

UPC



E6349877

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349877

48 ORDER NO.
25705

26WR

5705 E6349877



ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

Do Not Use

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MODEL 700™ M24

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0 47700 25705 1

SERIAL NO.



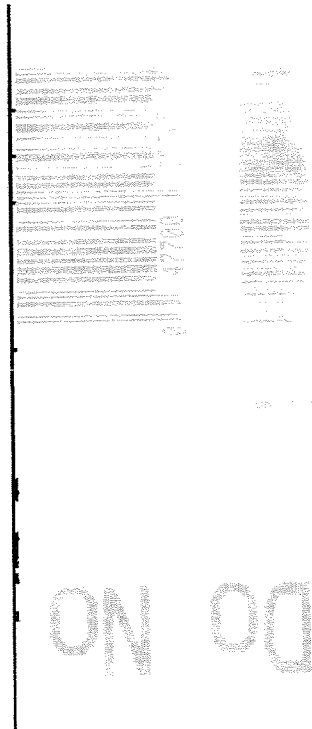
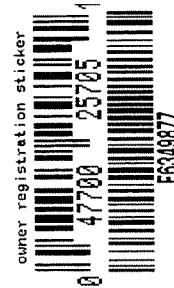
E6349877

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0123208

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349877
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.638333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0886667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .644462

THE AMR FOR THIS RIFLE IS: 1.294

CENTROIDAL DISTANCES

0 TO 1 .481126
1 TO 2 .886002
1 TO 3 .799258

2

1 + <----POA

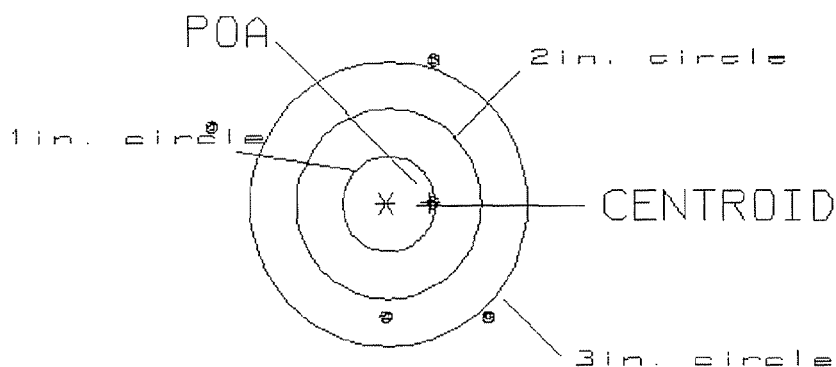
3

PATTERN #: 1
 POA TO CENTROID: .481
 MIN RADIUS : .457
 MEAN RADIUS : 1.398
 MAX RADIUS : 2.119
 CENTROID X : -.481
 CENTROID Y : -.011

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349877

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.98

1

VS= 2.77

1

GS= 3.61

2

BARBER - M24 0123210

REMINGTON CENTERFIRE ACCURACY TEST

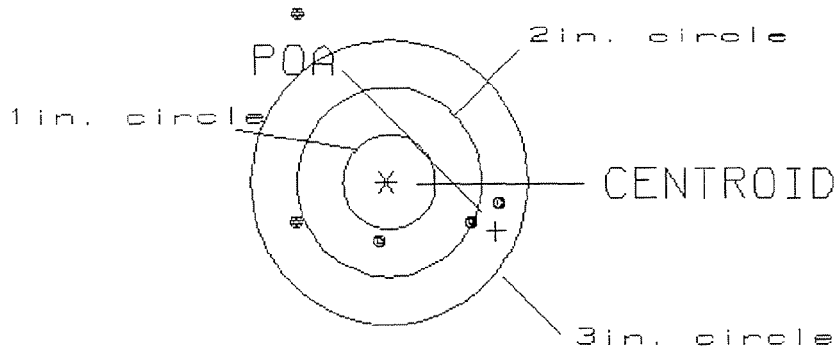
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 1.300
 MIN RADIUS : .660
 MEAN RADIUS : 1.213
 MAX RADIUS : 2.053
 CENTROID X : -1.191
 CENTROID Y : .519

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349877

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.25

0

VS= 2.44

2

GS= 3.04

4

BARBER - M24 0123211

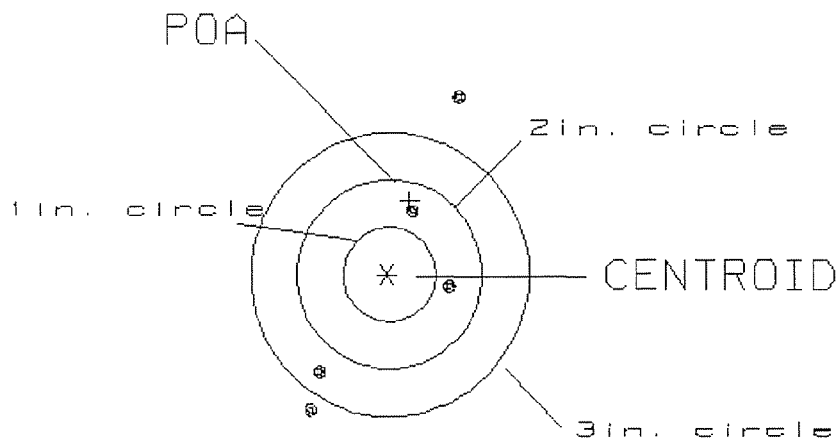
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .811
MIN RADIUS : .653
MEAN RADIUS : 1.272
MAX RADIUS : 1.991
CENTROID X : -.243
CENTROID Y : -.774

7 Aug 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349877

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.56

0

VS= 3.32

2

GS= 3.67

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349877DATE 7-22-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.74	2.50	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.81	2.67	2.03	
PULL #3	2.74	2.63	2.15	
PULL #4	2.72	2.51	2.35	
PULL #5	2.74	2.55	2.33	
TOTAL	13.75	12.86	11.33	
AVG.	2.75	2.57	2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.26	
PULL #2	3.27	3.21	
PULL #3	3.16	3.12	
PULL #4	2.85	3.18	
PULL #5	3.18	3.26	
TOTAL	15.57	16.03	
AVG.	3.11	3.21	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.02		3.76
PULL #2	3.95	4.07		3.94
PULL #3	3.93	4.01		3.74
PULL #4	3.98	4.10		3.89
PULL #5	4.07	3.96		3.73
TOTAL	19.92	20.16		19.06
AVG.	3.98	4.03		3.81

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6349877

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE BARBER - M24 0123214	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-24-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-24-97	CR
	M) IRON SIGHT ALIGNMENT		7-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-24-97	CR
640	GALLERY TEST AND TARGET	R 77 L 73	8/7/97	JW
	A) MALFUNCTIONS		8/7/97	JW
	B) PIERCED PRIMERS		8/7/97	JW
645	INSPECT FOR LIVE AMMO		8/7/97	KT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.29</u> <u>2.27</u> <u>2.27</u> <u>2.25</u> <u>2.26</u>	8-14-97	CIC
	C) FUNCTION		8-14-97	CK
660	PACK			