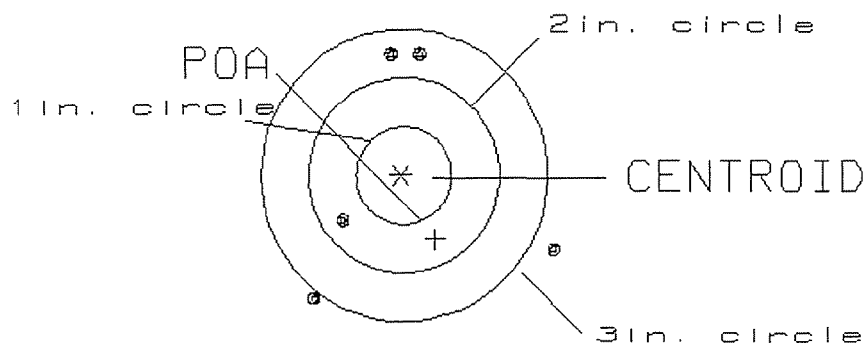
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .752
MIN RADIUS : .789
MEAN RADIUS : 1.294
MAX RADIUS : 1.692
CENTROID X : -.363
CENTROID Y : .659

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349876

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.48

0

VS= 2.45

1

GS= 2.70

3

BARBER - M24 0123202

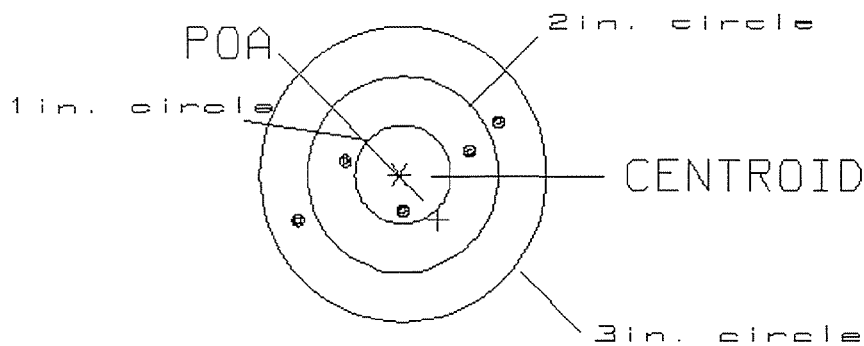
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .614
MIN RADIUS : .337
MEAN RADIUS : .799
MAX RADIUS : 1.184
CENTROID X : -.400
CENTROID Y : .466

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349876

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.08
VS= 1.04
GS= 2.33

1
3
5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349876DATE 5/30/97TESTER Jack Wright

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.68	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.79	2.91	
PULL #3	2.22	2.68	2.40	
PULL #4	2.59	2.56	3.05	
PULL #5	2.58	2.58	2.70	
TOTAL	12.24	13.29	13.76	
AVG.	2.448	2.658	2.752	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.97	
PULL #2	2.75	2.79	
PULL #3	2.88	2.85	
PULL #4	3.05	3.00	
PULL #5	2.98	3.08	
TOTAL	14.70	14.69	
AVG.	2.94	2.938	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.32		4.11
PULL #2	3.74	4.45		4.21
PULL #3	3.80	4.59		4.10
PULL #4	4.00	4.31		4.46
PULL #5	4.02	4.26		4.41
TOTAL	19.46	21.93		21.29
AVG.	3.892	4.386		4.258